



# Autonics TCD210254AB Rectangular Inductive Long-Distance Proximity Sensors Instruction Manual

[Home](#) » [Autonics](#) » Autonics TCD210254AB Rectangular Inductive Long-Distance Proximity Sensors Instruction Manual 

## Autonics

Rectangular Inductive Long-Distance Proximity Sensors  
AS Series (DC 4-wire)  
INSTRUCTION MANUAL  
TCD210254AB

### Contents

- [1 TCD210254AB Rectangular Inductive Long-Distance Proximity Sensors](#)
- [2 Safety Considerations](#)
- [3 Cautions during Use](#)
- [4 Cautions for Installation](#)
- [5 Ordering Information](#)
- [6 Product Components](#)
- [7 Operation Timing Chart](#)
- [8 Specifications](#)
- [9 Dimensions](#)
- [10 Setting Distance Formula](#)
- [11 Mutual-interference & Influence by Surrounding Metals](#)
- [12 Documents / Resources](#)
  - [12.1 References](#)
- [13 Related Posts](#)

### TCD210254AB Rectangular Inductive Long-Distance Proximity Sensors

Thank you for choosing our Autonics product.

Read and understand the instruction manual and manual thoroughly before using the product.

For your safety, read and follow the below safety considerations before using.

For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website.


Keep this instruction manual in a place where you can find easily.


The specifications, dimensions, etc. are subject to change without notice for product improvement. Some models may be discontinued without notice.

Follow Autonics website for the latest information.

## Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.

-  symbol indicates caution due to special circumstances in which hazards may occur.

 **Warning** Failure to follow instructions may result in serious injury or death.

1. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss. (e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.)

Failure to follow this instruction may result in personal injury, economic loss or fire.

2. Do not use the unit in the place where flammable/explosive/corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact, or salinity may be present.

Failure to follow this instruction may result in explosion or fire.

3. Do not disassemble or modify the unit.


Failure to follow this instruction may result in fire.

4. Do not connect, repair, or inspect the unit while connected to a power source.

Failure to follow this instruction may result in fire.

5. Check 'Connections' before wiring.

Failure to follow this instruction may result in fire.

 **Caution** Failure to follow instructions may result in injury or product damage.

1. Use the unit within the rated specifications.

Failure to follow this instruction may result in fire or product damage.

2. Use a dry cloth to clean the unit, and do not use water or organic solvent.

Failure to follow this instruction may result in fire.

## Cautions during Use

- Follow instructions in 'Cautions during Use'. Otherwise, it may cause unexpected accidents.
- 12-48 VDC power supply should be insulated and limited voltage/current or Class 2, SELV power supply device.
- Use the product, after 0.8 sec of supplying power.
- Wire as short as possible and keep away from high voltage lines or power lines, to prevent surge and inductive noise. Do not use near the equipment which generates strong magnetic force or high frequency noise

(transceiver, etc.).

In case installing the product near the equipment which generates strong surge (motor, welding machine, etc.), use diode or varistor to remove surge.

- This unit may be used in the following environments.
  - Indoors (in the environment condition rated in 'Specifications')
  - Altitude max. 2,000 m
  - Pollution degree 2
  - Installation category II

## Cautions for Installation

- Install the unit correctly with the usage environment, location, and the designated specifications.
- Do NOT impacts with a hard object or excessive bending of the wire lead-out. It may cause damage the water resistance.
- Do NOT pull the Ø 2.5 mm cable with a tensile strength of 20 N, the Ø 4 mm cable with a tensile strength of 30 N or over and the Ø 5 mm cable with a tensile strength of 50 N or over. It may result in fire due to the broken wire.
- When extending wire, use AWG 22 cable or over within 200 m.
- Tighten the installing screws with under 1.47 N m torque.

## Ordering Information

This is only for reference, the actual product does not support all combinations.  
For selecting the specified model, follow the Autonics website.

AS 80 – 50 D ❶

### 1. Control output

N3: NPN Normally Open + Normally Closed

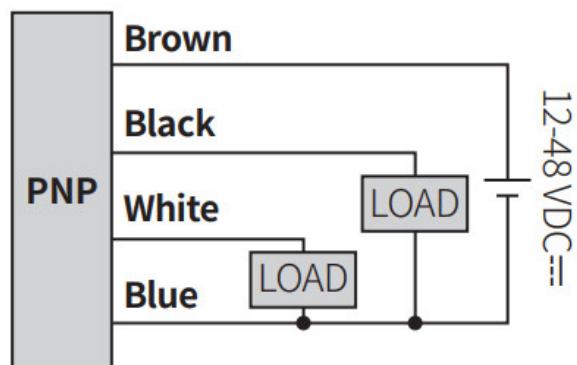
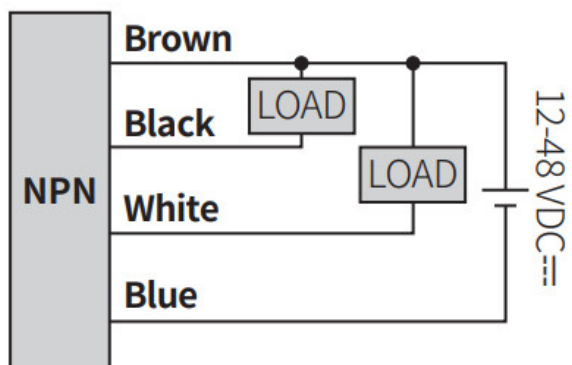
P3: PNP Normally Open + Normally Closed

## Product Components

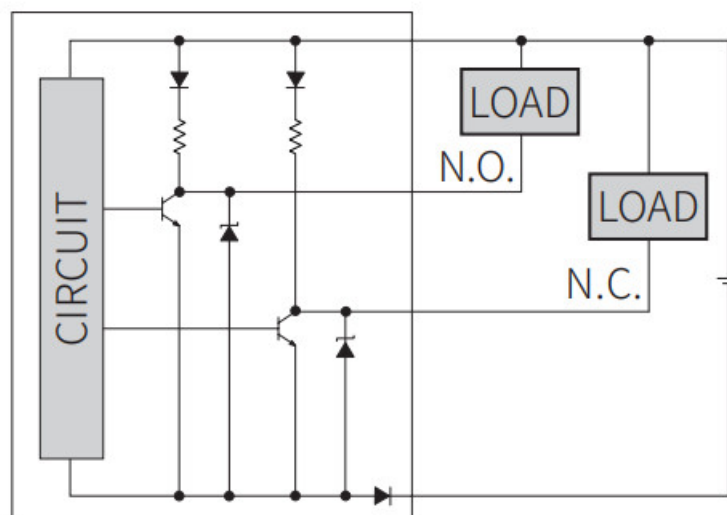
- Bracket × 1
- M5 Bolt × 4

## Connections

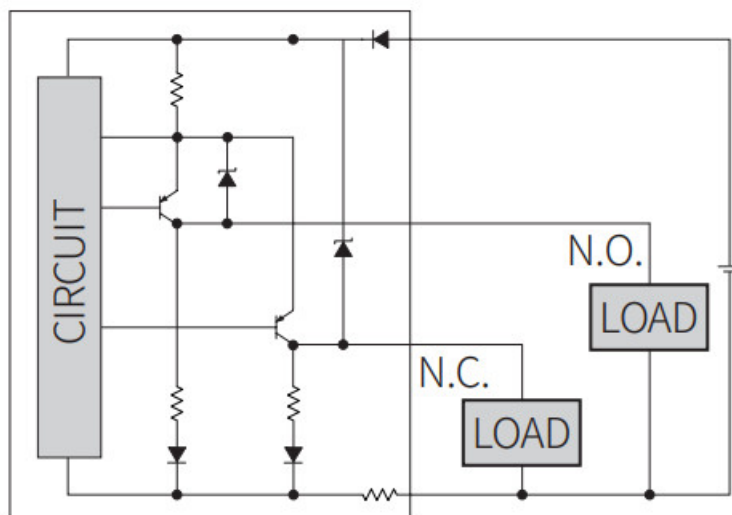
### Cable type










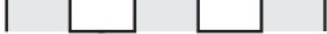

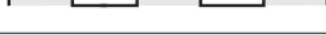





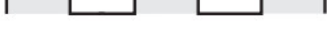




Inner circuit (NPN output)




Inner circuit (PNP output)



Operation Timing Chart

|                                     |                   | Normally open   | Normally closed   |
|-------------------------------------|-------------------|---|---|
| <b>Sensing target</b>               |                   | Presence <br>Nothing  | Presence <br>Nothing  |
| <b>Load</b>                         |                   | Operation <br>Return  | Operation <br>Return  |
| <b>Output voltage</b>               | <b>NPN output</b> | H <br>L               | H <br>L               |
|                                     | <b>PNP output</b> | H <br>L               | H <br>L               |
| <b>Operation indicator (yellow)</b> |                   | ON <br>OFF            | ON <br>OFF            |

## Specifications

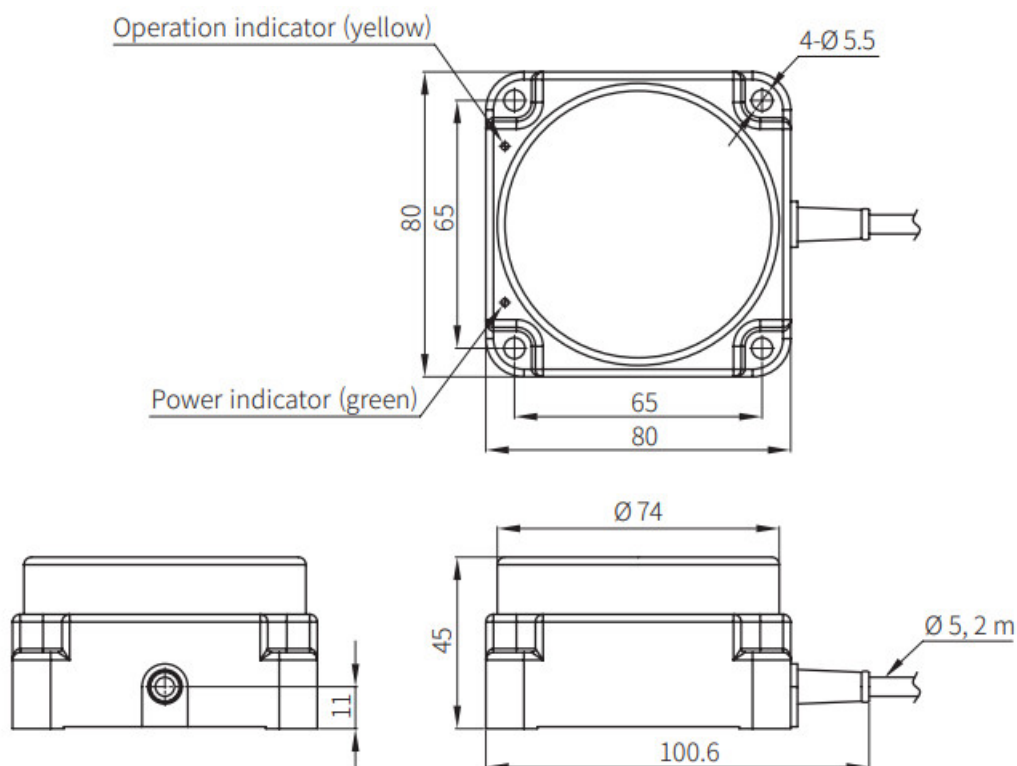
|                               |   |
|-------------------------------|---|
| Installation                  | Upper side type   |
| Model                         | AS80-50D  |
| Sensing side length           | 80 mm   |
| Sensing distance              | 50 mm   |
| Setting distance              | 0 to 35 mm  |
| Hysteresis                    | _. 15 0 of sensing distance   |
| Standard sensing target: iron | 150 x 150 x 1 mm  |
| Response frequency 01)        | 30 Hz   |
| Affection by temperature      | ± 10 0 for sensing distance at ambient temperature 20 °C                            |
| Indicator                     | Power indicator (green), operation indicator (yellow)                               |
| Approval                      |  |
| Unit weight                   | ≈470 g  |

The response frequency is the average value. The standard sensing target is used and the width is set as 2 times of the standard sensing target, 1/2 of the sensing distance for the distance.

|                      |   |
|----------------------|---|
| Power supply         | 12 – 48 VDC (ripple P-P: 10 %), operating voltage: 10 – 65 VDC                                      |
| Current consumption  | 20 mA   |
| Control output       | 200 mA  |
| Residual voltage     | 2 V   |
| Protection circuit   | Surge protection circuit, output short over current protection circuit, reverse polarity protection |
| Insulation type      | 50 MO (500 VDC megger)  |
| Dielectric strength  | 1,500 VAC 50/60 Hz for 1 minute   |
| Vibration            | 1 mm double amplitude at frequency 10 to 55 Hz (for 1 min) in each X, Y, Z direction for 2 hours    |
| Shock                | 500 m/s <sup>2</sup> ( 50 G) X, Y, Z directions for 3 times   |
| Ambient temperature  | -25 to 70 °C, storage: -30 to 80 °C (no freezing or condensation)                                   |
| Ambient humidity     | 35 to 95 %RH, storage: 35 to 95 %RH (no freezing or condensation)                                   |
| Protection structure | IP67 (IEC standard)   |
| Connection           | Cable type model  |
| Wire spec.           | 0.5 mm, 4-wire, 2 m   |
| Connector spec.      | AWG 22 (0.08 mm, 60-core), insulator diameter: Ø 1.25 mm  |
| Material             | Case: PC+ABS, standard type cable (black): polyvinyl chloride (PVC)                                 |

## Dimensions

- Unit: mm, For the detailed dimensions of the product, follow the Autonics web site.



## Setting Distance Formula

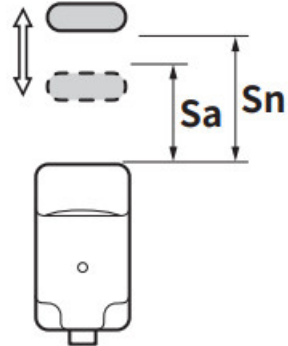
Detecting distance can be changed by the shape, size or material of the target.

For stable sensing, install the unit within the 70 % of sensing distance.

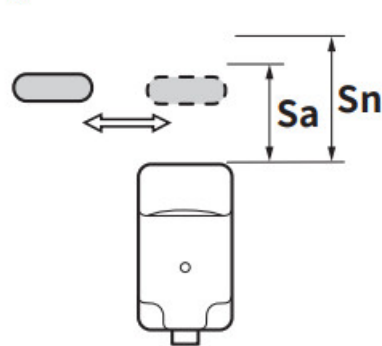
Setting distance (Sa)

= Sensing distance (Sn) × 70 %

Sensing target  
: Up-Down movement



Sensing target  
: Right-Left movement



## Mutual-interference & Influence by Surrounding Metals

### Mutual-interference

When plural proximity sensors are mounted in a close row, malfunction of sensor may be caused due to mutual interference.

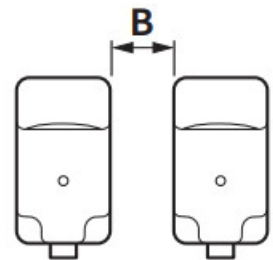
Therefore, be sure to provide a minimum distance between the two sensors, as below table.

|          |        |          |        |
|----------|--------|----------|--------|
| <b>A</b> | 320 mm | <b>B</b> | 320 mm |
|----------|--------|----------|--------|

[Face to Face]



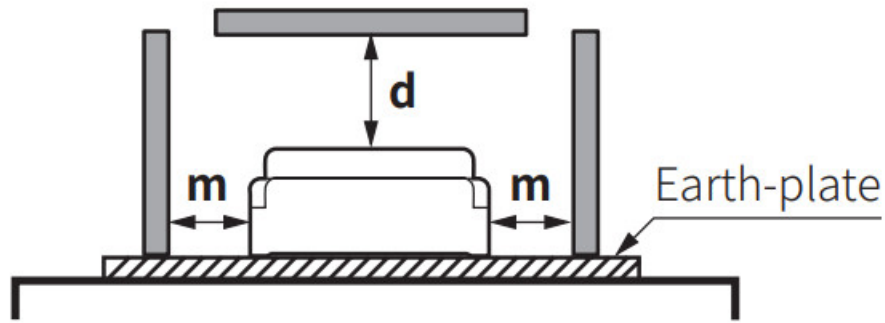
[Parallel]



### Differential frequency


When sensors are mounted on metallic panel, it must be prevented sensors from being affected by any metallic object except target. Therefore, be sure to provide a minimum distance as below chart.

d 150 mm m 80 mm



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## Documents / Resources

|   |  |
|---|--|
|  | <p><a href="#">Autonics TCD210254AB Rectangular Inductive Long-Distance Proximity Sensors</a> [pdf] In<br/> struction Manual<br/> TCD210254AB Rectangular Inductive Long-Distance Proximity Sensors, TCD210254AB, Recta<br/> ngular Inductive Long-Distance Proximity Sensors, Inductive Long-Distance Proximity Sensors,<br/> Long-Distance Proximity Sensors, Distance Proximity Sensors, Proximity Sensors, Sensors</p> |
|---|--|

## References

- [www.autonics.com](http://www.autonics.com)