



# BANNER R45C Analog to IO-Link Device Converter User Manual

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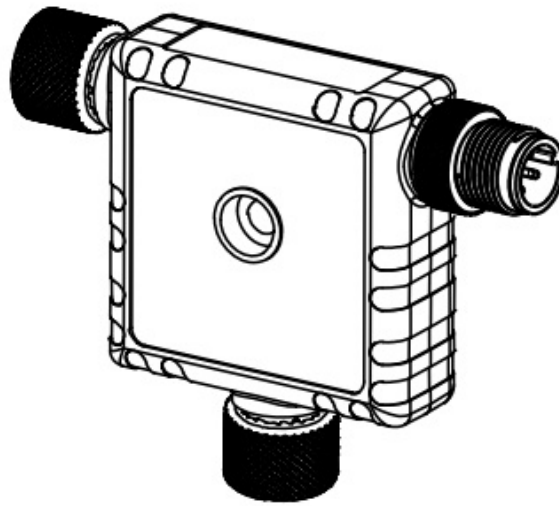
## R45C Analog to IO-Link Device Converter User Manual

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## R45C Analog to IO-Link Device Converter

This guide is designed to help you set up and install the R45C Analog to IO-Link Device Converter. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at [www.bannerengineering.com](http://www.bannerengineering.com). Search for p/n 222980 to view the Instruction Manual. The use of this document assumes familiarity with pertinent industry standards and practices.



- Compact analog to IO-Link device converter that outputs an analog value, voltage, or current, as presented by the IO-Link Master
- The converter also connects to an analog source, voltage, or current, and outputs the value to the IO-Link master
- Rugged over-molded design meets IP65, IP67, and IP68
- Connects directly to a sensor or anywhere in-line for ease of use

## Overview

### Analog In

When an analog input value is received by this converter, the numerical representational value is sent to an IO-Link Master via Process Data In (PDI).

PDI Analog Ranges:

- Voltage = 0 mV to 10,000 mV
- Current = 4,000  $\mu$ A to 20,000  $\mu$ A

### Analog Out

This converter also allows the user to output an analog value by sending the numerical analog value from the IO-Link Master via Process Data Out (PDO).

PDO Analog Ranges:

- Voltage = 0 mV to 11,000 mV
- Current = 0  $\mu$ A to 24,000  $\mu$ A

### PDO Outside Valid Range (POVR)

If the PDO value sent to this converter is outside of the PDO Analog Range value, then the actual analog output value will be set to one of the three selectable POVR levels after a 2-second delay:

- Low (default): 0 V or 3.5 mA
- High: 10.5 V or 20.5 mA
- Hold: Level retains previous value indefinitely



**Note:** If a connected IO-Link sensor is changed back to SIO mode, then the previous value will be held.

## Status Indicators

The R45C Analog to IO-Link Device Converter has two ambers LED indicators on both sides for IO-link and analog communications to allow for installation needs and still provide adequate indication visibility. There is also a green LED indicator on both sides of the converter, which signals the device's power status.

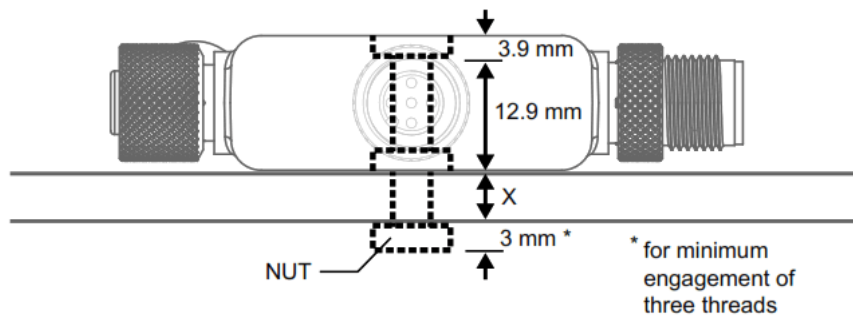
IO-Link Amber LED	
Indication	Status
Off	IO-Link communications
Flashing Amber (900 ms On, 100 ms Off)	IO-Link communications

Analog In Amber LED	
Indication	Status
Off	The Analog current value is less than setpoint SP1 OR analog value is greater than setpoint SP2
Solid Amber	The Analog current value is between setpoint SP1 AND setpoint S
<b>Default Current Values:</b> <ul style="list-style-type: none"> <li>• SP1 = 0.004 A</li> <li>• SP2 = 0.02 A</li> </ul>	<b>Default Voltage Values:</b> <ul style="list-style-type: none"> <li>• SP1 = 0 V</li> <li>• SP2 = 10 V</li> </ul>

Analog Out Amber LED	
Indication	Status
Off	Turns off if the written PDO analog value is outside the allowable output range
Solid Amber	Turns on if written PDO analog value is inside the allowable output range
Allowable Current Range: 0 mA to 24 mA Allowable Voltage Range: 0 V to 11 V	

## Mechanical Installation

Install the R45C to allow access for functional checks, maintenance, and service or replacement. Do not install the R45C in such a way to allow for intentional defeat. All mounting hardware is supplied by the user. Fasteners must be of sufficient strength to guard against breakage. The use of permanent fasteners or locking hardware is recommended to prevent the loosening or displacement of the device. The mounting hole (4.5 mm) in the R45C accepts M4 (#8) hardware. See the figure below to help in determining the minimum screw length.



Screw Length (with screw head fitting in counterbore) = 12.9 mm + "X" mm + 3 mm



**CAUTION:** Do not overtighten the R45C's mounting screw during installation. Overtightening can affect the performance of the R45C.

## Specifications

### Supply Voltage

18 V DC to 30 V DC at 50 mA maximum

### Power Pass-Through Current

4 A maximum

### Supply Protection Circuitry

Protected against reverse polarity and transient voltages

**Leakage Current Immunity** 400 µA

**Resolution** 14 bits

**Accuracy** 0.5%

**Indicators** Green: Power

Amber: IO-Link communications

Amber: Analog input value present

Amber: Analog output value in the range

### Connections

Integral male/female 4-pin M12 quick disconnect

### Construction

Coupling Material: Nickel-plated brass

Connector Body: PVC translucent black

### Vibration and Mechanical Shock

Meets IEC 60068-2-6 requirements (Vibration: 10 Hz to 55 Hz, 0.5 mm amplitude, 5 minutes sweep, 30 minutes dwell)

Meets IEC 60068-2-27 requirements (Shock: 15G 11 ms duration, half sine wave)

### Certifications



**Banner Engineering Europe** Park Lane, Culliganlaan 2F bus 3, 1831 Diegem, BELGIUM



**Turck Banner LTD** Blenheim House, Blenheim Court, Wickford, Essex SS11 8YT, Great Britain



### IO-Link®

### Environmental Rating

IP65, IP67, IP68

NEMA/UL Type 1

### Operating Conditions

Temperature: -40 °C to +70 °C (-40 °F to +158 °F)

90% at +70 °C maximum relative humidity (non-condensing)

Storage Temperature: -40 °C to +80 °C (-40 °F to +176 °F)

### Required Overcurrent Protection



**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations. Overcurrent protection is required to be provided by the end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

For additional product support, go to [www.bannerengineering.com](http://www.bannerengineering.com).

Supply Wiring (AWG)	Required Overcurrent Protect
20	5
22	3
24	2
26	1
28	0.8
30	0.5

#### **Banner Engineering Corp. Limited Warranty**

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For patent information, see [www.bannerengineering.com/patents](http://www.bannerengineering.com/patents).

#### **FCC Part 15**

This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

#### **Industry Canada**

This device complies with CAN ICES-3 (B)/NMB-3(B). Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.



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## Documents / Resources

	<p><a href="#">BANNER R45C Analog to IO-Link Device Converter</a> [pdf] User Manual R45C Analog IO-Link Device Converter, R45C, Analog IO-Link Device Converter, IO-Link Device Converter, Converter</p>
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## References

-  [Banner Engineering](#)
-  [Patents](#)

[Manuals+](#).