Compact a Pad 7-CPLM Pad Labelling Machine Semi Automatic



# Compact a Pad 7-CPLM Pad Labelling Machine Semi **Automatic User Guide**

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# **Compact a Pad**

Compact a Pad 7-CPLM Pad Labelling Machine Semi Automatic



# **Specifications**

• Product Name: Pad Labelling Machine Semi Automatic 7-CPLM

· Operation: Semi-automatic

• Model: 7-CPLM

# **Product Usage Instructions**

# **Pad Labeller Setup Procedure**

- 1. Align Labels and Pad:
  - Ensure the Centre Line of the Labels aligns with the Centre Line of the Pad.
  - Adjust Guide Collars and Label Guide Rod Assembly if needed.
- 2. Position Label:
  - Stop the label 1mm before the dispensing edge.
  - Loosen the Retaining Screw, move The Sensor to the correct position based on label dispensing, then tighten the screw.
- 3. Align Jig:
  - Loosen Retaining Screws and adjust Jig to suit the job.
- 4. Air Assist and Vacuum Control:
  - Adjust vacuum and air assist settings to ensure proper label positioning on the pad.
  - Start with minimum settings and increase as needed.
- 5. Label Scanner Adjustment:
  - Check and adjust the Left to Right Adjusting Grub Screw.
  - Lower and raise the Scanner to set it to switch on and off appropriately.
  - · Lock the Adjusting Screw after adjustments.

Possible Problems and Remedies

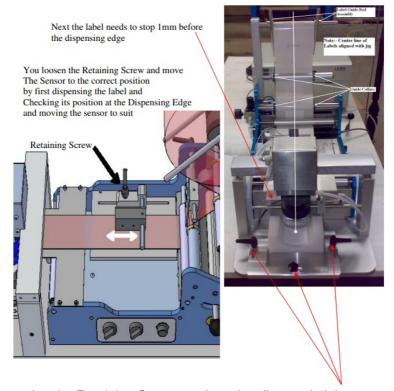
Label doesn't feed out smoothly and jumps along the Vacuum Pad

#### **Setting the Label Scanner**

- 1. Ensure Left to Right Adjusting Grub Screw is tight.
- 2. Adjust Scanner using the provided steps.
- 3. Test run the machine after adjustments.

#### **Pad Labeller Setup Procedure**

- The Centre Line of the Labels needs to be inline with the Centre Line of the Pad aligned
   This done by moving the Guide Collars and Label Guide Rod Assembly
- Next the label needs to stop 1mm before the dispensing edge
   You loosen the Retaining Screw and move The Sensor to the correct position by first dispensing the label and Checking its position at the Dispensing Edge and moving the sensor to suit



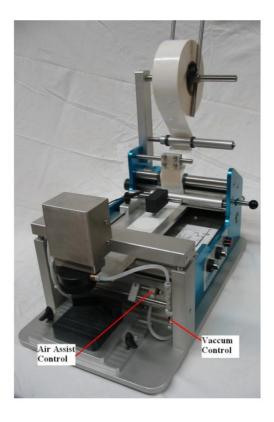
- 3. Align Jig to Label by loosening the Retaining Screws and moving Jig to suit Job
- 4. Now the air assist And vacuum control

When the label is dispensed it needs to Position its self on the Pad and stop in the correct position

Two things affect this one the Vacuum and two the Air Assist

To much Vacuum and Air assist causes the label not to Position its self on the pad So always start with the minimum setting on both the vacuum and assist and Increase to suit label

- 1. The Vacuum needs to hold the label
- 2. The Air Assist needs to blow the label up onto the Vacuum Pad while it is being Dispensed



#### **Possible Problems**

Label doesn't feed out smoothly and jumps along the Vacuum Pad

# **Problem**

- To much Vacuum
- Air Assist to Strong
   Label feeds out and drops onto Jig Problem
- Not enough Vacuum
- Air Assist to weak

# Remedy

- Reduce Vacuum Reduce Air Flow
- Increase Vacuum Increase Air Flow

The label moving back towards the machine when applied to the Product

# **Problem**

· Label not feed out enough

The label misaligning with Product

Vacuum is too weak

- · Vacuum is too weak
- Jig not aligned properly

# Remedy

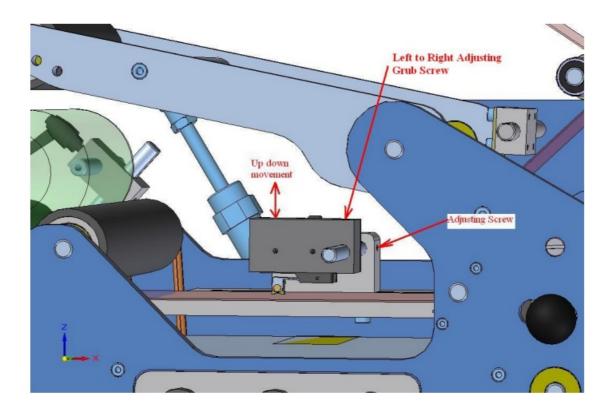
- · Move label Sensor to suit
- Increase Vacuum
- Increase Vacuum
- · Adjust Jig Position

# **Setting the Label Scanner**

Only to be done if the Labels keep feeding without stopping

- 1. First check that the Left to Right Adjusting Grub Screw is tight
- 2. To Adjust release the Adjusting Screw slightly so it can be moved but will not move without Pressure being applied
- 3. Now the Scanner needs to be lowered until you hear it switch On (click) then raised back up until it just switches off (click)
- 4. Now Lock the Adjusting Screw back up
- 5. Test run the machine

Picture shows Compact a Wrap but the same setting apply to Pad Labeller as well



# **Documents / Resources**



Compact a Pad 7-CPLM Pad Labelling Machine Semi Automatic [pdf] User Guide 7-CPLM Pad Labelling Machine Semi Automatic, 7-CPLM, Pad Labelling Machine Semi Automatic, Labelling Machine Semi Automatic, Machine Semi Automatic, Semi Automatic, Automatic

# References

User Manual

Manuals+, Privacy Policy

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