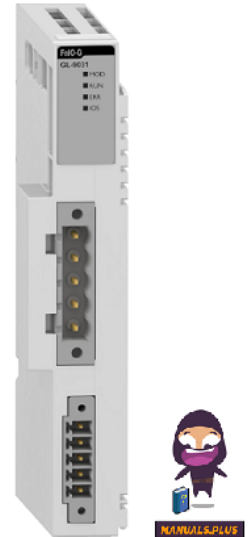


Beijer ELECTRONICS GL-9031 Network Adapter Module



Beijer ELECTRONICS GL-9031 Network Adapter Module User Manual

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Specifications

- **Product Name:** GL-9031 Network Adapter Module
- **Network Type:** CC-Link
- **Version:** Light
- **Maximum Slices:** 12

Product Information

- The GL-9031 Network Adapter Module is a CC-Link network adapter designed for use in the G-series system by Beijer Electronics. It offers a light version with a maximum capacity of 12 slices, providing seamless integration within the system.

Usage Instructions

Installation

1. Ensure that the power source is disconnected before installation.
2. Align the module with the designated slot in the G-series system.
3. Gently push the module into place until securely connected.

Setup

1. Power on the G-series system and access the configuration settings.
2. Locate the network adapter settings and configure them according to your network requirements.
3. Save the settings and restart the system to apply the changes.

Usage

1. Once installed and set up, the network adapter module will facilitate communication within the CC-Link network.
2. Monitor the LED indicators to ensure proper network connectivity.

About This Manual

This manual contains information on the software and hardware features of the Beijer Electronics GL-9031 Network Adapter Module. It provides in-depth specifications, guidance on installation, setup, and usage of the product.

Symbols Used in This Manual

This publication includes Warning, Caution, Note and Important icons where appropriate, to point out safety-related, or other important information. The corresponding symbols should be interpreted as follows:



WARNING

The Warning icon indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury, and major damage to the product.



CAUTION

The Caution icon indicates a potentially hazardous situation which, if not avoided, could result in minor or moderate injury, and moderate damage to the product.



NOTE

The Note icon alerts the reader to relevant facts and conditions.



IMPORTANT

The Important icon highlights important information.

Safety

Before using this product, please read this manual and other relevant manuals carefully. Pay full attention to safety instructions!

In no event will Beijer Electronics be responsible or liable for damages resulting from the use of this product.

The images, examples and diagrams in this manual are included for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Beijer Electronics cannot take responsibility or liability for actual use based on the examples and diagrams.

Product Certifications

The product has the following product certifications.



General Safety Requirements

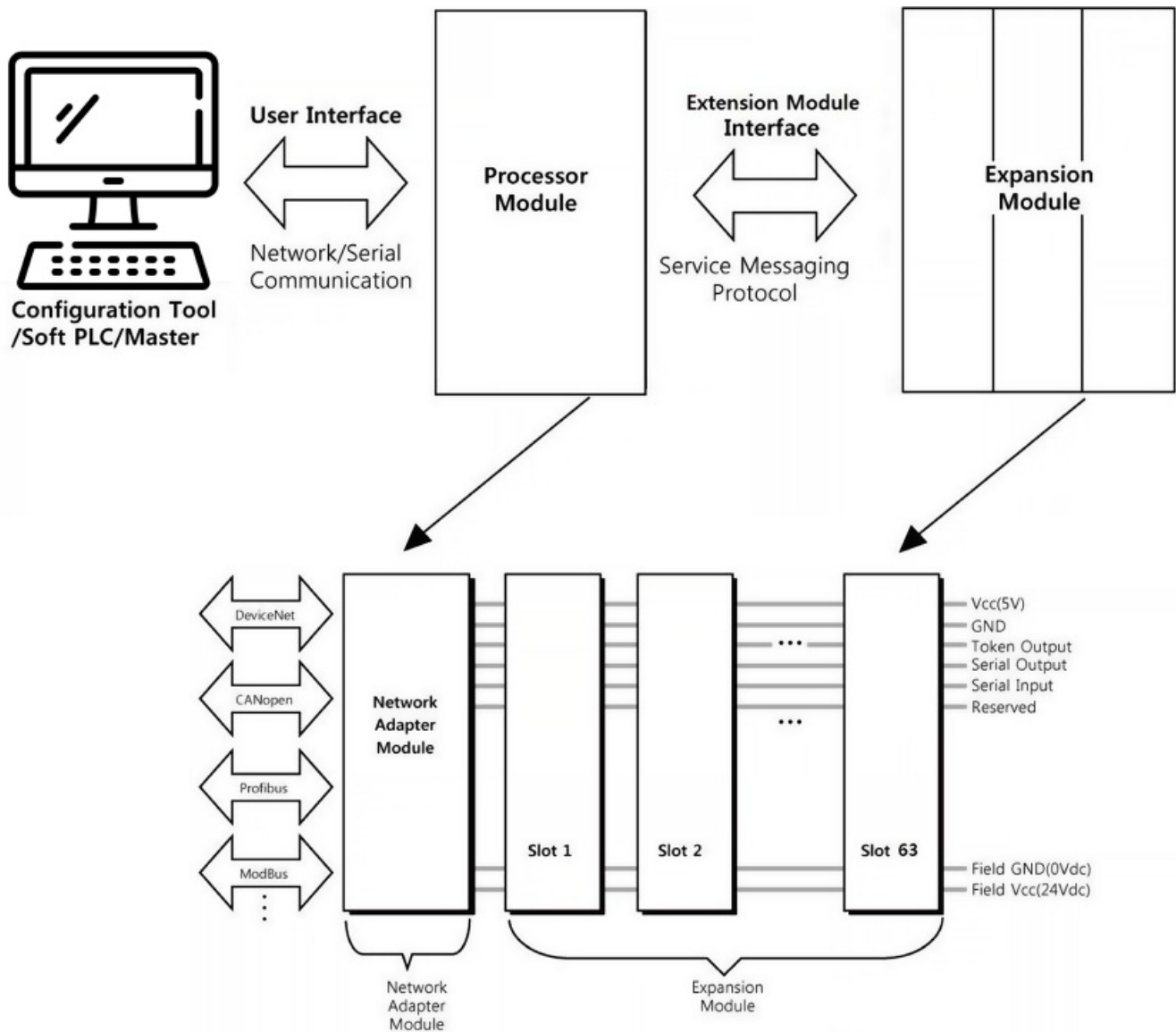


- Do not assemble the products and wires with power connected to the system. Doing so cause an “arc flash”, which can result in unexpected dangerous events (burns, fire, flying objects, blast pressure, sound blast, heat).
- Do not touch terminal blocks or IO modules when the system is running. Doing so may cause electric shock, short circuit or malfunction of the device.
- Never let external metallic objects touch the product when the system is running. Doing so may cause electric shock, short circuit or malfunction of the device.
- Do not place the product near inflammable material. Doing so may cause a fire.
- All wiring work should be performed by an electrical engineer.
- When handling the modules, ensure that all persons, the workplace and the packing are well grounded. Avoid touching conductive components, the modules contain electronic components that may be destroyed by electrostatic discharge.



- Never use the product in environments with temperature over 60°C. Avoid placing the product in direct sunlight.
- Never use the product in environments with over 90% humidity.
- Always use the product in environments with pollution degree 1 or 2.
- Use standard cables for wiring.

About the G-series System

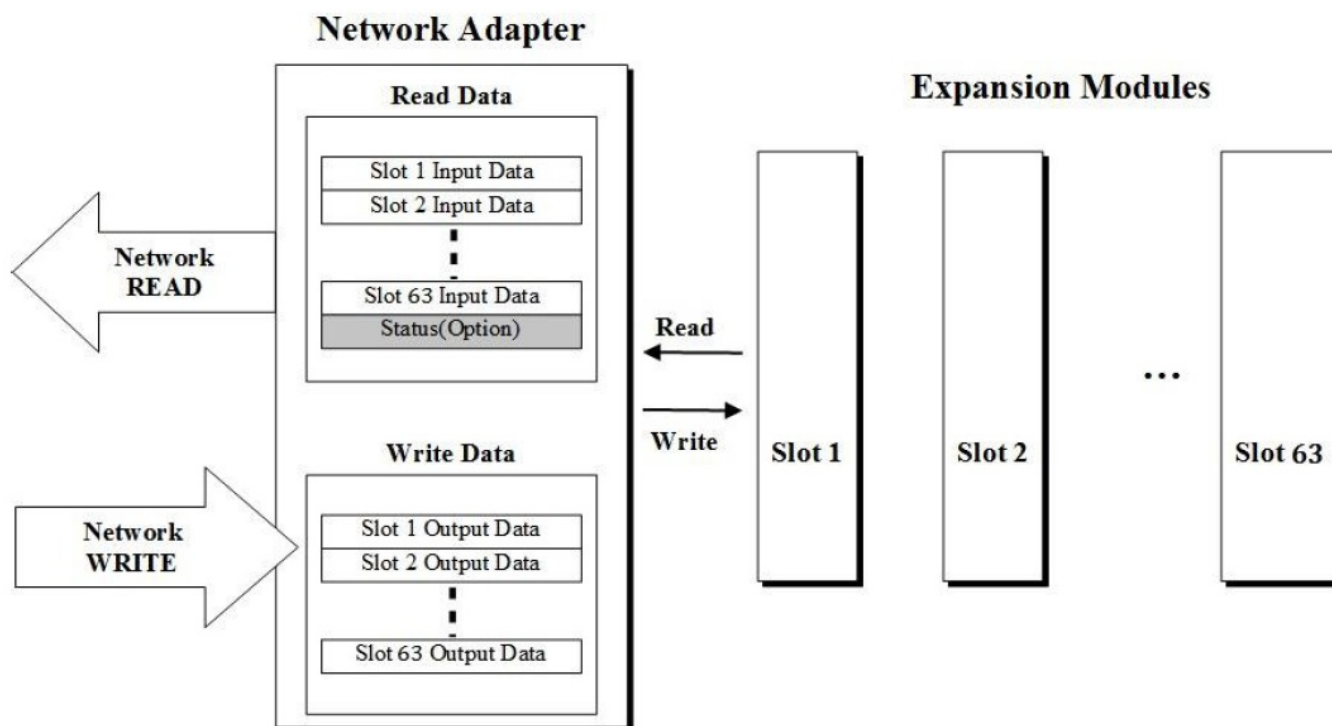


System overview

- **Network Adapter Module:** The network adapter module forms the link between the field bus and the field devices with the expansion modules. The connection to different field bus systems can be established by each of the corresponding network adapter module, e.g., for MODBUS TCP, Ethernet IP, EtherCAT, PROFINET, CC-Link IE Field, PROFIBUS, CANopen, DeviceNet, CC-Link, MODBUS/Serial etc.
- **Expansion Module:** Expansion module types: Digital IO, Analog IO, and Special modules.
- **Messaging:** The system uses two types of messaging: Service messaging and IO messaging.

IO Process Data Mapping

An expansion module has three types of data: IO data, configuration parameter, and memory register. The data exchange between the network adapter and the expansion modules is made via IO process image data by internal protocol.



Data flow between network adapter (63 slots) and expansion modules

The input and output image data depend on the slot position and the data type of the expansion slot. The ordering of input and output process image data is based on the expansion slot position. Calculations for this arrangement are included in the manuals for network adapter and programmable IO modules.

Valid parameter data depends on the modules in use. For example, analog modules have settings of either 0-20 mA or 4-20 mA, and temperature modules have settings such as PT100, PT200, and PT500. The documentation for each module provides a description of the parameter data.

Specifications

Environmental Specifications

| | |
|-------------------------------|-------------------------|
| Operating temperature | -20°C – 60°C |
| UL temperature | -20°C – 60°C |
| Storage temperature | -40°C – 85°C |
| Relative humidity | 5% – 90% non-condensing |
| Mounting | DIN rail |
| Shock operating | IEC 60068-2-27 (15G) |
| Vibration resistance | IEC 60068-2-6 (4 g) |
| Industrial emissions | EN 61000-6-4: 2019 |
| Industrial immunity | EN 61000-6-2: 2019 |
| Installation position | Vertical and horizontal |
| Product certifications | CE, FCC, UL, cUL |

General Specifications

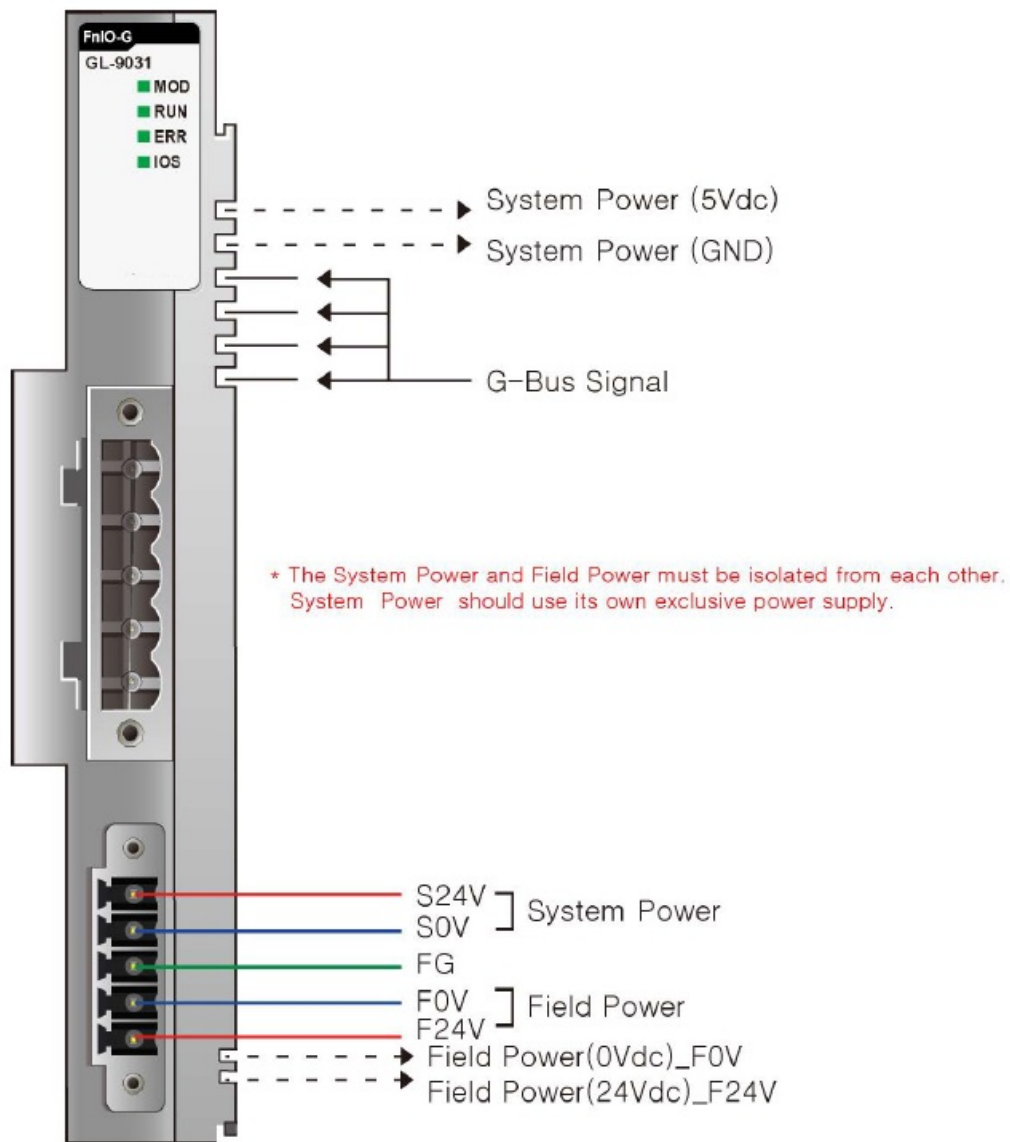
| | |
|---|--|
| UL system power | Supply voltage: 24 VDC nominal, class 2 |
| System power | Supply voltage: 24 VDC nominal Supply voltage range: 15 – 28.8 VDC Reverse polarity protection |
| Power dissipation | 35 mA typical @ 24 VDC |
| Current for IO module | 1.0 A @ 5 VDC |
| Isolation | System power to internal logic: Non-isolation System power IO driver: Isolation |
| UL field power | Supply voltage: 24 VDC nominal, class 2 |
| Field power | Supply voltage: 24 VDC typical (max. 28.8 VDC) NOTE! The field power range depends on the IO module series. Refer to the IO module specification for specific details. |
| Max. current field power contact | Max. DC 8 A |
| Wiring | IO cable max. 2.0 mm ² (AWG 14) |
| Weight | 71 g |
| Dimensions | 22 mm x 109 mm x 70 mm |

Communication Interface Specification

| | |
|----------------------------|--------------------------------|
| Adapter type | Slave node (CC-Link Version 1) |
| Max. expansion slot | 12 slots |

| | |
|--|---|
| IO data size | System area: 16 points RX/RX: 112 points (4station occupied) RWr/RWw: 16 points (4station occupied) |
| Maximum number of stations per master station | 42 |
| The number of device station | 1 – 64 |
| Baud rate | 156 / 625 / 2500 / 5000 / 10000 Kbps |
| Interface connector | 5 Pin open connector |
| LED indicators | 4 status LEDs: Module status (MOD) – Green/Red Current running status (NET) – Green Error status (ERR) – Green Expansion module status (IOS) – Green/Red |
| Module location | Starter module left side of G-series system |
| Station class | Remote device station |

Wiring Diagram



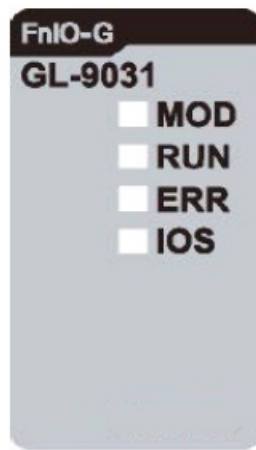
| Pin no. | Signal description |
|---------|----------------------|
| 1 | System power, 24 V |
| 2 | System power, ground |
| 3 | Frame ground |
| 4 | Field power, ground |
| 5 | Field power, 24 V |



WARNING

- Never connect system power to field power! Use separate power supplies.

LED Indicator



| LED | LED function / description | LED color |
|-----|----------------------------|-----------|
| MOD | Module status | Green/Red |
| RUN | Communication status | Green |
| ERR | Error status | Green |
| IOS | Expansion module status | Green/Red |

MOD (Module Status)

| Status | LED | Indicates |
|---------------------|-------|---|
| Not powered | OFF | Power is not supplied to the unit. |
| Normal, operational | Green | The unit is operating in normal condition. |
| Device in standby | Red | EEPROM parameter is not initialized yet. Serial number is zero value (0x00000000). |

RUN (Network Status)

| Status | LED | Indicates |
|-------------------------|-------|---|
| Init / No communication | Red | No communication / Communication disconnection. |
| Communication | Green | Normal communication. |
| Communication error | OFF | Communication error / Token passing |

ERR (Error Status)

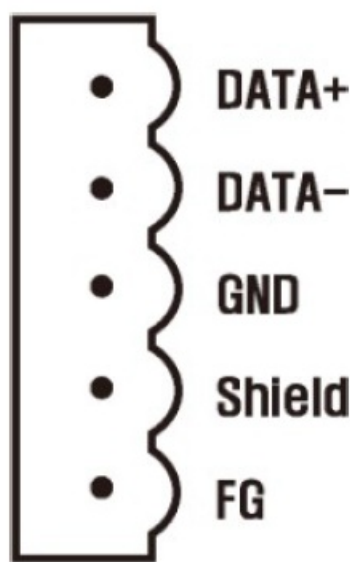
| Status | LED | Indicates |
|-----------------------|-----|--|
| No error | OFF | No error. |
| Invalid configuration | Red | Exceeded number range of device station. |

IOS (Expansion Module Status)

| Status | LED | Indicates |
|----------------------------------|--------------|---|
| Not powered, no expansion module | OFF | Device has no expansion module or is not powered. |
| No expansion module | Flashing red | Adapter has no expansion module. |

| Status | LED | Indicates |
|---|-------|---|
| Internal bus connection, run exchanging IO data | Green | Exchanging IO data. |
| Expansion configuration failed | Red | <div>Failed to initialize expansion module.</div> <ul style="list-style-type: none">• Detect invalid expansion module ID.• Overflowed input/output size.• Too many expansion modules.• Initialization failure.• Communication error.• Changed expansion module configuration.• Mismatch vendor code between adapter and expansion module. |

5-Pin Open Connector



| Connector no. | Signal name | Description |
|---------------|-------------|---|
| 1 | DATA+ | Transceiver data high |
| 2 | DATA- | Transceiver data low |
| 3 | GND | Signal common |
| 4 | Shield | Shield |
| 5 | FG | Frame Ground. Internally shorted with shield. |

Dip Switches

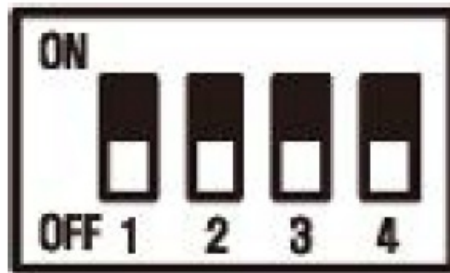


| Pole# | Description | |
|-------|----------------------|---|
| 1 | Node address setting | Node address set-up is dip switch. Max. node Address is 64. See Node address setting examples below. |
| 2 | | |
| 3 | | |
| 4 | | |
| 5 | | |
| 6 | | |
| 7 | | |
| 8 | Baud rate #1 | 156 Kbps: 8 OFF, 9 OFF, 10 OFF |
| 9 | Baud rate #2 | 625 Kbps: 8 ON, 9 OFF, 10 OFF |
| 10 | Baud rate #3 | 2.5 Mbps: 8 OFF, 9 ON, 10 OFF |
| | | 5 Mbps: 8 ON, 9 ON, 10 OFF |
| | | 10 Mbps: 8 OFF, 9 OFF, 10 ON |
| | | Default baud rate: 156 Kbps |

Node address pole setting examples

| | #1(1) | #2(2) | #3(4) | #4(8) | #5(10) | #6(20) | #7(40) | #8 | #9 | #1 0 |
|---------|-----------|-----------|-----------|-----------|------------|------------|------------|----|----|---------|
| ID = 0 | OFF | OFF | OFF | OFF | OFF | OFF | OFF | – | – | – |
| ID = 1 | ON | OFF | OFF | OFF | OFF | OFF | OFF | – | – | – |
| ID = 10 | OFF | OFF | OFF | OFF | ON | OFF | OFF | – | – | – |
| ID = 42 | OFF | ON | OFF | OFF | OFF | OFF | ON | – | – | – |
| ID = 64 | OFF | OFF | ON | OFF | OFF | ON | ON | – | – | – |

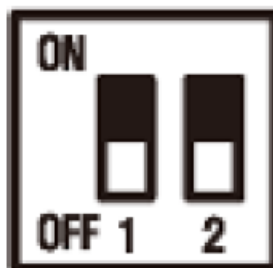
4 Pole Switch



| Pole# | Description | |
|-------|---------------|--|
| 1 | Fixed station | OFF: Auto addressable. ON: 4station occupied. |

| Pole# | Description | |
|-------|-------------|---|
| 2 | Mode | Mode switch is ON, the IO size will be increased 2 bytes more respectively. |
| 3 | STOP action | OFF: Master value dependent. ON: Output clear. |
| 4 | Reserved | |

2 Pole Switch



| Pole# | Description | |
|-------|---------------------|--------------------------------------|
| 1 | Terminator resistor | 1 ON, 2 ON: Terminator resistor set. |
| 2 | | Other: Terminator resistor not set. |

Hardware Setup



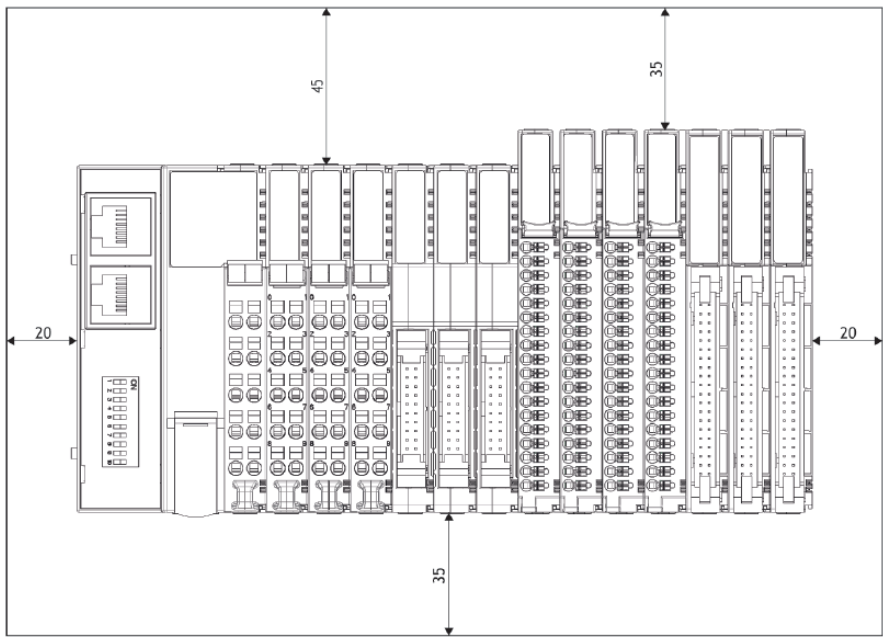
- Always read this chapter before installing the module!
- Hot surface! The surface of the housing can become hot during operation. If the device is used in high ambient temperatures, always let the device cool down before touching it.
- Working on energized devices can damage the equipment! Always turn off the power supply before working on the device.

Space Requirements

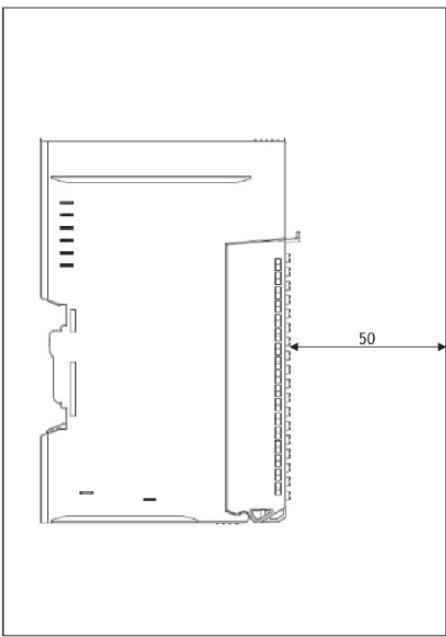
The following drawings show the space requirements when installing the G-series modules. The spacing creates space for ventilation, and prevents conducted electromagnetic interference from influencing the operation. Installation position is valid vertical and horizontal. The drawings are illustrative and may be out of proportion.



NOT following the space requirements may result in damaging the product.



Vertical and horizontal space requirements



Required distance to door

Mount Module to DIN Rail

The following chapters describe how to mount the module to the DIN rail.



The module must be fixed to the DIN rail with the locking levers.

Mount GL-9XXX or GT-XXXX Module

The following instructions apply to these module types:

- GL-9XXX
- GT-1XXX
- GT-2XXX
- GT-3XXX
- GT-4XXX
- GT-5XXX
- GT-7XXX

GN-9XXX modules have three locking levers, one at the bottom and two on the side. For mounting instructions, refer to Mount GN-9XXX Module.



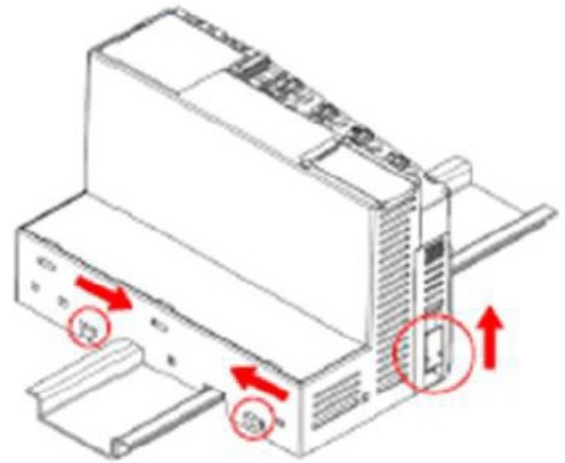
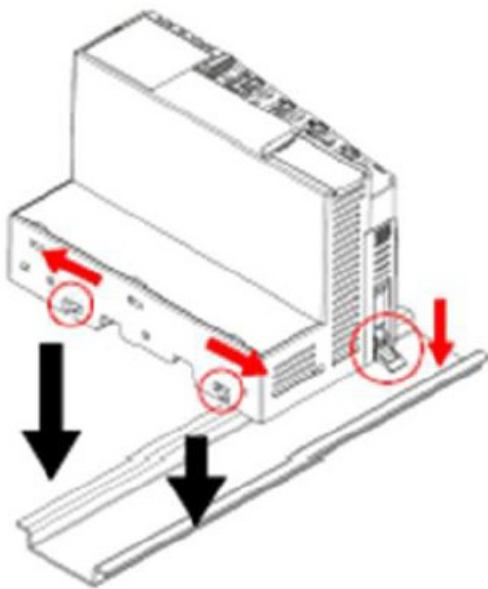
Mount to DIN rail



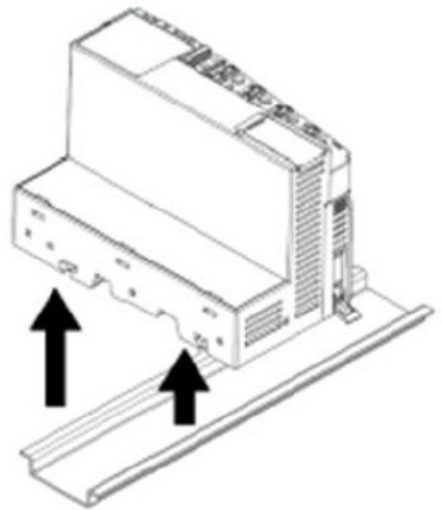
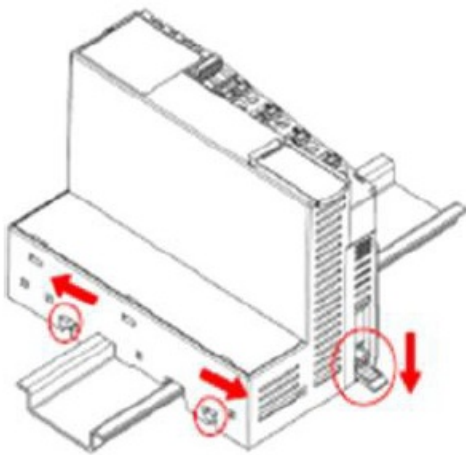
Dismount from DIN rail

Mount GN-9XXX Module

To mount or dismount a network adapter or programmable IO module with the product name GN-9XXX, for example GN-9251 or GN-9371, see the following instructions:



Mount to DIN rail



Dismount from DIN rail

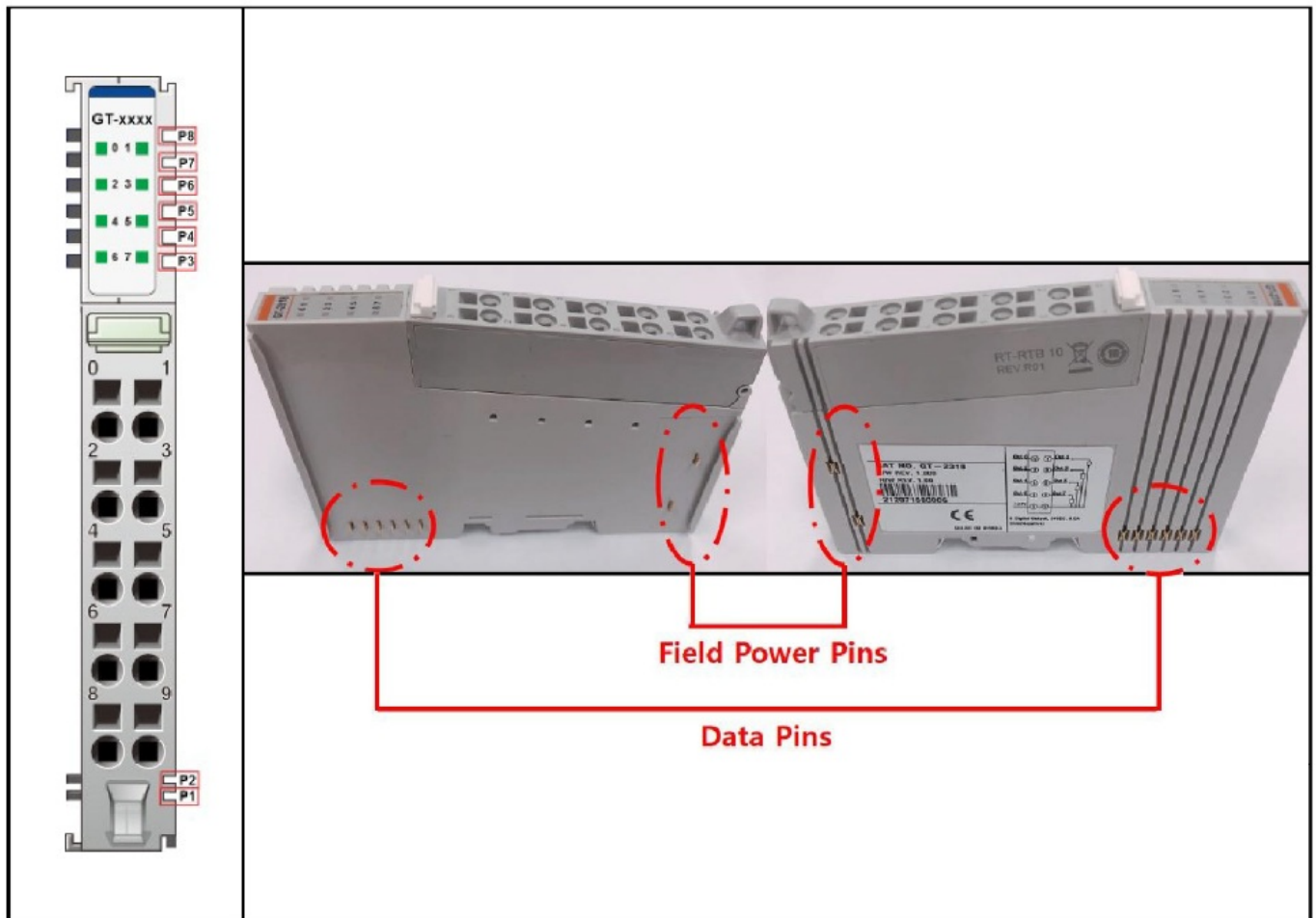
Field Power and Data Pins

Communication between the G-series network adapter and the expansion module, as well as system /field power supply of the bus modules is carried out via the internal bus. It is comprised of 2 Field Power Pins and 6 Data Pins.



WARNING

Do not touch the data and field power pins! Touching can result in soiling and damage by ESD noise.



| Pin no. | Name | Description |
|---------|---------------|---|
| P1 | System VCC | System supply voltage (5 VDC) |
| P2 | System GND | System ground |
| P3 | Token output | Token output port of processor module |
| P4 | Serial output | Transmitter output port of processor module |
| P5 | Serial input | Receiver input port of processor module |
| P6 | Reserved | Reserved for bypass token |
| P7 | Field GND | Field ground |
| P8 | Field VCC | Field supply voltage (24 VDC) |

Process Image

Remote Input Area

| No. of occupied station | Size | Signal name |
|-------------------------|----------|----------------|
| 1 station: 16 points | 2 bytes | Discrete input |
| 2 stations: 48 points | 6 bytes | |
| 3 stations: 80 points | 10 bytes | |
| 4 stations: 112 points | 14 bytes | |
| System area | 2 bytes | System |



NOTE

When Mode switch is ON, the IO size will be increased 2 bytes more respectively.

Remote Output Area

| No. of occupied station | Size | Signal name |
|-------------------------|----------|----------------|
| 1 station: 16 points | 2 bytes | Discrete input |
| 2 stations: 48 points | 6 bytes | |
| 3 stations: 80 points | 10 bytes | |
| 4 stations: 112 points | 14 bytes | |
| System area | 2 bytes | System |



NOTE

When Mode switch is ON, the IO size will be increased 2 bytes more respectively.

RWr / RWw Area

Analog in / Special module

| Address | Configuration | Size |
|---------------|---------------|----------|
| RWr0 – RWr3 | 1 station | 4 words |
| RWr4 – RWr7 | 2 stations | 8 words |
| RWr8 – RWr11 | 3 stations | 12 words |
| RWr12 – RWr27 | 4 stations | 16 words |

Analog out / Special module

| Address | Configuration | Size |
|-------------|---------------|---------|
| RWw0 – RWw3 | 1 station | 4 words |

| Address | Configuration | Size |
|---------------|---------------|----------|
| RWw4 – RWw7 | 2 stations | 8 words |
| RWw8 – RWw11 | 3 stations | 12 words |
| RWw12 – RWw27 | 4 stations | 16 words |

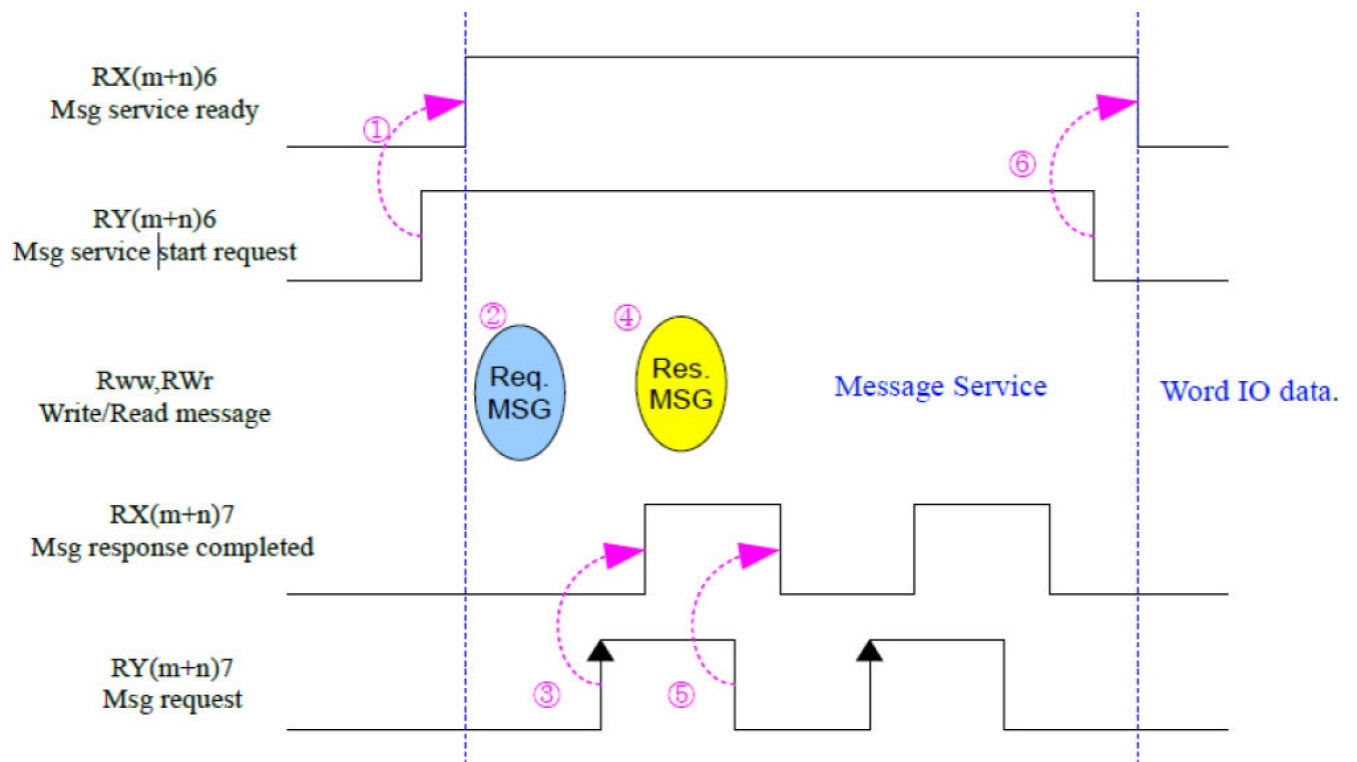
System Area

| Input | Description | Output | Description |
|------------|---------------------------|------------|---------------------------|
| RX0 | Reaction on network error | RY0 | Reaction on network error |
| RX1 | Reaction on network error | RY1 | Reaction on network error |
| RX2 | Reserved | RY2 | Reserved |
| RX3 | Reserved | RY3 | Reserved |
| RX4 | Reserved | RY4 | Reserved |
| RX5 | Reserved | RY5 | Reserved |
| RX6 | Msg service ready | RY6 | Msg service start request |
| RX7 | Msg response completed | RY7 | Msg request |
| RX8 | Reserved | RY8 | Reserved |
| RX9 | Reserved | RY9 | Reserved |
| RXA | Error status flag | RYA | Reserved |
| RXB | Remote station ready | RYB | Reserved |
| RXC | Reserved | RYC | Reserved |
| RXD | Reserved | RYD | Reserved |
| RXE | Reserved | RYE | Reserved |
| RXF | Reserved | RYF | Reserved |

Reaction on Network Error

| RY1 | RY0 | Description |
|-----|-----|--------------------------------------|
| 0 | 0 | Hold last value |
| 0 | 1 | Clear output to zero |
| 1 | 0 | Stop bus |
| 1 | 1 | Not used (internally switched to 10) |

Service Message



Service Message Request

| Address | High byte | Low byte | Station |
|---------|------------------|--|---------|
| RWw[0] | Slot number | Service code: <ul style="list-style-type: none">• Read Parameter: 2• Write Parameter: 3 | 1 |
| RWw[1] | Offset | | |
| RWw[2] | User data length | | |
| RWw[3] | User data 1 | User data 0 | |
| RWw[4] | User data 3 | User data 2 | 2 |
| RWw[5] | User data 5 | User data 4 | |
| RWw[6] | User data 7 | User data 6 | |
| RWw[7] | User data 9 | User data 8 | |
| RWw[8] | User data 11 | User data 10 | 3 |
| RWw[9] | User data 13 | User data 12 | |
| RWw[10] | User data 15 | User data 14 | |
| RWw[11] | User data 17 | User data 16 | |
| RWw[12] | User data 19 | User data 18 | 4 |
| RWw[13] | User data 21 | User data 20 | |
| RWw[14] | User data 23 | User data 22 | |
| RWw[15] | User data 25 | User data 24 | |

Service Message Response

| Address | High byte | Low byte | Station |
|---------|------------------|---|---------|
| RWw[0] | Slot number | Service code: <ul style="list-style-type: none">• Read Parameter: 2• Write Parameter: 3 | 1 |
| RWw[1] | Offset | | |
| RWw[2] | User data length | | |
| RWw[3] | User data 1 | User data 0 | |
| RWw[4] | User data 3 | User data 2 | 2 |
| RWw[5] | User data 5 | User data 4 | |
| RWw[6] | User data 7 | User data 6 | |
| RWw[7] | User data 9 | User data 8 | |
| RWw[8] | User data 11 | User data 10 | 3 |
| RWw[9] | User data 13 | User data 12 | |
| RWw[10] | User data 15 | User data 14 | |
| RWw[11] | User data 17 | User data 16 | |
| RWw[12] | User data 19 | User data 18 | 4 |
| RWw[13] | User data 21 | User data 20 | |
| RWw[14] | User data 23 | User data 22 | |
| RWw[15] | User data 25 | User data 24 | |

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More Info

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FAQ

- **Q: What should I do if the LED indicators show no network connectivity?**
 - A: Check the network adapter settings and cables for any issues. Restart the system and verify the configuration.

Documents / Resources

| | |
|---|--|
|  | <p>Beijer ELECTRONICS GL-9031 Network Adapter Module [pdf] User Manual GL-9031 Network Adapter Module, GL-9031, Network Adapter Module, Adapter Module, Module</p> |
|---|--|

References

- [User Manual](#)

Manuals+, Privacy Policy

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