



Danfoss iC7 Series Air Cooled System Modules Installation Guide

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Optimize installation footprint, speed and reduce costs more than you dreamed possible, with the revolutionary iC7 series air-cooled system modules.

High power density combined with industry-leading heat-pipe thermal management means you achieve a smaller footprint and reduce space requirements in your electrical room. The slim profile enables you to fit more modules within a fixed-width cabinet.

Shrink your system, with smaller enclosures or fewer enclosure sections, and filters which integrate beneath the module.

Integration and scalability are extremely easy, because each unit is designed and tested in thermal independence. This reduces your engineering, assembly, and testing time.

Thermal excellence saves your operating costs with the unique segregated IP54 cooling channel, and reduced heat load in your installation. With the iC7 series aircooled system modules, you enjoy industry benchmark cooling efficiency, even including the thermal load of optionally integrated filters and chokes. Configure your choice of commonmode and dU/dt filter options in the integration unit located beneath the module.

With the integration unit, access is so easy: simply pull out the power unit, with no need to remove the power cable. Power terminals are located at the front for easy access.

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HIGHLIGHTS

- Highly compact power unit design requires less space for installation
- Increase power by paralleling power units with no need for balancing filters
- Integration unit with built-in filters reduces integration cost
- Fast power unit replacement with no need for motor cable removal
- Front-mounted motor cable terminals
- Lightweight power units facilitate faster and easier servicing
- Modular and scalable control concept
- Efficient heat management with back-channel cooling

Secure-by-design

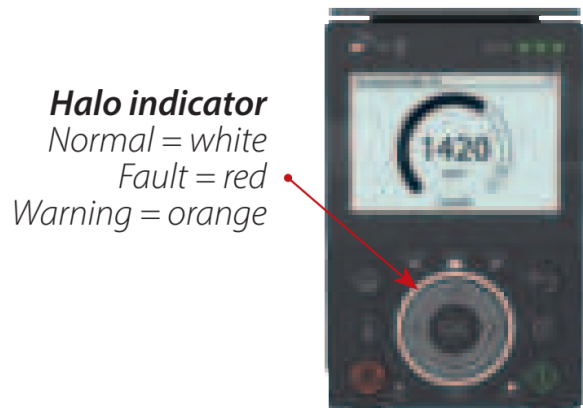
Your drive is equipped with marketleading hardware-based protection against unauthorized access with a built-in crypto chip on the control unit. Use a microSD card to copy settings, log data, download software and activate additional features – all protected by the crypto chip ensuring end-to-end encrypted data transfer.

Functional safety to match your needs

STO SIL3, PI e as standard makes certification easier. A flexible offering allows the addition of functional safety via fieldbus.

User interfaces

A new range of user interfaces integrate well-known features and functionality. Integration of features in MyDrive® tools is supported



More built-in sensors for enhanced control

The iC7 drive has an increased number of built-in sensors. This enables improved control performance, increased protection of application and drive, and capability to support Industrial IoT solutions.

Superior sensorless control

In open or closed loop, the iC7 drive delivers superior shaft performance even at low speed.



Motor Control



Motor Control video

Filters and accessories

For a complete installation, a range of integrated and separate filter options are available.



iC7 Filters

Engineering support

Danfoss provides an extensive selection of support material and tools to help in engineering, such as

- Dimensioning tools, such as MyDrive® Select, MyDrive® Harmonics and MyDrive® ecoSmart™
- EPLAN P8 macros
- Dimensional and electrical drawings



MyDrive® Simulation



MyDrive® Virtual



MyDrive® Hil

Simulation reduces time to market

Remove the constraints of the physical environment and open up new opportunities using iC7 simulation models which perfectly mirror the converter or drive.

You can predict performance, test scenarios, streamline commissioning, and collaborate across teams and locations in an open environment.

Reliably validate interoperability of systems, using high-fidelity hardware-in-the-loop (HIL) simulation support from Danfoss.

The iC7 platform is founded on model-based design, which ensures the simulation models are always valid: up to date and accurate.

These models comply with the FMI standard and are easy to integrate in your simulation platform



Supported by MyDrive® tools

You can use MyDrive® tools on the device of your choice, supporting the entire lifecycle of the iC7 drive; from selection and dimensioning, through programming and commissioning, to maintenance and support during operation.



What if sensorless open loop performance could match closed loop?



Quality in focus

Reliable and predictable operation has been a key driver. With an ISO 9001- certified and IATF 16949-compliant quality system combined with use of 6-Sigma principles, quality and reliability are at absolute marketleading standards.

Reliability is assured by design with features such as minimized airflow through the control board section.

Automated assembly enables close control and monitoring of critical processes. The finished drives are 100% full-load tested ensuring reliability before leaving the factory

Scalable and flexible control

Enjoy a new level of performance thanks to rapid-response control.

The control capability is scalable and equipped with Ethernet-based fieldbus and STO inputs as standard. Add more I/Os as needed, to match your applications. Connect to a computer via an Ethernet port, enabling you to use MyDrive® commissioning or service tools.

Conveniently extend functionality

Select the optional integration unit to neatly integrate common mode and/ or dU/dt filters beneath the inverter module. The integration units support both traditional and ducted cooling solutions, and connects/disconnects to the power unit without removing motor cables.

Features and benefits

| Feature | Benefit |
|--|--|
| Efficient heat management: heat pipe technology and segregated main cooling channel (back-channel cooling) | – Compact size enables you to pack more power into the space available |
| Paralleling of 3-phase modules with no output filter required | – Modular and scalable solutions for high powers– Simplified spare unit handling |
| Lightweight | – Fast integration and serviceability– High vibration robustness |
| Optional integration unit for output filter integration, enabling back-channel cooling | – Compact size enables you to pack more power into the space available– Fast integration |
| Pull-out of power unit without removing motor or mains cables, included with integration unit | – Fast integration and serviceability |
| AuxBus internal network for temperature monitoring of filters | – Exceptional reliability and robustness for increased uptime |
| Segregated IP54 cooling channel and dedicated PCB area | – Extremely reliable in heavy-duty service, for increased uptime |

Air-cooled module

- Inverter module

IM10



- **Inverter module**
with short integration unit IR10



- **Inverter module**
with standard integration unit IR10



- **Inverter module**

IM11



- **Inverter module**

with short integration unit IR11



- **Inverter module**

with standard integration unit IR11



- **AFE Module**

with short integration unit



- **AFE module**

with integration unit IR10/IR11



- **AFE & LCL filter**

with standard integration unit IR10/IR11



- **LCL filter**

LCL 10/11



Modular architecture: Setting the standard for modular control

A flexible, modular, control architecture means you can tailor the control functionality exactly to your needs. You can purchase exactly the control options you need, or replace other PLC components, I/O and external safety components.

This modularity gives you not only more flexibility, but more secure integration of drives in the control system and IT architecture. You achieve faster set-up, and smarter monitoring, data gathering and analytics thanks to support for multiple communication network types.

The purchase cost is lower since you only buy the necessary control options, saving excess unused functionality

The drive can reduce your costs further by substituting for a low-end PLC controller/system, thanks to its IEC 61131-based control architecture.

Program execution close to the process opens new possibilities in fast process control thanks to reduced delays. Built-in security protects your IPR and service business.

Features

- Expandable bus includes I/O, fieldbus, and expanded safety options
- Up to 10 control options
- Slot-independent options
- Integrated microSD card slot
- Integrated STO SIL3 safety
- Programmable (IEC 61131- based)
- Use the same options for iC7 series air-cooled system modules, liquid-cooled system modules and enclosed drives

Technical information

- Integrated Ethernet port
- Dual-channel STO SIL3 integrated as standard
- Modbus TCP as standard and other fieldbus protocols optional

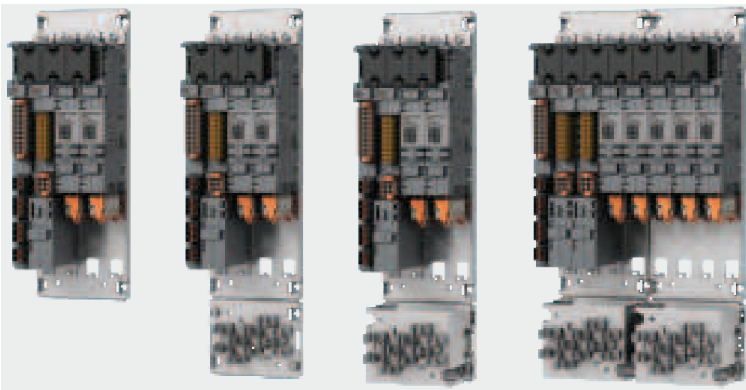
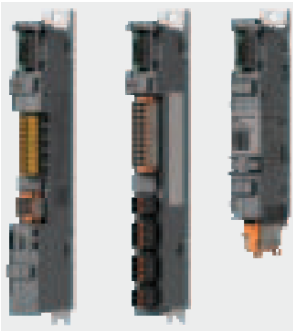
- Basic I/O: 6 x DI, 2 x DO, 2 x AI ± 10 V/0-20 mA, 1 x AO(0-10/4-20 mA), 2 x NO/NC RO, 1 x NO RO, 1 x Thermistor
- One optical fiber pair as communication link with power module or star coupler board
- For more options such as voltage measurement, temperature measurement, relay option, and encoder option, refer to the Functional extensions fact sheet.

Functional extensions

- Control mounting plate mechanics



- Control and option boards



Key specifications

| Mains connection AFE | |
|---------------------------------|--|
| Mains voltage U_{in} | – 3 x 380-500 V AC (-15%...+10%); 465-740 V DC |
| Mains frequency | – 45-66 Hz |
| Supply network | – TN-S, TN-C, IT and TT |
| Power factor | – $\cos\phi = 1$: (fundamental) |
| Short circuit current | – Maximum short circuit current must be < 100 kA |
| Total harmonics distortion THDi | – < 5% |
| Overvoltage category | – Class III according to IEC/EN 61800-5-1 |
| Connections to mains | – Once every 120 s |

| Motor connection (INU) | |
|-------------------------------------|--|
| Output voltage | – 0- U_{in} 3-phase |
| Output frequency | – 0-599 Hz (<i>Limited performance with output filters above 70 Hz</i>) |
| Switching frequency | – 1.5-10 kHz. Default switching frequency 3 kHz DPWM |
| Motor control principles | – U/f control– Voltage Vector Control (VVC+)– Flux Vector Control (FVC+) |
| Motor and generator types supported | – Induction/asynchronous motor– Permanent magnet motor– Salient permanent magnet motor– Synchronous reluctance assisted permanent magnet motor |
| Cable length | – Up to 150 m [492 feet] with symmetrical 3-phase screened motor cable |

| EMC (IEC61800-3) | |
|-------------------------|--|
| Immunity | – Fulfils IEC/EN61800-3 (2018), 2nd environment |
| Emissions | – IEC/EN61800-3 (2018), category C4, default for the IP00/UL Open Type drive– IEC/EN61800-3 (2018), category C3, if the drive is installed according to the instructions of the manufacturer |

| Environmental conditions | |
|--|---|
| Protection rating drive modules | – IP00/UL Open Type |
| Ambient operating temperature | – -15 °C to 0 °C (5 °F to 32 °F) (no frost) The highest current rating of AM11 and IM11 must be derated 20% in freezing conditions.– 0 °C to 40 °C (32 °F to 104 °F) (at I _N) with derating up to +15 °C (131 °F) |
| Storage/transportation temperature | – -40 °C to +70 °C (32 °F to 158 °F) |
| Relative humidity | – 5 to 96% RH, no dripping water or condensation allowed |
| Pollution degree | – PD2 |
| Altitude | – 0–4000 m (0–13100 ft) above sea level: in case network is not corner-grounded (Voltage class 5).– Above 1000 m (3300 ft): derating of maximum ambient operating temperature by 1 °C per each 100 m is required. |
| Vibration (IEC60068-2-6) | – Displacement amplitude 0.5 mm (peak) at 5–22 Hz)– Maximum acceleration amplitude 1 G at 22–150 Hz |
| Shock (IEC60068-2-27) | – Max 15G, 11 ms (<i>in package</i>) |
| Environmental operating conditions (IEC 60721-3-3) | – Climatic conditions: Class 3K5– Chemically active substances: IEC 60721-3-3 Edition 3.0/ISO 3223 Second Edition, class C4– Biological conditions: Class 3B1– Mechanical conditions: Class 3M3– Mechanically active substances: Class 3S2– Special climatic conditions (heat radiation): Class 3Z1 |

Inverter module (INU)



Inverter module (INU)

The inverter module is a bidirectional DC-fed power inverter for the supply and control of AC motors and generators

The inverter (INU) module is intended for the regulation of motor speed in response to system feedback or to remote commands from external controllers. A drive system consists of the system modules, the motor, and equipment driven by the motor. The INU module is also intended for system and motor status surveillance.

Benefits of the Inverter module

- Designed for maximum machine performance and flexibility
- Versatility for drive applications requiring a wide range of drive features for different motor types for either closed loop or open loop control methods
- Optional system module with integration unit including high performance dU/dt filters and/or common-mode filters for space saving and easy cabinet integration

Ratings

- 385-4870 A IL , +10% overload 1 min/5 min
- 380-500 V AC Motor Voltage
- Output frequency: 0-599 Hz
- Switching frequency: 1,5-10 kHz. Nominal 3 kHz

Highlights

- Most compact INU module on the market thanks to integration of filters
- IP54/Type 12 segregated main cooling channel supporting backchannel cooling solutions
- Designed for enclosure integration and quick serviceability
- Integration of common-mode and dU/dt filters in the integration unit
- Slide-in philosophy for power unit installation means you can remove the power unit without disconnecting the motor cable

Motor control

- Highly dynamic performance: Highest possible machine accuracy due to superior shaft performance, also for sensorless operation
- Superior low-speed performance also in sensorless operation
- The motor always runs at maximum possible torque for the given current – ensuring highest possible motor efficiency: Maximum Torque Per Ampere (MTPA)
- Fast commissioning using Automatic Motor Adaption (AMA) at standstill maximizes energy efficiency with any motor
- More integrated sensors for better performance
- Flexible choice of control features optimized to your application, thanks to integrated application software

Inverter module 1]

400 V AC, 465-650 V DC

| Model code | AC current | | | | Typical motor power 400 V AC | | DCcurrent | Frame |
|------------|----------------|-----------------------|-----------------------|------------------------|------------------------------|----------------|--------------------|-------|
| | I _N | I _L (1/5) | I _H (1/5) | I _{max} (3 s) | P _L | P _H | I _N -DC | IP00 |
| | [A] | [A] | [A] | [A] | [kW] | [kW] | [A] | |
| | | | | | | | | |

| | | | | | | | | |
|-----------------------------|------|------|------|------|------|------|------|------------------|
| iC7-60SAIN05-385AE00 | 394 | 385 | 320 | 544 | 200 | 160 | 410 | IM/IR10 |
| iC7-60SAIN05-480AE00 | 490 | 480 | 399 | 679 | 250 | 200 | 510 | IM/IR10 |
| iC7-60SAIN05-590AE00 | 603 | 590 | 490 | 833 | 315 | 250 | 641 | IM/IR10 |
| iC7-60SAIN05-658AE00 | 672 | 658 | 547 | 930 | 355 | 250 | 721 | IM/IR11 |
| iC7-60SAIN05-730AE00 | 746 | 730 | 606 | 1031 | 400 | 315 | 813 | IM/IR11 |
| iC7-60SAIN05-820AE00 | 838 | 820 | 681 | 1158 | 450 | 355 | 913 | IM/IR11 |
| iC7-60SAIN05-880AE00 | 899 | 880 | 731 | 1243 | 500 | 400 | 1015 | IM/IR11 |
| iC7-60SAIN05-1000E00 | 1021 | 1000 | 830 | 1411 | 560 | 450 | 1138 | 2xIM/IR10 |
| iC7-60SAIN05-1100E00 | 1123 | 1100 | 913 | 1553 | 630 | 500 | 1280 | 2xIM/IR10 |
| iC7-60SAIN05-1260E00 | 1287 | 1260 | 1050 | 1785 | 710 | 560 | 1441 | 2xIM/IR11 |
| iC7-60SAIN05-1450E00 | 1481 | 1450 | 1210 | 2057 | 800 | 630 | 1625 | 2xIM/IR11 |
| iC7-60SAIN05-1710E00 | 1746 | 1710 | 1420 | 2414 | 900 | 710 | 1826 | 2xIM/IR11 |
| iC7-60SAIN05-1760E00 | 1797 | 1760 | 1470 | 2499 | 1000 | 800 | 2030 | 3xIM/IR11 |
| iC7-60SAIN05-1960E00 | 2001 | 1960 | 1630 | 2771 | 1100 | 900 | 2234 | 3xIM/IR11 |
| iC7-60SAIN05-2150E00 | 2195 | 2150 | 1790 | 3043 | 1200 | 1000 | 2436 | 3xIM/IR11 |
| iC7-60SAIN05-2340E00 | 2389 | 2340 | 1950 | 3315 | 1300 | 1000 | 2639 | 3xIM/IR11 |
| iC7-60SAIN05-2510E00 | 2563 | 2510 | 2090 | 3553 | 1400 | 1100 | 2841 | 3xIM/IR11 |
| iC7-60SAIN05-2640E00 | 2695 | 2640 | 2200 | 3740 | 1500 | 1200 | 3045 | 4xIM/IR11 |
| iC7-60SAIN05-2880E00 | 2940 | 2880 | 2400 | 4080 | 1600 | 1300 | 3247 | 4xIM/IR11 |
| iC7-60SAIN05-3060E00 | 3124 | 3060 | 2540 | 4318 | 1700 | 1400 | 3450 | 4xIM/IR11 |
| iC7-60SAIN05-3280E00 | 3349 | 3280 | 2730 | 4641 | 1800 | 1500 | 3652 | 4xIM/IR11 |

| | | | | | | | | |
|-----------------------------|------|------|------|------|------|------|------|-------------------|
| iC7-60SAIN05-3420E00 | 3492 | 3420 | 2840 | 4828 | 1900 | 1500 | 3856 | 5xIM/IR 11 |
| iC7-60SAIN05-3600E00 | 3675 | 3600 | 2990 | 5083 | 2000 | 1600 | 4058 | 5xIM/IR 11 |
| iC7-60SAIN05-4060E00 | 4145 | 4060 | 3370 | 5729 | 2200 | 1800 | 4465 | 5xIM/IR 11 |
| iC7-60SAIN05-4320E00 | 4410 | 4320 | 3590 | 6103 | 2400 | 1900 | 4871 | 6xIM/IR 11 |
| iC7-60SAIN05-4870E00 | 4972 | 4870 | 4050 | 6885 | 2700 | 2200 | 5478 | 6xIM/IR 11 |

460 V AC, 650-740 V DC

| Model code | AC current | | | | Typical motor power 460 V AC | | DCcurrent | Frame |
|-----------------------------|----------------|-----------|-----------|------------------------|------------------------------|----------------|-----------|-------------------|
| | I _N | IL (1/5) | IH (1/5) | I _{max} (3 s) | P _L | P _H | IN-DC | IP00 |
| | [A] | [A] | [A] | [A] | [Hp] | [Hp] | [A] | |
| iC7-60SAIN05-385AE00 | 394 | 385 | 320 | 544 | 300 | 250 | 380 | IM/IR10 |
| iC7-60SAIN05-480AE00 | 490 | 480 | 399 | 679 | 350 | 300 | 443 | IM/IR10 |
| iC7-60SAIN05-590AE00 | 543 | 531 | 441 | 750 | 450 | 350 | 570 | IM/IR10 |
| iC7-60SAIN05-658AE00 | 603 | 590 | 490 | 833 | 500 | 350 | 632 | IM/IR11 |
| iC7-60SAIN05-730AE00 | 672 | 658 | 547 | 930 | 550 | 450 | 695 | IM/IR11 |
| iC7-60SAIN05-820AE00 | 746 | 730 | 606 | 1031 | 600 | 500 | 758 | IM/IR11 |
| iC7-60SAIN05-880AE00 | 838 | 820 | 681 | 1158 | 700 | 550 | 883 | IM/IR11 |
| iC7-60SAIN05-1000E00 | 940 | 920 | 764 | 1299 | 750 | 550 | 948 | 2xIM/IR 10 |
| iC7-60SAIN05-1100E00 | 1052 | 1030 | 855 | 1454 | 850 | 650 | 1073 | 2xIM/IR 10 |
| iC7-60SAIN05-1260E00 | 1174 | 1150 | 960 | 1632 | 950 | 750 | 1200 | 2xIM/IR 11 |
| iC7-60SAIN05-1450E00 | 1328 | 1300 | 1080 | 1836 | 1100 | 850 | 1389 | 2xIM/IR 11 |
| iC7-60SAIN05-1710E00 | 1603 | 1570 | 1310 | 2227 | 1300 | 1100 | 1641 | 2xIM/IR 11 |

| | | | | | | | | |
|-----------------------------|------|------|------|------|------|------|------|-------------------|
| iC7-60SAIN05-1760E00 | 1807 | 1770 | 1470 | 2499 | 1500 | 1200 | 1892 | 3xIM/IR 11 |
| iC7-60SAIN05-1960E00 | 1940 | 1900 | 1580 | 2686 | 1600 | 1300 | 2021 | 3xIM/IR 11 |
| iC7-60SAIN05-2150E00 | 2083 | 2040 | 1700 | 2890 | 1700 | 1300 | 2146 | 3xIM/IR 11 |
| iC7-60SAIN05-2340E00 | 2195 | 2150 | 1790 | 3043 | 1800 | 1500 | 2272 | 3xIM/IR 11 |
| iC7-60SAIN05-2510E00 | 2389 | 2340 | 1950 | 3315 | 1900 | 1600 | 2397 | 3xIM/IR 11 |
| iC7-60SAIN05-2640E00 | 2532 | 2480 | 2060 | 3502 | 2100 | 1700 | 2650 | 4xIM/IR 11 |
| iC7-60SAIN05-2880E00 | 2685 | 2630 | 2190 | 3723 | 2200 | 1800 | 2775 | 4xIM/IR 11 |
| iC7-60SAIN05-3060E00 | 2828 | 2770 | 2300 | 3910 | 2300 | 1800 | 2902 | 4xIM/IR 11 |
| iC7-60SAIN05-3280E00 | 3114 | 3050 | 2540 | 4318 | 2500 | 2100 | 3155 | 4xIM/IR 11 |
| iC7-60SAIN05-3420E00 | 3277 | 3210 | 2670 | 4539 | 2700 | 2200 | 3406 | 5xIM/IR 11 |
| iC7-60SAIN05-3600E00 | 3573 | 3500 | 2910 | 4947 | 2900 | 2300 | 3658 | 5xIM/IR 11 |
| iC7-60SAIN05-4060E00 | 3859 | 3780 | 3140 | 5338 | 3200 | 2500 | 4036 | 5xIM/IR 11 |
| iC7-60SAIN05-4320E00 | 4176 | 4090 | 3400 | 5780 | 3400 | 2700 | 4289 | 6xIM/IR 11 |
| iC7-60SAIN05-4870E00 | 4625 | 4530 | 3760 | 6392 | 3700 | 2900 | 4667 | 6xIM/IR 11 |

1] Preliminary values subject to validation

IL: Low overload – 110% overload – 1 min every 5 min

IH: High overload – 150% overload – 1 min every 5 min

500 V AC, 650-740 V DC

| Model code | AC current | | | | Typical motor power 500 V AC | | DCcurrent | Frame |
|-----------------------------|----------------|-----------|-----------|------------------------|------------------------------|----------------|-----------|----------------|
| | I _N | IL (1/5) | IH (1/5) | I _{max} (3 s) | P _L | P _H | IN-DC | IP00 |
| | [A] | [A] | [A] | [A] | [kW] | [kW] | [A] | |
| iC7-60SAIN05-385AE00 | 394 | 385 | 320 | 544 | 250 | 200 | 408 | IM/IR10 |

| | | | | | | | | |
|-----------------------------|------|------|------|------|------|------|------|------------------|
| iC7-60SAIN05-480AE00 | 490 | 480 | 399 | 679 | 315 | 250 | 513 | IM/IR10 |
| iC7-60SAIN05-590AE00 | 543 | 531 | 441 | 750 | 355 | 250 | 577 | IM/IR10 |
| iC7-60SAIN05-658AE00 | 603 | 590 | 490 | 833 | 400 | 315 | 651 | IM/IR11 |
| iC7-60SAIN05-730AE00 | 672 | 658 | 547 | 930 | 450 | 355 | 731 | IM/IR11 |
| iC7-60SAIN05-820AE00 | 746 | 730 | 606 | 1031 | 500 | 400 | 812 | IM/IR11 |
| iC7-60SAIN05-880AE00 | 838 | 820 | 681 | 1158 | 560 | 450 | 910 | IM/IR11 |
| iC7-60SAIN05-1000E00 | 940 | 920 | 764 | 1299 | 630 | 500 | 1024 | 2xIM/IR10 |
| iC7-60SAIN05-1100E00 | 1052 | 1030 | 855 | 1454 | 710 | 560 | 1153 | 2xIM/IR10 |
| iC7-60SAIN05-1260E00 | 1174 | 1150 | 960 | 1632 | 800 | 630 | 1300 | 2xIM/IR11 |
| iC7-60SAIN05-1450E00 | 1328 | 1300 | 1080 | 1836 | 900 | 710 | 1461 | 2xIM/IR11 |
| iC7-60SAIN05-1710E00 | 1603 | 1570 | 1310 | 2227 | 1100 | 900 | 1787 | 2xIM/IR11 |
| iC7-60SAIN05-1760E00 | 1807 | 1770 | 1470 | 2499 | 1200 | 1000 | 1949 | 3xIM/IR11 |
| iC7-60SAIN05-1960E00 | 1940 | 1900 | 1580 | 2686 | 1300 | 1100 | 2112 | 3xIM/IR11 |
| iC7-60SAIN05-2150E00 | 2083 | 2040 | 1700 | 2890 | 1400 | 1100 | 2273 | 3xIM/IR11 |
| iC7-60SAIN05-2340E00 | 2195 | 2150 | 1790 | 3043 | 1500 | 1200 | 2436 | 3xIM/IR11 |
| iC7-60SAIN05-2510E00 | 2389 | 2340 | 1950 | 3315 | 1600 | 1300 | 2598 | 3xIM/IR11 |
| iC7-60SAIN05-2640E00 | 2532 | 2480 | 2060 | 3502 | 1700 | 1400 | 2760 | 4xIM/IR11 |
| iC7-60SAIN05-2880E00 | 2685 | 2630 | 2190 | 3723 | 1800 | 1500 | 2922 | 4xIM/IR11 |
| iC7-60SAIN05-3060E00 | 2828 | 2770 | 2300 | 3910 | 1900 | 1500 | 3085 | 4xIM/IR11 |
| iC7-60SAIN05-3280E00 | 3114 | 3050 | 2540 | 4318 | 2000 | 1700 | 3246 | 4xIM/IR11 |
| iC7-60SAIN05-3420E00 | 3277 | 3210 | 2670 | 4539 | 2200 | 1800 | 3572 | 5xIM/IR11 |

| | | | | | | | | |
|-----------------------------|------|------|------|------|------|------|------|-------------------|
| iC7-60SAIN05-3600E00 | 3573 | 3500 | 2910 | 4947 | 2400 | 1900 | 3897 | 5xIM/IR 11 |
| iC7-60SAIN05-4060E00 | 3859 | 3780 | 3140 | 5338 | 2600 | 2100 | 4221 | 5xIM/IR 11 |
| iC7-60SAIN05-4320E00 | 4176 | 4090 | 3400 | 5780 | 2800 | 2300 | 4546 | 6xIM/IR 11 |
| iC7-60SAIN05-4870E00 | 4625 | 4530 | 3760 | 6392 | 3100 | 2600 | 5033 | 6xIM/IR 11 |

1] Preliminary values subject to validation

IL: Low overload – 110% overload – 1 min every 5 min

IH: High overload – 150% overload – 1 min every 5 min

AFE modules

AFE module

The AFE unit is a bi-directional low harmonic supply unit for motor drive applications. Active front end is typically used as a supply to a common DC bus drive line-ups or high power single drives when low harmonics or regeneration of power back to the grid is needed/valued.

The main functionality of the AFE is to maintain stable DC-link voltage reference. The AFE transfers power between the grid and the DC bus both ways depending on the load of the DC bus.

Benefits of the AFE

- Regenerative energy is fed back to the grid, improving the payback time of the investment. Regeneration at full power is available at any time.
- The AFE can boost the DC-link voltage within the voltage window of the converter hardware. Its advantage is that the DC-voltage available for motor inverters is not limited even under non-ideal grid conditions
- Power quality is excellent since the grid current is sinusoidal with very low harmonics (<5% THDi) and power factor is unity ($\cos \phi = 1$). This means that there is no need to oversize incoming supply transformers, as for traditional diode rectifiers, which reduces investment costs and space.

Ratings

- 317-4900 A IL , +10% overload 1 min/5 min
- 380-500 V AC / 465-740 V DC (05)
- 45-66 Hz Grid frequency
- THDi <5%
- Fundamental power factor $\cos \phi = 1$, adjustable reactive current set point

Highlights

- Most compact AFE on the market
- Meets the most stringent harmonics requirements thanks to high DC and AC power quality
- Robust and reliable in varying ambient conditions

- IP54/Type 12 segregated main cooling channel supporting backchannel cooling solutions
- Designed for enclosure integration and quick serviceability
- Direct connection between LCL filter and AFE input terminals
- Slide-in philosophy for easy power unit and LCL filter installation and removal

DC-bus and grid control

- Fast primary control ensures stable DC voltage even under non-ideal grid conditions for accurate motor control.
- AFE is able to boost DC voltage to guarantee full motor voltage even when the supply voltage is below nominal.
- Low harmonic operation meets even the stringest power quality requirements for drive systems.
- Reactive reference can be used to compensate other low power factor equipment in the network.
- Unrivalled paralleling options with no need for drive-to-drive communication
- Power can be shared between parallel units automatically with DC-link voltage droop control.

Active front-end modules (AFE)

AFE 400 V AC, 465-650 V DC

| Model code | AC ratings | | | | DC ratings | | | Frame |
|----------------------|----------------------------------|--------------------|--------------------|--------------------|------------|---------------------|----------------|------------------|
| | S _N | IN (1/5) | IL (1/5) | IH (1/5) | IN-DC | P _L | P _H | IP00 A M/AR10 |
| | [KVA] ²² ₀ | [A] ³²⁴ | [A] ³¹⁷ | [A] ²⁶³ | [A] 371 | [kW] ²¹⁶ | [kW] 179 | |
| iC7-60SA3A05-317AE00 | | | | | | | | |
| iC7-60SA3A05-400AE00 | 278 | 409 | 400 | 327 | 469 | 272 | 223 | AM/AR1 0 |
| iC7-60SA3A05-514AE00 | 357 | 525 | 514 | 426 | 602 | 349 | 290 | AM/AR1 0 |
| iC7-60SA3A05-580AE00 | 402 | 593 | 580 | 464 | 677 | 394 | 316 | AM/AR1 1 |
| iC7-60SA3A05-650AE00 | 451 | 664 | 650 | 525 | 760 | 442 | 357 | AM/AR1 1 |
| iC7-60SA3A05-730AE00 | 506 | 746 | 730 | 591 | 852 | 496 | 402 | AM/AR1 1 |
| iC7-60SA3A05-816AE00 | 566 | 833 | 816 | 678 | 953 | 555 | 461 | AM/AR1 1 |
| iC7-60SA3A05-920AE00 | 638 | 940 | 920 | 735 | 1075 | 625 | 500 | 2xAM/A R10 |
| iC7-60SA3A05-1030E00 | 714 | 1052 | 1030 | 850 | 1203 | 700 | 578 | 2xAM/A R10 |

| | | | | | | | | |
|-----------------------------|------|------|------|------|------|------|------|------------------|
| iC7-60SA3A05-1210E00 | 839 | 1236 | 1210 | 980 | 1413 | 822 | 666 | 2xAM/AR11 |
| iC7-60SA3A05-1410E00 | 977 | 1440 | 1410 | 1140 | 1647 | 958 | 775 | 2xAM/AR11 |
| iC7-60SA3A05-1630E00 | 1130 | 1664 | 1630 | 1360 | 1903 | 1107 | 924 | 2xAM/AR11 |
| iC7-60SA3A05-1860E00 | 1289 | 1899 | 1860 | 1575 | 2172 | 1263 | 1070 | 3xAM/AR11 |
| iC7-60SA3A05-2120E00 | 1469 | 2165 | 2120 | 1838 | 2475 | 1440 | 1248 | 3xAM/AR11 |
| iC7-60SA3A05-2450E00 | 1698 | 2501 | 2450 | 2030 | 2861 | 1664 | 1379 | 3xAM/AR11 |
| iC7-60SA3A05-2800E00 | 1940 | 2859 | 2800 | 2231 | 3268 | 1902 | 1515 | 4xAM/AR11 |
| iC7-60SA3A05-3270E00 | 2266 | 3338 | 3270 | 2710 | 3817 | 2221 | 1840 | 4xAM/AR11 |
| iC7-60SA3A05-3650E00 | 2529 | 3726 | 3650 | 2888 | 4260 | 2479 | 1961 | 5xAM/AR11 |
| iC7-60SA3A05-4080E00 | 2827 | 4165 | 4080 | 3390 | 4761 | 2771 | 2302 | 5xAM/AR11 |
| iC7-60SA3A05-4500E00 | 3118 | 4594 | 4500 | 3544 | 5251 | 3056 | 2407 | 6xAM/AR11 |
| iC7-60SA3A05-4900E00 | 3395 | 5002 | 4900 | 4070 | 5719 | 3327 | 2764 | 6xAM/AR11 |

IL : Low overload – 110% overload – 1 min every 5 min

IH : High overload – 150% overload – 1 min every 5 min

AFE 480 V AC, 650-740 V DC

| Model code | AC ratings | | | | DC ratings | | | Frame |
|-----------------------------|----------------------|------------------|------------------|------------------|-------------------|----------------------|----------------------|----------------|
| | S_N | IL (1/5) | IL (1/5) | IH (1/5) | IN-DC | P_L | P_H | IP00 |
| | [KVA] | [A] | [A] | [A] | [A] | [kW] | [kW] | |
| iC7-60SA3A05-317AE00 | 257 | 316 | 309 | 256 | 361 | 252 | 209 | AM/AR10 |
| iC7-60SA3A05-400AE00 | 316 | 388 | 380 | 298 | 445 | 310 | 243 | AM/AR10 |
| iC7-60SA3A05-514AE00 | 385 | 473 | 463 | 385 | 542 | 378 | 314 | AM/AR10 |
| iC7-60SA3A05-580AE00 | 433 | 531 | 520 | 424 | 608 | 424 | 346 | AM/AR11 |

| | | | | | | | | |
|-----------------------------|------|------|------|------|------|------|------|-----------------------|
| iC7-60SA3A05-650AE00 | 487 | 598 | 585 | 470 | 684 | 477 | 383 | AM/AR1 1 |
| iC7-60SA3A05-730AE00 | 541 | 664 | 650 | 511 | 759 | 530 | 417 | AM/AR1 1 |
| iC7-60SA3A05-816AE00 | 608 | 747 | 731 | 607 | 853 | 596 | 495 | AM/AR1 1 |
| iC7-60SA3A05-920AE00 | 686 | 843 | 825 | 639 | 964 | 673 | 521 | 2xAM/A R10 |
| iC7-60SA3A05-1030E00 | 774 | 950 | 930 | 770 | 1086 | 758 | 628 | 2xAM/A R10 |
| iC7-60SA3A05-1150E00 | 898 | 1103 | 1080 | 880 | 1262 | 880 | 717 | 2xAM/A R11 |
| iC7-60SA3A05-1280E00 | 1040 | 1276 | 1250 | 1030 | 1460 | 1019 | 840 | 2xAM/A R11 |
| iC7-60SA3A05-1630E00 | 1214 | 1491 | 1460 | 1210 | 1705 | 1190 | 986 | 2xAM/A R11 |
| iC7-60SA3A05-1860E00 | 1389 | 1705 | 1670 | 1363 | 1949 | 1361 | 1111 | 3xAM/A R11 |
| iC7-60SA3A05-2120E00 | 1588 | 1950 | 1910 | 1533 | 2230 | 1557 | 1250 | 3xAM/A R11 |
| iC7-60SA3A05-2450E00 | 1821 | 2236 | 2190 | 1820 | 2557 | 1785 | 1483 | 3xAM/A R11 |
| iC7-60SA3A05-2800E00 | 2087 | 2563 | 2510 | 1874 | 2930 | 2046 | 1527 | 4xAM/A R11 |
| iC7-60SA3A05-3270E00 | 2428 | 2981 | 2920 | 2430 | 3408 | 2380 | 1980 | 4xAM/A R11 |
| iC7-60SA3A05-3650E00 | 2736 | 3359 | 3290 | 2726 | 3840 | 2681 | 2222 | 5xAM/A R11 |
| iC7-60SA3A05-4080E00 | 3035 | 3726 | 3650 | 3030 | 4260 | 2974 | 2469 | 5xAM/A R11 |
| iC7-60SA3A05-4500E00 | 3334 | 4094 | 4010 | 3152 | 4681 | 3268 | 2569 | 6xAM/A R11 |
| iC7-60SA3A05-4900E00 | 3650 | 4482 | 4390 | 3640 | 5124 | 3577 | 2966 | 6xAM/A R11 |

1] Preliminary values subject to validation

IL: Low overload – 110% overload – 1 min every 5 min

IH: High overload – 150% overload – 1 min every 5 min

A FE, 500 V AC, 650-740 V DC

| | AC ratings | DC ratings | Frame |
|--|------------|------------|-------|
| | | | |

| Model code | S _N | IL (1/5) | IL (1/5) | IH (1/5) | IN-DC | P _L | P _H | IP00 A M/AR10 |
|----------------------|----------------------------------|--------------------|--------------------|--------------------|------------|---------------------|----------------|------------------|
| | [KVA] ²⁶ ₈ | [A] ³¹⁶ | [A] ³⁰⁹ | [A] ²⁵⁶ | [A] 361 | [kW] ²⁶³ | [kW] 218 | |
| iC7-60SA3A05-317AE00 | | | | | | | | |
| iC7-60SA3A05-400AE00 | 330 | 388 | 380 | 298 | 445 | 323 | 253 | AM/AR10 |
| iC7-60SA3A05-514AE00 | 401 | 473 | 463 | 385 | 542 | 393 | 327 | AM/AR10 |
| iC7-60SA3A05-580AE00 | 451 | 531 | 520 | 424 | 608 | 442 | 360 | AM/AR11 |
| iC7-60SA3A05-650AE00 | 507 | 598 | 585 | 470 | 683 | 497 | 399 | AM/AR11 |
| iC7-60SA3A05-730AE00 | 563 | 664 | 650 | 511 | 760 | 552 | 434 | AM/AR11 |
| iC7-60SA3A05-816AE00 | 634 | 747 | 731 | 607 | 854 | 621 | 516 | AM/AR11 |
| iC7-60SA3A05-920AE00 | 715 | 843 | 825 | 639 | 963 | 701 | 543 | 2xAM/AR10 |
| iC7-60SA3A05-1030E00 | 806 | 950 | 930 | 770 | 1086 | 790 | 654 | 2xAM/AR10 |
| iC7-60SA3A05-1150E00 | 936 | 1103 | 1080 | 880 | 1261 | 917 | 747 | 2xAM/AR11 |
| iC7-60SA3A05-1280E00 | 1083 | 1276 | 1250 | 1030 | 1459 | 1061 | 875 | 2xAM/AR11 |
| iC7-60SA3A05-1630E00 | 1265 | 1491 | 1460 | 1210 | 1704 | 1240 | 1027 | 2xAM/AR11 |
| iC7-60SA3A05-1860E00 | 1447 | 1705 | 1670 | 1363 | 1949 | 1418 | 1157 | 3xAM/AR11 |
| iC7-60SA3A05-2120E00 | 1655 | 1950 | 1910 | 1533 | 2229 | 1622 | 1302 | 3xAM/AR11 |
| iC7-60SA3A05-2450E00 | 1897 | 2236 | 2190 | 1820 | 2557 | 1859 | 1545 | 3xAM/AR11 |
| iC7-60SA3A05-2800E00 | 2174 | 2563 | 2510 | 1874 | 2930 | 2131 | 1591 | 4xAM/AR11 |
| iC7-60SA3A05-3270E00 | 2529 | 2981 | 2920 | 2430 | 3408 | 2479 | 2063 | 4xAM/AR11 |
| iC7-60SA3A05-3650E00 | 2850 | 3359 | 3290 | 2726 | 3840 | 2793 | 2314 | 5xAM/AR11 |
| iC7-60SA3A05-4080E00 | 3161 | 3726 | 3650 | 3030 | 4260 | 3098 | 2572 | 5xAM/AR11 |

| | | | | | | | | |
|-----------------------------|------|------|------|------|------|------|------|------------------|
| iC7-60SA3A05-4500E00 | 3473 | 4094 | 4010 | 3152 | 4681 | 3404 | 2676 | 6xAM/AR11 |
| iC7-60SA3A05-4900E00 | 3802 | 4482 | 4390 | 3640 | 5124 | 3726 | 3090 | 6xAM/AR11 |

1] Preliminary values subject to validation

IL: Low overload – 110% overload – 1 min every 5 min

IH: High overload – 150% overload – 1 min every 5 min

Dimensions and weight 1]: INU and AFE modules, LCL filters

| Module type | | Inverter | | AFE | | LCL filters |
|-------------|--------|----------|------|---------|------|----------------|
| Frame | | IM10170 | IM11 | AM10170 | AM11 | LCL10/LCL11260 |
| [mm] | Width | | 210 | | 210 | |
| | Height | 990 | 990 | 990 | 990 | 1530 |
| | Depth | 502 | 502 | 502 | 502 | 553 |
| [kg] | Weight | 65 | 75 | 65 | 75 | – |

| | | | | | | |
|------|--------|------|------|------|------|------|
| [in] | Width | 6.7 | 8.3 | 6,7 | 8.3 | 10.2 |
| | Height | 39 | 39 | 39 | 39 | 60.2 |
| | Depth | 19.8 | 19.8 | 19.8 | 19.8 | 21.8 |
| [lb] | Weight | 143 | 165 | 143 | 165 | – |

1] Preliminary values subject to validation

For more information refer to the iC7-60 Air-cooled System Modules Operating Guide

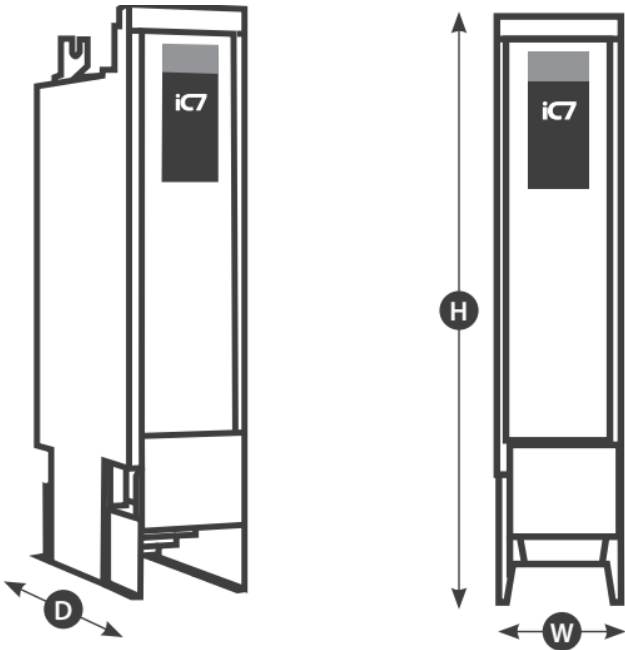
Dimensions and weight 2]: INU, AFE and NFE modules with short integration unit

| Module type | | Inverter with integration unit | | AFE with integration unit | | NFE with integration unit |
|-------------|--------|--------------------------------|------|---------------------------|------|---------------------------|
| Frame | | IR10235 | IR11 | AR10235 | AR11 | NR11235 |
| [mm] | Width | | 235 | | 235 | |
| | Height | 1302 | 1302 | 921 | 921 | 921 |
| | Depth | 553 | 553 | 553 | 553 | 553 |
| [kg] | Weight | 90 | 100 | 72 | 82 | – |

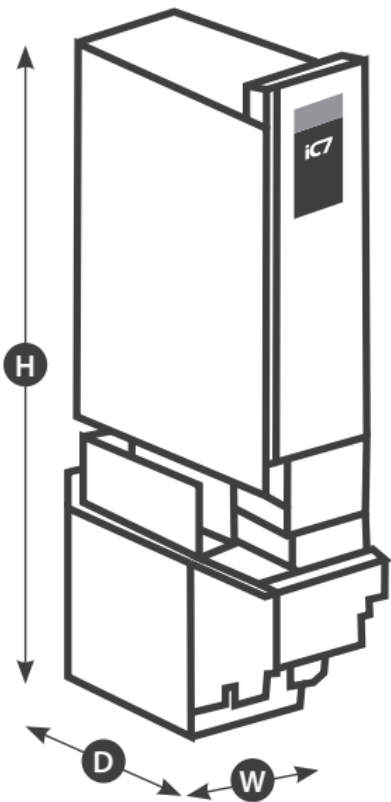
| | | | | | | |
|------|--------|------|------|------|------|------|
| [in] | Width | 9.3 | 9.3 | 9.3 | 9.3 | 9.3 |
| | Height | 51.3 | 51.3 | 36.3 | 36.3 | 36.3 |
| | Depth | 21.8 | 21.8 | 21.8 | 21.8 | 21.8 |
| [lb] | Weight | 198 | 221 | 159 | 181 | – |

2] Preliminary values subject to validation
Weight values are for module with empty integration unit, excluding filter weight . For more information refer to the iC7-60 Air-cooled System Modules Operating Guide

Module with no integration unit



Module with short integration unit



Dimensions and weight 2]:
INU, AFE and NFE modules with standard integration unit

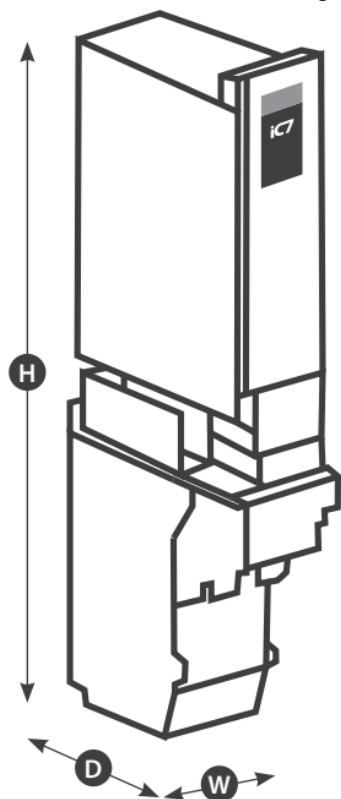
| Module type | | Inverter with integration unit | | AFE with integration unit | | NFE with integration unit |
|-------------|--------|--------------------------------|------|---------------------------|------|---------------------------|
| Frame | | IR10 | IR11 | AR10 | AR11 | NR11 |
| [mm] | Width | 235 | 235 | 235 | 235 | 235 |
| | Height | 1530 | 1530 | 1530 | 1530 | 1530 |
| | Depth | 553 | 553 | 553 | 553 | 553 |
| [kg] | Weight | 92 | 102 | 78 | 88 | – |

| | | | | | | |
|------|--------|-------|-------|------|------|------|
| [in] | Width | 9.3 | 9.3 | 9.3 | 9.3 | 9.3 |
| | Height | 60.2 | 60.2 | 60.2 | 60.2 | 60.2 |
| | Depth | 21.8 | 21.8 | 21.8 | 21.8 | 21.8 |
| [lb] | Weight | 202.8 | 224.9 | 172 | 194 | – |

2] Preliminary values subject to validation

Weight values are for module with empty integration unit, excluding filter weight . For more information refer to the iC7-60 Air-cooled System Modules Operating Guide


Module with standard integration unit



Imagine versatile and highly secure power conversion and motor control. Intensely powerful and compact converters and drives built to optimize a vast range of systems while giving you the flexibility to distribute intelligence the way you want. Paving the way for a new dimension, where open, connected and intelligent systems are the new reality

Any information, including, but not limited to information on selection of product, its application or use, product design, weight, dimensions, capacity or any other technical data in product manuals, catalogues descriptions, advertisements, etc. and whether made available in writing, orally, electronically, online or via download, shall be considered informative, and is only binding if and to the extent, explicit reference is made in a quotation or order confirmation. Danfoss cannot accept any responsibility for possible errors in catalogues, brochures, videos and other material. Danfoss reserves the right to alter its products without notice. This also applies to products ordered but not delivered provided that such alterations can be made without changes to form, fit or function of the product. All trademarks in this material are property of Danfoss A/S or Danfoss group companies. Danfoss and the Danfoss logo are trademarks of Danfoss A/S. All rights reserved.

Documents / Resources



[Danfoss iC7 Series Air Cooled System Modules](#) [pdf] Installation Guide
iC7 Series Air Cooled System Modules, iC7 Series, Air Cooled System Modules, Cooled System Modules, System Modules

References

- [iC7 Series | Danfoss](#)