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# Danfoss DMB, DCB Eliminator Hermetic Flow Filter Drier



# **Specifications**

## • Refrigerants:

o A1: R134a, R404A, R407C, R507, R22, R410A.

o A2L: R32, R444B, R452B, R454B, R1234yf.

。 A3: R290, R600a.

For other refrigerants, please contact a Danfoss representative.

## • Only solder versions (cu-plated / pure copper) and connection

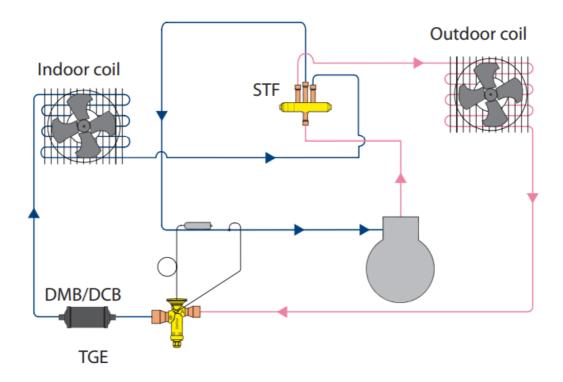
- o sizes below 25mm are approved for A3 refrigerants. Only connection
- sizes below 25 mm are approved for A2L.
- Max. working pressure: PS / MWP = 46 bar / 667 psig
- Temperature range:
  - ∘ 40 70 °C
  - ∘ 40 160 °F

Only solder versions (cu-plated / pure copper) and connection sizes below 25mm are approved for A3 refrigerants. Only connection sizes below 25 mm are approved for A2L.

## **Product Usage Instructions**

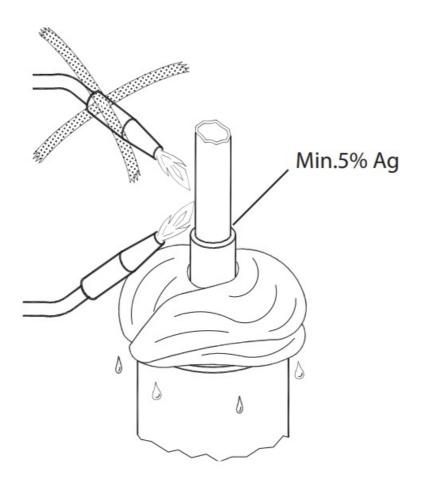
### Installation:

Follow the provided installation guide for proper installation of the product.



# Soldering:

Use appropriate soldering techniques as per the guidelines provided in the manual. After charging, mark the system with the refrigerant and the oil used.



## Customer best practice will still be needed:

- Use wet wrap when installing.
- Braze the joints.
- · Let them cool down.
- Clean the brazing /welding area after the installation (remove remaining flux with a brush).
- This is an important operation and needs to be done with great care to remove all remaining flux.
- Paint / Anti-corrosive needs to cover all open steel parts, areas where the black original paint has been burnt due to brazing and at least 3 cm approx of the copper.
- Paint the joints twice.

#### **Indoor Coil STF:**

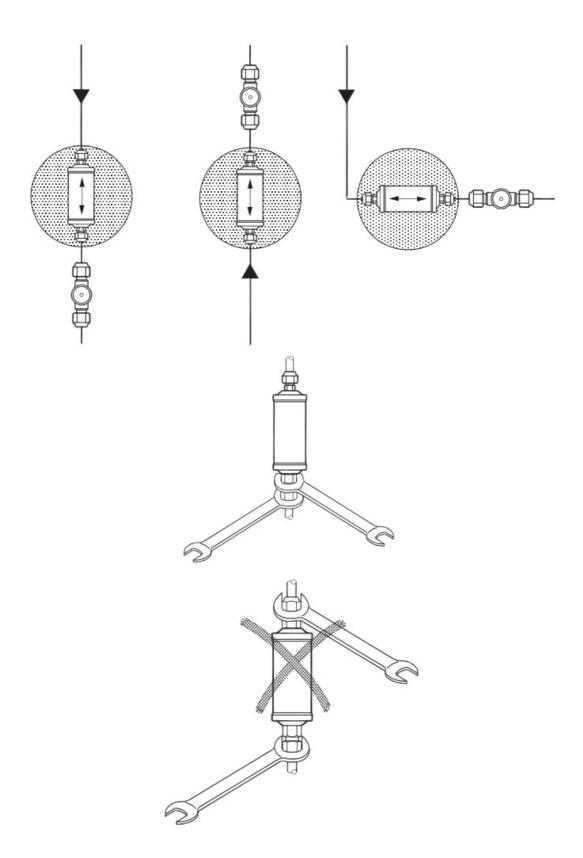
Ensure proper installation and connection of the indoor coil according to the manufacturer's instructions.

## **Outdoor Coil:**

Install and connect the outdoor coil as directed in the installation guide.

# **Mounting:**

Mount the product securely following the recommended mounting instructions.



# **After Charging:**

After charging the system, mark it with the refrigerant and oil used for future reference.

#### **FAQ**

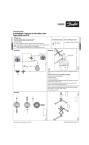
## Q: What refrigerants are approved for use with this product?

A: This product is approved for use with A1, A2L, and A3 refrigerants. Please refer to the manual for the specific refrigerants listed.

## Q: What is the maximum working pressure of this product?

A: The maximum working pressure is 46 bar / 667 psig as per the specifications provided.

# **Documents / Resources**



<u>Danfoss DMB,DCB Eliminator Hermetic Flow Filter Drier [pdf]</u> Installation Guide

DMB, DCB, 023R9532, DMB DCB Eliminator Hermetic Flow Filter Drier, DMB DCB, Eliminator Hermetic Flow Filter Drier, Hermetic Flow Filter Drie r, Flow Filter Drier, Filter Drier

### References

- User Manual
- Danfoss
- 023R9532, Danfoss, DCB, DMB, DMB DCB, DMB DCB Eliminator Hermetic Flow Filter Drier, Eliminator Hermetic Flow Filter Drier, Flow Filter Drier, Hermetic Flow Filter Drier

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