



# Danfoss Fx09 iC7 Series Frequency Converters Multiwire Kit Installation Guide

[Home](#) » [Danfoss](#) » Danfoss Fx09 iC7 Series Frequency Converters Multiwire Kit Installation Guide 

## Contents

- [1 Danfoss Fx09 iC7 Series Frequency Converters Multiwire Kit](#)
- [2 Product Information](#)
- [3 Product Usage Instructions](#)
- [4 Installation](#)
- [5 Documents / Resources](#)
  - [5.1 References](#)
- [6 Related Posts](#)



**Danfoss Fx09 iC7 Series Frequency Converters Multiwire Kit**



## Product Information

### Specifications

- **Product Name:** Multiwire Kit for Fx09-Fx10 iC7 Series Frequency Converters
- **Maximum Number of Cables per Phase:**
  - **Fx09:** 3 cables per phase with a maximum size of 70mm<sup>2</sup> (2/0 AWG)
  - **Fx10:** 3 cables per phase with a maximum size of 150mm<sup>2</sup> (300 MCM)
- **Kit Number:** 176F4189

### Product Usage Instructions

#### Safety Information

**NOTICE:** Only qualified personnel are allowed to install the parts described in these installation instructions.

**WARNING:** The frequency converter contains dangerous voltages when connected to mains voltage. Follow all safety precautions.

**WARNING:** A discharge time of 20 minutes is required before performing service or repair work.

**WARNING:** Electrostatic discharge can damage components, ensure proper discharge before handling.

**Installing the Multiwire Kit**

- 1. Disconnect any existing customer wiring.
- 2. Install the 1st cable:
  - Attach the lug to the cable.
  - Position the lug underneath the terminal busbar, between the busbar and the plastic terminal block.
  - Align the hole in the lug with the hole in the terminal busbar.
  - Check that the lug is in contact with the busbar.
  - Tighten the cable gland.

**FAQ**

- **Q: Can I install the multiwire kit without disconnecting power?**
  - **A:** No, it is essential to disconnect all power sources before installing the multiwire kit to prevent electrical shock hazards.

**iC7 Series Frequency Converters**

**Overview**

- **Description**

The multiwire kit enables the connection of 3 wires to a single terminal in iC7 Series Fx09–Fx10 Frequency Converters. The kit includes parts for making multiwire connections to 3 main terminals and 3 motor terminals. See Table 1 for the maximum number of cables per phase and maximum cable size when using the multiwire kit. Refer to the design guide for other power cable specifications.

**Table 1:** Maximum Number and Size of Cables for Multiwire Kit Connections

Frame	Maximum number of cables per phase and maximum cable cross-section [mm <sup>2</sup> (AWG)]
Fx09	3×70 (3×2/0)
Fx10	3×150 (3×300 MCM)

**Kit Number**

- **Table 2: Multiwire Kit Number**

Number	Description
176F4189	Fx09–Fx10 multi-wire kit

## Items Supplied

- **Table 3: Contents of Multiwire Kit for iC7 Series Fx09–Fx10 Frequency Converters**

Item	Quantity
Hex screw M10x60	6
Washer M10	6
Spacer	6

## Installation

- **Safety Information**

## NOTICE

### QUALIFIED PERSONNEL

- Only qualified personnel are allowed to install the parts described in these installation instructions.
- Disassembly and reassembly of the frequency converter must be done in accordance with the corresponding service guide.
- Use the standard fastener torque values from the service guide, unless the torque value is specified in these instructions.

## WARNING

### ELECTRICAL SHOCK HAZARD

The frequency converter contains dangerous voltages when connected to mains voltage. Improper installation, and installing or servicing with power connected can cause death, serious injury, or equipment failure.

- Only use qualified electricians for the installation.
- Disconnect the frequency converter from all power sources before installation or service.
- Treat the frequency converter as live whenever the mains voltage is connected.
- Follow the guidelines in these instructions and local electrical safety codes.

## WARNING

### DISCHARGE TIME (20 MINUTES)

The frequency converter contains DC-link capacitors, which can remain charged even when the frequency converter is not powered. High voltage can be present even when the warning indicator lights are off. Failure to wait 20 minutes after power has been removed before performing service or repair work can result in death or serious injury.

- Stop the motor.
- Disconnect AC mains, permanent magnet-type motors, and remote DC-link supplies, including battery back-ups, UPS, and
- DC-link connections to other frequency converters.
- Wait 20 minutes for the capacitors to discharge fully before performing any service or repair work.
- Measure the voltage level to verify full discharge.

## **NOTICE**

### **ELECTROSTATIC DISCHARGE**

Electrostatic discharge can damage components.

- Ensure discharge before touching internal frequency converter components, for example by touching a grounded, conductive surface or by wearing a grounded armband.

### **Installing the Multiwire Kit**

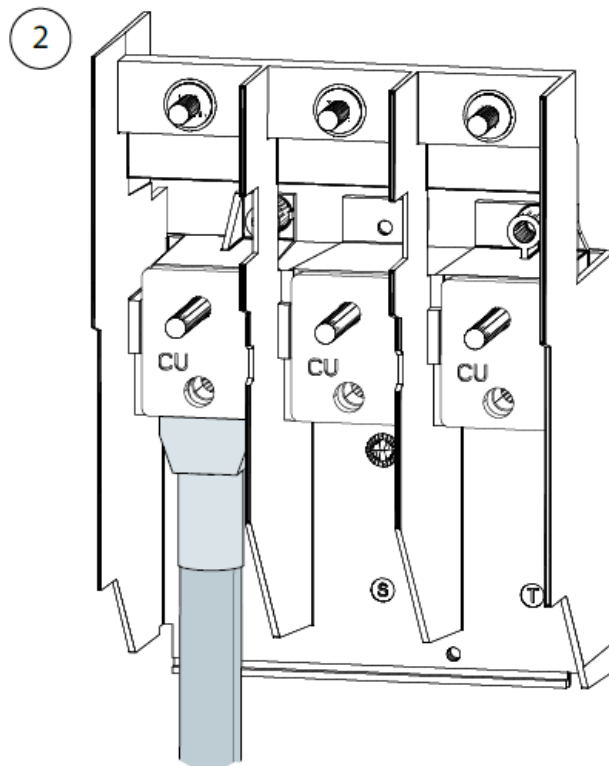
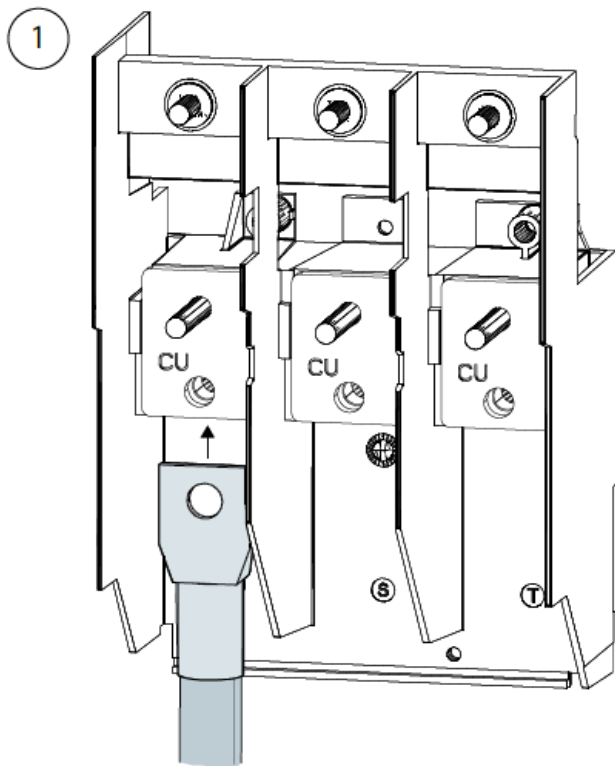
To install the multiwire kit, use the following steps.

#### **Procedure**

1. Disconnect any existing customer wiring.

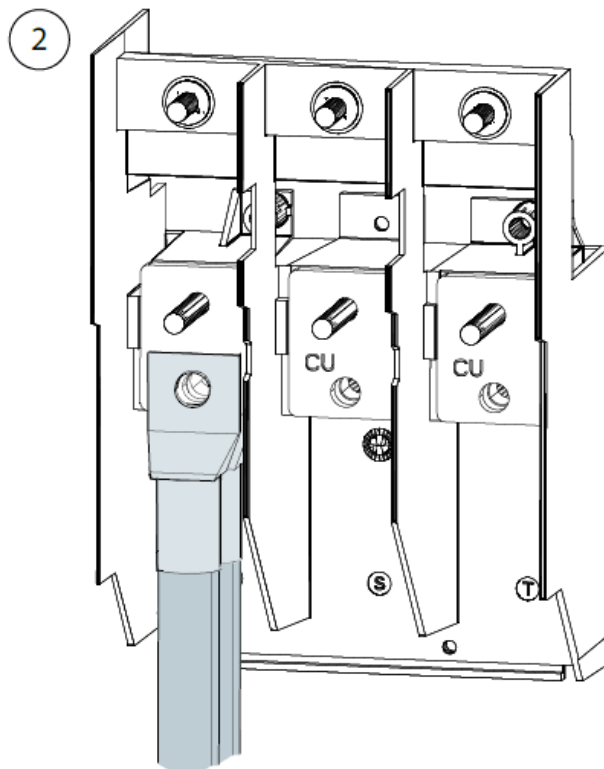
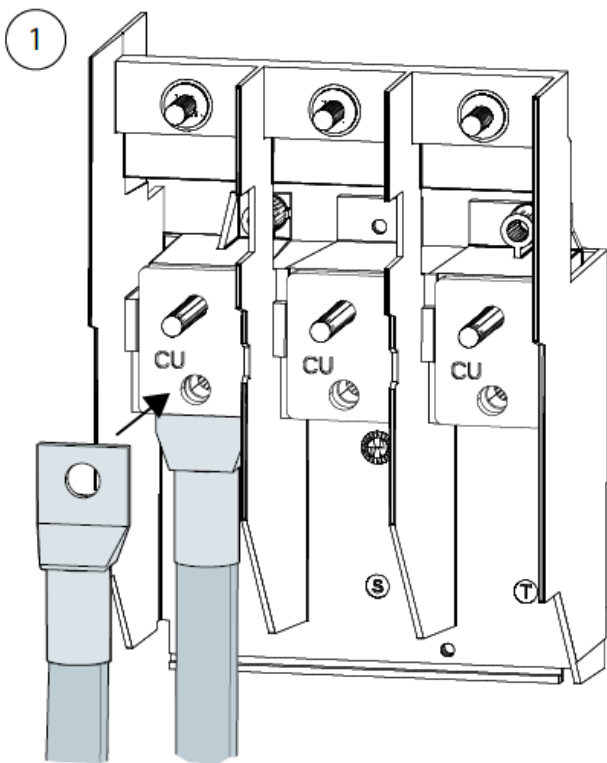
#### **Install the 1st cable:**

- **a.** Attach the lug to the cable.
- **b.** Position the lug underneath the terminal busbar, between the busbar and the plastic terminal block.
- See Illustration 1.
- **c.** Align the hole in the lug with the hole in the terminal busbar.
- **d.** Check that the lug is in contact with the busbar.
- **e.** Tighten the cable gland.



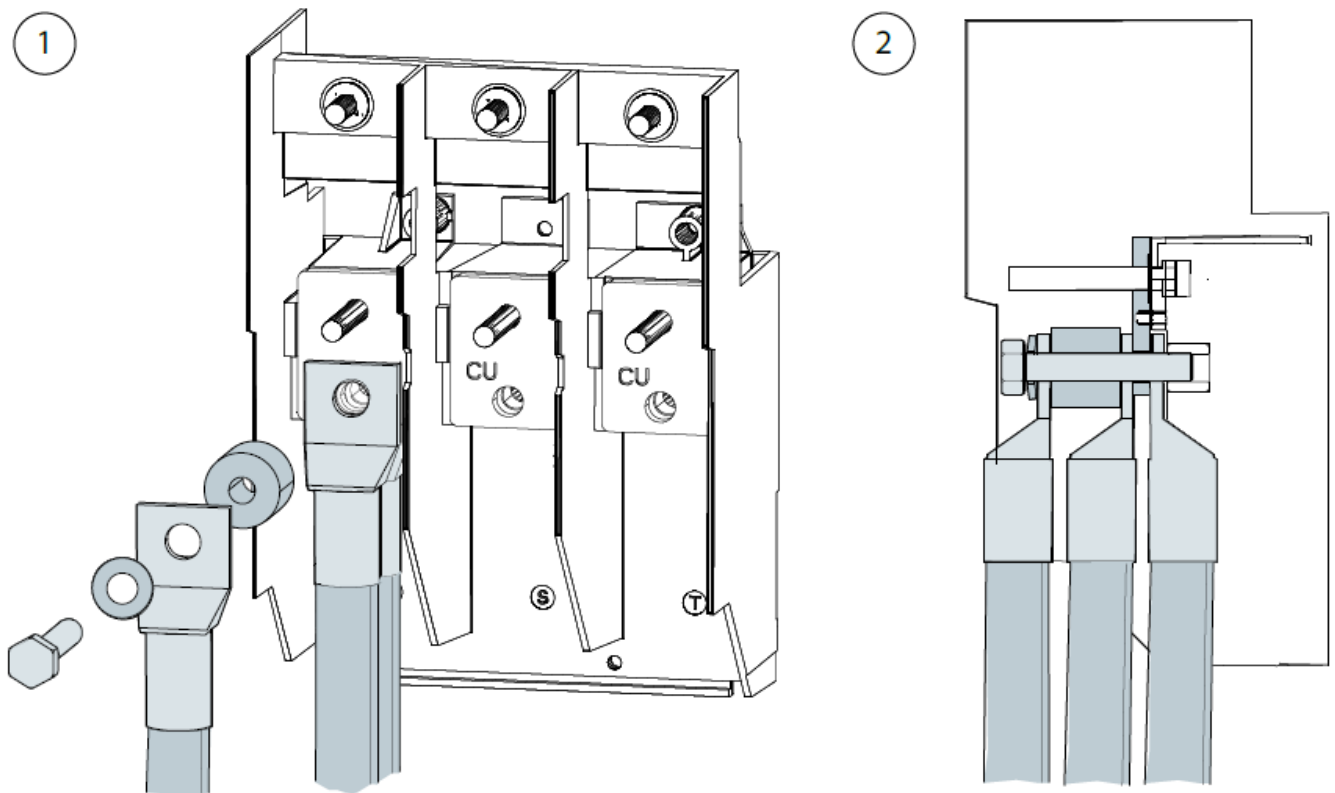
#### Install the 2nd cable:

- **a.** Attach the lug to the cable.
- **b.** Position the lug on top of the terminal busbar.
  - See Illustration 2.
- **c.** Align the hole in the lug with the hole in the terminal busbar.
- **d.** Tighten the cable gland.



### Install the 3rd cable:

- **a.** Attach the lug to the cable.
- **b.** Using 1 M10x60 screw, place 1 M10 washer, the 3rd lug, and 1 spacer onto the screw.
  - Place the items on the screw in the order listed. Check that the washer is on top of the lug, and the spacer is
  - below the lug. See Illustration 3.
- **c.** Guide the assembled screw through the holes in the 2nd lug, the terminal busbar, and the 1st lug.
- **d.** Tighten the screw.
- **e.** Tighten the cable gland.



Repeat steps 1–4 for each main and motor terminal.

Torque all to 19 Nm (168 in-lb).

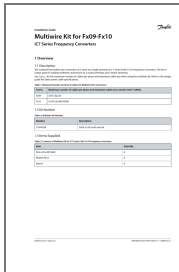
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## Documents / Resources



[Danfoss Fx09 iC7 Series Frequency Converters Multiwire Kit](#) [pdf] Installation Guide  
Fx09 iC7 Series Frequency Converters Multiwire Kit, Fx09 iC7, Series Frequency Converters M  
ultiwire Kit, Frequency Converters Multiwire Kit, Converters Multiwire Kit, Multiwire Kit

## References

- [Engineering Tomorrow | Danfoss](#)
- [User Manual](#)

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