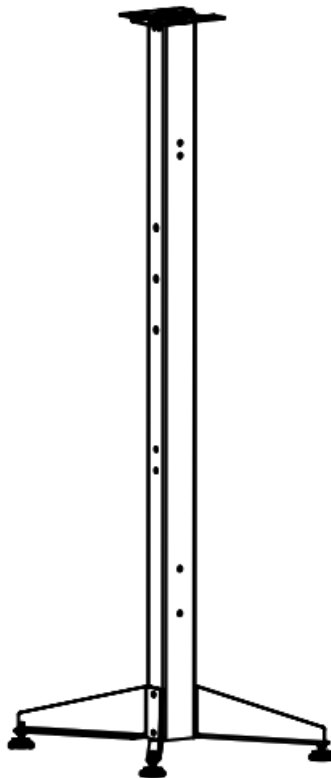




# BLICHMANN ENGINEERING BL904 Command Stand User Guide

[Home](#) » [BLICHMANN ENGINEERING](#) » BLICHMANN ENGINEERING BL904 Command Stand User Guide 

## **BLICHMANN** **ENGINEERING™** Command Stand™ User Guide



### **Assembly, Operation, & Maintenance**

Congratulations on your purchase and thank you for selecting the Command Stand™ from Blichmann Engineering™. We are confident that it will provide you with years of service and many gallons of outstanding beer. This manual will familiarize you with the use, assembly, and sanitation procedures for the product.

## Contents

- 1 IMPORTANT INFORMATION
- 2 What's In the Box?
- 3 Assembling the Stand
- 4 Compatible Accessories
- 5 Cable Management
- 6 Blichmann Engineering Product Warranty
- 7 Documents / Resources
  - 7.1 References
- 8 Related Posts

## IMPORTANT INFORMATION

### PLEASE READ AND THOROUGHLY UNDERSTAND THIS MANUAL PRIOR TO USE FOR IMPORTANT SAFETY INFORMATION!

#### WARNING:

Sections labeled "Warning" can lead to serious injury or death if not followed. Please thoroughly read these sections and understand them completely before use. If you do not understand them or have any questions, contact your retailer or Blichmann Engineering ([www.BlichmannEngineering.com](http://www.BlichmannEngineering.com)) before use.

#### CAUTION:

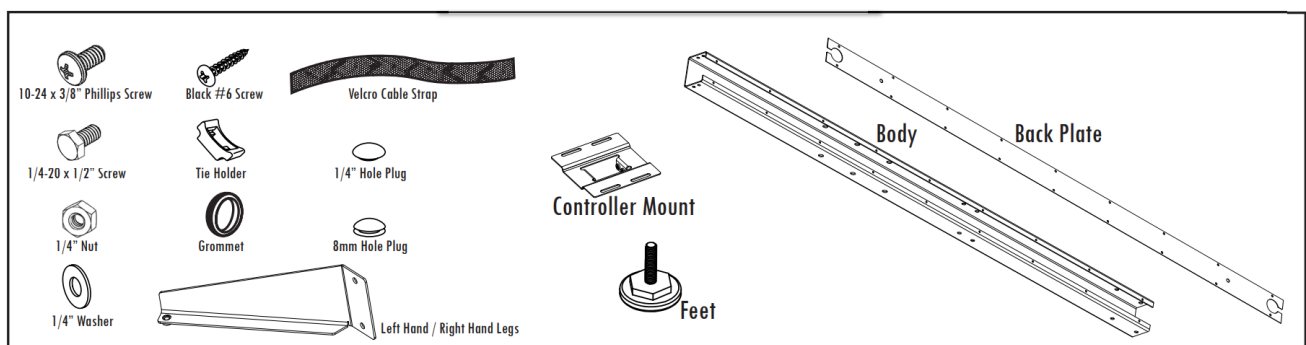
Sections labeled "Caution" can lead to equipment damage or unsatisfactory performance of the equipment. Please read these sections thoroughly. If you have any questions, contact your retailer or Blichmann Engineering ([www.BlichmannEngineering.com](http://www.BlichmannEngineering.com)) before use.

#### IMPORTANT

Sections labeled "Important" should specifically be followed to ensure satisfactory results with the product. : Brewing has inherent hazards and requires care, focus, and a mindset of safety and precaution. Hot liquids, steam, flame, electricity, heavy lifting, slippery surfaces, cuts, and harsh chemicals to name a few.

- Always thoroughly read and understand all product manuals before using the product.
- Always keep children and pets safely away from the brewing area.
- Always wear protective clothing, safety glasses/goggles, shoes, and burn/chemical-resistant gloves.
- Always use GFCI-protected circuits for ALL electrical equipment.
- Always keep flame away from flammable surfaces.
- Always brew on hard surfaces such as concrete.
- Always disconnect electrical equipment from power and propane tanks after each use.
- Never lift hot and/or heavy liquids.
- Never use drugs or alcohol while brewing.
- Never leave the brewing area unattended.

## What's In the Box?



## Assembling the Stand

Install all pieces and accessories before installing the Command Stand Cover labeled below.

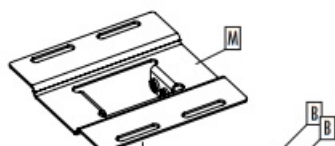
	Item Number	Description	Quantity
A	BE-000040-00	Black #6 Screw	18
B	BE-000043-00	10-24 x 3/8" Phillips Screw	8
C	BE-000019-00	1/4 x 1/2 Screw	8
D	BE-000029-00	1/4" Nut	12
E	BE-001627-00	27mm Grommet	2
F	BE-001215-00	Tie Holder	2
G	BE-000048-00	1/4" Washer	8
H	BE-500012-00	Leveling Foot	4
I	TOP-048-01	Leg – LH	2
J	TOP-049-01	Leg – RH	2
K	BE-001584-01	Command Stand™ Body	1
L	TOP-050-01	Command Stand™ Cover	1
M	BE-000287-03	Controller Bracket	1
N	BE-001215-00	12" Cable Tie	2

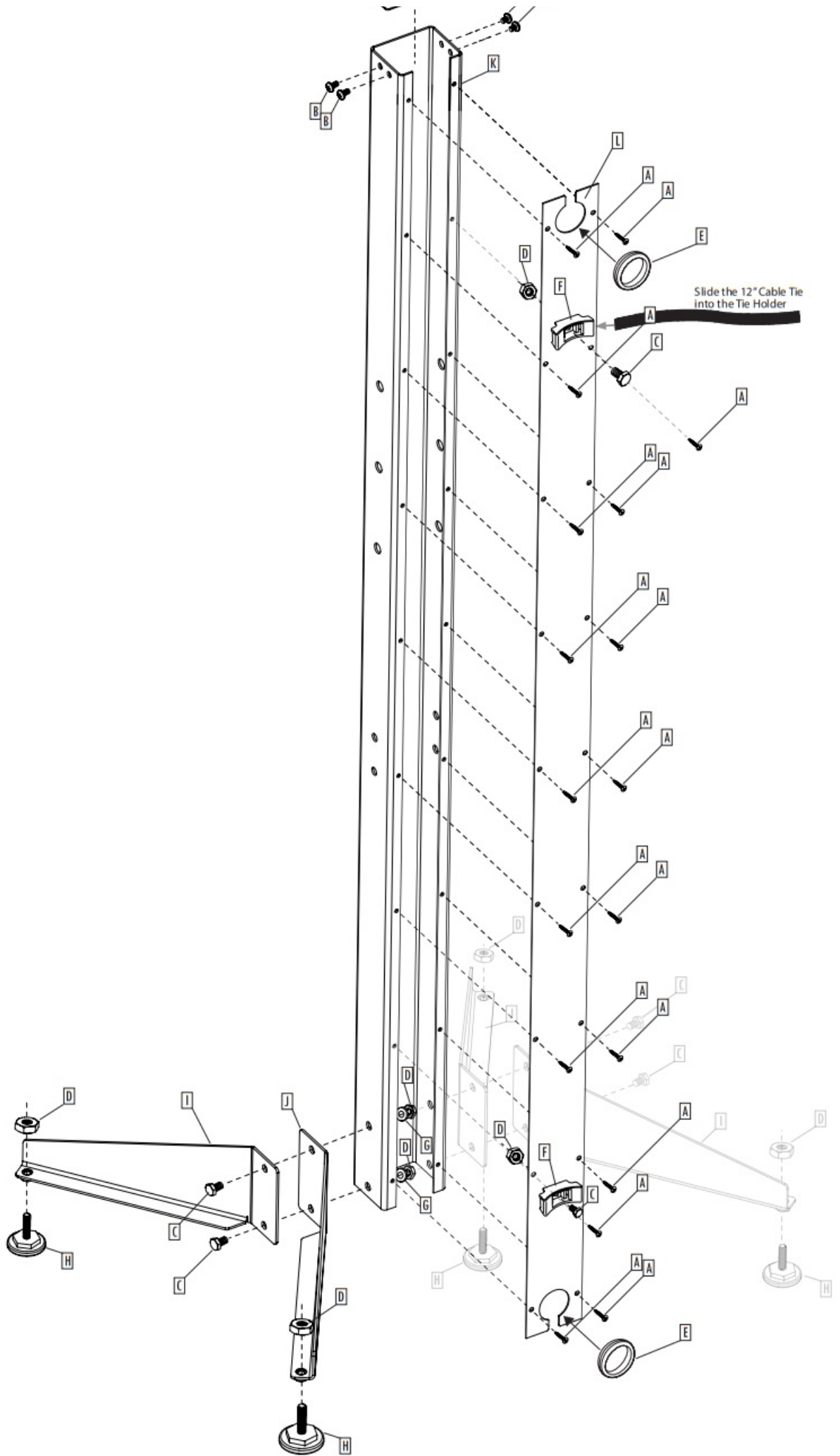
Hardware leftover for mounting the RipTide™ and BrewCommander™. (not included in the base model)

	Item Number	Description	Quantity
B	BE-000043-00	10-24 x 3/8" Phillips Screw	4
C	BE-000019-00	1/4 x 1/2 Screw	2
D	BE-000029-00	1/4" Nut	2
G	BE-000048-00	1/4" Washer	4

Use the included hole plugs to cover any holes, not in use.

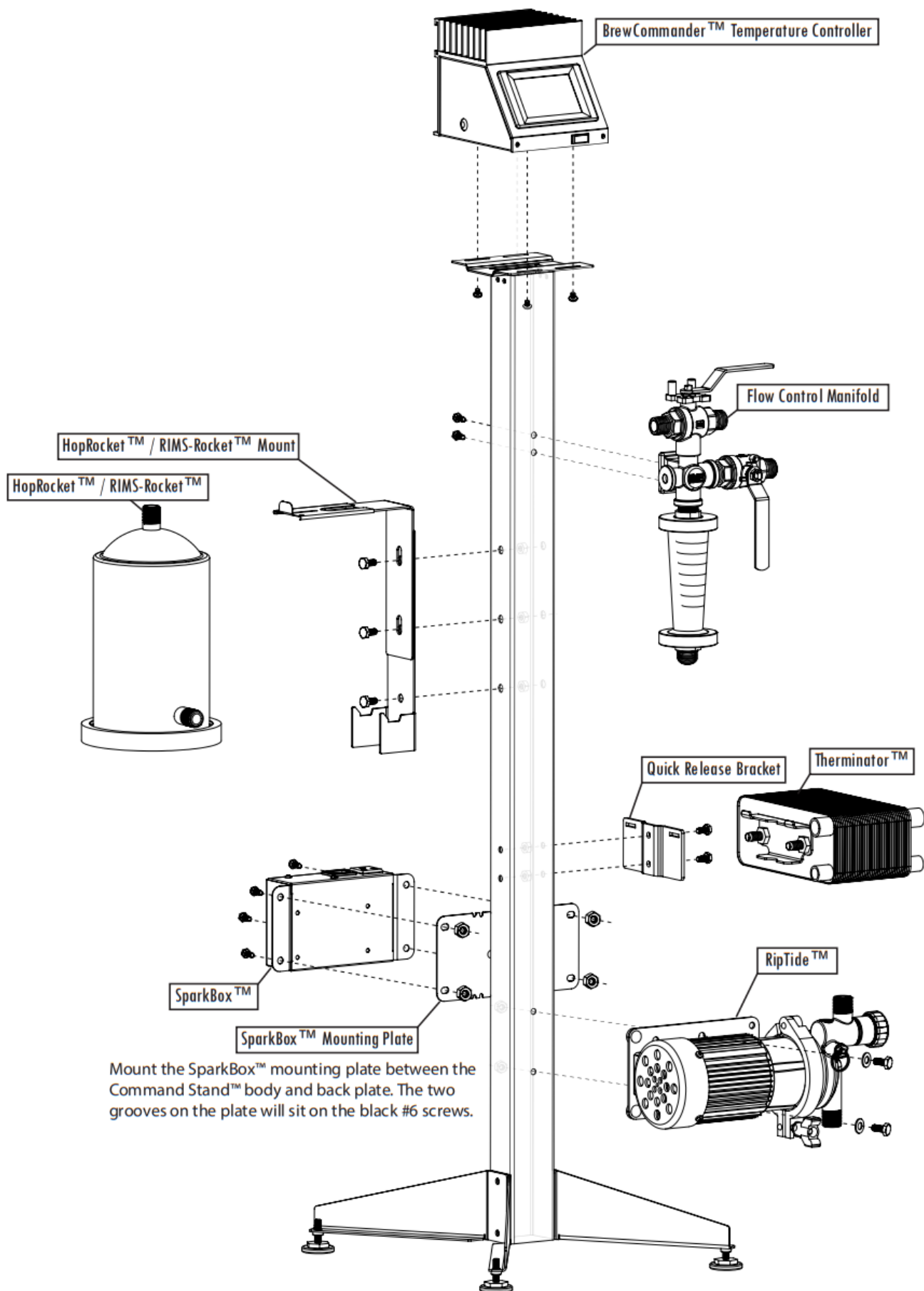
	Item Number	Description	Quantity
	BE-001605-00	1/4" Hole Plug	8
	BE-001507-00	8mm Hole Plug	6





## Compatible Accessories

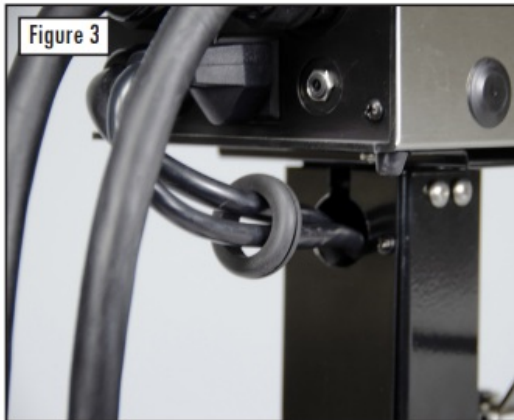
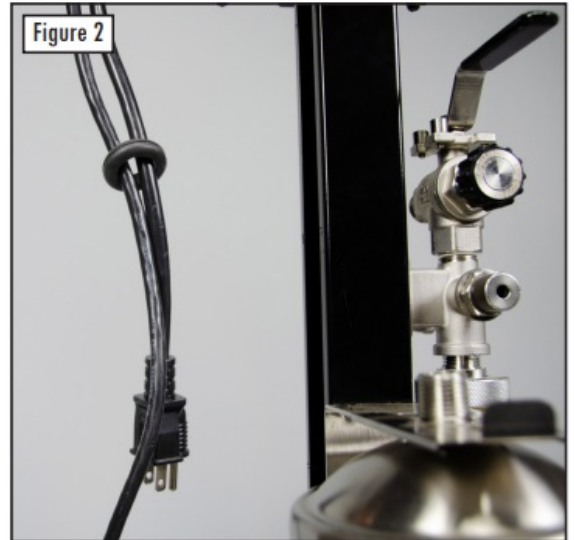
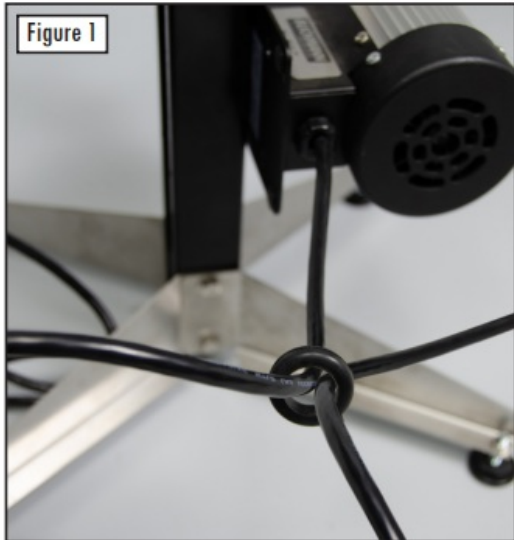
- BrewCommander™
- Power Controller
- Tower of Power™ Controller
- HopRocket™
- RIMS-Rocket™
- low Control Manifold
- Terminator™
- RipTide™ Brewing Pump
- March™ Pump
- SparkBox™



## Cable Management

Install the grommet on the RipTide™ power cable and extension cord (not included) as shown in Figure 1. Install the other grommet on the end of the RipTide™ power cord and on your BrewCommander™ 120V power cord as shown in Figure 2. Install the back plate to the body with the black #6 screws on the top as shown in Figure 3.

Install the grommet into the back plate as shown in Figure 4. Install the black #6 screws to the bottom of the back plate and install the grommet as shown in Figure 5.



#### Installation Tips:

- Rolling grommet over plug ends makes installation easier
- Store excess pump cord inside Command Stand™ channel
- Install grommets to the back plate after fastening the back plate to the body.

#### Blichmann Engineering Product Warranty

##### A. Limited Warranty

1. Blichmann Engineering warrants to the original purchaser that this product will be free from manufacturing defects in material and workmanship for a period of one (1) year from the date of purchase by the customer.  
Proof of purchase is required. Blichmann Engineering's obligation to repair or replace defective materials or workmanship is the sole obligation of Blichmann Engineering under this limited warranty.
2. This product is for home use only. The limited warranty covers only those defects that arise as a result of normal use of the product and does not cover any other problems, including, but not limited to, those that arise as a result of:
  - a. Improper maintenance or modification;
  - b. Damage due to incorrect voltage or improper wiring by the customer;
  - c. Operation outside of the product's specifications;
  - d. Carelessness or neglect to operate the product in accordance with instructions provided with the product;
  - e. Damaging the tamper label on the product;
  - f. Damage by over-tightening the fasteners;
  - g. Failure to follow cleaning and/or maintenance procedures; or
  - h. Exceeding published operational temperatures.
3. Blichmann Engineering reserves the right to request delivery of the defective component for inspection before processing the warranty claim. If Blichmann Engineering receives, during the applicable warranty period, notice of a defect in any component that is covered by the warranty, Blichmann Engineering shall either repair or replace the defective component with a new or rebuilt component at Blichmann Engineering's option.
4. Blichmann Engineering must be notified within seven (7) days of the delivery date of any shipping damage. The customer is responsible for shipping damage outside of this time period. Approval for return must be provided by Blichmann Engineering prior to any return. The customer is responsible for keeping all original packaging material for warranty returns. Blichmann Engineering is not responsible for damage from improperly packaged warranty returns, and these repair costs will be the sole responsibility of the customer. Shipping costs for warranty returns are covered only for the contiguous United States.
5. Blichmann Engineering's limited warranty is valid in any country where the product is distributed.

## **B. Limitations of Warranty**

1. Any implied warranty that is found to arise by way of state or federal law, including any implied warranty of merchantability or any implied warranty of fitness, is limited in duration to the terms of this limited warranty and is limited in the scope of coverage to this warranty. Blichmann Engineering disclaims any express or implied warranty, including any implied warranty of fitness for a particular purpose or merchantability, on items excluded from coverage as set forth in this limited warranty.
2. Blichmann Engineering makes no warranty of any nature beyond that contained in this limited warranty. No one has the authority to enlarge, amend, or modify this limited warranty, and Blichmann Engineering does not authorize anyone to create any other obligation for it regarding this product.
3. Blichmann Engineering is not responsible for any representation, promise, or warranty made by any independent dealer or another person beyond what is expressly stated in this limited warranty. Any selling or



servicing dealer is not Blichmann Engineering's agent, but an independent entity.

### C. Limitations of Liability

1. The remedies provided in this warranty are the customer's sole and exclusive remedies.
2. Except for the obligations specifically set forth in this warranty, in no event shall Blichmann Engineering be liable for direct, indirect, special, incidental, or consequential damages, whether based on contract, tort, or any other legal theory and whether or not advised of the possibility of such damages.
3. This warranty does not cover, and in no event shall Blichmann Engineering be liable for, travel, lodging, or any other expense incurred due to manufacturing defects in material and workmanship, or any other reason.
4. Any performance of repairs after the warranty coverage period has expired or performance of repairs regarding anything excluded from coverage after this limited warranty shall be considered goodwill repairs and they will not alter the terms of this limited warranty, or extend any warranty coverage period.
5. The venue for any legal proceedings relating to or arising out of this warranty shall be in Tippecanoe County, Indiana, United States, in which courts will have exclusive jurisdiction.

### D. Local Law

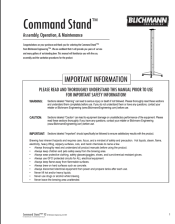
1. This warranty gives the customer specific legal rights. The customer may also have other rights that vary from state to state in the United States or other countries.
2. To the extent that this warranty is inconsistent with local law, it shall be deemed modified, only to the extent necessary to be consistent with such local law.

This product uses food-grade materials anywhere the product touches the beverage.

**Warning:** This product contains or may contain chemical(s) known to the State of California to cause cancer, birth defects, or other reproductive harm.

Command Stand™ V2  
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For replacement parts, visit: [blichmannengineering.com](https://blichmannengineering.com)

### Documents / Resources

	<a href="#">BLICHMANN ENGINEERING BL904 Command Stand [pdf]</a> User Guide BL904, Command Stand, BL904 Command Stand
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### References

- [B Homebrewing Equipment | Blichmann Engineering](#)
- [B Blichmann Engineering: Industry-Leading Brewing Equipment](#)