

CHECKLINE DT-311D Line Powered Digital Stroboscope User Manual

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CHECKLINE DT-311D Line Powered Digital Stroboscope



INSTRUCTION

- Don't look directly into the light Source. This may result in eye injury.
- Don't use or store in the following environments: Direct sunlight, con-densation, dust or caustic.
- Do not alter, or modify. Such action may cause damage and void war-ranty.
- Operate with 0-35°C (32-95°F), 35-85% RH. Use outside of this range may alter the unit's performance.

The DT-311D is a portable, highly stable, industrial-quality strobo-scope for non-contact inspection and observation of moving parts by providing the user the illusion of stopped or slowed down equip-ment movement. Constructed with a rugged, metal enclosure, the DT-311D's withstand harsh industrial usage. The universal power range (85-240 VAC) allows one model to be utilized on various power voltages in a multitude of countries. The included top and bottom handles aid in portability and usage flexibility. The control adjustment settings allow the flash rate to be readily altered by the user to visually inspect rotating or reciprocating machinery such as gear teeth, rotors, shafts, rewinders, printing presses, etc. all with-out stopping production. These features make the DT-311D ideal for quality inspection and preventive maintenance of automated motion equipment.

SPECIFICATIONS

- Flashing Range: 60-12,000 fpm (flashes per minute) Accuracy: ±0.01% F.S.
- Resolution: 0.1 from 60-6,000; 1 from 6,001-12,000
- Display: 5 digits 0.4" (10 mm) height
- Flashtube Power/Life: Xenon ≤ 45W / 50,000,000
 - Flash Duration: 10-30 μs automatically adjusts with flash rate External Trigger Input: 5 V dc ~ 12 V dc
 pulse signal input (high level trigger) from sensor
- Sensor Power Supply: 12 V dc up to 50 mA
- Lux Rating: 8" (20 cm) Distance = 1550 lx @ 1500 fpm, 2350 lx @ 6000 fpm with 15.5" (400 mm) irradiation

diameter.

- 20" (50 cm) Distance = 650 lx @ 1500 fpm , 580 lx @ 6000 fpm with 23.5" (600 mm) irradiation diameter
- Sensor Power Supply: 5-12 VDC up to 50 mA
- Battery Life: 1.5 to 2 hours depending on settings
- Time to Charge Battery: 5 hours to full charge
- Power Requirement: 85-240 VAC 50/60 Hz
- Operating temperature: 32° 104°F (0 40°C) Dimensions: 8.3 x 4.7 x 4.7" (210 x 120 x 120 mm)
- Product Weight: 2.2 lb (1.0 kg)
- Package Weight: 2.6 lb (1.2 kg)
- · Warranty: 1 Year
- · Certification: CE, RoHS
- Included Accessories: Top & bottom handles, 9.8' (3 m) power cable, 3 pin female M16 theaded connector

FEATURES & FUNCTIONS Display



- FPM Flash speed indication in flashes per minute HZ Flash speed indication in Hz
- INT Operation in internal user settings mode
- EXT Operation in external sensor input settings mode

Function Keys



SIG

Signal selection. Press this key to switch between internal and external signal operation

• MODE

Switches between Hz and FPM

• +

Increases the frequency (internal trigger mode only)

• -

Deceases the frequency (internal trigger mode only)

• ×2

Multiplies the flash rate/frequency by a factor of 2 (internal trigger mode only)

• ÷2

Divides the flash rate/frequency by a factor of 2 (internal trigger mode only)

• EXT

External trigger Input

ON

Switch on button

OPERATION

The Use of Internal Trigger

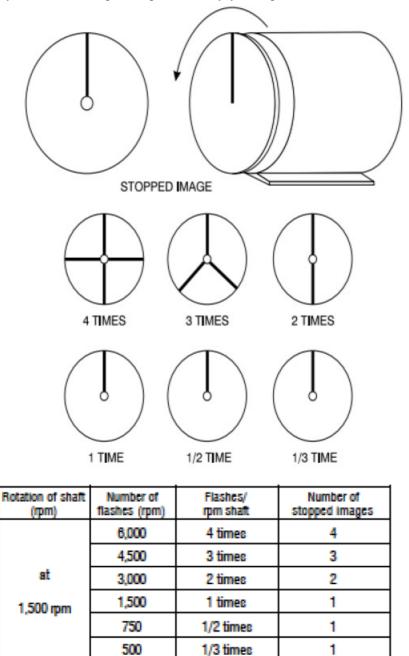
Turn the power on. The system enters the internal trigger mode. Turn the encoder knob, or press the "+" "-" keys to adjust the strobe frequency or flash speed so that detected the object ap-pears stationary. Use "× 2" "÷ 2" keys to make large changes to the flash frequency.

To measure true revolutions per minute (RPM) by Marking:

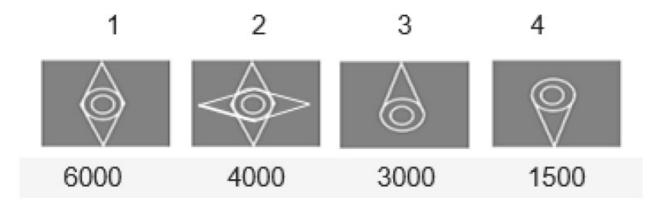
1. "Mark" the object to be measured by either visually noting an inherent distinguishing characteristic (such as a label, scratch, etc.) or physically marking the object with a small piece of tape, pencil mark, etc. If the object

has a uniform shape, such as multi blade fan or the shaft of a motor, you should give it an identifying mark with reflective tape or paint to distinguish its direction.

- 2. Turn power switch on.
- 3. Set flash rate to the highest value and adjust downward.
- 4. The true RPM can be noted once the action appears frozen and the first single image of the "mark" appears (see chart below and accompanying diagram for further explanation).
- 5. To verify RPM reading, press "÷2"; a single image should ap-pear again.



To measure true revolutions per minute (RPM) without Marking: This example explains that if the object has a suitable, unique shape, then the actual speed of the object may not need to be determined by marking the object. In this example, the rotation is below 7000 rpm, the following har-monic image appears:



Harmonic images at 6000 and 4000 rpm are not a single still im-age, but double and quadruple. Single image appears at 3000 and 1500 rpm. 1500 is half of 3000 and the same single image appears, therefore, the actual speed of the object is 3000 rpm.

Actual Speed RPM	Strobe Frequency FPM	Multiple	Number of Still Images
3000	12,000	4	4
3000	9,000	3	3
3000	6,000	2	2
3000	3,000	1	1
3000	1,500	1/2	1
3000	1,000	1/3	1

The Use of External Trigger

When in EXT mode: In this mode, the flash trigger signal frequen-cy or flash rate speed is automatically adjusted according to an external sensor's input signal.

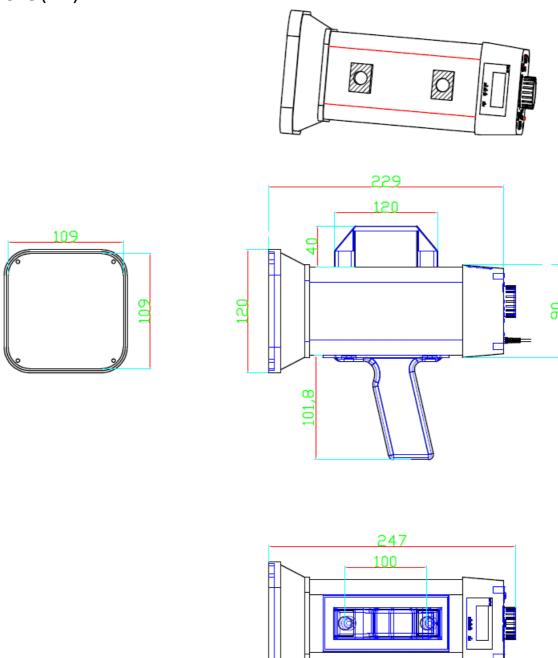
Wiring of the external sensor is as follows:

- 1. +12 V dc up to 50 mA
- 2. Ground
- 3. Trigger signal 5 12 V dc

TROUBLESHOOTING

Issue	Troubleshooting Methods	
	Check the power supply is proper	
Unit does not work	Power Switch is functioning	
and no display	Whether internal fuse is burn out, check and replace	
Unit does not work but displays properly	Silicon controlled rectifier / optical coupler (IRF840/521-1) need replacement	
a are anopologic property	Strobe flashtube needs to be replaced	
	Check if unit is in external trigger mode	
Does not flash under external trigger mode	Check if the trigger sensors are working properly	
Flashes intermittently	Flashtube needs to be replaced	
Flash but the flash is darker or dimmer than typical		

DIMENSIONS (mm)



www.Checkline.com • info@checkline.com • 516-295-4300

Documents / Resources



References

• Tension, Torque, Force, Thickness, Speed, Hardness Gauges, Checkline.com

Manuals+,