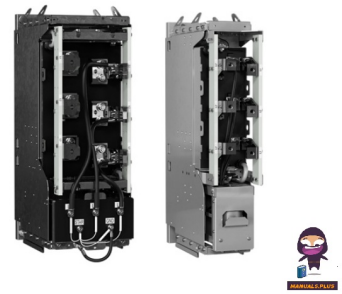


  
**iC7 Series  
Liquid  
Cooled LC**



## Danfoss iC7 Series Liquid Cooled LC Filter Installation Guide

[Home](#) » [Danfoss](#) » Danfoss iC7 Series Liquid Cooled LC Filter Installation Guide 

### Contents

- [1 Danfoss iC7 Series Liquid Cooled LC Filter](#)
- [2 Product Usage Instructions](#)
- [3 Overview](#)
- [4 Mechanical Installation](#)
- [5 Dimensions of the LC Filter](#)
- [6 Cooling Requirements](#)
- [7 Electrical Installation](#)
- [8 Wiring Diagrams](#)
- [9 FAQ](#)
- [10 Documents / Resources](#)
  - [10.1 References](#)
- [11 Related Posts](#)



**Danfoss iC7 Series Liquid Cooled LC Filter**



### Specifications:

- **Model:** iC7 Series Liquid-cooled LC Filter OF7Z1
- **Electrical Sizes:** LC10L (380 A), LC12L (760 A)
- **EMC Categories:** C3 and C4

### Product Usage Instructions

#### Mechanical Installation: Safety Information:

- **WARNING:** SHOCK HAZARD FROM THE COMPONENTS The components of the drive are live when the drive is connected to the mains. Do not make changes in the AC drive when it is connected to mains.
- **CAUTION:** BURN HAZARD The filter is hot during operation. – Do not install the filter on a combustible surface. – Do not touch the filter when hot.
- Only qualified personnel are allowed to perform the installation described in this guide. Follow the instructions in this guide and relevant local regulations. Also read the instructions and safety information in the operating guide for the iC7 Series System Modules.

#### Installation Requirements: Procedure

1. Install the filter into the cabinet in a vertical or horizontal position.
2. Attach the filter from the mounting holes on the frame to the cabinet.

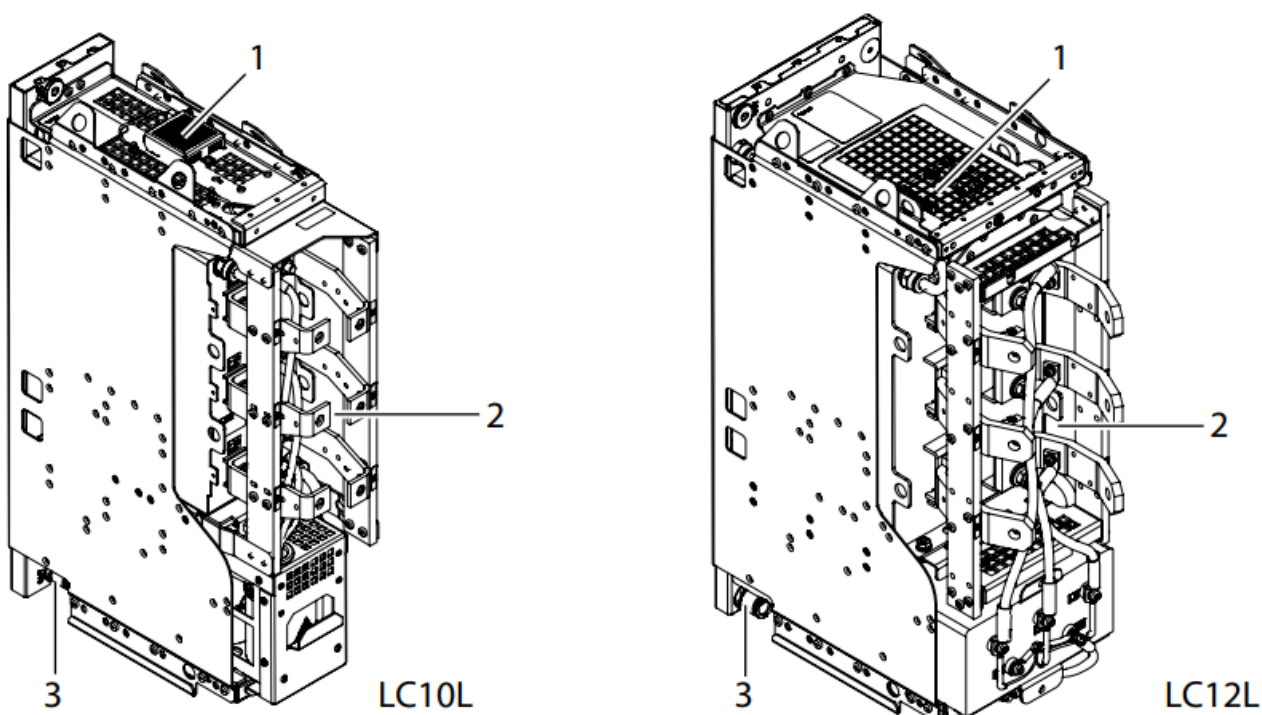
#### Installing the Filter into a Cabinet: Procedure

1. Install the filter into the cabinet in a vertical or horizontal position.
2. Attach the filter from the mounting holes on the frame to the cabinet.

### Overview

## LC Filter

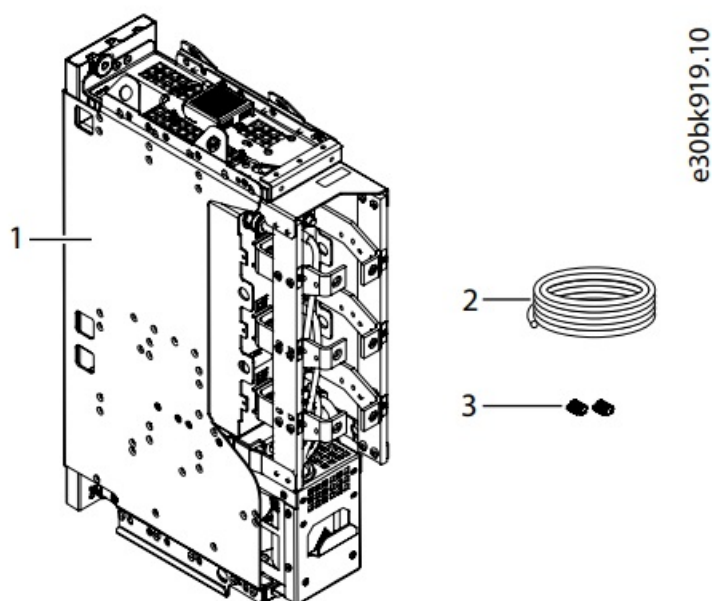
The LC Filter is used as an input filter with AFE or grid converter modules in applications where regenerative or low-harmonic functionality is required. The LC Filter reduces switching noise, and ensures correct power quality and minimal interruption to the grid. There are 2 electrical sizes of the filter: LC10L (380 A) and LC12L (760 A). Both are available in EMC categories C3 and C4.



**Illustration 1: Liquid-cooled LC Filters**

1. AuxBus temperature measurement board
2. Terminals
3. Cooling connectors

## Contents of the Delivery



**Illustration 2: Items Included in the Delivery**

1. LC Filter, LC10L or LC12L
2. AuxBus cable, 3 m (9.8 ft)
3. AuxBus terminals, 2 pcs

**Available options:**

- +ANN1 = Push-in cooling connectors
- +ANNC = Threaded cooling connections, metric

**Mechanical Installation****Safety Information****WARNING: SHOCK HAZARD FROM THE COMPONENTS**

The components of the drive are live when the drive is connected to mains. Do not make changes in the AC drive when it is connected to mains.

**CAUTION: BURN HAZARD**

- The filter is hot during operation.
- Do not install the filter on a combustible surface.
- Do not touch the filter when hot.

Only qualified personnel are allowed to perform the installation described in this guide. Follow the instructions in this guide and relevant local regulations. Also read the instructions and safety information in the operating guide for the iC7 Series System Modules.

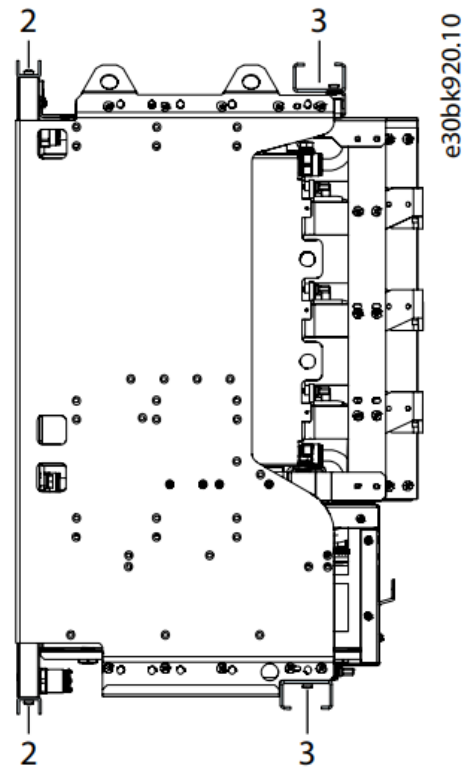
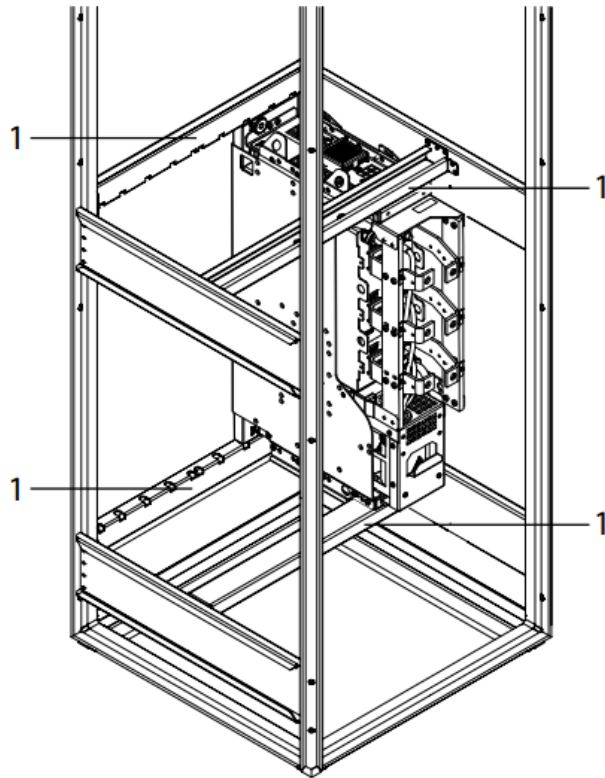
**Installation Requirements**

The products that are described in this guide have the protection rating IP00/UL Open Type. Install them in a cabinet or other enclosure that has a correct level of protection against the ambient conditions in the installation area. Make sure that the cabinet gives protection against water, humidity, dust, and other contaminations. The cabinet must also be sufficiently strong for the weight of the system modules and other devices. The protection rating of the cabinet must be at least IP21/UL Type 1. When preparing the installation, obey the local regulations.

**Installing the Filter into a Cabinet****Procedure**

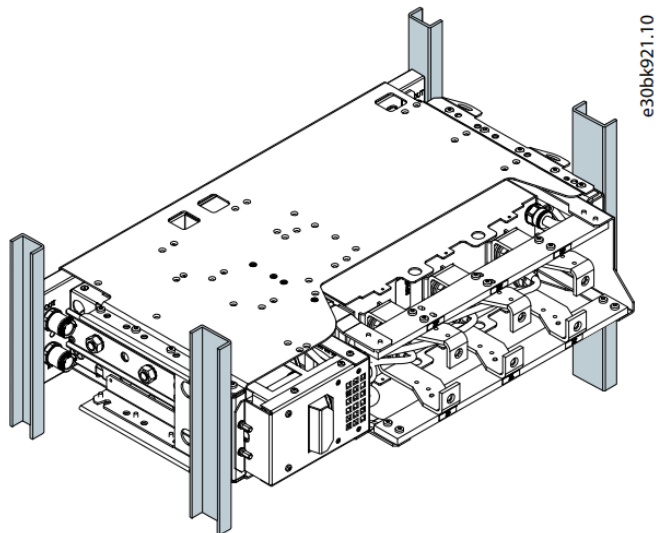
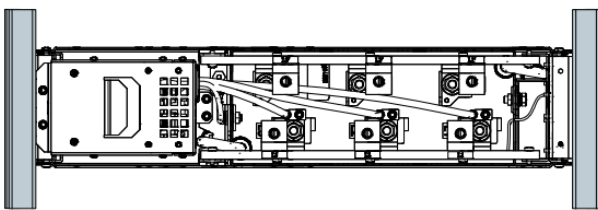
1. Install the filter into the cabinet in a vertical or horizontal position. See Dimensions of the LC Filter.
2. Attach the filter from the mounting holes on the frame to the cabinet.

For aluminum parts, use M6 grade 8.8 screws with a thread depth of 6–14 mm (0.24–0.55 in), and a tightening torque of 6–8 Nm (53–71 in-lb). For sheet metal parts, use M5 (DIN 7500) screws with a maximum thread depth of 20 mm (0.79 in), and a tightening torque of 3–4 Nm (27–35 in-lb).



**Illustration 3: Example of Mounting the LC Filter in the Cabinet Vertically**

1. Mounting brackets
2. Mounting holes in aluminum parts
3. Mounting holes in sheet metal parts



**Illustration 4: Example of Mounting the LC Filter Horizontally**

## Dimensions of the LC Filter

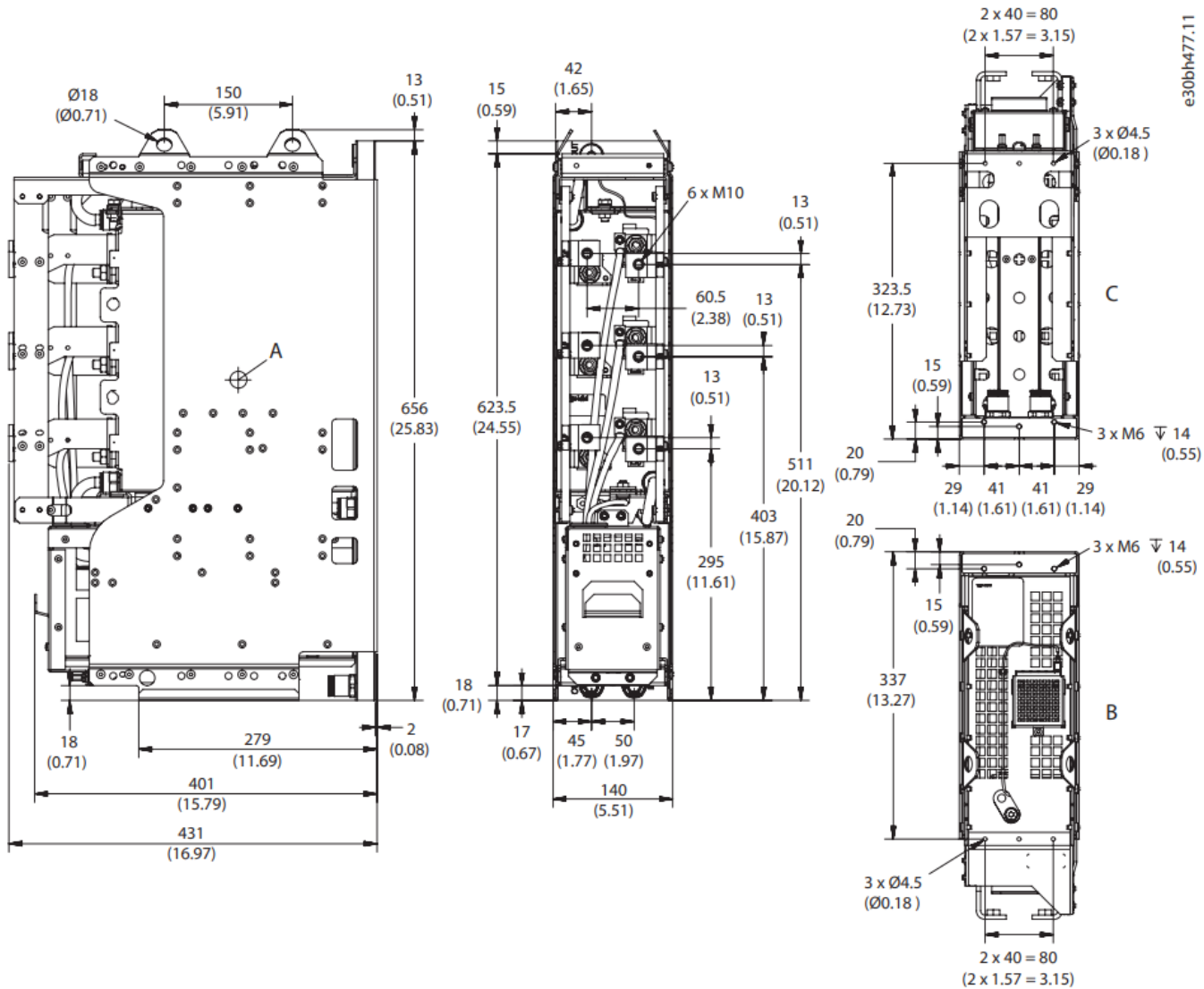


Illustration 5: Dimensions of the LC Filter Size 10, in mm (in)

1. Center of gravity
2. View from the top
3. View from the bottom

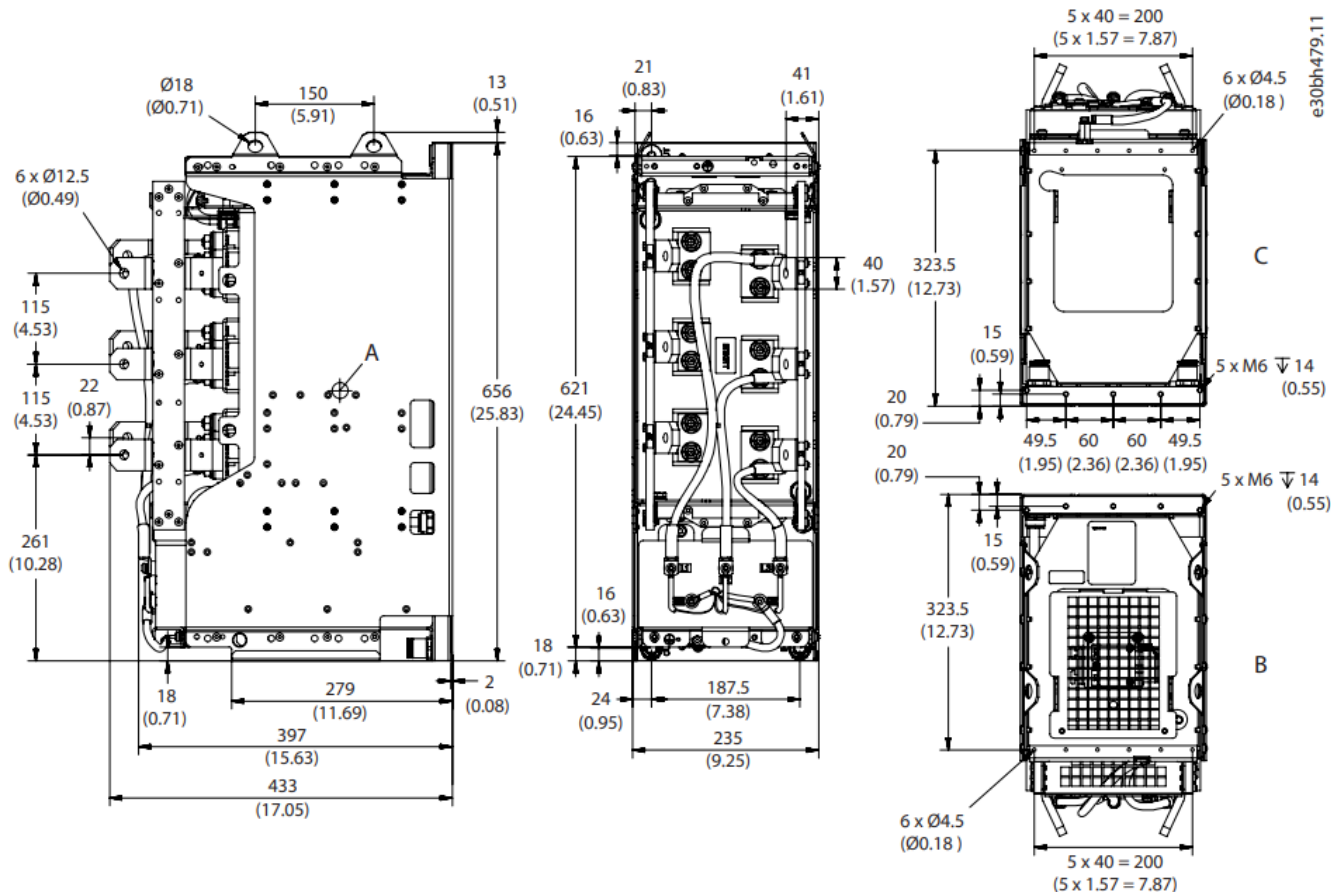


Illustration 6: Dimensions of the LC Filter Size 12, in mm (in)

1. Center of gravity
2. View from the top
3. View from the bottom

## Cooling Requirements

### Safety in Liquid-cooling

- **WARNING:** POISONOUS COOLANTS

Glycols and inhibitors can be poisonous. If touched or consumed, they can cause injury. Prevent the coolant from getting into the eyes. Do not drink the coolant.

- **CAUTION**

#### HOT COOLANT

Hot coolant can cause burns. Avoid contact with the hot coolant.

- **CAUTION** PRESSURIZED COOLING SYSTEM

The sudden release of pressure from the cooling system can cause injury. Be careful when operating the cooling system.

- **NOTICE:** INSUFFICIENT COOLING CAPACITY

Insufficient cooling can cause the product to become too hot and thus become damaged. To make sure that the cooling capacity of the cooling system stays sufficient, make sure that the cooling system is vented, and that the coolant circulates properly.

- **NOTICE:** DAMAGE TO COOLING SYSTEM

If the coolant circulation is stopped too soon, high-temperature components can cause a rapid local increase in the coolant temperature, which can damage the cooling system. Do not stop the cooling system when stopping the drive. Keep the coolant circulation flowing for 2 minutes after the drive has been stopped.

## General Information on Cooling

### • NOTICE

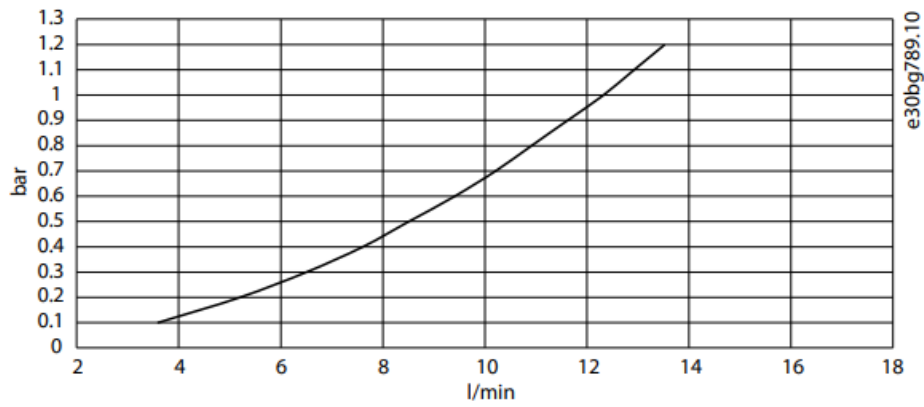
- For more detailed information about the requirements for liquid-cooling, see the iC7 Series Liquid-cooled System Modules Operating Guide.
- The product is cooled with liquid. The liquid circulation of the drive is usually connected to a heat exchanger (liquid-to-liquid or liquid-to-air) that cools down the liquid circulating in the cooling elements. The cooling elements are made of aluminum.
- If there is no risk of freezing, purified water can be used as a coolant. Freezing water permanently damages the cooling system. Purified water is demineralized, deionized, or distilled water.
- The allowed antifreeze coolants are the following ethylene glycols and propylene glycols.
  - **Ethylene glycols:** DOWCAL 100 or Clariant Antifrogen N
  - **Propylene glycols:** DOWCAL 200 or Clariant Antifrogen L
- These glycols already include corrosion inhibitors. Do not add any other inhibitor. Do not mix different glycol qualities because there can be harmful chemical interactions. The glycol concentration of the coolant must be 25–55% by volume, according to the specified ambient temperature. Higher concentration reduces cooling capacity. Lower concentration results in biological growth and an inadequate amount of corrosion inhibitors. Antifreeze must be mixed with purified water. To gain full performance of the product, the temperature of the coolant entering the system module must be a maximum of 45 °C (113 °F). Typically, 95% of the power losses are dissipated in the coolant. It is recommended to equip the cooling circulation with temperature supervision.

### The minimum nominal flow rate of the coolant:

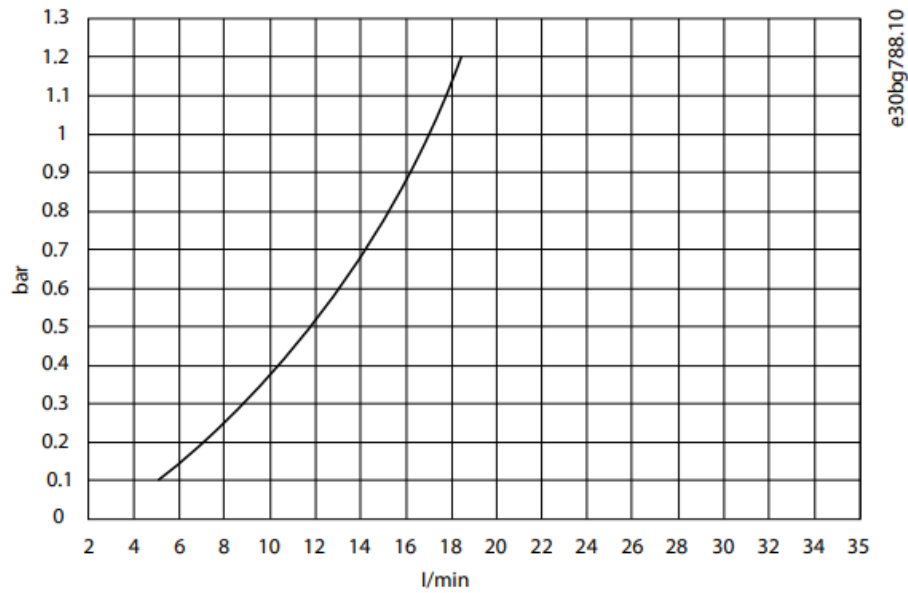
- 8.0 l/min (2.11 gal/min) with water
- 10.4 l/min (2.75 gal/min) with 30% glycol
- 12.0 l/min (3.17 gal/min) with 50% glycol

### The liquid volume per element:

- **LC10L:** 0.70 l (0.185 gal)
- **LC12L:** 1.25 l (0.330 gal)



**Illustration 7: Pressure Drop with Water, LC10L**



**Illustration 8: Pressure Drop with Water, LC12L**

### Cooling Circuit Connectors

The LC filter has cooling circuit connectors in the manifold plate. The internal thread size is G1/2. The depth of the threads is 13 mm (0.51 in). The maximum tightening torque is 30 Nm (265 in-lb). Push-in connectors are available as option +ANN1. The inlet and outlet connectors are at the bottom of the filter. An alternative outlet connector is available at the top of the filter. If the optional outlet connector at the top is used, the outlet connector at the bottom must be closed with a plug. Do not connect filters in series. Connecting in series requires high flow rates and high pressure because of the temperature rise of the coolant in the filters.

Table 1: Recommended Connectors

Connector	Tightening torque	Pipe	Pipe ferrule
Parker 69111621 MALE STUD 1/2"BSPP SS STEEL 31 6L D16 EPDM SEAL	20–30 Nm (177–265 in-lb)	PA 16/13 pipe	Parker 1827-16-13

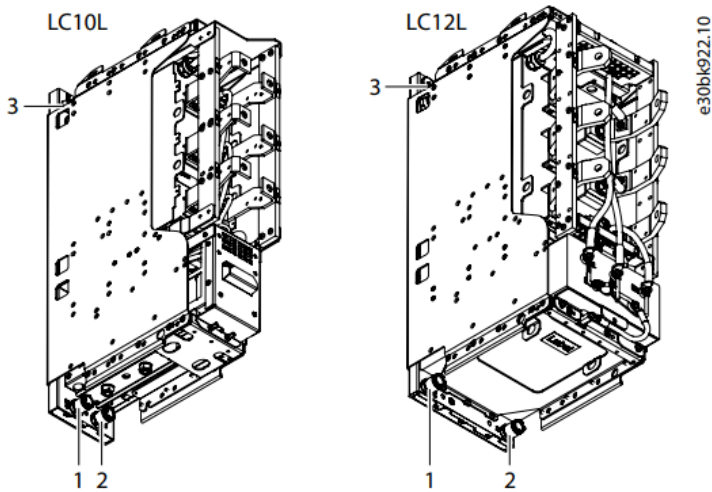


Illustration 9: Location of the Cooling Circuit Connectors

1. Outlet connector
2. Inlet connector
3. Alternative outlet connector

## Electrical Installation

### 1. Electrical Installation Safety

**WARNING: OVERHEATED CABLES**

Overheated cables are a fire hazard. Because of several possible cable installations and environmental conditions, it is important to consider local regulations and IEC/EN standards. Route the wires away from sharp edges, screw threads, burrs, fins, moving parts, drawers, and similar parts, which can abrade the wire insulation. For the main circuit, use double insulated wires or protect the wires with, for example, a protective sleeve or wrap to minimize the risk of short circuit. Maintain separation between the main and control circuit wires.

### 2. Installing the LC Filter

Install the LC Filter between the AFE and the AC grid. If the AFE has parallel power units, install a separate LC Filter for each of them. See 4.10 Wiring Diagrams.

### 3. Cable Requirements

For information about recommended cable types and required cable sizes, see the iC7 Series Liquid-cooled System Modules Operating Guide.

### 4. Grounding

Ground the filter in accordance with applicable standards and directives. Unless local wiring regulations state otherwise, the cross-sectional area of the protective grounding conductor must be at least ½ times of the phase conductor and made of the same material when the phase conductor cross-section is above 35 mm2 (AWG 2) according to IEC 60364-5-54; 543.1. The connection must be fixed.

### 5. AC Fuses

The front-end modules in the drive system must be equipped with fast-acting AC fuses to limit the damage of the drive system. Install AC fuses at the input terminals of the LC Filter. The AC fuses are not included in the LC Filter delivery. For the recommended fuse types and required fuse sizes, see the iC7 Series Liquid-cooled System Modules Operating Guide.

## 6. Installing the Cables

### Procedure

1. Connect the mains AC cables to terminals L1, L2, and L3.
2. Use M10 screws and tightening torque 35–40 Nm (310–354 in-lb).
3. Connect the AC cables from the AFE to terminals L1', L2', and L3'.
4. Use M10 screws and tightening torque 35–40 Nm (310–354 in-lb).
5. Connect the grounding cable to the PE terminal.
6. Use M8 screws and tightening torque 17–20 Nm (150–177 in-lb).

## 7. Terminals

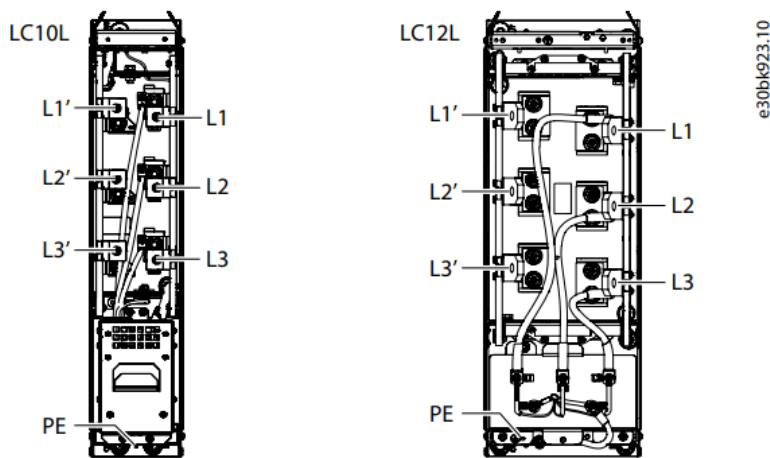


Illustration 10: Terminals of the LC Filter

Table 2: LC Filter Terminal Descriptions

Terminal	Description
L1 L2 L3	AC connection point for mains input
L1' L2' L3'	AC connection point for output to AFE
PE	Grounding terminal for filter frame

## 8. Preparing the AuxBus Cable

- Cut the cable to the required length.
- To reveal the wires, strip the cable at both ends.
- At 1 end of the cable, remove approximately 15 mm (0.59 in) of the insulation of the cable.
- Strip the wires 7 mm (0.28 in).
- Connect the wires to the terminals included in the delivery. Use the tightening torque 0.22–0.25 Nm (1.9–2.2 in-lb).

Table 3: Wiring of the AuxBus Terminals

Pin	Wire color	Signal
1	White	+24 V
2	Brown	GND
3	Green	CAN_H
4	Yellow	CAN_L
5	Grey	+24 V

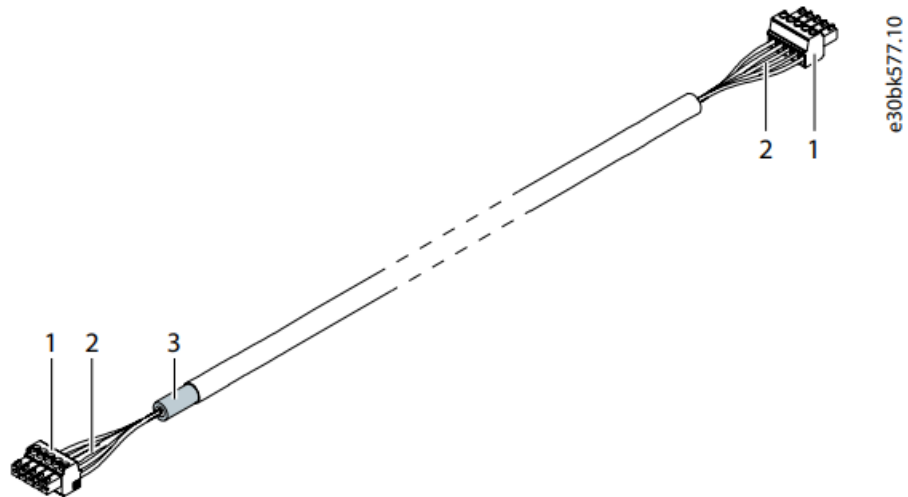


Illustration 11: The Ready AuxBus Cable

## 9. AuxBus Connections

**NOTICE:** For the drive to be able to protect the filters, AuxBus must be connected.

For more information about AuxBus, see the iC7 Series System Module operating guides.

### Procedure

1. To access the AuxBus temperature measurement board, remove the cover.

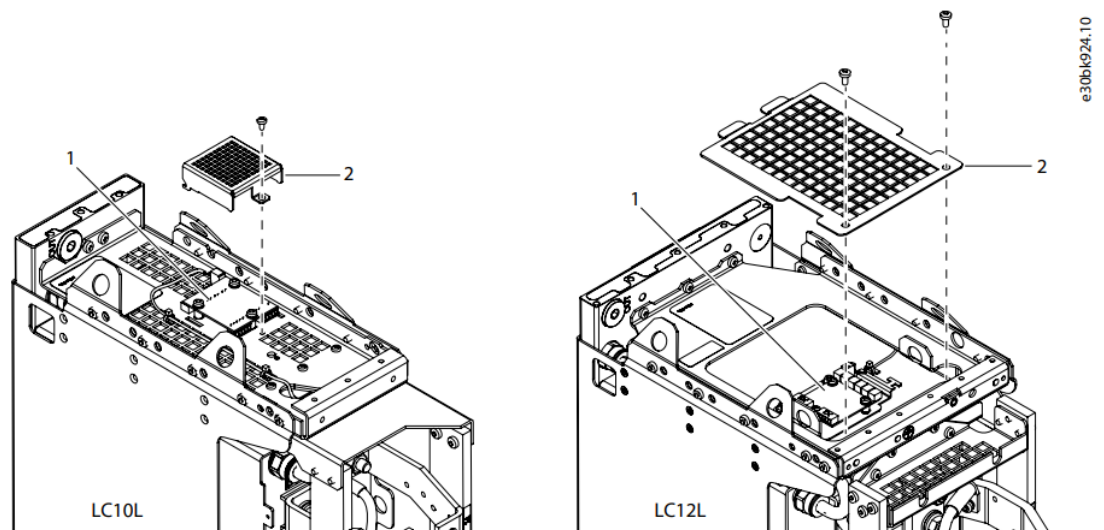


Illustration 12: Accessing the AuxBus Temperature Measurement Board

2. AuxBus temperature measurement board
  3. Cover
2. Connect the AuxBus cable between the filter and the power unit. If there are several power units and filters, connect each filter to the power units individually
    1. Connect the end of the AuxBus cable where the insulation was removed to terminal X79 on the power unit.

2. Connect the other end of the AuxBus cable to terminal X86 on the AuxBus temperature measurement board.

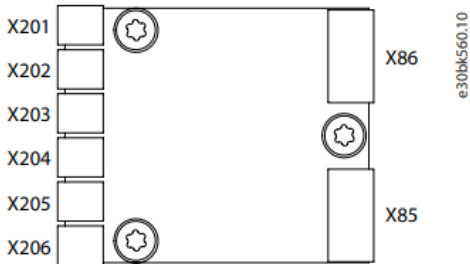


Illustration 13: Terminals on the AuxBus Temperature Measurement Board

X206	Temperature measurement input	X86	AuxBus out
X85	AuxBus in		

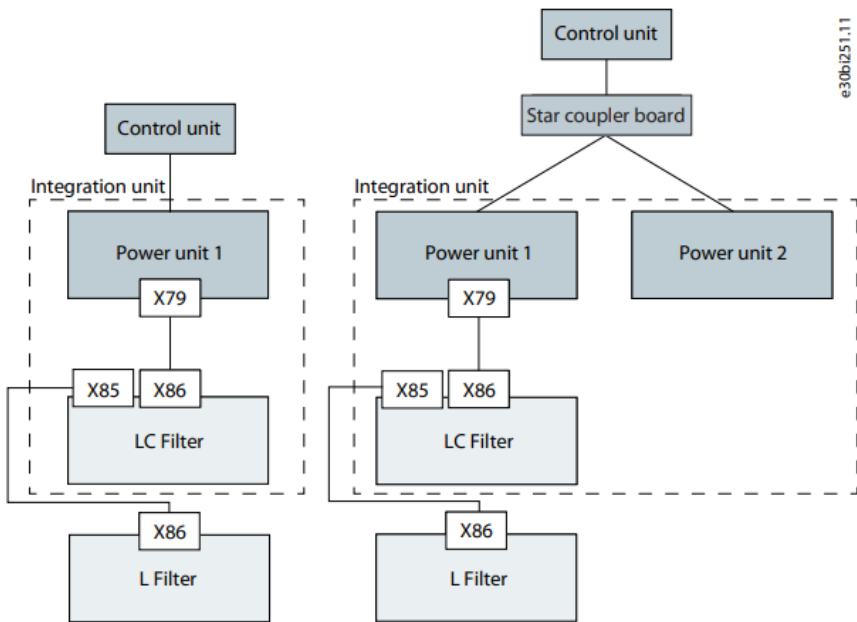


Illustration 14: AuxBus Topology for AFE and Grid Converter Modules AR10L and AR12L

3. Route the cable so that there is no risk of getting in touch with bare busbars or terminals.
4. Ground each AuxBus cable at 1 end at the X79 terminal. To make the grounding connection, attach the shield of the cable to the frame with a cable clamp.

The lower part of the cable clamp fixes the cable to the plate and provides strain relief. The upper part provides ~360° grounding for the cable shield.

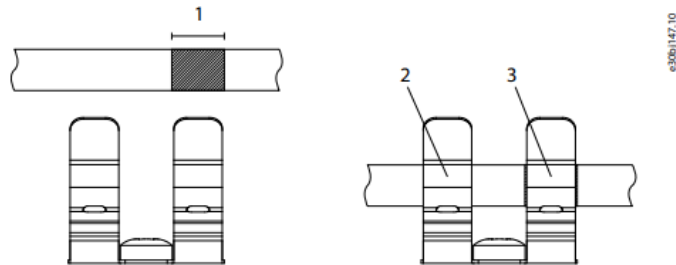


Illustration 15: Using the Cable Clamps

1	Stripping length, 15 mm (0.59 in)	3	Grounding
2	Strain relief		

5. At the terminal X86 end of the cable, place the cable in a cable clamp for strain relief.

## Wiring Diagrams

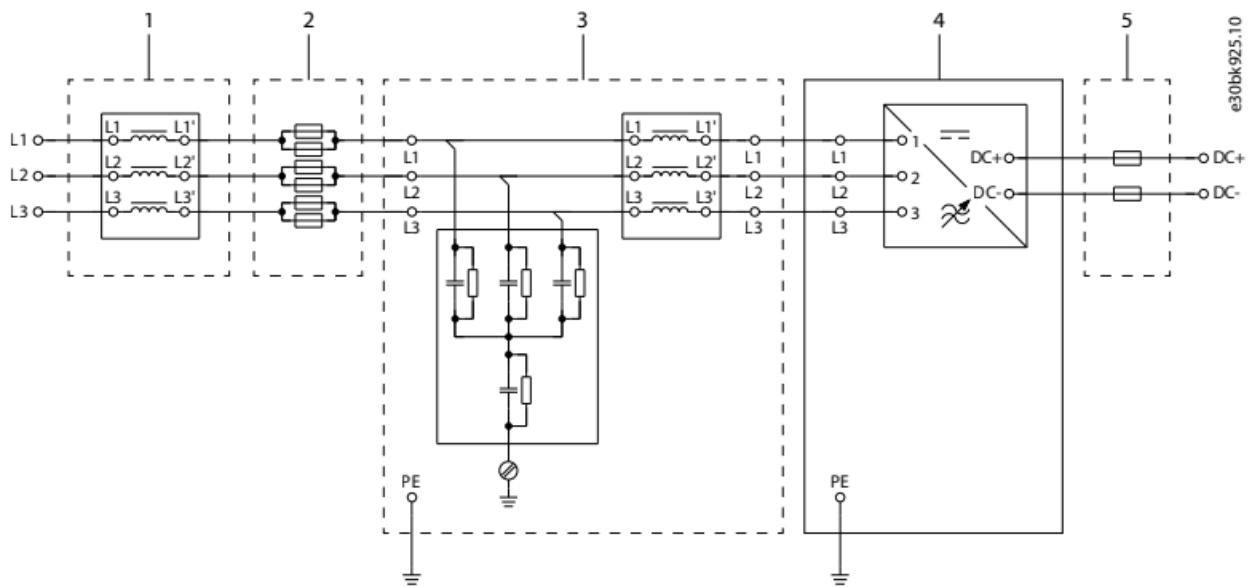


Illustration 16: Wiring Diagram, LC10L

1. L Filter, loose option
2. AC fuses, loose option
3. LC Filter
4. AFE module AM10L
5. DC fuses, loose option

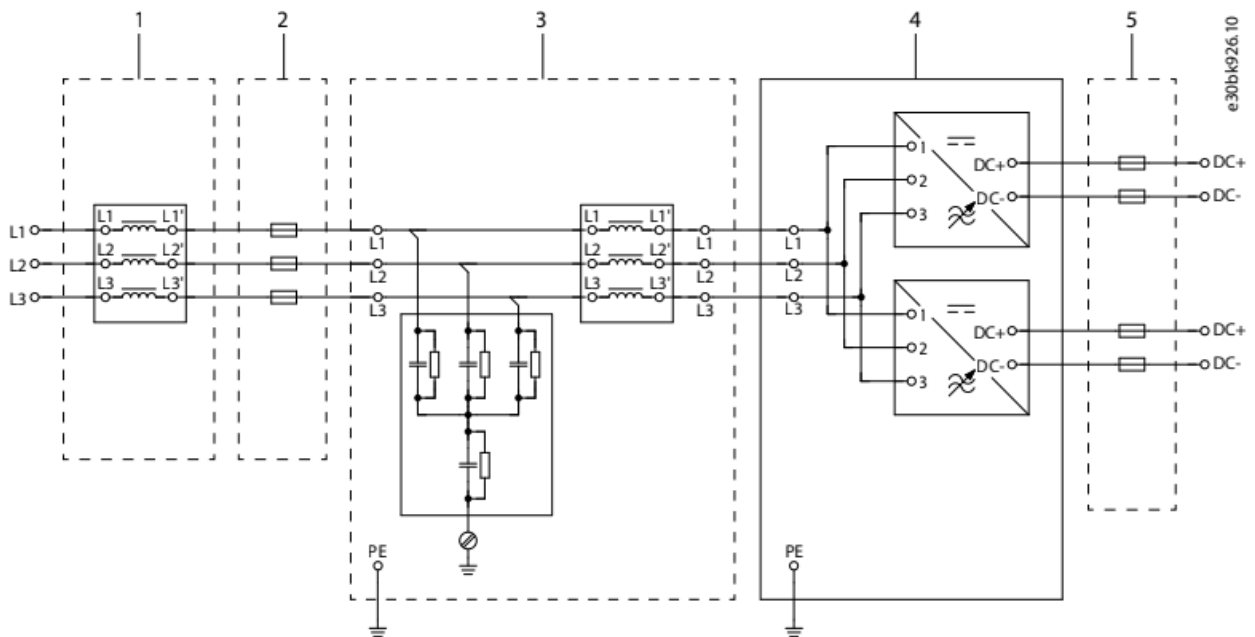


Illustration 17: Wiring Diagram, LC12L

1. L Filter, loose option
2. AC fuses, loose option
3. LC Filter
4. AFE module AM10L
5. DC fuses, loose option

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## FAQ

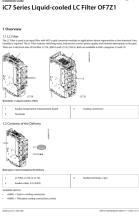
**Q: What are the electrical sizes available for the LC Filter?**

**A:** The LC Filter is available in two electrical sizes: LC10L (380 A) and LC12L (760 A).

**Q: What are the contents included in the delivery of the LC Filter?**

**A:** The delivery includes the LC Filter (LC10L or LC12L), AuxBus cable (3 m), and AuxBus terminals (2 pcs).

## Documents / Resources

	<p><a href="#">Danfoss iC7 Series Liquid Cooled LC Filter</a> [pdf] Installation Guide  iC7 Series, iC7 Series Liquid Cooled LC Filter, Liquid Cooled LC Filter, Cooled LC Filter, LC Filter, Filter</p>
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## References

- [User Manual](#)

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