



# **Danfoss R1270 Oil Separator Installation Guide**

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**Danfoss R1270 Oil Separator** 



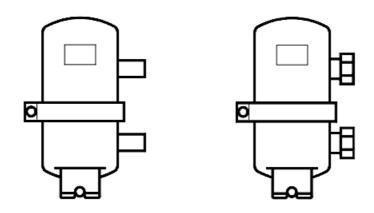
# Oil Separator

# Type OUB

## Refrigerants

R22, R1270\*, R134a, R290\*, R404A, R407A, R407C, R407F, R438A, R448A, R449A, R450A, R452A, R507A, R513A, R600\*, R600a\*

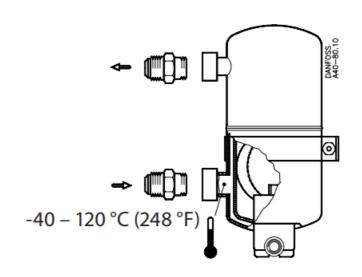
For a complete list of approved refrigerants, visit <u>www.products.danfoss.com</u> and search for individual code numbers, where refrigerants are listed as part of technical data.

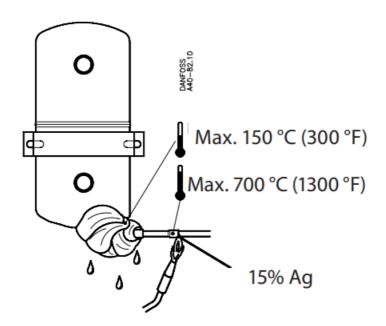


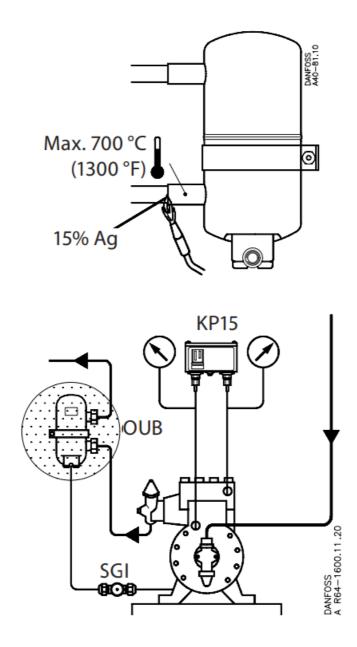
\* OUB 1 only

# **Specifications**

Temperature Range	-40 – 120 °C (248 °F)
Brazing Temperature	Max. 150 °C (300 °F), Max. 700 °C (1300 °F)
Brazing Material	15% Ag
Components	KP15, OUB, SGI
Recommended Tightening Torque of Unions	OUB 1: 40 Nm, OUB 4: 90 Nm
Max. Working Pressure	PS/MWP = 28 bar/406 psig







## **Product Usage Instructions**

- 1. Ensure the product is compatible with one of the listed refrigerants.
- 2. Refer to the installation guide for specific steps on installing the oil separator.
- 3. When tightening unions, use the recommended torque values for OUB 1 and OUB 4.
- 4. Do not exceed the maximum working pressure of 28 bar / 406 psig to prevent damage.

#### **FAQ**

- Q: Can I use a refrigerant not listed in the manual?
  - A: It is recommended to only use refrigerants listed in the manual for optimal performance and safety.
- Q: What happens if I exceed the recommended tightening torque?
  - A: Exceeding the recommended torque may lead to leaks or damage to the oil separator components.
- Q: How do I check for leaks in the oil separator?
  - A: Inspect the unions and connections for any signs of leakage or oil residue regularly.

#### **Documents / Resources**

# <u>Danfoss R1270 Oil Separator</u> [pdf] Installation Guide OUB 040R9573, OUB SGI, KP15, R1270 Oil Separator, R1270, Oil Separator, Separator

## References

User Manual

Manuals+, Privacy Policy

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