Manuals+ — User Manuals Simplified.

Bambu Lab X1E Combo 3D Printer User Guide

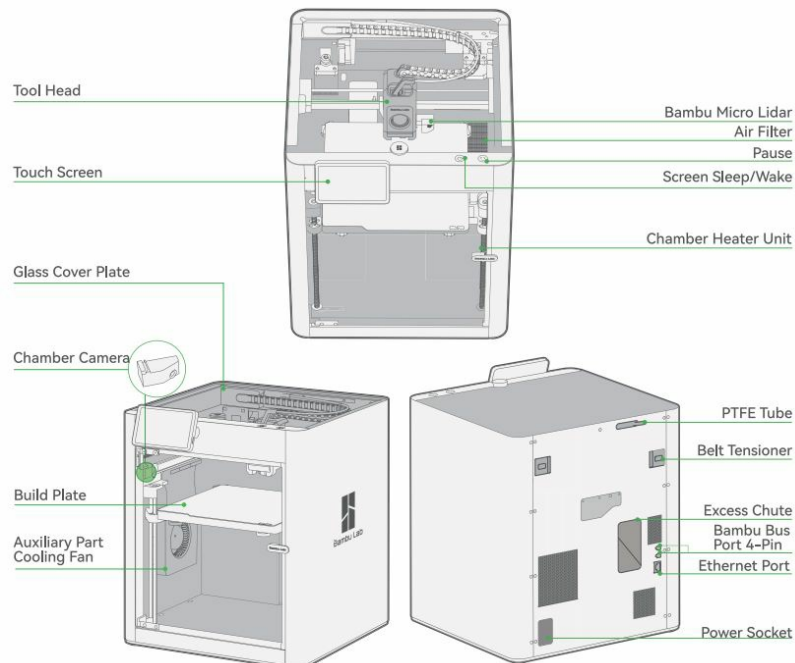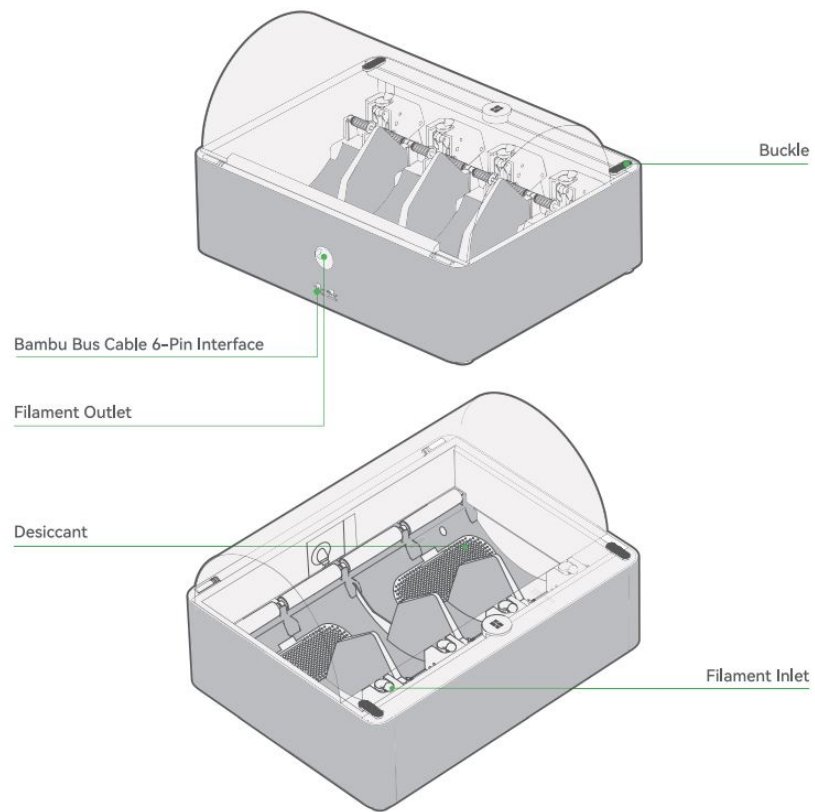**Contents**

Bambu Lab X1E Combo 3D Printer

Warning:

- When operating the AMS, we recommend using Bambu Filament, which has been thoroughly tested to work with the AMS.
- Please make sure to avoid using soft materials like TPU or damhp PVA, as they can get stuck in the AMS.
- AMS supports spool width of 50 mm – 68 mm. We highly reconmmend using filament with plastic spools that fit correctly inside the AMS. If you prefer to use cardboard spools, we strongly advise using a spool adapter to reduce the risk of slippage and debris getting lleft behind in the AMS.
- If you run into any issues with specific filaments, please let usknow so that we can provide better advices to our community.
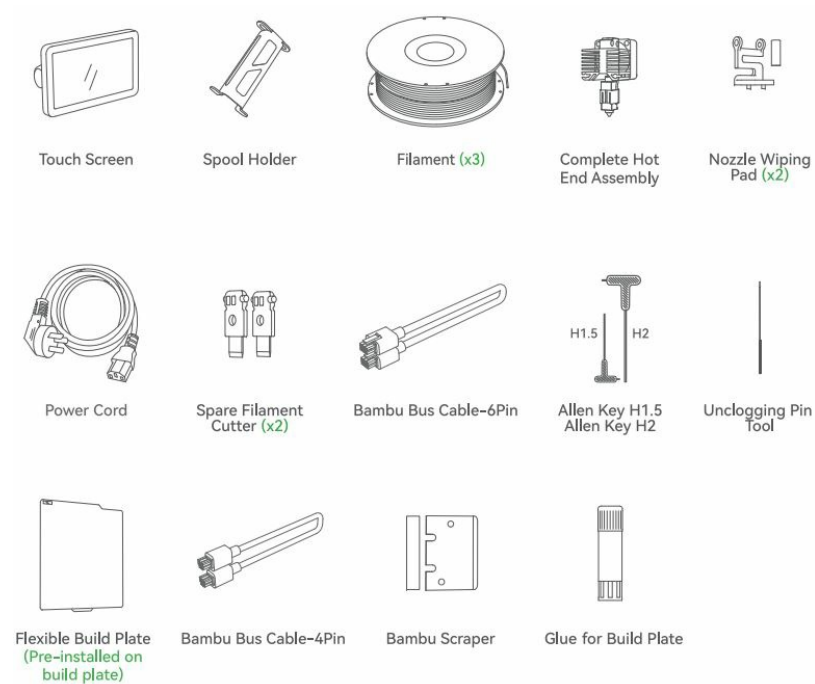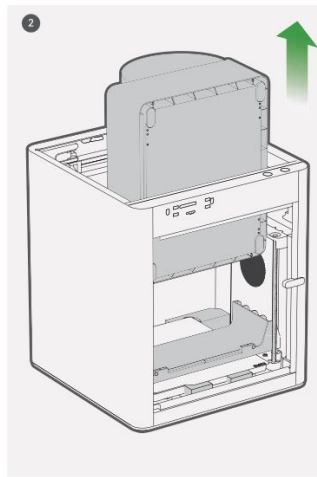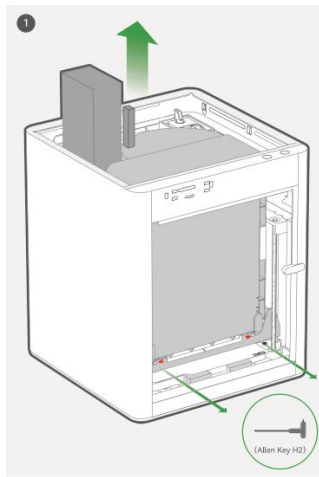

Component Introduction

Buckle

Bambu Bus Cable 6-Pin Interface

Filament Outlet

Desiccant

Filament Inlet

Accessory Specification

Touch Screen

Spool Holder

Filament (x3)

Complete Hot End Assembly

Nozzle Wiping Pad (x2)

Power Cord

Spare Filament Cutter (x2)

Bambu Bus Cable-6Pin

Allen Key H1.5
Allen Key H2

H1.5   H2

Unclogging Pin Tool

Flexible Build Plate
(Pre-installed on build plate)

Bambu Bus Cable-4Pin

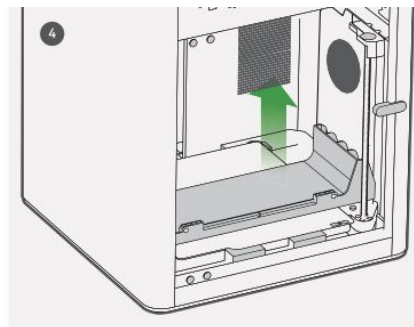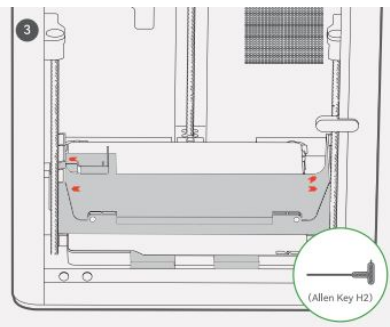Bambu Scraper

Glue for Build Plate

AMS & Tool Head Unlock

- Take out the accessory box and filament swatches.
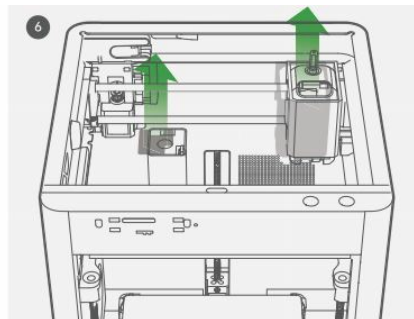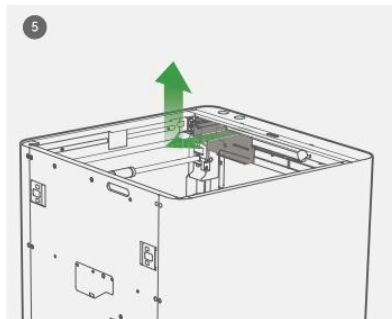- Take out the AMS by sliding it out through the top.

- We recommend using the short end of the Allen Key to unlock the screws more easily.
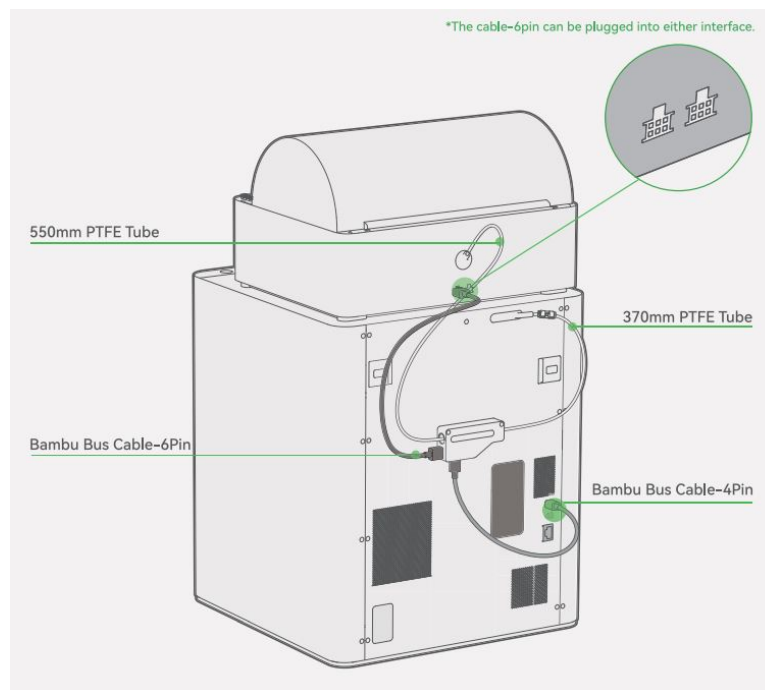
- Remove the four screws as the arrows indicate.

- Take out the AMS cushioning.

- Take out the cushioning.

- Remove the carboard from the tool head.
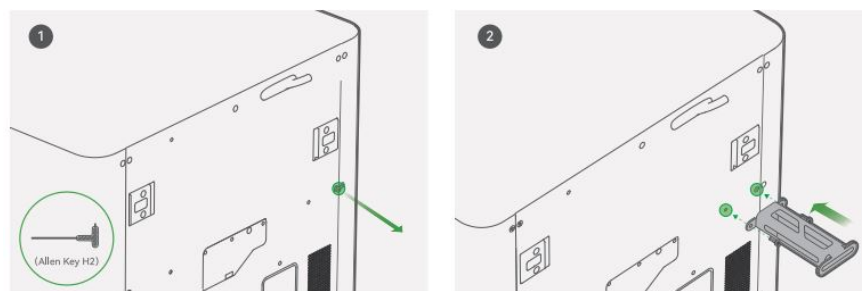
- Romove the foam from the excess chute.

AMS Assembly

*The cable-6pin can be plugged into either interface.

550mm PTFE Tube

370mm PTFE Tube

Bambu Bus Cable-6Pin

Bambu Bus Cable-4Pin

Spool Holder Assembly

1. Remove the screw as pictured with an Allen Key H2.
2. Secure the spool holder with two screws from the accessory box.
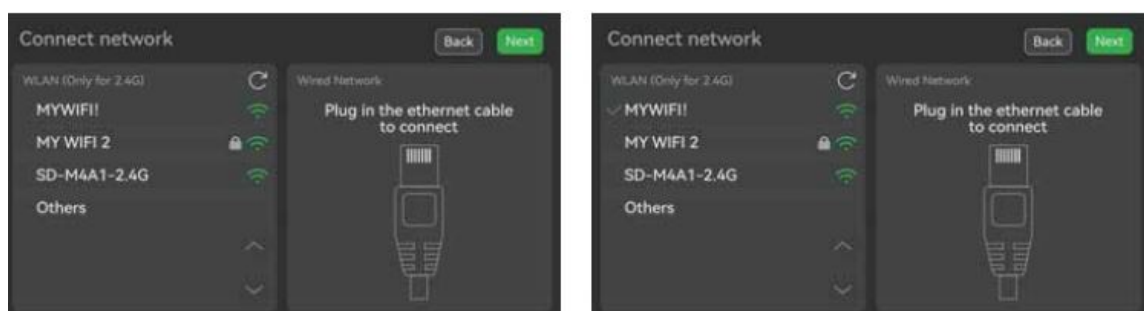

(Allen Key H2)

Hot Bed Unlock & Screen Installation

1. Remove the three screws with an Allen Key H2 to unlock the hot bed .
2. Pull the Flexible Printed Circuit (FPC) out about 50mm.
3. Insert the FPC into the port by pressing the terminal as pictured.
4. Insert the screen back to the slot on the printer, then lock it by pushing it to the left.

Connectivity

- X1 E now supports both Wi-Fi and Wired connection.
- Select your preferred Wi-Fi to connect with Wi-Fi. The connected Wi-Fi network shows a checkmark on the left.

- Plug-in the Ethernet cable to connect with Ethernet. The connected status shows on the screen as the diagram.
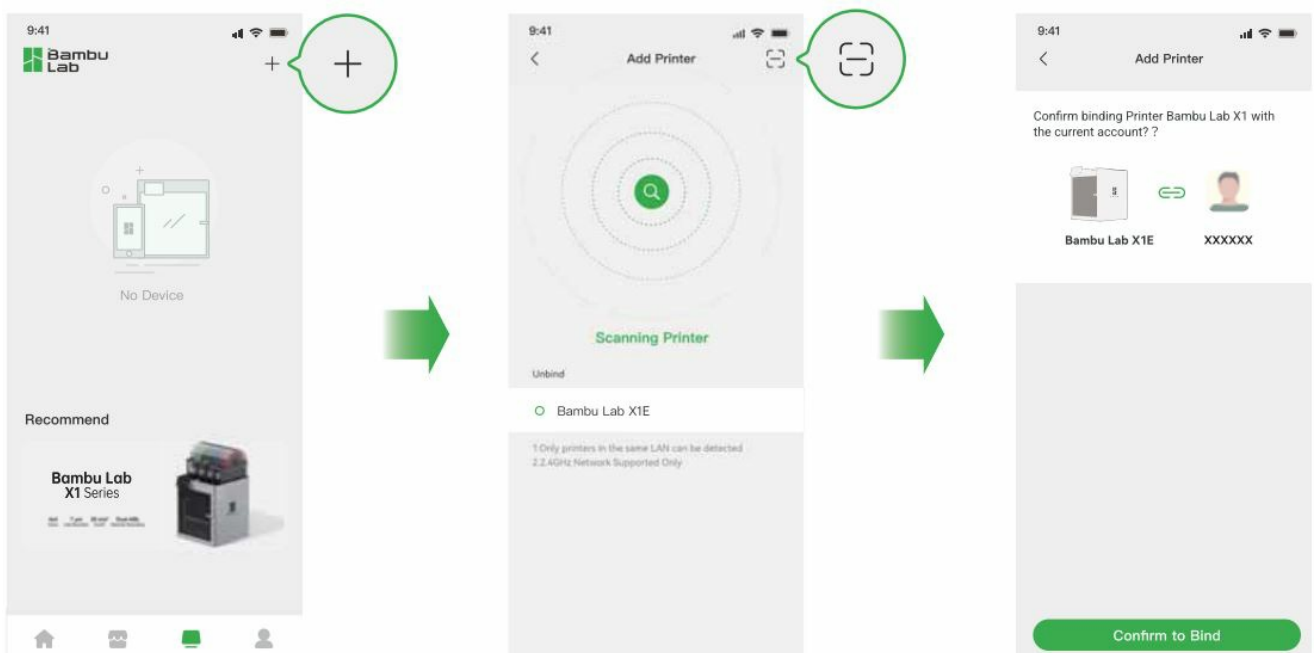- You can connect with both Wi-Fi and Ethernet. (Ethernet connection is prioritized)

Printer Binding

1. Download the Bambu Handy App. Register and log in to your Bambu Lab account.
2. Connect the printer to power. Follow the instructions on the screen until getting to the page shown on the right side.

3. Use Bambu Handy to scan the QR code on the screen, and bind your printer with your Bambu Lab account.

4. Follow the instructions on the screen to complete the initial calibration. It is normal to have vibration and noise during the calibration process.
    - DO NOT remove the protective foam from beneath the hot bed until after the initial calibration is complete.

Documents / Resources

	Bambu Lab X1E Combo 3D Printer [pdf] User Guide 2A6J8-PF001E, pf001e, X1E Combo, X1E Combo 3D Printer, 3D Printer, Printer