



# Compulab IOT-GATE-IMX8PLUS Industrial Raspberry Pi IoT Gateway Owner's Manual

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**Compulab IOT-GATE-IMX8PLUS Industrial Raspberry Pi IoT Gateway**



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## Table 1 Document Revision Notes

Date	Description
06 July 2022	· First release
11 July 2022	· Added detailed pin out of expansion connector in 5.9

## INTRODUCTION

### About This Document

This document is part of a set of documents providing information necessary to operate and program CompuLab IOT-GATE-IMX8PLUS.

### Related Documents

For additional information not covered in this manual, please refer to the documents listed in Table 2.

## Table 2 Related Documents

Document	Location
IOT-GATE-IMX8PLUS resources	<a href="https://www.compulab.com/products/iot-gateways/iot-gate-imx8plus-industrial-arm-iot-gateway/#devres">https://www.compulab.com/products/iot-gateways/iot-gate-imx8plus-industrial-arm-iot-gateway/#devres</a>

# OVERVIEW

## Highlights

- NXP i.MX8M-Plus CPU, quad-core Cortex-A53
- Up to 8GB RAM and 128GB eMMC
- LTE/4G modem, WiFi 802.11ax, Bluetooth 5.3
- 2x LAN, USB3.0, 2x USB2.0 and CAN bus
- Up-to 3x RS485 | RS232 and digital I/O
- Secure boot and Hardware Watchdog
- Fanless design in an aluminum, rugged housing
- Designed for reliability and 24/7 operation
- Wide temperature range of -40C to 80C
- Input voltage range of 8V to 36V and PoE client
- Supports DIN-rail and wall / VESA mounting
- Debian Linux and Yocto Project

## Specifications

Table 3 CPU Core, RAM, and Storage

Feature	Specifications
CPU	NXP i.MX8M Plus Quad, quad-core ARM Cortex-A53, 1.8GHz
NPU	AI/ML Neural Processing Unit, up to 2.3 TOPS
Real-Time Co-processor	ARM Cortex-M7, 800Mhz
RAM	1GB – 8GB, LPDDR4
Primary storage	16GB – 128GB eMMC flash, soldered on-board

Table 4 Network

Feature	Specifications
LAN	2x 1000Mbps Ethernet portx, RJ45 connectors
WiFi and Bluetooth	802.11ax WiFi and Bluetooth 5.3 BLE Implemented with Intel WiFi 6E AX210 module 2x 2.4GHz / 5GHz rubber duck antennas
Cellular	4G/LTE CAT4 cellular module, Quectel EC25-E/A Cellular rubber duck antenna
	SIM card socket
GNSS	GPS Implemented with Quectel EC25 module

**Table 5 Display and Graphics**

Feature	Specifications
Display Output	DVI-D, up to 1080p60
GPU and Video	GC7000UL GPU 1080p60 HEVC/H.265, AVC/H.264 * only with C1800QM CPU option

**Table 6 I/O and System**

Feature	Specifications
USB	2x USB2.0 ports, type-A connectors (back panel)
	1x USB3.0 port, type-A connector (front panel)
RS485 / RS232	Up-to 3x RS485 (half-duplex)   RS232 ports Isolated, terminal-block connector
CAN bus	1x CAN bus port
	Isolated, terminal-block connector
Digital I/O	4x digital outputs + 4x digital inputs
	Isolated, 24V compliant with EN 61131-2, terminal-block connector
Debug	1x serial console via UART-to-USB bridge, micro-USB connector
	Support for NXP SDP/UUU protocol, micro-USB connector
Expansion	Expansion connector for add-on boards LVDS, SDIO, USB, SPI, I2C, GPIOs
Security	Secure boot, implemented with i.MX8M Plus HAB module
LEDs	2x general purpose dual-color LEDs
RTC	Real time clock operated from on-board coin-cell battery
Watchdog	Hardware watchdog
PoE	Support for PoE (powered device)

**Table 7 Electrical, Mechanical and Environmental**

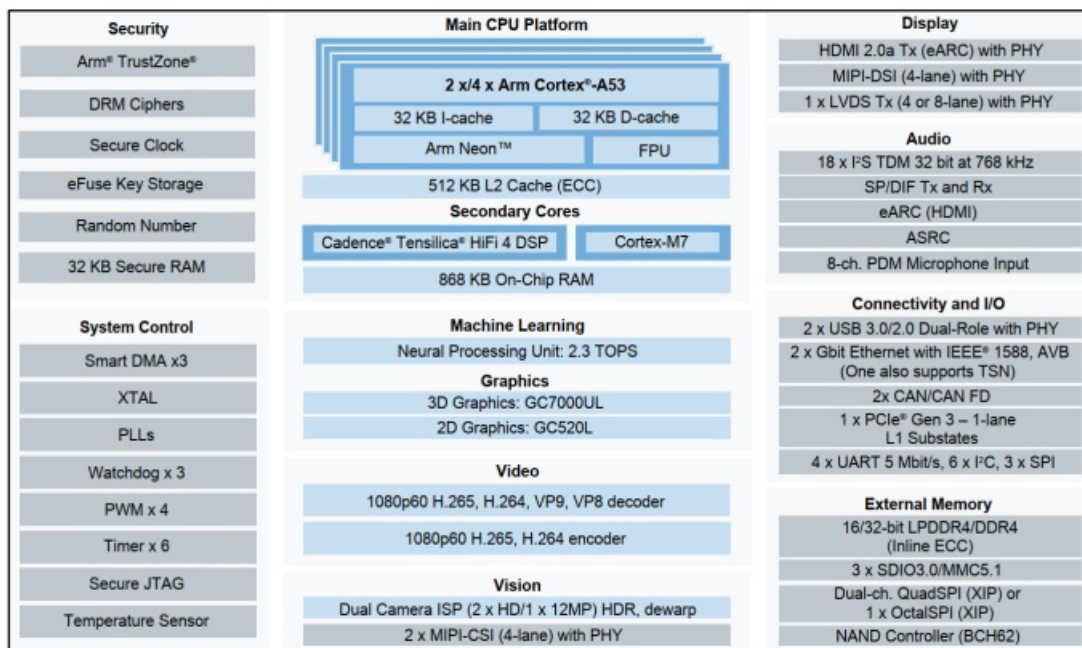
Supply Voltage	Unregulated 8V to 36V
Dimensions	132 x 84 x 25mm
Enclosure Material	Aluminum housing
Cooling	Passive cooling, fanless design
Weight	550 gram
MTTF	2000,000 hours
Operation temperature	Commercial: 0° to 60° C
	Extended: -20° to 60° C
	Industrial: -40° to 80° C

**CORE SYSTEM COMPONENTS**

## NXP i.MX8M Plus SoC

The i.MX8M Plus processors feature advanced implementation of a quad ARM® Cortex®-A53 core, which operates at speeds of up to 1.8 GHz. A general purpose Cortex®-M7 core processor enables low-power processing.

**Figure 1 i.MX8M Plus Block Diagram**



### System Memory

#### DRAM

IOT-GATE-IMX8PLUS is available with up to 8GB of on-board LPDDR4 memory.

#### Primary Storage

IOT-GATE-IMX8PLUS features up to 128GB of soldered on-board eMMC memory for storing the bootloader and operating system (Kernel and root filesystem). The remaining eMMC space is used to store general-purpose (user) data.

#### WiFi and Bluetooth

IOT-GATE-IMX8PLUS can be optionally assembled with the Intel WiFi 6 AX210 module providing 2x2 WiFi 802.11ax and Bluetooth 5.3 interfaces.

AX210 module is installed into M.2 socket (P22).

WiFi and Bluetooth antenna connections are available via two RP-SMA connectors on IOT-GATE-IMX8PLUS side panel.

#### Cellular and GPS

IOT-GATE-IMX8PLUS cellular interface is implemented with a mini-PCIe cellular modem module and a nano-SIM socket. To set up IOT-GATE-IMX8PLUS for cellular functionality, install an active SIM card into nano-SIM socket U10. The cellular module should be installed into mini-PCIe socket P3.

The cellular modem module also implements GNSS / GPS.

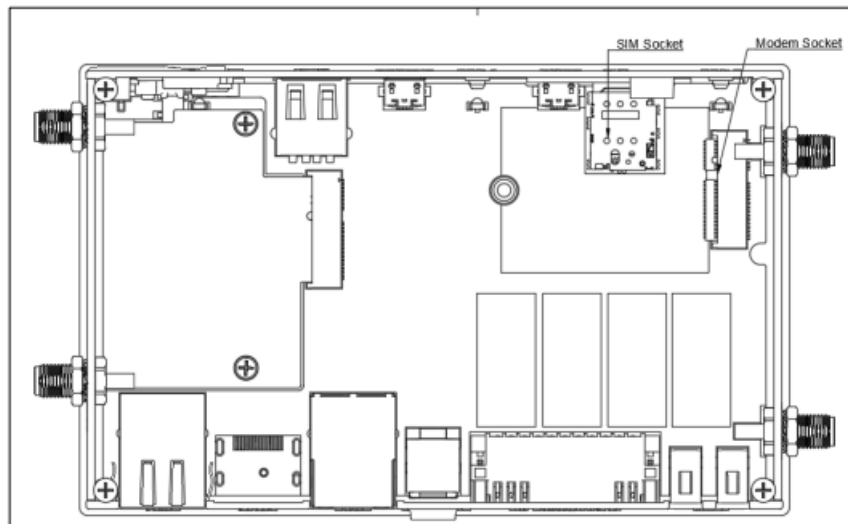
A secure lock panel is protecting the SIM card from external unauthorized tampering or extraction.

Modem antenna connections are available via SMA connectors on the IOT-GATE-IMX8PLUS side panel.

CompuLab supplies IOT-GATE-IMX8PLUS with the following cellular modem options:

- 4G/LTE CAT4 cellular module, Quectel EC25-E (EU bands)
- 4G/LTE CAT4 cellular module, Quectel EC25-A (US bands)

**Figure 2 service bay – cellular modem**



### **Ethernet**

IOT-GATE-IMX8PLUS incorporates two Ethernet ports implemented with i.MX8M Plus internal MACs and two Realtek RTL8211 PHYs

ETH1 is available on connector P13; ETH2 is available on connector P14.

ETH2 port features optional POE 802.3af powered device capability.

NOTE: ETH2 port features PoE powered device capability only when the unit is ordered with the 'POE' configuration option.

### **USB**

- **USB3.0**

IOT-GATE-IMX8PLUS features one USB3.0 host port routed to front panel USB connector J8. USB3.0 port is implemented directly with the native i.MX8M Plus port.

- **USB2.0**

IOT-GATE-IMX8PLUS features two external USB2.0 host ports. The ports are routed to back panel USB connectors P17 and P18. All USB2.0 ports are implemented with MicroChip USB2514 USB hub.

- **CAN bus**

IOT-GATE-IMX8PLUS features one CAN 2.0B port implemented with i.MX8M Plus CAN controller. CAN bus signals are routed to industrial I/O connector P8. For pin-out details please refer to section 5.4.

- **Serial Debug Console**

IOT-GATE-IMX8PLUS features a serial debug console via UART-to-USB bridge over micro USB connector. CP2104 UART-to-USB bridge is interfaced with i.MX8M Plus UART port. CP2104 USB signals are routed to micro USB connector P20, located on the front panel.

- **Display Output**

IOT-GATE-IMX8PLUS features DVI-D interface routed to standard HDMI connector. Display output interface support resolutions of up-to 1920 x 1080.

- **USB Programming Port**

IOT-GATE-IMX8PLUS features a USB programming interface that can be used for device recovery using the NXP UUU utility.

USB programming interface is routed to the front panel connector P16. The connector can be optionally

protected from unauthorized access with a secure screw panel.

When a host PC is connected with a USB cable to the USB programming connector, IOT-GATE-IMX8PLUS disables normal boot from eMMC and enters Serial Downloader boot mode.

#### • I/O Expansion Socket

IOT-GATE-IMX8PLUS expansion interface is available on M.2 Key-E socket P12. The expansion connector allows integration of custom I/O add-on boards into IOT-GATE-IMX8PLUS. The expansion connector features embedded interfaces such as LVDS, I2C, SPI, USB and UART.

#### Industrial I/O (IE modules)

IOT-GATE-IMX8PLUS features 4 industrial I/O (IE) slots that can be fitted with up-to 4 different I/O modules. Each IE slot is isolated from IOT-GATE-IMX8PLUS.

I/O slots A,B,C can be fitted with RS232 or RS485 I/O modules. I/O slot D can only be fitted with a digital I/O (4x DI, 4x DO) module.

**Table 8 Industrial I/O – functions and ordering codes**

	I/O slot A	I/O slot B	I/O slot C	I/O slot D
RS-232 (2-wire)	FARS2	FBRS2	FCRS2	–
RS-485 (half-duplex)	FARS4	FBRS4	FCRS4	–
Digital I/O(4x DI, 4x DO)	–	–	–	FDIO

- For 2x RS485 the ordering code will be IOTG-IMX8PLUS-...-FARS4-FBRS4-...
- For 1x RS232 + 1x RS485 + digital I/O the ordering code will be IOTG-IMX8PLUS-...-FARS2-FBRS4-FDIO-...

Certain I/O combinations may also be implemented with on-board SMT components.

Industrial I/O signals are routed to a 2×11 terminal block on the IOT-GATE-IMX8PLUS back panel. For connector pin-out please refer to section 5.4.

#### IE-RS485

RS485 function is implemented with MAX13488 transceiver interfaced with i.MX8M Plus UART ports. Key characteristics:

- 2-wire, half-duplex
- Galvanic isolation from the main unit
- Programmable baud rate of up to 3Mbps
- Software controlled 120ohm termination resistor

#### IE-RS232

RS232 function is implemented with MAX3221 (or compatible) transceiver interfaced with i.MX8M Plus UART ports. Key characteristics:

- RX/TX only
- Galvanic isolation from the main unit
- Programmable baud rate of up to 250kbps

#### Digital inputs and outputs



Four digital inputs are implemented with the CLT3-4B digital termination following EN 61131-2. Four digital outputs are implemented with the VNI4140K solid-state relay following EN 61131-2. Key characteristics:

- External supply voltage up to 24V
- Galvanic isolation from the main unit and other I/O modules
- Digital outputs maximal output current – 0.5A per channel

Figure 3 Digital output – typical wiring example

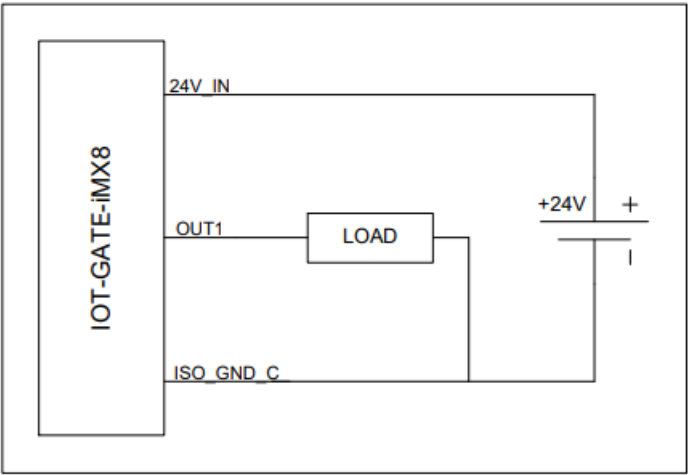
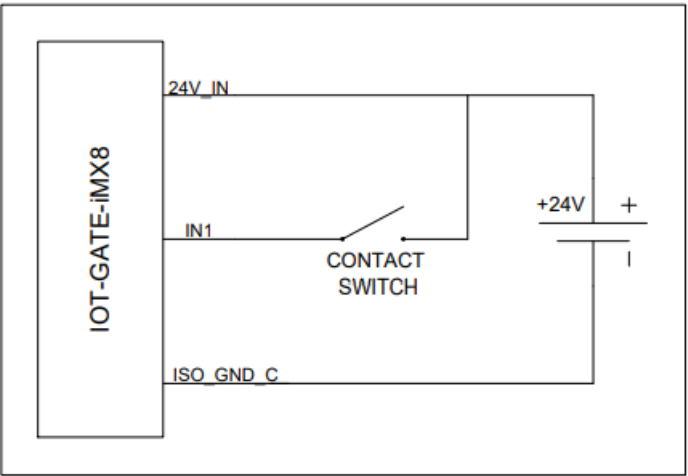


Figure 4 Digital input – typical wiring example



SYSTEM LOGIC

Power Subsystem

Power Rails

IOT-GATE-IMX8PLUS is powered with a single power rail with an input voltage range of 8V to 36V. When IOT-GATE-IMX8PLUS is assembled with the “POE” option it can also be powered through ETH2 connector from a 802.3at Type 1 PoE source.

Power Modes

IOT-GATE-IMX8PLUS supports three hardware power modes.

Table 9 Power modes

Power Mode	Description
ON	All internal power rails are enabled. Mode entered automatically when the main power supply is connected.
OFF	CPU core power rails are off. All peripheral power rails are off.
Sleep	DRAM is maintained in self-refresh. Most CPU core power rails are off. Most of the peripheral power rails are off.

### **RTC Back-Up Battery**

IOT-GATE-IMX8PLUS features a 120mAh coin cell lithium battery, which maintains the on-board RTC whenever the main power supply is not present.

### **Real-Time Clock**

IOT-GATE-IMX8PLUS RTC is implemented with the AM1805 real-time clock (RTC) chip. The RTC is connected to the i.MX8M Plus SoC using I2C interface at address 0xD2/D3. IOT-GATE-IMX8PLUS back-up battery keeps the RTC running to maintain clock and time information whenever the main power supply is not present.

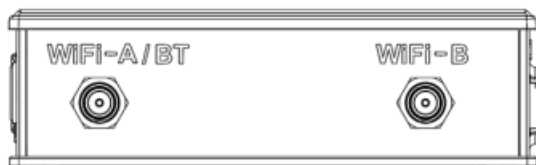
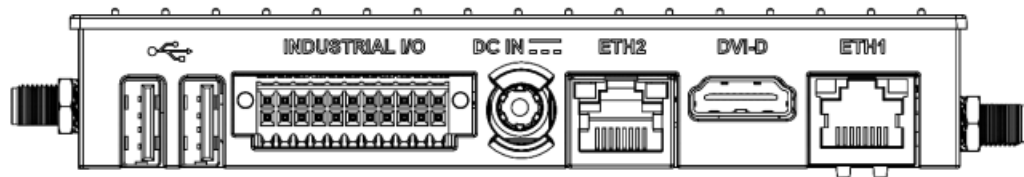
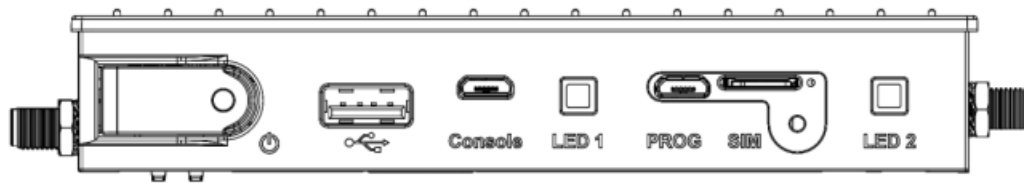
### **Hardware Watchdog**

IOT-GATE-IMX8PLUS watchdog function is implemented with the i.MX8M Plus watchdog.

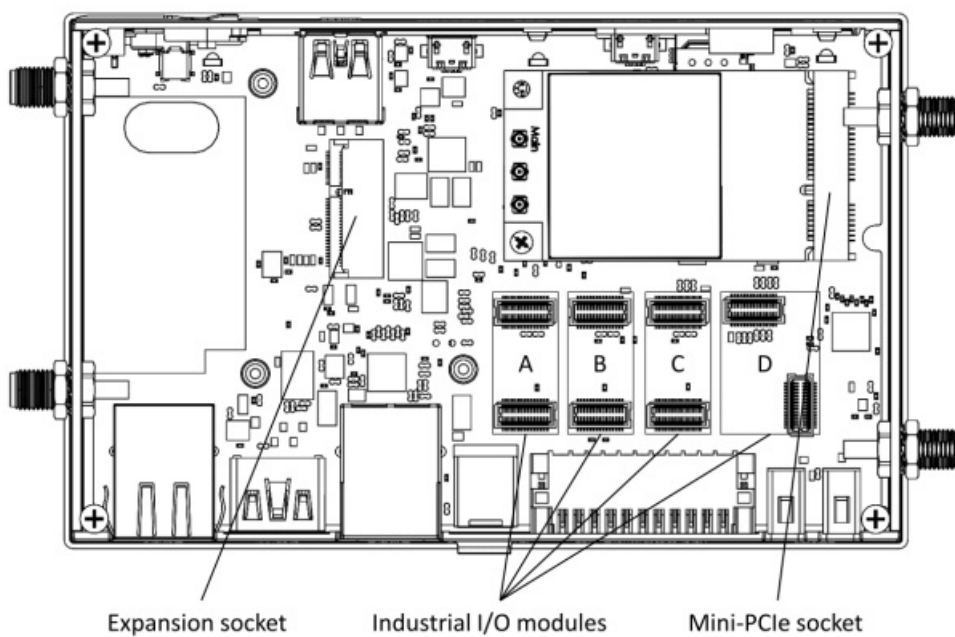
## **INTERFACES AND CONNECTORS**

### **Connector Locations**

- Front Panel
- Back Panel
- Left Side Panel
- Right Side Panel

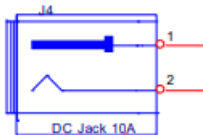


## • Service Bay



**DC Power Jack (J7)**  
DC power input connector.

**Table 10 DC jack connector pin-out**

Pin	Signal Name	
1	DC IN	
2	GND	

**Table 11 DC jack connector data**

Manufacturer	Mfg. P/N
Contact Technology	DC-081HS(-2.5)

The connector is compatible with the IOT-GATE-IMX8PLUS AC PSU and IOTG-ACC-CABDC DC cable available from CompuLab.

### **USB Host Connectors (J8, P17, P18)**

IOT-GATE-IMX8PLUS USB3.0 host port is available through standard type-A USB3 connector J8.

IOT-GATE-IMX8PLUS USB2.0 host ports are available through two standard type-A USB connectors P17 and P18.

For additional details, please refer to section 3.6 of this document.

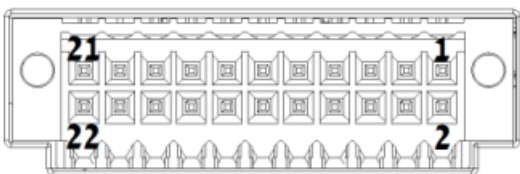
### **Industrial I/O Connector (P8)**

IOT-GATE-IMX8PLUS industrial I/O signals are routed to terminal block P8. Pin-out is determined by the I/O modules configuration. For additional details please refer to section 3.12.

**Table 12 Industrial I/O add-on connector pin-out**

I/O module	Pin	Singal Name	Isolation Power Domain
A	1	RS232_TXD / RS485_POS	1
–	2	CAN_L	1
A	3	RS232_RXD / RS485_NEG	1
–	4	CAN_H	1
A	5	ISO_GND_1	1
B	6	RS232_RXD / RS485_NEG	2
B	7	RS232_TXD / RS485_POS	2
B	8	ISO_GND_2	2
D	9	IN0	3
D	10	IN1	3
D	11	IN2	3
C	12	RS232_TXD / RS485_POS	3
D	13	IN3	3
C	14	RS232_RXD / RS485_NEG	3
D	15	OUT0	3
D	16	OUT1	3
D	17	OUT3	3
D	18	OUT2	3
D	19	24V_IN	3
D	20	24V_IN	3
C/D	21	ISO_GND_3	3
C/D	22	ISO_GND_3	3

**Table 13 Industrial I/O add-on connector data**

Connector type	Pin numbering
<p>22-pin dual-row plug with push-in spring connections Locking: screw flange</p> <p>Pitch: 2.54 mm</p> <p>Wire cross-section: AWG 20 – AWG 30</p> <p>Connector P/N: Kunacon HGCH25422500K Mating connector P/N: Kunacon PDFD25422500K</p> <p><b>NOTE:</b> CompuLab supplies the mating connector with the gateway unit</p>	<p>INDUSTRIAL I/O</p> 

### Serial Debug Console (P5)

IOT-GATE-IMX8PLUS serial debug console interface is routed to micro USB connector P20. For additional information, please refer to section 3.8 of this documents.

### RJ45 Ethernet Connectors (P13, P14)

IOT-GATE-IMX8PLUS Ethernet port ETH1 is routed to RJ45 connector P13. IOT-GATE-IMX8PLUS Ethernet port ETH2 is routed to RJ45 connector P14. For additional details, please refer to section 3.5 of this document.

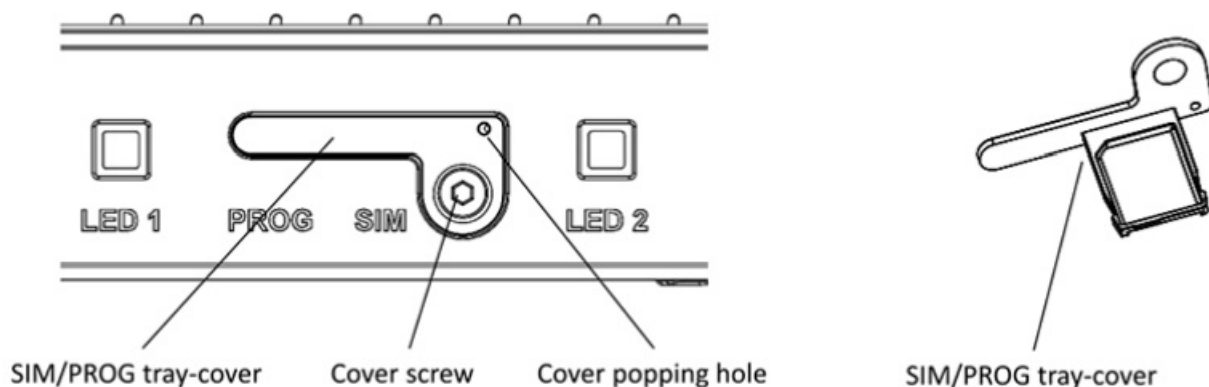
### Mini-PCle socket (P3)

IOT-GATE-IMX8PLUS features one mini-PCle socket P3 mainly intended for cellular modem modules. P3 implements USB and SIM interfaces. Socket P3 does not implement PCIe signals.

### Nano-SIM socket (U10)

The nano-uSIM socket (U10) is connected to mini-PCle socket P3.  
SIM card installation instructions:

- Remove the screw from the SIM/PROG tray-cover
- Insert a SIM removal tool into the cover popping hole to pop the tray-cover
- Place the SIM into the tray
- Carefully push the tray-cover back in
- Close the SIM/PROG cover screw (optional)



### Expansion Connector (P19)

IOT-GATE-IMX8PLUS expansion interface is available on M.2 Key-E socket with a custom pin-out P19. The

expansion connector allows to integrate custom I/O add-on boards into IOT-GATE-IMX8PLUS. The following table outlines the connector pin-out and available pin functions.

**Table 14 Expansion connector pin-out**

Pin	Signal name	Description	Pin	Signal name	Description
2	VCC_3.3V	Power output 3.3V	1	GND	
4	VCC_3.3V	Power output 3.3V	3	USB_DP	Optional multiplexed USB2 from USB Hub
6	VCC_5V	Power output 5V	5	USB_DN	Optional multiplexed USB2 from USB Hub
8	VCC_5V	Power output 5V	7	GND	
10	VBATA_IN	Power input (8V – 36V)	9	I2C6_SCL	I2C6_SCL / PWM4_OUT / GPIO3_IO19
12	VBATA_IN	Power input (8V – 36V)	11	I2C6_SDA	I2C6_SDA / PWM3_OUT / GPIO3_IO20

14	VBATA_IN	Power input (8V – 36V)	13	GND	
16	EXT_PWRB TNn	ON/OFF input	15	ECSPI2_SS0	ECSPI2_SS0 / GPIO5_IO13
18	GND		17	ECSPI2_MISO	ECSPI2_MISO / GPIO5_IO12
20	EXT_RESET	Reset input	19	GND	
22	RESERVED		21	ECSPI2_SCLK	ECSPI2_SCLK / GPIO5_IO10
24	NC	Key E notch	23	ECSPI2_MOSI	ECSPI2_MOSI / GPIO5_IO11
26	NC	Key E notch	25	NC	Key E notch
28	NC	Key E notch	27	NC	Key E notch
30	NC	Key E notch	29	NC	Key E notch
32	GND		31	NC	Key E notch
34	I2C5_SDA	I2C5_SDA / PWM1_OUT / GPIO3_IO25	33	GND	
36	I2C5_SCL	I2C5_SCL / PWM2_OUT / GPIO3_IO21	35	JTAG_TMS	SoC JTAG
38	GND		37	JTAG_TDI	SoC JTAG
40	JTAG_TCK	SoC JTAG	39	GND	
42	GND		41	JTAG_MOD	SoC JTAG

44	RESERVED		43	JTAG_TDO	SoC JTAG
46	SD2_DATA2	SD2_DATA2 / GPIO2_IO17	45	GND	
48	SD2_CLK	SD2_CLK/ GPIO2_IO13	47	LVDS_CLK_P	LVDS output clock
50	SD2_DATA3	SD2_DATA3 / GPIO2_IO18	49	LVDS_CLK_N	LVDS output clock
52	SD2_CMD	SD2_CMD / GPIO2_IO14	51	GND	
54	SD2_DATA0	SD2_DATA0 / GPIO2_IO15	53	LVDS_D3_N	LVDS output data
56	GND		55	LVDS_D3_P	LVDS output data
58	SD2_DATA1	SD2_DATA1 / GPIO2_IO16	57	GND	
60	SD2_nRST	SD2_nRST / GPIO2_IO19	59	LVDS_D2_N	LVDS output data
62	GND		61	LVDS_D2_P	LVDS output data
64	RESERVED		63	GND	
66	GND		65	LVDS_D1_N	LVDS output data
68	RESERVED		67	LVDS_D1_P	LVDS output data
70	RESERVED		69	GND	
72	VCC_3.3V	Power output 3.3V	71	LVDS_D0_P	LVDS output data
74	VCC_3.3V	Power output 3.3V	73	LVDS_D0_N	LVDS output data
			75	GND	

### Indicator LEDs

The tables below describe IOT-GATE-IMX8PLUS indicator LEDs.

**Table 15 Power LED**

Main power connected	LED state
Yes	On
No	Off

General purpose LEDs are controlled by SoC GPIOs.

**Table 16 User LED #1**

GP5_IO05 state	LED state
Low	Off
High	Red

**Table 17 User LED #2**



GP5_IO01 state	GP4_IO28 state	LED state
Low	Low	Off
Low	High	Green
High	Low	Red
High	High	Yellow

### Antenna Connectors

IOT-GATE-IMX8PLUS features up-to four connectors for external antennas.

**Table 18 Default antenna connector assignment**

Connector Name	Function	Connector Type
WLAN-A / BT	WiFi/BT main antenna	RP-SMA
WLAN-B	WiFi auxilalry antenna	RP-SMA
WWAN	LTE main antenna	SMA
AUX	GPS antenna	SMA

## MECHANICAL DRAWINGS

IOT-GATE-IMX8PLUS 3D model is available for download at:

<https://www.compulab.com/products/iot-gateways/iot-gate-imx8plus-industrial-arm-iot-gateway/#devres>

## OPERATIONAL CHARACTERISTICS

### Absolute Maximum Ratings

**Table 19 Absolute Maximum Ratings**

Parameter	Min	Max	Unit
Main power supply voltage	-0.3	40	V



**NOTE:** Stress beyond Absolute Maximum Ratings may cause permanent damage to the device

### Recommended Operating Conditions

**Table 20 Recommended Operating Conditions**

Parameter	Min	Typ.	Max	Unit
Main power supply voltage	8	12	36	V

## Documents / Resources

 	<a href="#">Compulab IOT-GATE-IMX8PLUS Industrial Raspberry Pi IoT Gateway</a> [pdf] Owner's Manual IOT-GATE-IMX8PLUS, Industrial Raspberry Pi IoT Gateway, Raspberry Pi IoT Gateway, Industri al Pi IoT Gateway, Pi IoT Gateway, IoT Gateway, Gateway
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References

-  [CompuLab](#)
-  [IOT-GATE-IMX8PLUS | Industrial ARM IoT Gateway | CompuLab](#)
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