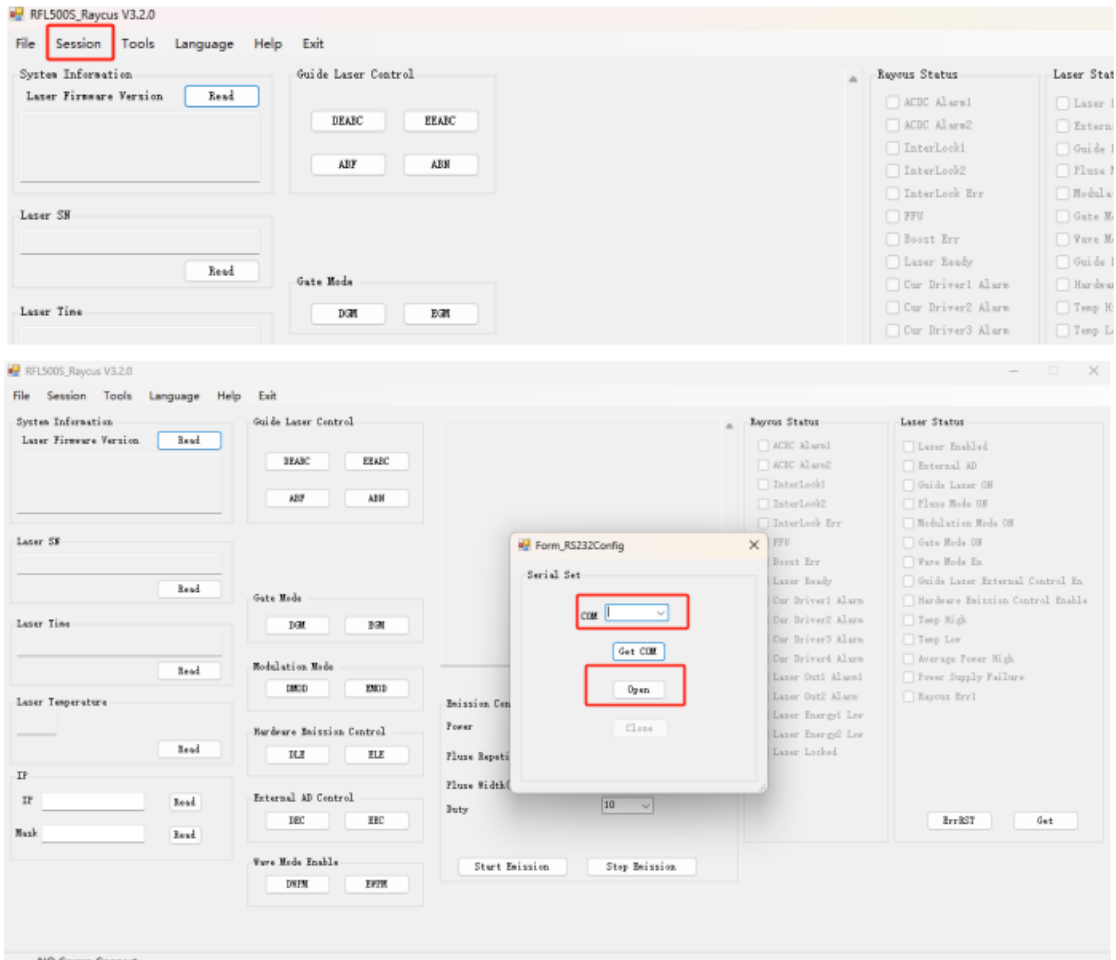


CNC Utilities LaserMaster-Handheld Instructions

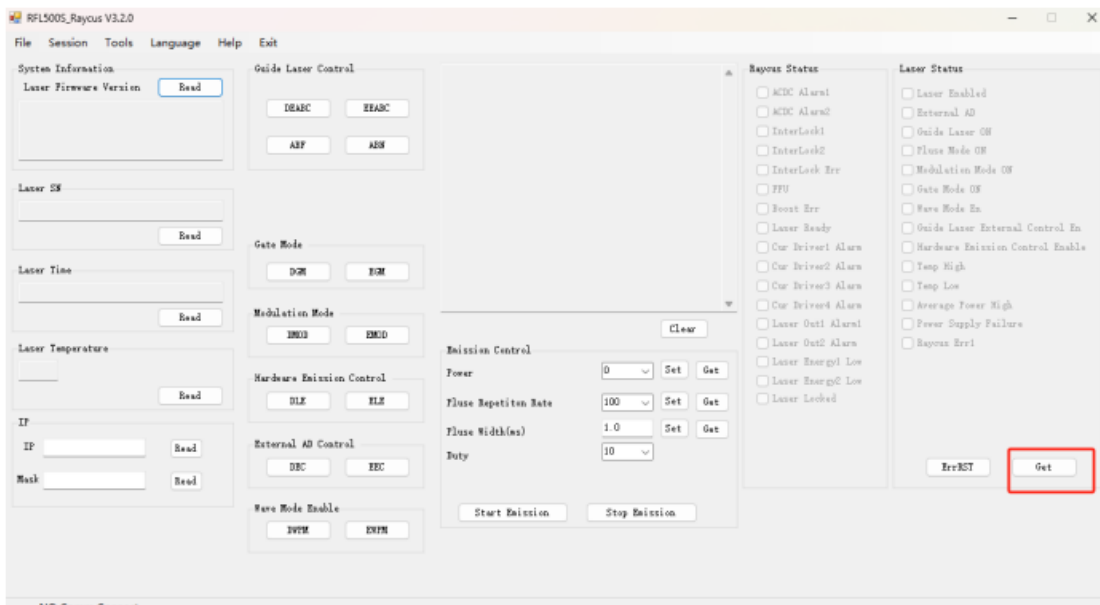
First Choose



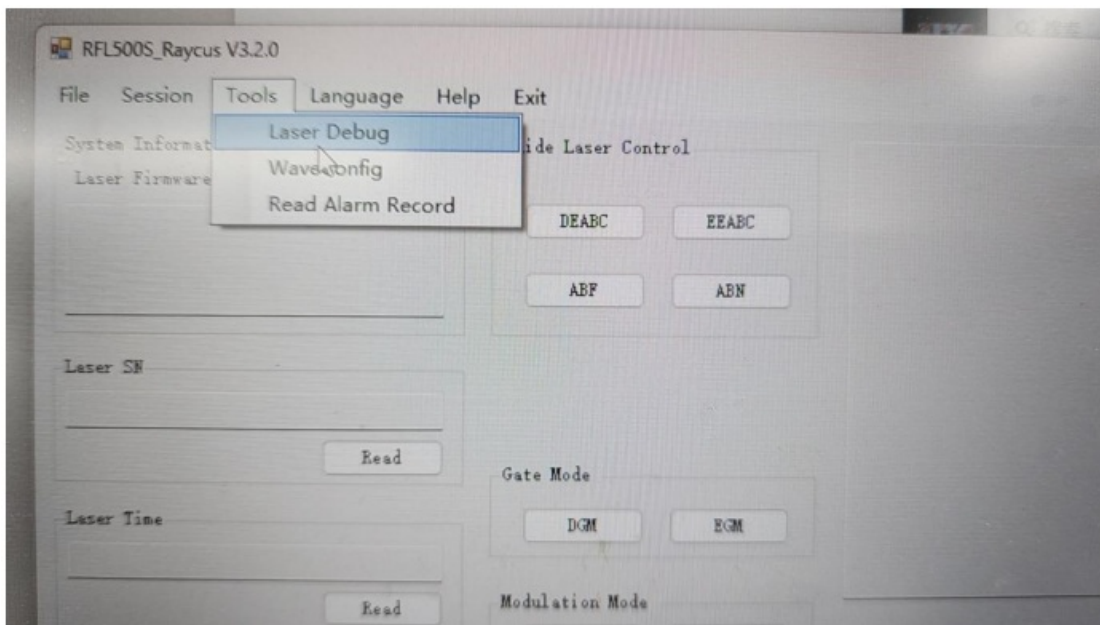
Contents

- 1 Then open RS232 port
- 2 CHECK FIRST
 - 2.1 LASER PARA get then clear alarm record
- 3 Documents / Resources
 - 3.1 References
- 4 Related Posts

Then open RS232 port



Get laser condition



Click tools into laser debug PASSWORD 1234

Laser Debug

System Info Laser Para(Read Only) Laser Para(Read&Write) 功率曲线

Check Laser PassWord

Enter 8 bytes PassWord:

1122334455667788

Set New Password Check

Laser Time

Year Month Day Hour Min Sec

Get Computer Time

Set Laser Time Get Laser Time

IP

IP Set Read

Mask Set Read

限时锁定

锁定时间 2000 年 00 月 00 日 读取锁定时间

机器编码 00000000 设置机器编码 读取机器编码

终端代码 1122334455667788 设置终端代码

锁定密文 1122334455667788 计算锁定密文

下发锁定

恢复出厂初始化

密钥号 读取密钥号

Enter 8 bytes PassWord:

恢复出厂初始化

CHECK FIRST

Laser Debug

System Info Laser Para(Read Only) Laser Para(Read&Write) 功率曲线

Guide Laser Power(1-100)

红光指示亮度调节(1-100)

CurDriver Board1 Current Scale(0-2.0)

电流驱动板1给定电压调节系数(0-2.0)

CurDriver Board2 Current Scale(0-2.0)

电流驱动板2给定电压调节系数(0-2.0)

CurDriver Board3 Current Scale(0-2.0)

电流驱动板3给定电压调节系数(0-2.0)

CurDriver Board4 Current Scale(0-2.0)

电流驱动板4给定电压调节系数(0-2.0)

出光功率1电压放大(0-255)

LaserPower1 Check Gain(0-255)

出光功率2电压放大(0-255)

LaserPower2 Check Gain(0-255)

出光功率检测1功率基准百分数(0-100)

LaserPower1 Check Vef(0-100)

出光功率检测2功率基准百分数(0-100)

LaserPower2 Check Vef(0-100)

高温上限(°C)

High Temperature(°C)

低温下限(°C)

Low Temperature(°C)

阈值电流

BIAS Current(0-40)

Protect En(保护使能)

☐ 出光监控1使能

☐ 出光监控2使能

☐ ACDC1监控使能

☐ ACDC2监控使能

☐ 电流驱动板1监控使能

☐ 电流驱动板2监控使能

☐ 电流驱动板3监控使能

☐ 电流驱动板4监控使能

☐ 脉宽检测使能

☐ 平均功率过温保护检测使能

☐ ACDC1输出电压欠压保护使能

☐ ACDC2输出电压欠压保护使能

☐ 光功率监控1使能

☐ 光功率监控2使能

☐ 温度1监控使能

☐ 温度2监控使能

☐ 温度3监控使能

☐ 温度4监控使能

☐ 温度5监控使能

☐ BOOST检测使能

☐ 电流驱动板高正常

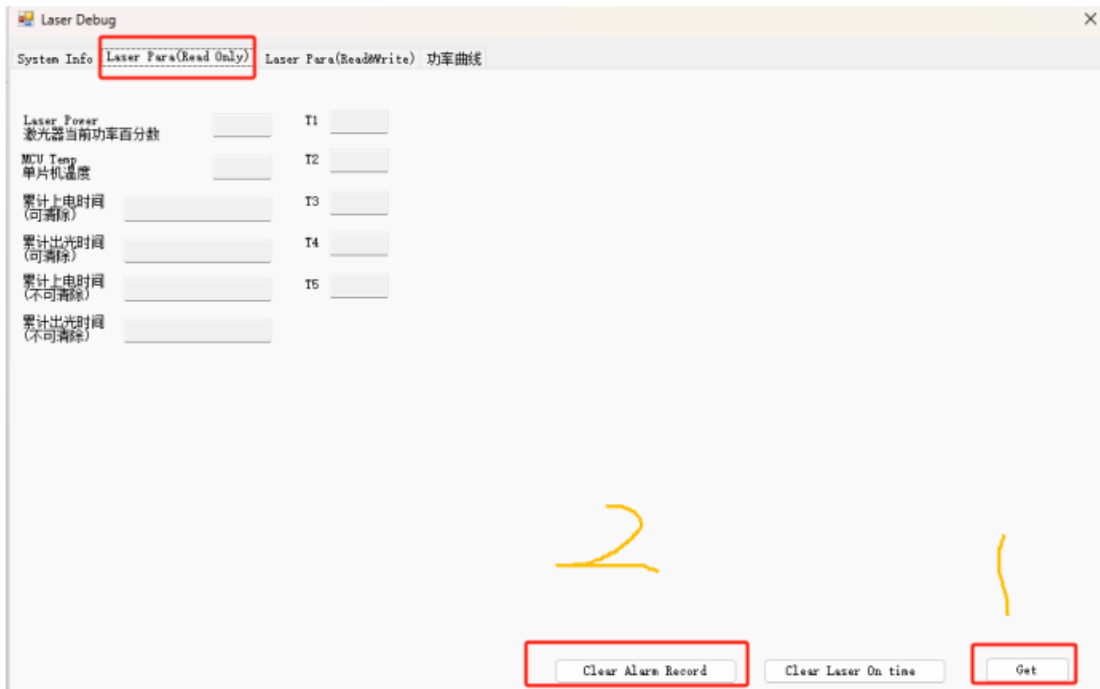
☐ 参数记忆模式

255 2

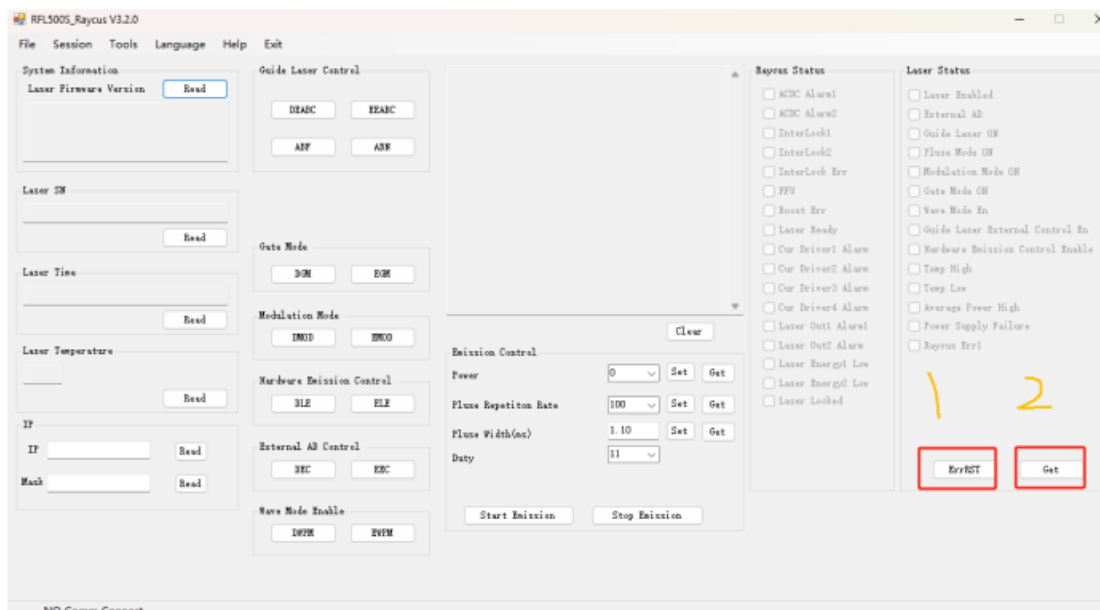
3 1

Set Get

GET — Revised to 255 — set



LASER PARA get then clear alarm record



CLOSE LASER DEBUG THEN ErrRSET AND GET

Then take photos of this interface to raycus engineers.

Documents / Resources



[CNC Utilities LaserMaster-Handheld](#) [pdf] Instructions
LaserMaster-Handheld, Handheld

References

- [User Manual](#)

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