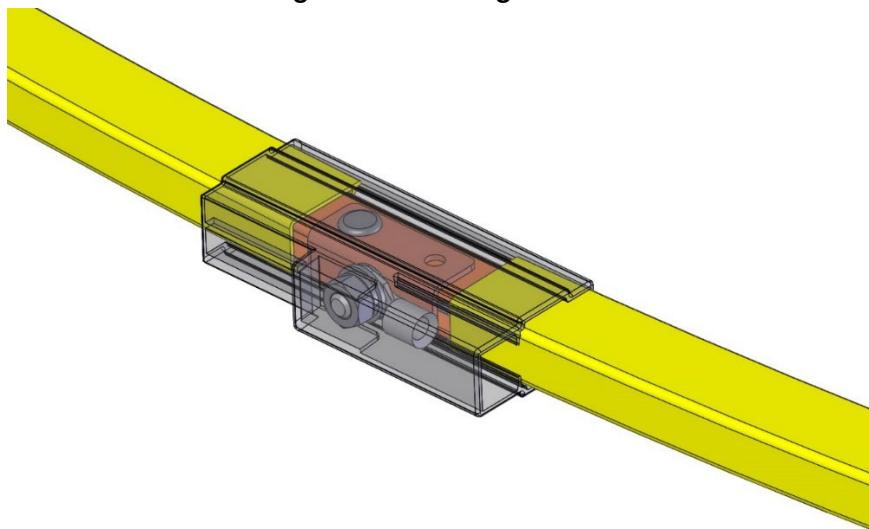


# CONDUCTIX wampfler Line Feed SingleFlexLine Program 0815 Instruction Manual

[Home](#) » [Conductix Wampfler](#) » CONDUCTIX wampfler Line Feed SingleFlexLine Program 0815 Instruction Manual 



Installation Instructions  
Line Feed  
SingleFlexLine Program 0815



## Contents

- [1 Technical Data](#)
- [2 Installation](#)
- [3 Documents / Resources](#)
  - [3.1 References](#)
- [4 Related Posts](#)

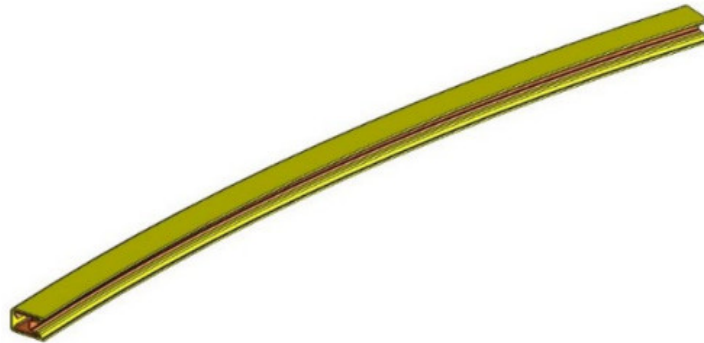
## Technical Data

- For straight and bended rails  $r \geq 1000$  mm
- $I_{\max} = 54$  A
- Cable Cross Section = 4-6 mm<sup>2</sup>

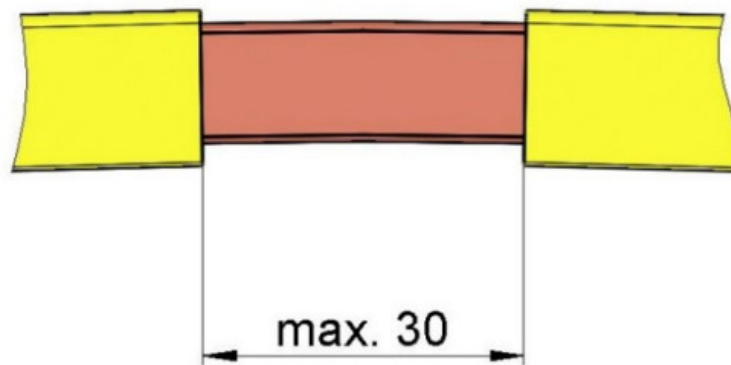
## Installation

### Work steps:

1. Bend the rail to the desired radius (see BAL0800-0004).

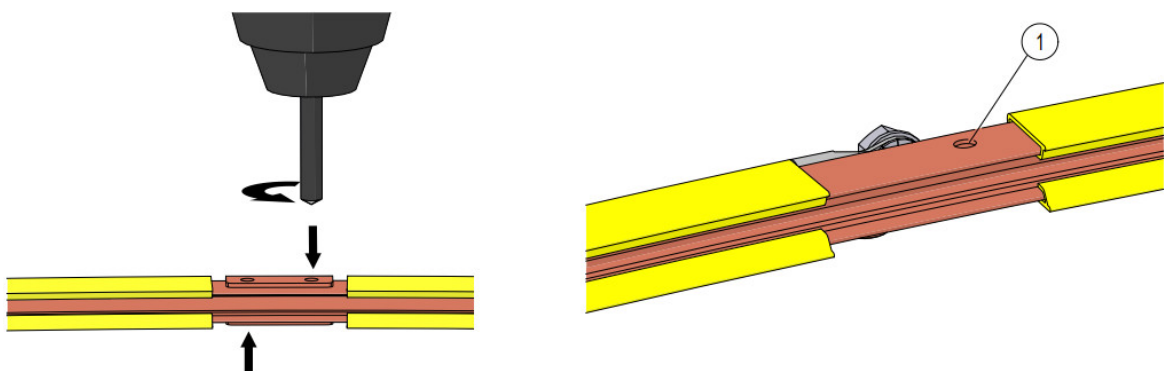


2. Cut the insulation profile on the needed position.

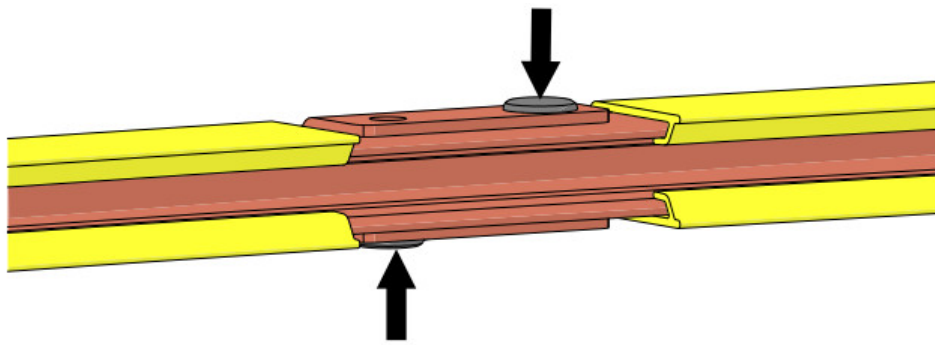


3. Put the U-plate on the right position and drill a hole with  $\varnothing = 3.1$  mm (one hole on each side with a staggered arrangement).

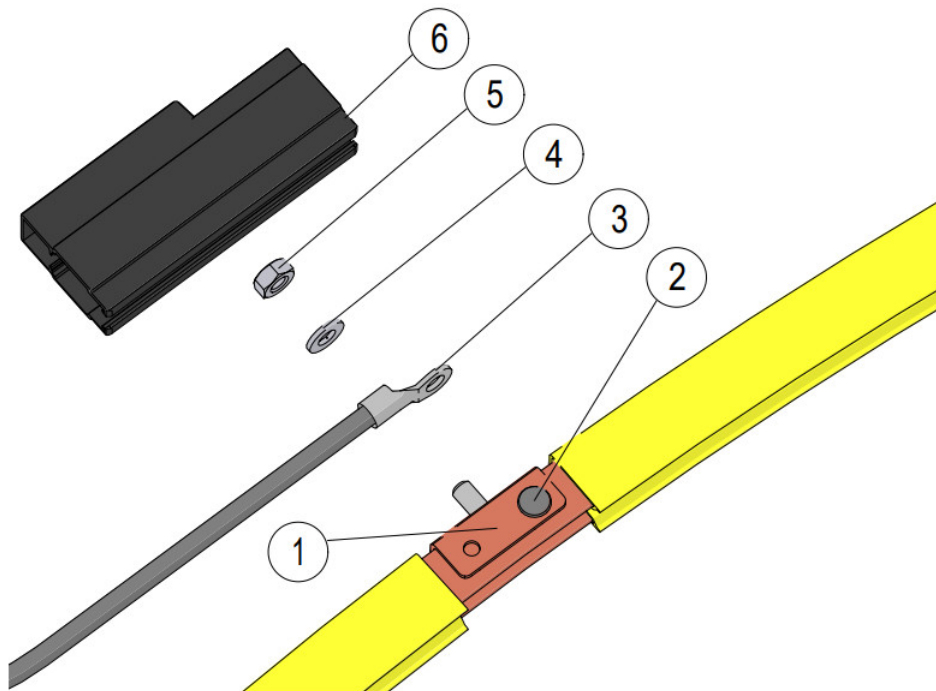
**Notice:** The holes (1) for the blind rivets are no through holes!



4. Put a blind rivet at each side, notice a staggered arrangement.



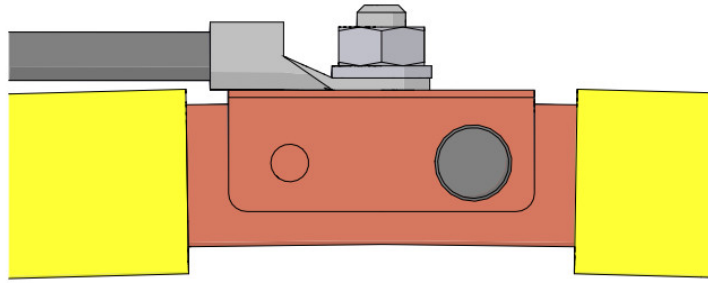
5. Crimp the cable and cable lug.
6. Consider the required arrangement of small parts and fix it with the hexagon nut. Tighten the screw with 2 Nm.



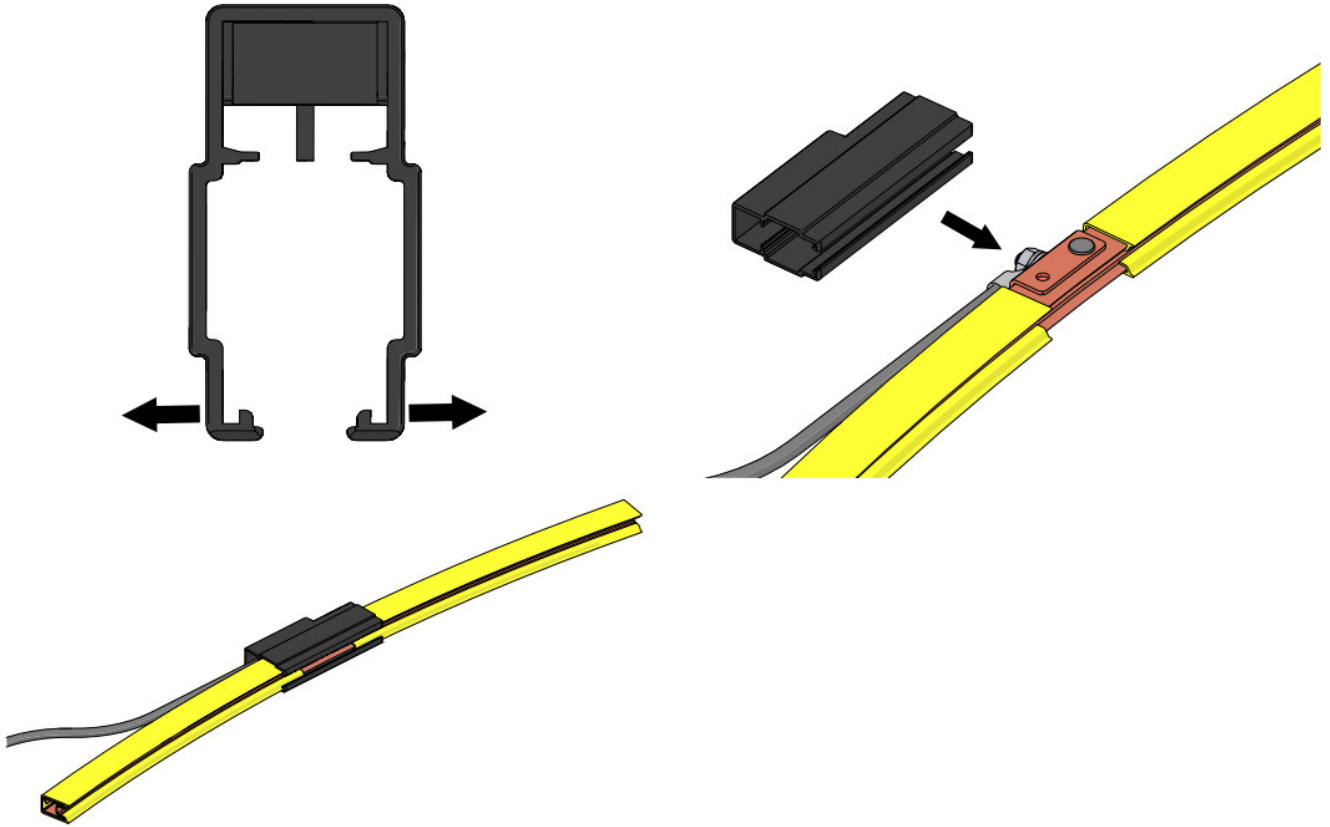
All parts included in delivery!

| Pos. | Description                              |
|------|------------------------------------------|
| 1    | Contact Plate Line Feed 0815             |
| 2    | Blind Rivet Copper/Bronze Ø3x5 Flat Head |
| 3    | Cable Lug M4/6mm²                        |
| 4    | Detent-Edged Washer SHB-K-D4,1-A4        |
| 5    | Hexagon Nut DIN934-M4-A4                 |
| 6    | Power Feed Cover 0815 SP                 |

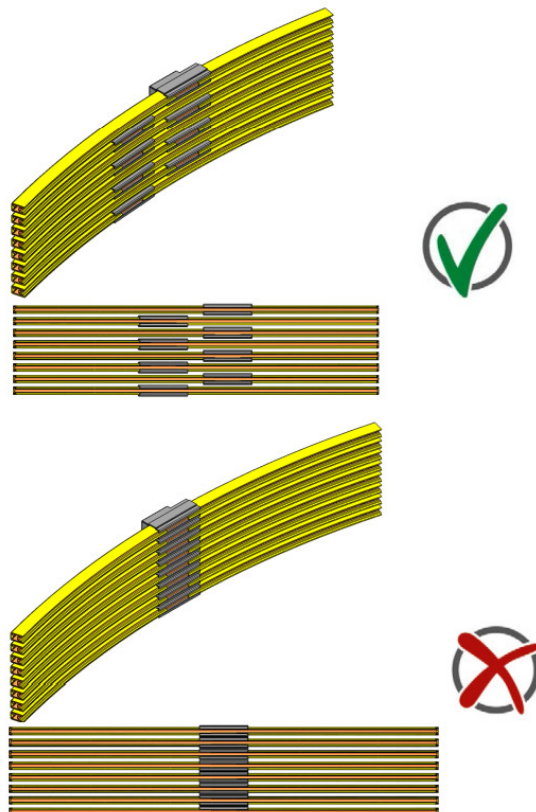
7. After the assembly it should be like following:



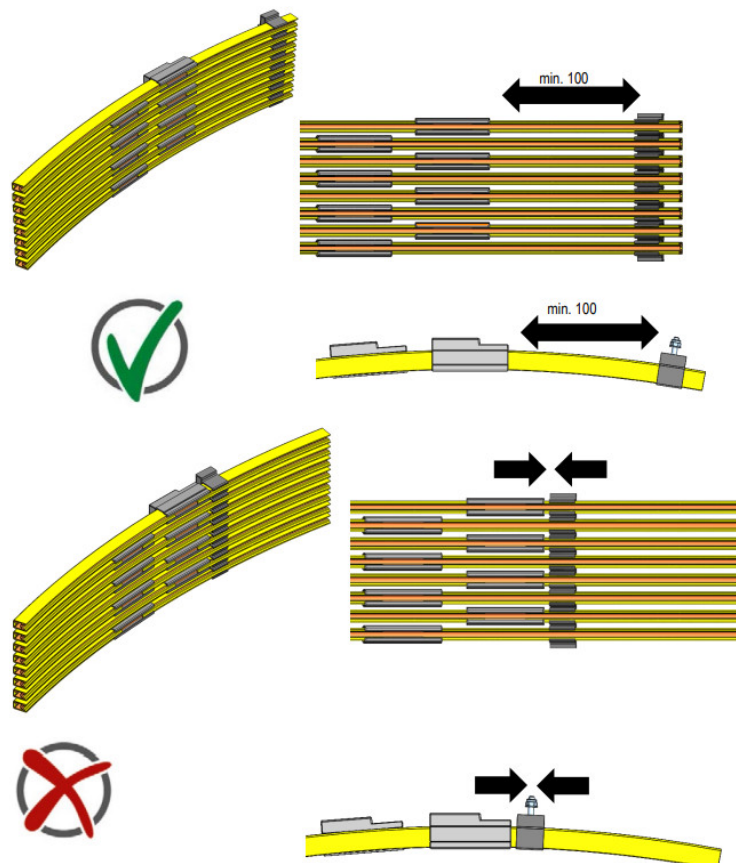
8. After the cable was connected, put the feed cap over the feeding point and consider the direction for the cable.



9. Installation position (feed offset): Mount the power feeds with an offset



10. Do not mount the power feeds directly next to the hanger clamp.



**Conductix-Wampfler GmbH**  
Rheinstraße 27 + 33  
79576 Weil am Rhein – Märkt  
Germany

**UK  
CA**

Importer for the United Kingdom:  
**Conductix-Wampfler Ltd.**  
1, Michigan Avenue  
Salford  
M50 2GY  
United Kingdom

**Order Number:** 08-E015-0570  
MV0815-0009b-EN  
[www.conductix.com](http://www.conductix.com)  
**original document**

**Documents / Resources**

|                                                                                  |                                                                                                                                                                                                                                                                |
|----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | <p><b><a href="#">CONDUCTIX wampfler Line Feed SingleFlexLine Program 0815</a></b> [pdf] Instruction Manual<br/> Line Feed SingleFlexLine Program 0815, Line Feed, SingleFlexLine Program 0815, SingleFlex<br/> Line, SingleFlexLine Program, Program 0815</p> |
|----------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

## References

- 
[Conductix Wampfler Global | We move your business](#)