BANNER R45C Analog Input-Output to IO-Link Device Converter User Guide

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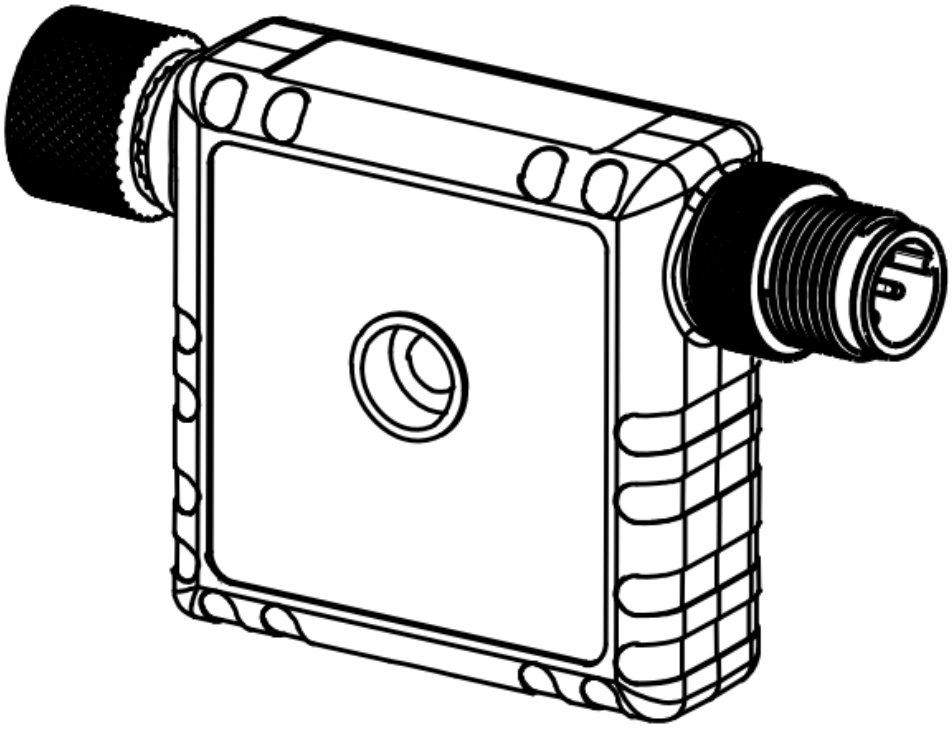

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Quick Start Guide

This guide is designed to help you set up and install the R45C In-Out Analog to IO-Link Device Converter. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at www.bannerengineering.com. Search for p/n 223053 to view the Instruction Manual. Use of this document assumes familiarity with pertinent industry standards and practices.

- Compact analog to IO-Link device converter that outputs an analog value, voltage or current, as presented by the IO-Link Master
- The converter also connects to an analog source, voltage or current, and outputs the value to the IO-Link master
- Rugged over-molded design meets IP65, IP67, and IP68 · Connects directly to a sensor or anywhere in-line for ease of use

Overview

Analog In

When an analog input value is received by this converter, the numerical representational value is sent to an IO-Link Master via Process Data In (PDI).PDI Analog Ranges:

- Voltage = 0 mV to 10,000 mV
- Current = 4,000 µA to 20,000 µA

Analog Out

This converter also allows for the user to output an analog value by sending the numerical analog value from the IO-Link Master via Process Data Out (PDO).
PDO Analog Ranges:

- Voltage = 0 mV to 11,000 mV
- Current = 0 µA to 24,000 µA

PDO Outside Valid Range (POVR)

If the PDO value sent to this converter is outside of the PDO Analog Range value, then the actual analog output value will be set to the one of the three selectable POVR levels after a 2 second delay:

- Low (default): 0 V or 3.5 mA
- High: 10.5 V or 20.5 mA
- Hold: Level retains previous value indefinitely

 **Note:** If a connected IO-Link sensor is changed back to SIO mode, then the previous value will be held.

Status Indicators

The R45C In-Out Analog to IO-Link Device Converter has two amber LED indicators on both sides for IO-link and analog communications to allow for installation needs and still provide adequate indication visibility. There is also a green LED indicator on both sides of the converter, which signals the device's power status.

IO-Link Amber LED	
Indication	**Status**
Off	IO-Link communications are not present
Flashing Amber (900 ms On, 100 ms Off)	IO-Link communications are active

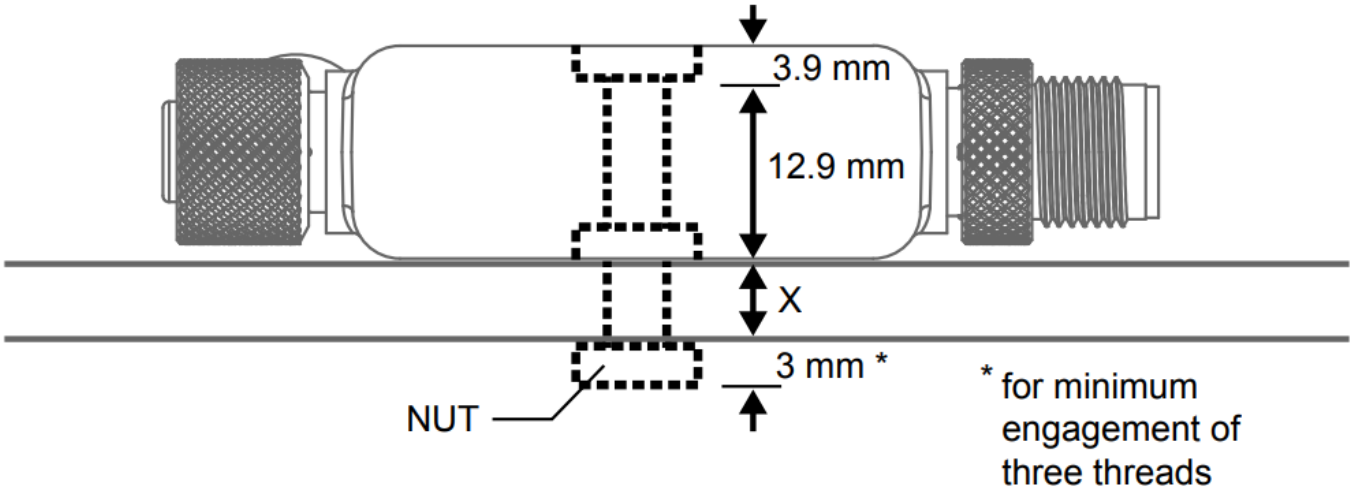
Analog In Amber LED	
Indication	**Status**
Off	Analog current value is less than setpoint SP1 OR analog value is greater than setpoint SP2
Solid Amber	Analog current value is between setpoint SP1 AND setpoint SP2
Default Current Values: • SP1 = 0.004 A • SP2 = 0.02 A	Default Voltage Values: • SP1 = 0 V • SP2 = 10 V

Analog Out Amber LED	
Indication	**Status**
Off	Turns off if written PDO analog value is outside the allowable output range
Solid Amber	Turns on if written PDO analog value is inside the allowable output range
Allowable Current Range: 0 mA to 24 mA Allowable Voltage Range: 0 V to 11 V	

Mechanical Installation

Install the R45C to allow access for functional checks, maintenance, and service or replacement. Do not install the R45C in such a way to allow for intentional defeat.

All mounting hardware is supplied by the user. Fasteners must be of sufficient strength to guard against breakage. Use of permanent fasteners or locking hardware is recommended to prevent the loosening or displacement of the device. The mounting hole (4.5 mm) in the R45C accepts M4 (#8) hardware. See the figure below to help in determining the minimum screw length.



Screw Length (with screw head fitting in counterbore) = 12.9 mm + “X” mm + 3 mm

CAUTION: Do not overtighten the R45C’s mounting screw during installation. Overtightening can affect the performance of the R45C

Specifications

Supply Voltage

18 V DC to 30 V DC at 50 mA maximum

Power Pass-Through Current

4 A maximum

Supply Protection Circuitry

Protected against reverse polarity and transient voltages

Leakage Current Immunity

400 µA

Resolution

14 bits

Accuracy

0.5%

Indicators

Green: Power
Amber: IO-Link communications
Amber: Analog input value present
Amber: Analog output value in range

Connections

Integral male/female 4-pin M12 quick disconnect

Construction

Coupling Material: Nickel-plated brass
Connector Body: PVC translucent black

Vibration and Mechanical Shock

Meets IEC 60068-2-6 requirements (Vibration: 10 Hz to 55 Hz, 0.5 mm amplitude, 5 minutes sweep, 30 minutes dwell)
Meets IEC 60068-2-27 requirements (Shock: 15G 11 ms duration, half sine wave)

Certifications

Environmental Rating

IP65, IP67, IP68
NEMA/UL Type 1

Operating Conditions

Temperature: –40 °C to +70 °C (–40 °F to +158 °F) 90% at +70 °C maximum relative humidity (non-condensing)
Storage Temperature: –40 °C to +80 °C (–40 °F to +176 °F)

Required Overcurrent Protection

WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.
Overcurrent protection is required to be provided by end product application per the supplied table.
Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.
Supply wiring leads < 24 AWG shall not be spliced.
For additional product support, go to www.bannerengineering.com.

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

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Lane, Culliganlaan 2F bus 3, 1831 Diegem, BELGIUM

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For patent information, see **www.bannerengineering.com/patents.**

FCC Part 15
This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.

Industry Canada
This device complies with CAN ICES-3 (B)/NMB-3(B). Operation is subject to the following two conditions: 1) This device may not cause harmful interference; and 2) This device must accept any interference received, including interference that may cause undesired operation.
Cet appareil est conforme à la norme NMB-3(B). Le fonctionnement est soumis aux deux conditions suivantes : (1) ce dispositif ne peut pas occasionner d'interférences, et (2) il doit tolérer toute interférence, y compris celles susceptibles de provoquer un fonctionnement non souhaité du dispositif.

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Documents / Resources

	**BANNER R45C Analog Input-Output to IO-Link Device Converter** [pdf] User Guide R45C, Analog Input-Output to IO-Link Device Converter, R45C Analog Input-Output to IO-Link Device Converter, Input-Output to IO-Link Device Converter, IO-Link Device Converter, Device Converter, Converter

References

- Banner Engineering
- Patents