

Danfoss 015G3337 Redia Herz Thermostatic Sensors Installation Guide

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Danfoss 015G3337 Redia Herz Thermostatic Sensors



Product details

Gross weight	0.162 Kilogram
Net weight	0.148 Kilogram

Capillary tube length [m] [Max]	0 m
China RoHS compliance	Out of scope
Colour	White RAL 9016
Connection type to sensor	Metal nut
Connection type to valve	M28 Herz
Contents of set	Sensor
Description	Danfoss Redia [™] thermostatic sensor for Herz valves with M28x1.5 connectio n.
EPD available	Yes
EU RoHS compliance	Yes with exemptions
EU RoHS exemption clause	6(c)
Frost protection	Yes
Product group	Radiator Sensors

Volume	0.358 Liter
EAN	5702424625627

REACH Candidate List substances	Lead (CAS no. 7439-92-1)
SCIP dossier no.	e0f7c4f5-a2fa-4430-8a9f-67736706cc4a
SCIP dossier product name	React Redia Regus M30x1.5 BIS sensor
Sensor design	Danfoss Redia®
Sensor media	Liquid
Sensor setting temperature [°C] [Max]	28 °C
Sensor setting temperature [°C] [Min]	8 °C
Sensor type	Built-in sensor
Sensor version	Standard
Shut-off function	No
Temperature limitation	Yes
Туре	Danfoss Redia® Sensors

PRODUCT INFORMATION

- EPD issued
 - · 2023-06-12
- EPD expires
 - 。 2028-06-12
- EPD author
 - Danfoss Climate Solutions
- EPD type
 - Cradle-to-grave
- Declared unit
 - One thermostat over its 10 years of Reference Service Life
- · Products included
 - Product range of REACT, REDIA, and REGUS models of self-acting mechanical radiator thermostats with built-in liquid-filled sensor
- Manufacturing Location
 - Silkeborg, Denmark
- Use Location
 - EU-27 (European Union)
- Application
 - Manual thermostatic radiator valve for a water-based heating system
- Mass
 - 0,150 kg without packaging
 - 0,164 kg with packaging (015G3090)
- Dimensions (H×W×D)
 - 055 mm x 93,8 mm without packaging (015G3090)
- Verification

- [1 External [X] Internal [1 None
- · Produced to
 - Danfoss Product Category Rules (2022-09-20)
- · Internal independent verifier
 - Danfoss Power Electronics & Drives A/S

DISCLAIMER

This EPD was prepared to the best of the knowledge of Danfoss A/S. The life cycle assessment calculations were performed in accordance with ISO 14040 & 14044 and EN15804+A2. All results were internally reviewed by independent experts. While this declaration has followed the guidance of ISO 14025, it has not been externally verified or registered by an EPD programme and therefore does not fully comply with the ISO 14025 standard. This EPD has been published by Danfoss A/S on the Danfoss Product Store and the Danfoss Website. For questions, feedback or requests, please contact your Danfoss sales representative.

Introduction

This Environmental Product Declaration (EPD) follows the Danfoss Product Category Rules (PCR) (2022 09-20). These rules provide a consistent framework for calculating and reporting the environmental performance of Danfoss' products and is aligned with relevant international standards, particularly ISO 14025:2006, EN 15804+A2:2019 and EN 50598-3:2015. This document has been produced by Danfoss A/S following an internal verification process, but it is not a third-party verified document.

What is an EPD?

An EPD is a document used to communicate transparently the quantified environmental impacts of a product over its lifecycle stages. This quantification is done by performing a Life Cycle Assessment (LCA) in line with a consistent set of rules known as a PCR (Product Category Rules).

An EPD provides:

- A product's carbon footprint together with other relevant environmental indicators, including air pollution, water use, energy consumption and waste, over its own life cycle (Modules A-C), as well as the expected benefits of reuse and recycling in reducing the impact of future products (Module D). See Table 1 for module descriptions.
- Environmental data allows customers to calculate LCAs and produce EPDs for their own products.

Type of EPD

This EPD is of the type 'cradle-to-grave' and includes all relevant modules: production (A1-A3), shipping (A4) and installation (A5); operational energy use (B6); deconstruction (C1), waste collection and transport (C2), treatment (C3) and disposal (C4). It also includes potential net benefits to future products from recycling or reusing post-consumer waste (D). The codes in brackets are the module labels from EN 15804+A2. Modules concerning use, maintenance, repair, replacement, refurbishment (B1-B5) and operational water use (B7) are excluded, following the cut-off rules from EN 15804.

Table 1: Modules of the product's life cycle included in the EPD

Prod	duct st	tage	Insta	lation	Use stage							End-of-life stage				Benefits
Raw materials	Fransport	Manufacture	Iransport	nstallation	Use	Maintenance	Repair	Seplacement	Refurbishment	Operational energy use	Operational water use	De-install.	[ransport]	Waste processing	Disposal	Benefits and loads outside system boundaries
A1	A2	А3	A4	A5	B1	B2	В3	B4	B5	В6	В7	C1	C2	С3	C4	D
Х	Х	Х	Х	Х	MNR	MNR	MNR	MNR	MNR	Х	MNR	X	X	Х	Х	Х

(X = declared module; MNR = module not relevant)

Product Description

The products studied in this report is the React, Redia, and Regus new generation of mechanical radiator thermostats with built-in liquid-filled sensor that is part of the thermostatic radiator valve for water-based heating system. The radiator thermostats help people to obtain comfort in their homes. By maintaining constant desired room temperatures, and by helping to reduce energy consumption. The thermostat optimizes the energy use via its liquid charging media with which it maintains a high regulating capacity and reactivity to temperature changes. The production location is Silkeborg, Denmark. See more information about the product on **Danfoss Product Store**. The EPD covers the entire product range of React, Redia and Regus with built-in liquid-filled sensor, with the following product types:



Figure 1: Picture of the three models: React, Redia and Regus types

Reference Service Life

For the purpose of this EPD the reference service life (RSL) of the product is considered to be 10 years.

Intended market

The intended market of this study is EU-27 member states, and the baseline scenario involves the distribution, installation, and end-of-life in EU-27 member states. With regards to the use stage and the end-of-life stage, this EPD is not representative of regions other the EU-27 member states.

Table 2: Product composition*

Draduct Composition	Group 1:R	A click	Group 2	::RA nut	Group 3: M30x1.5		
Product Composition	kg	%	kg	%	kg	%	
Metals	0,0489	32,7%	0,0456	34,9%	0,0553	38%	
Steel (excl. stainless steel)	0,0469	31,4%	0,0436	33,4%	0,0377	26%	
Copper and its alloys (Brass)	0,0020	1,3%	0,0020	1,5%	0,0176	12%	
Plastics & Rubbers	0,0876	58,6%	0,0718	55%	0,0772	54%	
ABS	0,0313	20,9%	0,0303	23,2%	0,0315	22%	
PC	0,0012	0,8%	0,0004	0,3%	0,0010	1%	
Other plastics	0,0551	36,9%	0,0411	31,5%	0,0447	31%	
Other materials	0,0130	8,7%	0,0130	10,0%	0,0130	9%	
Total product	0,1495	100%	0,1305	100%	0,1455	100%	

The EPD values are calculated for these three compositions (015G3090, 015G3690, 015G3030 in respective order). All the other sales codes are within +/- 10% divided into three groups. The sales codes and product groups of all products covered in this EPD are presented in Annex 1.

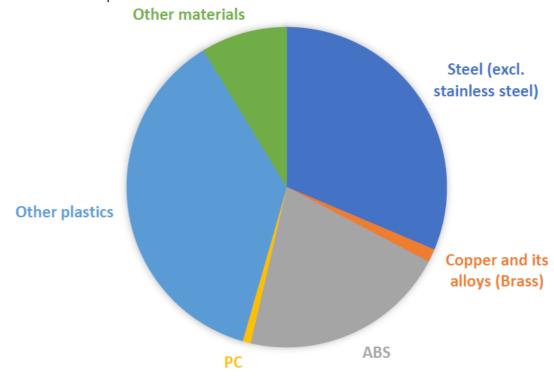


Figure 2: Material Composition Overview for React RA click (015G3090)

Overview of LCA study

Data quality

Data quality of the selected datasets is generally assessed as good and very good in terms of geographical, time and technology representativeness and applicability. Background data is from LCA for Experts (GaBi) database version 2023.

Allocation and cut-off criteria

The allocation is made in accordance with the provisions of EN 15804+A2. All major raw materials and all the essential energy are included. All hazardous materials and substances are considered in the inventory. Data sets within the system boundary are complete and fulfil the criteria for the exclusion of inputs and outputs.

System boundaries

The results in this EPD are split into life cycle modules following EN 15804 (Figure 1): production (A1-A3), distribution (A4), use (B6) ,and the end of the product's life (C1-C4). Module D represents environmental benefits and loads that occur beyond the system boundary (i.e., in future products).

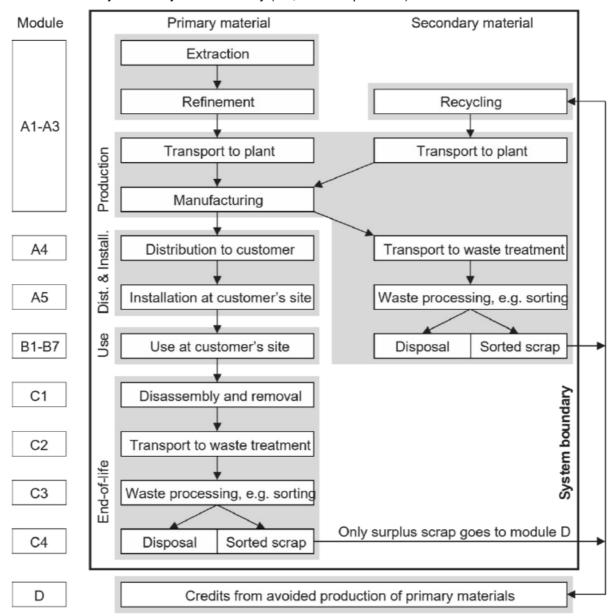


Figure 3: Modular structure used in this EPD (following EN 15804+A2)

Product and packaging manufacture (A1-A3)

Final manufacturing occurs in Silkeborg, Denmark, and the Danfoss QEHS management system is certified to ISO 9001, ISO 14001, and ISO 45001, and in addition, the quality management system is compliant to IATF 16949. Where waste generated on-site is recyclable, it is separated and recycled. For further information, see here. The product is shipped in the packaging described in Table 2 below. All packaging materials can be safely recycled or incinerated if appropriate local facilities are available.

Table 3: Packaging materials

Packaging material	Mass (kg)
Paper and cardboard	0,0141
Total packaging	0,0141

Table 4: Biogenic carbon content in product and packaging

	Total (excluding recycling)
Biogenic carbon content in product [kg]	-
Biogenic carbon content in accompanying packaging [kg]	0,0061

Shipping and installation (A4-A5)

Distribution is assumed to occur to customers in EU-27 member states. Transportation over a 2000 km distance by truck is assumed between the factory and the final customer. This assumption was made following EN 50598-3, section 7.11 on default distance assumptions. Module A5 includes disposal of packaging materials only, the benefits from, e.g., energy recovered after plastic incineration, are allocated to module D. The product is assumed to be installed by hand. Energy use in handheld tools during installation is not included as it falls under the cut-off criteria.

Use phase (B1-B6)

The Reference Service Life (RSL) applied in this EPD is 10 years. As the radiator thermostat is a mechanical product, it does not require any electricity to operate the thermostat. The energy used for heating in the radiator system is out of the system boundaries and functional unit of the current product and LCA study.

End-of-life (C1-C4)

The standard end-of-life procedure from EN 50598-3 has been applied:

- Manual dismantling is used to separate recyclable bulk materials, e.g. bulk metals and plastics.
- Shredding is used for the remaining parts, such as printed circuit board assemblies.
- Ferrous metals, non-ferrous metals and bulk plastics are recovered through recycling.
- The remaining materials go to either energy recovery or a landfill.

In line with EN 15804+A2, only the 'net scrap' (i.e., the leftover recyclable materials remaining after inputs of recycled content required in the manufacturing phase are first satisfied) is used to calculate the benefits and loads beyond the system boundary (Module D).

Two scenarios are examined for the end-of-life.

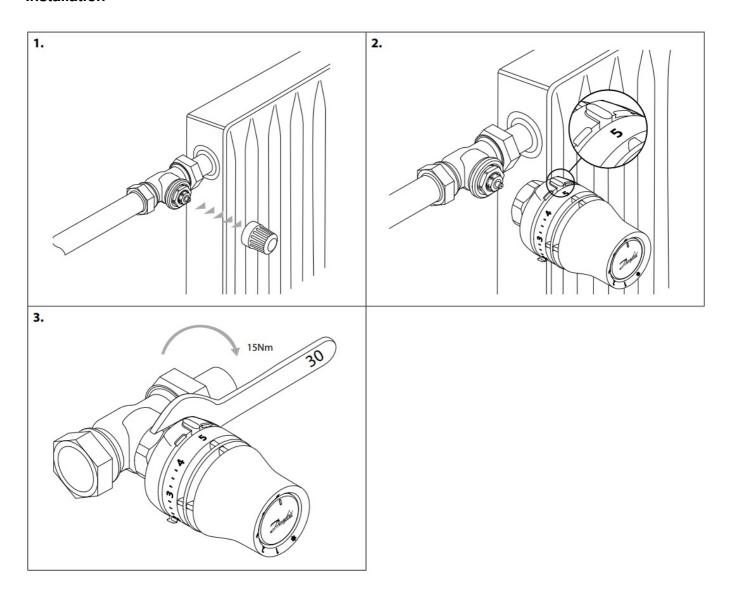
- Recycling scenario with 100% of the product sent to recycling at the end-of-life, excluding fractions that cannot be recycled or incinerated (e.g., glass reinforcing in glass-filled plastics) and are sent to landfill (C3.1, C4.1, D.1) This scenario illustrates best case performance. It assumes a 100% collection rate and best available recycling technologies. Under this scenario, electrical cables, and all metals, flat glass and unreinforced plastics found within the body and chassis of the product are recycled. Printed circuit board assemblies are incinerated, and the copper and precious metals (gold, silver, palladium, and platinum) are recycled.
- 2. Landfill scenario with 100% of the product sent to landfill (C3.2, C4.2, D.2). This scenario assumes that the

whole product, including its packaging, is landfilled. It is designed to represent a poor end of-life-route where valuable resources are lost.

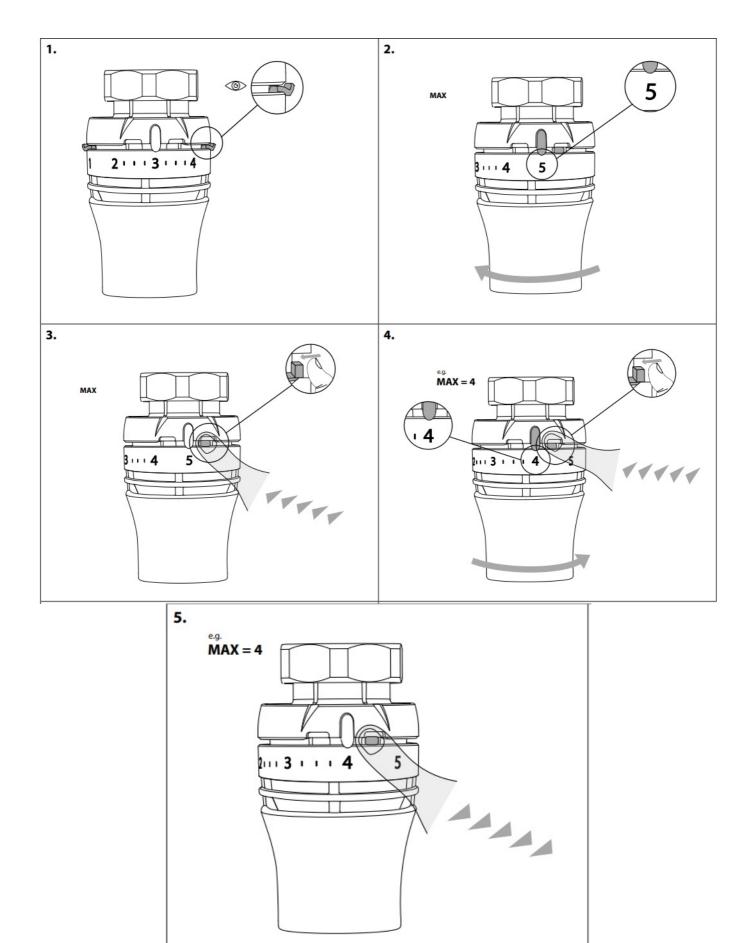
Benefits and loads beyond the system boundary (D)

Module D considers the net benefit of recycling (including energy recovery) of materials in the product and packaging, taking account of losses in the recycling process and the recycled material used in the production of the product. Module D covers the two end-of-life scenarios, as described above.

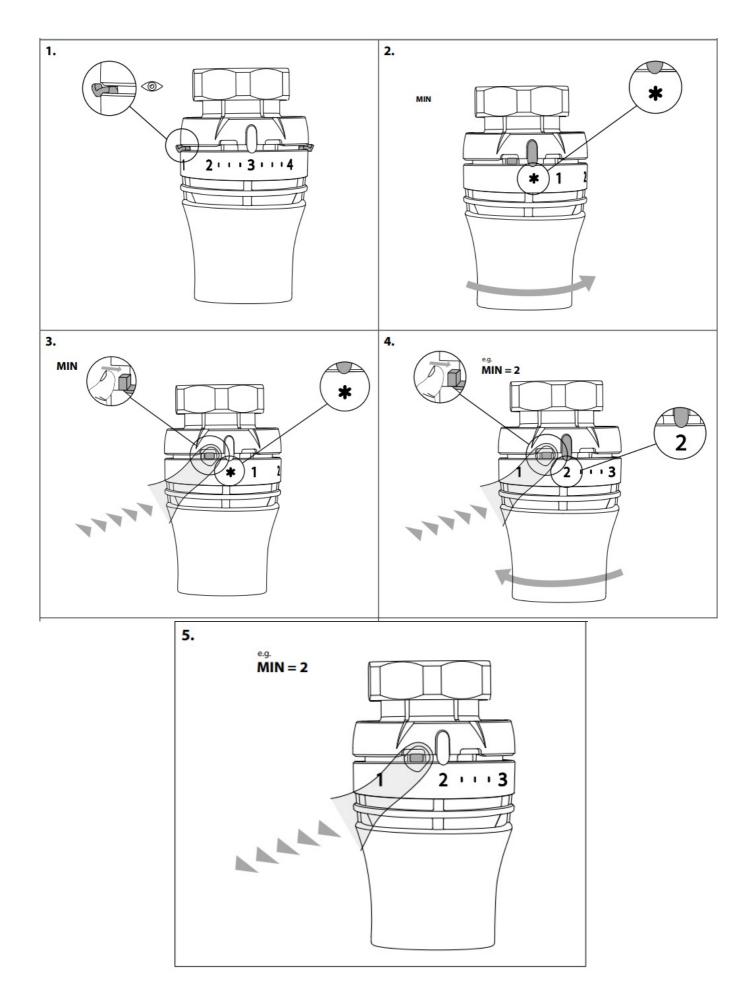
Installation

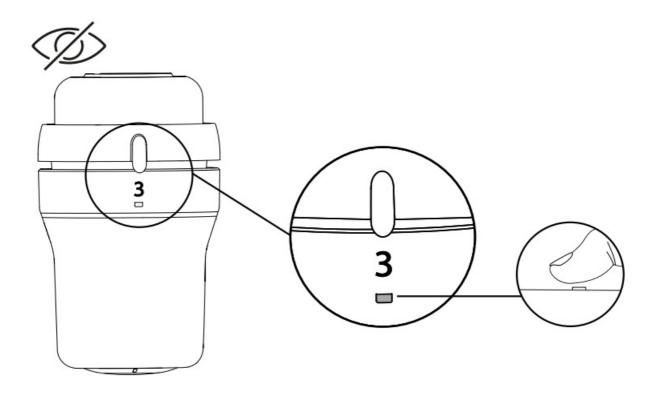


Temperature Limitation



Temperature Limitation





Environmental performance

This section presents the environmental performance of the REACT, REDIA and REGUS built-in liquid sensor Radiator Thermostats. Figure 4 presents the environmental impact of the product across anumber of environmental impact categories (following EN 15804+A2:2019) per life cycle stage, over its full 10-year life cycle, including Global Warming Potential. The results are applicable to the product range of REACT, REDIA and REGUS built-in liquid sensor thermostats with all different connection types.

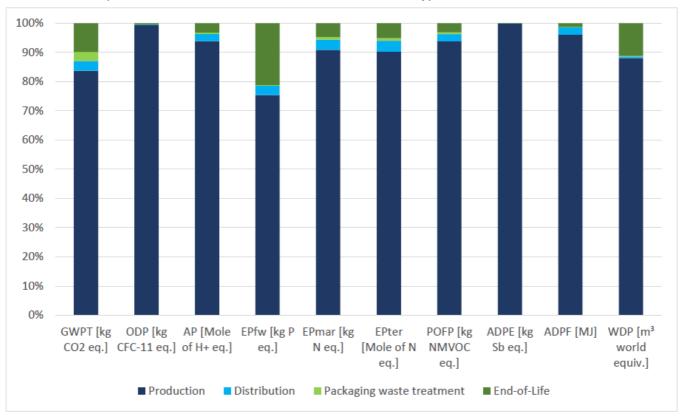


Figure 4/a: Group 1: RA click Breakdown of environmental impacts by life cycle stages (see Table 6 for descriptions of environmental impact indicators). Use phase is zero.

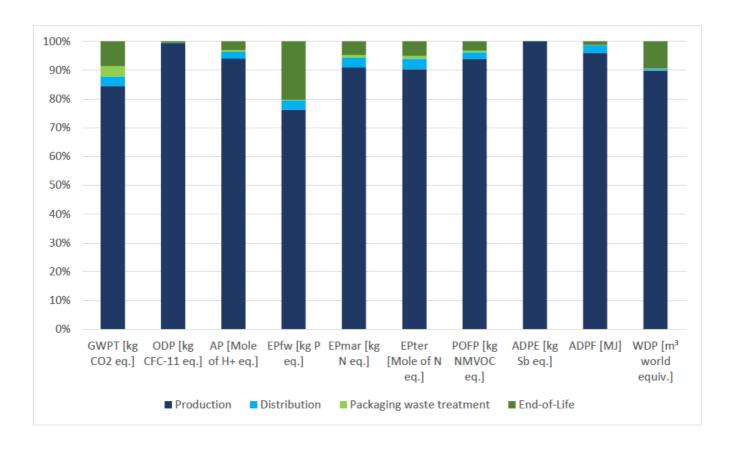


Figure 4/b: Group 2: RA nut Breakdown of environmental impacts by life cycle stages (see Table 6 for descriptions of environmental impact indicators). Use phase is zero.

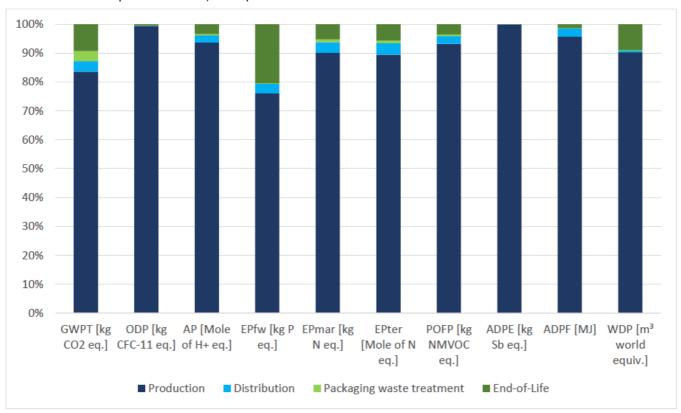


Figure 4/c: Group 3: M30x1.5 Breakdown of environmental impacts by life cycle stages (see Table 6 for descriptions of environmental impact indicators). Use phase is zero.

Table 5/a: Environmental impact indicators (Group 1: RA click)

	Production	Distribution	Packaging waste treatment	Use		End-of-Life						d in Figure)
Life cycle stages based on EN 15804+A2	A1-A3	A4	A5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
Description Environmental Impact Indicators	Manufacture of the product from 'cradle-to-gate'	Transport of the product to the customer	Installation of the product and disposal of used packaging	Use of the product over its lifetime e.g. 10 years	Deinstallatio n of the product from the site	Transport of the product to waste treatment	Processing waste for recycling		recycled (throu	posal of waste that cannot be ecycled (through landfill and incineration)		fits and loads tem boundary ecycling, and ecovery
GWPT [kg CO2 eq.]	6,29E-01	2,46E-02	2,38E-02	0,00E+00	0,00E+00	1,39E-03	9,33E-03	0,00E+00	1,27E-01	8,49E-03	-3,16E-01	-9,37E-02
GWPF [kg CO2 eq.]	6,50E-01	2,44E-02	1,52E-03	0,00E+00	0,00E+00	1,39E-03	9,25E-03	0,00E+00	1,27E-01	8,48E-03	-3,15E-01	-9,36E-02
GWPB [kg CO2 eq.]	-2,22E-02	0,00E+00	2,22E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
GWPLULUC [kg CO2 eq.]	8,69E-04	2,25E-04	1,77E-06	0,00E+00	0,00E+00	3,37E-08	8,47E-05	0,00E+00	1,74E-07	7,28E-06	-5,32E-04	-5,32E-05
ODP [kg CFC-11 eq.]	2,15E-12	3,17E-15	1,63E-16	0,00E+00	0,00E+00	1,63E-19	1,19E-15	0,00E+00	8,09E-15	1,20E-14	7,11E-14	2,35E-13
AP [Mole of H+ eq.]	1,61E-03	4,20E-05	8,62E-06	0,00E+00	0,00E+00	1,91E-06	5,76E-05	0,00E+00	1,58E-05	3,25E-05	-7,50E-04	-2,05E-04
EPfw [kg P eq.]	2,13E-06	8,90E-08	7,63E-09	0,00E+00	0,00E+00	3,02E-10	3,34E-08	0,00E+00	2,05E-09	1,16E-06	-2,57E-07	-8,60E-09
EPmar [kg N eq.]	4,34E-04	1,66E-05	4,40E-06	0,00E+00	0,00E+00	7,60E-07	2,81E-05	0,00E+00	5,26E-06	1,01E-05	-1,82E-04	-5,08E-05
EPter [Mole of N eq.]	4,60E-03	1,90E-04	4,83E-05	0,00E+00	0,00E+00	8,37E-06	3,12E-04	0,00E+00	7,84E-05	1,11E-04	-1,92E-03	-5,48E-04
POFP [kg NMVOC eq.]	1,42E-03	3,77E-05	8,17E-06	0,00E+00	0,00E+00	1,81E-06	5,34E-05	0,00E+00	1,31E-05	2,59E-05	-5,89E-04	-1,76E-04
ADPE [kg Sb eq.]	1,45E-05	1,60E-09	1,03E-10	0,00E+00	0,00E+00	4,96E-11	6,02E-10	0,00E+00	9,75E-11	2,48E-10	-5,99E-06	-1,54E-09
ADPF [MJ]	1,23E+01	3,32E-01	2,03E-02	0,00E+00	0,00E+00	2,01E-02	1,25E-01	0,00E+00	2,94E-02	1,22E-01	-4,94E+00	-1,12E+00
WDP [m³ world equiv.]	4,45E-02	2,94E-04	8,94E-05	0,00E+00	0,00E+00	2,35E-06	1,11E-04	0,00E+00	1,12E-02	-1,77E-06	-1,70E-02	-2,06E-03

Table 5/b: Environmental impact indicators (*Group 1: RA nut*)

	Production	Distribution	Packaging waste treatment	Use		End-of-Life						(not included in Figure 4)	
Life cycle stages based on EN 15804+A2	A1-A3	A4	A 5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill	
Description Environmental Impact Indicators	Manufacture of the product from 'cradle-to-gate'	Transport of the product to the customer	Installation of the product and disposal of used packaging	Use of the product over its lifetime e.g. 10 years	Deinstallatio n of the product from the site	Transport of the product to waste treatment	Processing waste for recycling Disposal of waste that cannot be recycled (through landfill and incineration)		recycled (through landfill and beyond the system bo		tem boundary ecycling, and		
GWPT [kg CO2 eq.]	5,55E-01	2,15E-02	2,38E-02	0,00E+00	0,00E+00	1,20E-03	8,76E-03	0,00E+00	9,47E-02	7,11E-03	-2,87E-01	-8,66E-02	
GWPF [kg CO2 eq.]	5,76E-01	2,13E-02	1,52E-03	0,00E+00	0,00E+00	1,20E-03	8,68E-03	0,00E+00	9,47E-02	7,10E-03	-2,86E-01	-8,65E-02	
GWPB [kg CO2 eq.]	-2,22E-02	0,00E+00	2,22E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
GWPLULUC [kg CO2 eq.]	8,25E-04	1,97E-04	1,77E-06	0,00E+00	0,00E+00	2,90E-08	7,94E-05	0,00E+00	1,30E-07	6,23E-06	-5,12E-04	-5,00E-05	
ODP [kg CFC-11 eq.]	1,80E-12	2,77E-15	1,63E-16	0,00E+00	0,00E+00	1,40E-19	1,12E-15	0,00E+00	6,03E-15	1,00E-14	1,28E-13	2,18E-13	
AP [Mole of H+ eq.]	1,48E-03	3,67E-05	8,62E-06	0,00E+00	0,00E+00	1,64E-06	5,40E-05	0,00E+00	1,18E-05	2,76E-05	-7,00E-04	-1,90E-04	
EPfw [kg P eq.]	1,86E-06	7,77E-08	7,63E-09	0,00E+00	0,00E+00	2,60E-10	3,14E-08	0,00E+00	1,53E-09	9,53E-07	-2,28E-07	-8,20E-09	
EPmar [kg N eq.]	3,91E-04	1,45E-05	4,40E-06	0,00E+00	0,00E+00	6,54E-07	2,64E-05	0,00E+00	3,92E-06	8,59E-06	-1,68E-04	-4,70E-05	
EPter [Mole of N eq.]	4,15E-03	1,66E-04	4,83E-05	0,00E+00	0,00E+00	7,20E-06	2,92E-04	0,00E+00	5,85E-05	9,44E-05	-1,78E-03	-5,07E-04	
POFP [kg NMVOC eq.]	1,26E-03	3,29E-05	8,17E-06	0,00E+00	0,00E+00	1,56E-06	5,01E-05	0,00E+00	9,74E-06	2,21E-05	-5,45E-04	-1,62E-04	
ADPE [kg Sb eq.]	1,45E-05	1,40E-09	1,03E-10	0,00E+00	0,00E+00	4,27E-11	5,65E-10	0,00E+00	7,27E-11	2,09E-10	-5,98E-06	-1,36E-09	
ADPF [MJ]	1,07E+01	2,90E-01	2,03E-02	0,00E+00	0,00E+00	1,73E-02	1,17E-01	0,00E+00	2,19E-02	1,02E-01	-4,47E+00	-1,02E+00	
WDP [m³ world equiv.]	4,05E-02	2,57E-04	8,94E-05	0,00E+00	0,00E+00	2,02E-06	1,04E-04	0,00E+00	8,39E-03	7,74E-06	-1,57E-02	-1,88E-03	

Table 5/c: Environmental impact indicators (*Group 3: M30x1.5*)

	Production	Distribution	Packaging waste treatment	Use		End-of-Life						d in Figure
Life cycle stages based on EN 15804+A2	A1-A3	A4	A 5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
Description Environmental Impact Indicators	Manufacture of the product from 'cradle-to-gate'	Transport of the product to the customer	Installation of the product and disposal of used packaging	Use of the product over its lifetime e.g. 10 years	Deinstallatio n of the product from the site	Transport of the product to waste treatment	, ,		ng waste for recycling Disposal of waste that cannot be recycled (through landfill and incineration)		Potential bene beyond the sys due to reuse, r energy re	tem boundary ecycling, and
GWPT [kg CO2 eq.]	5,58E-01	2,40E-02	2,38E-02	0,00E+00	0,00E+00	1,35E-03	1,01E-02	0,00E+00	1,03E-01	7,80E-03	-2,74E-01	-7,07E-02
GWPF [kg CO2 eq.]	5,79E-01	2,38E-02	1,52E-03	0,00E+00	0,00E+00	1,35E-03	9,97E-03	0,00E+00	1,03E-01	7,79E-03	-2,73E-01	-7,07E-02
GWPB [kg CO2 eq.]	-2,22E-02	0,00E+00	2,22E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
GWPLULUC [kg CO2 eq.]	8,63E-04	2,19E-04	1,77E-06	0,00E+00	0,00E+00	3,27E-08	9,13E-05	0,00E+00	1,41E-07	6,99E-06	-5,20E-04	-3,52E-05
ODP [kg CFC-11 eq.]	1,97E-12	3,08E-15	1,63E-16	0,00E+00	0,00E+00	1,58E-19	1,28E-15	0,00E+00	6,56E-15	1,10E-14	2,31E-14	2,49E-13
AP [Mole of H+ eq.]	1,55E-03	4,09E-05	8,62E-06	0,00E+00	0,00E+00	1,85E-06	6,20E-05	0,00E+00	1,28E-05	3,08E-05	-6,70E-04	-6,56E-05
EPfw [kg P eq.]	1,98E-06	8,66E-08	7,63E-09	0,00E+00	0,00E+00	2,93E-10	3,60E-08	0,00E+00	1,66E-09	1,02E-06	-2,44E-07	1,90E-08
EPmar [kg N eq.]	3,94E-04	1,61E-05	4,40E-06	0,00E+00	0,00E+00	7,38E-07	3,03E-05	0,00E+00	4,27E-06	9,61E-06	-1,61E-04	-3,52E-05
EPter [Mole of N eq.]	4,18E-03	1,85E-04	4,83E-05	0,00E+00	0,00E+00	8,12E-06	3,36E-04	0,00E+00	6,36E-05	1,06E-04	-1,70E-03	-3,80E-04
POFP [kg NMVOC eq.]	1,28E-03	3,67E-05	8,17E-06	0,00E+00	0,00E+00	1,76E-06	5,75E-05	0,00E+00	1,06E-05	2,46E-05	-5,21E-04	-1,23E-04
ADPE [kg Sb eq.]	2,36E-05	1,56E-09	1,03E-10	0,00E+00	0,00E+00	4,81E-11	6,49E-10	0,00E+00	7,91E-11	2,32E-10	-6,77E-06	1,04E-05
ADPF [MJ]	1,11E+01	3,23E-01	2,03E-02	0,00E+00	0,00E+00	1,95E-02	1,34E-01	0,00E+00	2,38E-02	1,12E-01	-4,53E+00	-9,11E-01
WDP [m³ world equiv.]	4,68E-02	2,86E-04	8,94E-05	0,00E+00	0,00E+00	2,28E-06	1,19E-04	0,00E+00	9,13E-03	1,87E-05	-1,61E-02	1,54E-03

How to read scientific numbers:

- e.g. 2,05E02 = 2,05 × 102= 205
- 2,04E-01 = 2,04 × 10-' = 0,204

Table 6: Environmental impact indicator descriptions

Acronym	Unit	Indicator
GWPT	kg CO₂ eq.	Carbon footprint (Global Warming Potential) – total
GWPF	kg CO₂ eq.	Carbon footprint (Global Warming Potential) – fossil
GWPB	kg CO₂ eq.	Carbon footprint (Global Warming Potential) – biogenic
GWPLULUC	kg CO₂ eq.	Carbon footprint (Global Warming Potential) – land use and land use change
ODP	kg CFC-11 eq.	Depletion potential of the stratospheric ozone layer
AP	Mole H+ eq.	Acidification potential
EPfw	kg P eq.	Eutrophication potential – aquatic freshwater
EPmar	kg N eq.	Eutrophication potential – aquatic marine
EPter	Mole of N eq.	Eutrophication potential – terrestrial
POFP	kg NMVOC eq.	Summer smog (photochemical ozone formation potential)
ADPE*	kg Sb eq.	Depletion of abiotic resources – minerals and metals
ADPF*	MJ	Depletion of abiotic resources – fossil fuels
WDP*	m³ world eq.	Water deprivation potential (deprivation-weighted water consumption)

Results for module A1-A3 are specific to the product. All results from module A4 onwards should be considered as scenarios that represent one possible outcome. The true environmental performance of the product will depend on actual use. The results in this section are relative expressions only and do not predict actual impacts, the exceeding of thresholds, safety margins, or risks. EPDs from others may not be comparable.

Carbon footprint

- **Group 1: RA click**: The total carbon footprint, cradle-to-grave, of the product is 7,51E-01 kgCO2-eq (A1-C4), based on the average use phase scenario. The carbon footprint of production of this product, cradle-to-gate, is 6,29E-01 kgCO2-eq (A1-A3).
- **Group 2: RA nut**: The total carbon footprint, cradle to-grave, of the product is 6,56E-01 kgCO2-eq (A1-C4), based on the average use phase scenario. The carbon footprint of production of this product, cradle to-gate, is 5,55E-01 kgCO2-eq (A1-A3).
- **Group 3: M30x1.5**: The total carbon footprint, cradle-to-grave, of the product is 6,67E-01 kgCO2-eq (A1-C4), based on the average use phase scenario. The carbon footprint of production of this product, cradle-to-gate, is 5,58E-01 kgCO2-eq (A1-A3).

Table 7/a: Resource use (Group 1: RA click)

	A1-A3	A4	A5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
PERE [MJ]	6,51E00	2,41E-02	8,49E-04	0,00E00	0,00E00	6,63E-05	9,07E-03	0,00E00	5,22E-03	9,78E-03	-7,13E-02	8,26E-02
PERM [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
PERT [MJ]	6,51E00	2,41E-02	8,49E-04	0,00E00	0,00E00	6,63E-05	9,07E-03	0,00E00	5,22E-03	9,78E-03	-7,13E-02	8,26E-02
PENRE [MJ]	9,79E00	3,33E-01	2,18E-02	0,00E00	0,00E00	2,01E-02	1,25E-01	0,00E00	2,94E-02	1,22E-01	-4,96E00	-1,13E00
PENRM [MJ]	2,51E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
PENRT [MJ]	1,23E01	3,33E-01	2,18E-02	0,00E00	0,00E00	2,01E-02	1,25E-01	0,00E00	2,94E-02	1,22E-01	-4,96E00	-1,13E00
SM [kg]	1,40E-02	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
RSF [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
NRSF [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
FW [m3]	2,47E-03	2,64E-05	2,95E-06	0,00E00	0,00E00	1,06E-07	9,93E-06	0,00E00	2,64E-04	3,48E-06	-6,31E-04	-9,51E-05

Table 7/b: Resource use (Group 2: RA nut)

	A1-A3	A4	A5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
PERE [MJ]	6,26E00	2,11E-02	8,49E-04	0,00E00	0,00E00	5,70E-05	8,50E-03	0,00E00	3,89E-03	8,20E-03	-2,29E-02	8,02E-02
PERM [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
PERT [MJ]	6,26E00	2,11E-02	8,49E-04	0,00E00	0,00E00	5,70E-05	8,50E-03	0,00E00	3,89E-03	8,20E-03	-2,29E-02	8,02E-02
PENRE [MJ]	8,54E00	2,91E-01	2,18E-02	0,00E00	0,00E00	1,73E-02	1,17E-01	0,00E00	2,19E-02	1,02E-01	-4,49E00	-1,03E00
PENRM [MJ]	2,13E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
PENRT [MJ]	1,07E01	2,91E-01	2,18E-02	0,00E00	0,00E00	1,73E-02	1,17E-01	0,00E00	2,19E-02	1,02E-01	-4,49E00	-1,03E00
SM [kg]	1,31E-02	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
RSF [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
NRSF [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
FW [m3]	2,15E-03	2,31E-05	2,95E-06	0,00E00	0,00E00	9,16E-08	9,31E-06	0,00E00	1,97E-04	3,13E-06	-5,63E-04	-8,66E-05

Table 7/c: Resource use (Group 3: M30x1.5)

	A1-A3	A4	A5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
PERE [MJ]	6,41E00	2,35E-02	8,49E-04	0,00E00	0,00E00	6,43E-05	9,77E-03	0,00E00	4,23E-03	9,03E-03	-7,43E-02	1,03E-01
PERM [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
PERT [MJ]	6,41E00	2,35E-02	8,49E-04	0,00E00	0,00E00	6,43E-05	9,77E-03	0,00E00	4,23E-03	9,03E-03	-7,43E-02	1,03E-01
PENRE [MJ]	8,86E00	3,24E-01	2,18E-02	0,00E00	0,00E00	1,95E-02	1,35E-01	0,00E00	2,39E-02	1,12E-01	-4,55E00	-9,17E-01
PENRM [MJ]	2,28E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
PENRT [MJ]	1,11E01	3,24E-01	2,18E-02	0,00E00	0,00E00	1,95E-02	1,35E-01	0,00E00	2,39E-02	1,12E-01	-4,55E00	-9,17E-01
SM [kg]	1,97E-02	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
RSF [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
NRSF [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
FW [m3]	2,35E-03	2,57E-05	2,95E-06	0,00E00	0,00E00	1,03E-07	1,07E-05	0,00E00	2,14E-04	3,69E-06	-5,80E-04	-4,73E-05

Table 8: Resource use indicator descriptions

Acronym	Unit	Indicator
PERE	MJ	Use of renewable primary energy excluding renewable primary energy resources used as raw materials
PERM	MJ	Use of renewable primary energy resources used as raw materials
PERT	MJ	Total use of renewable primary energy resources (primary energy and primary energy resources used as raw materials)
PENRE	MJ	Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials
PENRM	MJ	Use of non-renewable primary energy resources used as raw materials
PENRT	MJ	Total use of non-renewable primary energy resources (primary energy and primary energy resources used as raw materials)
SM	kg	Use of secondary material
RSF	MJ	Use of renewable secondary fuels
NRSF	MJ	Use of non-renewable secondary fuels
FW	m³	Net use of fresh water

Table 9/a: Waste categories and output flows (Group 1: RA click)

	A1-A3	A4	A5	В6	C 1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
HWD [kg]	7,14E-07	1,03E-12	6,51E-14	0,00E00	0,00E00	1,38E-13	3,87E-13	0,00E00	5,29E-13	7,94E-12	-5,98E-07	-2,38E-08
NHWD [kg]	2,05E-02	5,07E-05	1,88E-06	0,00E00	0,00E00	2,01E-06	1,91E-05	0,00E00	5,98E-04	1,36E-01	-1,70E-03	-2,02E-04
RWD [kg]	2,46E-04	6,23E-07	5,36E-08	0,00E00	0,00E00	2,15E-08	2,34E-07	0,00E00	1,24E-06	1,20E-06	-2,80E-05	1,27E-05
CRU [kg]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
MFR [kg]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	8,14E-02	0,00E00	0,00E00	0,00E00
MER [kg]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
EEE [MJ]	7,51E-03	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	1,81E-01	0,00E00	0,00E00	0,00E00
EET [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	3,25E-01	0,00E00	0,00E00	0,00E00

Table 9/b: Waste categories and output flows (Group 2: RA nut)

	A1-A3	A4	A5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
HWD [kg]	6,91E-07	9,00E-13	6,51E-14	0,00E00	0,00E00	1,19E-13	3,63E-13	0,00E00	3,95E-13	6,54E-12	-5,79E-07	-2,30E-08
NHWD [kg]	1,91E-02	4,43E-05	1,88E-06	0,00E00	0,00E00	1,73E-06	1,79E-05	0,00E00	4,46E-04	1,17E-01	-1,71E-03	-2,34E-04
RWD [kg]	2,07E-04	5,44E-07	5,36E-08	0,00E00	0,00E00	1,85E-08	2,19E-07	0,00E00	9,26E-07	9,98E-07	-1,61E-05	1,17E-05
CRU [kg]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
MFR [kg]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	7,64E-02	0,00E00	0,00E00	0,00E00
MER [kg]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
EEE [MJ]	5,60E-03	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	1,35E-01	0,00E00	0,00E00	0,00E00
EET [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	2,42E-01	0,00E00	0,00E00	0,00E00

Table 9/c: Waste categories and output flows (Group 3: M30x1.5)

	A1-A3	A4	A5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
HWD [kg]	7,18E-07	1,00E-12	6,51E-14	0,00E00	0,00E00	1,34E-13	4,17E-13	0,00E00	4,29E-13	7,07E-12	-6,01E-07	-2,40E-08
NHWD [kg]	2,08E-02	4,94E-05	1,88E-06	0,00E00	0,00E00	1,95E-06	2,05E-05	0,00E00	4,86E-04	1,32E-01	-1,17E-03	3,90E-04
RWD [kg]	2,31E-04	6,06E-07	5,36E-08	0,00E00	0,00E00	2,09E-08	2,52E-07	0,00E00	1,01E-06	1,09E-06	-2,30E-05	1,47E-05
CRU [kg]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
MFR [kg]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	8,78E-02	0,00E00	0,00E00	0,00E00
MER [kg]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00
EEE [MJ]	6,09E-03	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	1,47E-01	0,00E00	0,00E00	0,00E00
EET [MJ]	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	0,00E00	2,64E-01	0,00E00	0,00E00	0,00E00

Table 10: Waste category and output flow descriptions

Acronym	Unit	Indicator
HWD	kg	Hazardous waste disposed
NHWD	kg	Non-hazardous waste disposed
RWD	kg	Radioactive waste disposed
CRU	kg	Components for reuse
MFR	kg	Materials for recycling
MER	kg	Materials for energy recovery
EEE	kg	Exported energy (electrical)
EET	kg	Exported energy (thermal)

Table 11/a: Additional indicators* (Group 1: RA click)

	A1-A3	A4	A5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
PM [Disease incidences]	1,66E-08	2,90E-10	5,42E-11	0,00E00	0,00E00	2,65E-11	3,70E-10	0,00E00	8,80E-11	2,97E-10	-8,53E-09	-2,88E-09
IRP [kBq U235 eq.]	3,67E-02	9,29E-05	4,54E-06	0,00E00	0,00E00	3,05E-06	3,49E-05	0,00E00	2,00E-04	1,74E-04	-4,87E-03	1,58E-03
ETPfw [CTUe]	5,26E00	2,35E-01	1,68E-02	0,00E00	0,00E00	1,46E-02	8,85E-02	0,00E00	1,55E-02	1,14E-01	-1,90E00	-3,74E-01
HTPc [CTUh]	9,06E-10	4,82E-12	2,71E-13	0,00E00	0,00E00	2,71E-13	1,82E-12	0,00E00	8,24E-13	5,06E-12	-3,88E-10	-1,34E-10
HTPnc [CTUh]	3,32E-08	2,70E-10	1,18E-11	0,00E00	0,00E00	1,18E-11	1,14E-10	0,00E00	2,85E-11	4,34E-10	-3,78E-09	-7,65E-10
SQP [Pt]	2,79E00	1,39E-01	3,83E-03	0,00E00	0,00E00	5,14E-05	5,21E-02	0,00E00	6,45E-03	1,02E-02	-1,51E-01	5,49E-02

Table 11/b: Additional indicators* (Group 2: RA nut)

	A1-A3	A4	A5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
PM [Disease incidences]	1,53E-08	2,54E-10	5,42E-11	0,00E00	0,00E00	2,28E-11	3,47E-10	0,00E00	6,57E-11	2,53E-10	-7,94E-09	-2,67E-09
IRP [kBq U235 eq.]	3,07E-02	8,11E-05	4,54E-06	0,00E00	0,00E00	2,63E-06	3,27E-05	0,00E00	1,50E-04	1,44E-04	-2,89E-03	1,45E-03
ETPfw [CTUe]	4,43E00	2,06E-01	1,68E-02	0,00E00	0,00E00	1,25E-02	8,30E-02	0,00E00	1,16E-02	9,60E-02	-1,68E00	-3,33E-01
HTPc [CTUh]	8,12E-10	4,21E-12	2,71E-13	0,00E00	0,00E00	2,33E-13	1,70E-12	0,00E00	6,15E-13	4,26E-12	-3,62E-10	-1,24E-10
HTPnc [CTUh]	2,62E-08	2,36E-10	1,18E-11	0,00E00	0,00E00	1,02E-11	1,07E-10	0,00E00	2,12E-11	3,66E-10	-3,51E-09	-7,00E-10
SQP [Pt]	2,55E00	1,21E-01	3,83E-03	0,00E00	0,00E00	4,43E-05	4,88E-02	0,00E00	4,81E-03	8,65E-03	-1,20E-01	5,11E-02

Table 11/c: Additional indicators* (Group 3: M30x1.5)

	A1-A3	A4	A5	В6	C1	C2	C3.1 Recycling	C3.2 Landfill	C4.1 Recycling	C4.2 Landfill	D.1 Recycling	D.2 Landfill
PM [Disease incidences]	1,54E-08	2,82E-10	5,42E-11	0,00E00	0,00E00	2,58E-11	3,99E-10	0,00E00	7,14E-11	2,83E-10	-7,37E-09	-1,55E-09
IRP [kBq U235 eq.]	3,41E-02	9,04E-05	4,54E-06	0,00E00	0,00E00	2,96E-06	3,76E-05	0,00E00	1,63E-04	1,57E-04	-3,75E-03	1,46E-03
ETPfw [CTUe]	4,82E00	2,29E-01	1,68E-02	0,00E00	0,00E00	1,41E-02	9,54E-02	0,00E00	1,26E-02	1,58E-01	-1,81E00	-2,40E-01
HTPc [CTUh]	8,01E-10	4,69E-12	2,71E-13	0,00E00	0,00E00	2,63E-13	1,96E-12	0,00E00	6,69E-13	4,69E-12	-3,33E-10	-1,05E-10
HTPnc [CTUh]	2,83E-08	2,63E-10	1,18E-11	0,00E00	0,00E00	1,15E-11	1,23E-10	0,00E00	2,31E-11	4,06E-10	-3,56E-09	-1,52E-10
SQP [Pt]	2,74E00	1,35E-01	3,83E-03	0,00E00	0,00E00	4,99E-05	5,61E-02	0,00E00	5,23E-03	9,61E-03	-1,55E-01	1,12E-01

Table 12: Optional indicator descriptions

Acronym	Unit	Indicator
PM	Disease incidence	Potential incidence of disease due to particulate matter emissions
IRP**	kBq U235 eq.	Potential human exposure efficiency relative to U235
ETPfw*	CTUe	Potential Comparative Toxic Unit for ecosystems (fresh water)
HTPc*	CTUh	Potential Comparative Toxic Unit for humans (cancer)
HTPnc*	CTUh	Potential Comparative Toxic Unit for humans (non-cancer)
SQP*	Dimensionless	Potential soil quality index

- Disclaimer for ADPE, ADPF, WDP, ETPfw, HTPc, HTPnc, SQP: The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.
- Disclaimer for ionizing radiation: This impact category deals mainly with the eventual impact of low-dose
 ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear
 accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential
 ionizing radiation from the soil, from radon and from some construction materials is also not measured by this
 indicator.

Additional environmental information

- CEN (2015). EN 50598-3:2015: Ecodesign for power drive systems, motor starters, power electronics and their driven applications – Part 3: Quantitative eco design approach through life cycle assessment including roduct category rules and the content of environmental declarations. Brussels, Belgium: European Committee for Standardization.
- CEN (2019). EN 15804:2012+A2:2019: Sustainability of construction works Environmental product declarations – Core rules for the product category of construction products. Brussels, Belgium: European Committee for Standardization.
- Danfoss (2022). Danfoss Product Category Rules: Environmental Product Declarations for Danfoss Products.
 Nordborg, Denmark: Danfoss A/S.
- ISO (2006a).ISO 14025:2006: Environmental labels and declarations Type III environmental declarations inciples and procedures. Geneva, Switzerland: International Organization for Standardization.

- ISO (2006b). /SO 14040:2006: Environmental management Life cycle assessment Principles and framework. Geneva, Switzerland: International Organization for Standardization.
- ISO(2006c). /SO 14044:2006: Environmental management Life cycle assessment Requirements and guidelines. Geneva, Switzerland: International Organization for Standardization.

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Annex 1

The sales codes of all products covered in this EPD

Group 1: RA click - calculations based on REACT RA click - 015G3090 product

- Including REACT and REDIA RA click models:
 - 015G3090; 015G3094; 015G3098; 015G3080; 015G3088; 015G3290; 015G3390; 015G3398; 015G3396;
 015G5421; 015G3380; 015G3388; 015G5320; 015G5422; 015G5423

Group 2: RA nut – calculations based on REGUS RA nut – 015G3690 product

- Including REGUS RA nut models:
 - 015G3690; 015G3698; 015G3695

Group 3: M30x1.5 - calculations based on REACT M30x1.5 - 015G3030 product

- Including REACT M30x1.5 and REDIA RTD and Herz, and REGUS M30 models:
 - 015G3030; 015G3034; 015G3038;015G3330; 015G3338; 015G3339; 015G3336; 015G3350: 015G3356: 015G3337:013G6010:015G3839; 015G3636:015G3637

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FAQs

Q: What is the maximum torque setting?

- A: The maximum torque setting for this product is 15Nm.
- Q: How do I adjust the torque setting?
 - A: To adjust the torque setting, simply rotate the dial to the desired torque level within the specified range.

Documents / Resources



<u>Danfoss 015G3337 Redia Herz Thermostatic Sensors</u> [pdf] Installation Guide 015G3337, 015G3337 Redia Herz Thermostatic Sensors, 015G3337, 015G3337 Redia Herz Thermostatic Sensors, Thermostatic Sensors

References

User Manual

Manuals+, Privacy Policy

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