Autonics TCD210240AC Simultaneous Heating and Cooling Output PID Temperature Controllers Instruction Manual

Contents

Autonics

Autonics TCD210240AC Simultaneous Heating and Cooling Output PID Temperature Controllers

Product Information

The TK Series Simultaneous Heating & Cooling Output PID Temperature Controllers are devices used for temperature control in various applications including machinery, medical equipment, safety equipment, and more. The controllers have fail-safe devices installed to prevent serious injury or economic loss. They are designed to work in indoor environments with an altitude of up to 2,000m and a pollution degree of 2. The controllers have various ordering options for inputs/outputs, function, and power supply. They have a control output that can be a relay, SSR drive, or selectable current or SSR drive. The product should not be used in areas where flammable/explosive/corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact, or salinity may be present.

Product Usage Instructions

1. Install the controller on a device panel in an indoor environment with an altitude of up to 2,000m and a pollution degree of 2.
2. Ensure that fail-safe devices are installed when using the controller with machinery that may cause serious injury or substantial economic loss.
3. Use AWG 20 (0.50 mm2) cable or over when connecting the power input and relay output. Use AWG 28 to 16 cable when connecting the sensor input and communication cable without dedicated cable.
4. Tighten the terminal screws with a tightening torque of 0.74 to 0.90 N m when connecting cables.
5. Check connections before wiring to prevent fire.
6. Use the controller within the rated specifications to avoid fire or product damage.
7. Clean the controller with a dry cloth and avoid using water or organic solvent to prevent fire or electric shock.
8. Keep the product away from metal chip, dust, and wire residue which flow into the unit that may cause fire or product damage.

9. Do not disassemble or modify the controller to prevent fire or electric shock.

Introduction

Thank you for choosing our Autonics product. Read and understand the instruction manual and manual thoroughly before using the product. For your safety, read and follow the below safety considerations before using. For your safety, read and follow the considerations written in the instruction manual, other manuals and Autonics website. Keep this instruction manual in a place where you can find easily. The specifications, dimensions, etc are subject to change without notice for product improvement Some models may be discontinued without notice. Follow Autonics website for the latest information.

Safety Considerations

- Observe all 'Safety Considerations' for safe and proper operation to avoid hazards.
- the symbol indicates caution due to special circumstances in which hazards may occur.

Warning Failure to follow instructions may result in serious injury or death

1. Fail-safe device must be installed when using the unit with machinery that may cause serious injury or substantial economic loss.(e.g. nuclear power control, medical equipment, ships, vehicles, railways, aircraft, combustion apparatus, safety equipment, crime/disaster prevention devices, etc.) Failure to follow this instruction may result in personal injury, economic loss or fire.
2. Do not use the unit in a place where flammable/explosive/corrosive gas, high humidity, direct sunlight, radiant heat, vibration, impact or salinity may be present. Failure to follow this instruction may result in an explosion or fire.
3. Install on a device panel to use. Failure to follow this instruction may result in electric shock.
4. Do not connect, repair, or inspect the unit while connected to a power source. Failure to follow this instruction may result in fire or electric shock.
5. Check 'Connections' before wiring. Failure to follow this instruction may result in fire.
6. Do not disassemble or modify the unit. Failure to follow this instruction may result in fire or electric shock.

Caution Failure to follow instructions may result in injury or product damage

1. When connecting the power input and relay output, use AWG 20 (0.50 mm2) cable or over, and tighten the terminal screw with a tightening torque of 0.74 to 0.90 N m. When connecting the sensor input and communication cable without dedicated cable, use AWG 28 to 16 cable and tighten the terminal screw with a tightening torque of 0.74 to 0.90 N m. Failure to follow this instruction may result in fire or malfunction due to contact failure.
2. Use the unit within the rated specifications. Failure to follow this instruction may result in fire or product damage
3. Use a dry cloth to clean the unit, and do not use water or organic solvent. Failure to follow this instruction may result in fire or electric shock.
4. Keep the product away from metal chip, dust, and wire residue which flow into the unit. Failure to follow this instruction may result in fire or product damage.

Cautions during Use

- Follow instructions in ‘Cautions during Use’. Otherwise, it may cause unexpected accidents.
- Check the polarity of the terminals before wiring the temperature sensor. For RTD temperature sensor, wire it as 3-wire type, using cables in same thickness and length. For thermocouple (TC) temperature sensor, use the designated compensation wire for extending wire.
- Keep away from high voltage lines or power lines to prevent inductive noise. In case installing power line and input signal line closely, use line filter or varistor at power line and shielded wire at input signal line. Do not use near the equipment which generates strong magnetic force or high frequency noise.
- Do not apply excessive power when connecting or disconnecting the connectors of the product.
- Install a power switch or circuit breaker in the easily accessible place for supplying or disconnecting the power.
- Do not use the unit for other purpose (e.g. voltmeter, ammeter), but temperature controller.
- When changing the input sensor, turn off the power first before changing. After changing the input sensor, modify the value of the corresponding parameter.
- 24 VAC, ~ 24-48 VDC ⎓ power supply should be insulated and limited voltage/current or Class 2, SELV power supply device.
- Do not overlap the communication line and power line. Use twisted pair wire for communication line and connect ferrite bead at each end of line to reduce the effect of external noise.
- Make a required space around the unit for radiation of heat. For accurate temperature measurement, warm up the unit over 20 min after turning on the power.
- Make sure that power supply voltage reaches to the rated voltage within 2 sec after supplying power.
- Do not wire to terminals which are not used.
- This unit may be used in the following environments.
    - Indoors (in the environment condition rated in ‘Specifications’)
    - Altitude Max. 2,000 m
    - Pollution degree 2
    - Installation category II

Ordering Information

This is only for reference, the actual product does not support all combinations. For selecting the specified model, follow the Autonics website .

Size

- **N:** DIN W 48 × H 24 mm
- **SP**: DIN W 48 × H 48 mm (11 pin plug type)
- **S:** DIN W 48 × H 48 mm
- **M:** DIN W 72 × H 72 mm
- **W:** DIN W 96 × H 48 mm
- **H:** DIN W 48 × H 96 mm
- **L:** DIN W 96 × H 96 mm

Option in/output

Size: N		
PN	**OUT2**	**Function**
1	Normal type 01)	Alarm 1 + CT input
	Heating & Cooling	Alarm 2
2	Normal type	Alarm 1 + Alarm 2
D	Normal type	Alarm 1 + Digital input 1/2
	Heating & Cooling	Digital input 1/2
R	Normal type	Alarm 1+Transmission output
	Heating & Cooling	Transmission output
T	Normal type	Alarm output 1 + RS485 communication
	Heating & Cooling	RS485 communication

Size: SP PN Function 1 Alarm 1

Size: S, M, W, H, L	
PN	**Function**
1	Alarm 1
2	Alarm 1 + Alarm output 2
R	Alarm 1 + Transmission output
T	Alarm 1 + RS485 communication
A	Alarm 1 + Alarm 2 + Transmission output
B	Alarm 1 + Alarm 2 + RS485 communication
D	Alarm 1 + Alarm 2 + Digital input 1/2 02)

1. The CT input model of TK4N can be selected only in the normal type model with alarm output 1. (except TK4SP)
2. Only for TK4S-D, OUT2 output terminal is used as DI-2 input terminal.
3. When operating mode is heating or cooling control, OUT2 can be used as alarm output 3 (except TK4N).
4. When operating mode is heating or cooling control, OUT2 can be used as transmission output 2.

Sold Separately

- 11 pin socket: PG-11, PS-11 (N)
- Current transformer (CT)
- Terminal protection cover: RSA / RMA / RHA / RLA Cover
- Communication converter: SCM Series

Specifications

Series		**TK4N**	**TK4SP**	**TK4S**	**TK4M**
Power supply	AC type	100 – 240 VAC 50/60 Hz ±10%			
	AC/DC type	–	24 VAC 50/60 Hz ±10%, 24-48 VDC ±10%		
Power consumption	AC type	≤ 6 VA	≤ 8 VA		
	AC/DC type	–	AC: ≤ 8 VA, DC ≤ 5W		
Unit weight (packaged)		≈ 70 g (≈ 140 g)	≈ 85 g (≈ 130 g)	≈ 105 g (≈ 150 g)	≈ 140 g (≈ 210 g)

Series		**TK4W**	**TK4H**	**TK4L**
Power supply	AC type	100 – 240 VAC 50/60 Hz ±10%		
	AC/DC type	24 VAC 50/60 Hz ±10%, 24-48 VDC ±10%		
Power consumption	AC type	≤ 8 VA		
	AC/DC type	AC: ≤ 8 VA, DC ≤ 5W		
Unit weight (packaged)		≈ 141 g (≈ 211 g)	≈ 141 g (≈ 211 g)	≈ 198 g (≈ 294 g)

Sampling period		50 ms
Input specification		Refer to ‘Input Type and Using Range’
Option input	CT input	• 0.0-50.0 A (primary current measurement range) • CT ratio: 1/1,000 • Measurement accuracy: ±5% F.S. ±1digit
	Digital input	• Contact – ON: ≤ 2 kΩ, OFF: ≥ 90 kΩ • Non contact – residual voltage ≤ 1.0 V, leakage current ≤ 0.1 mA • Outflow current: ≈ 0.5 mA per input
Control output	Relay	250 VAC 3 A, 30 VDC 3 A 1a
	SSR	11 VDC±2 V, ≤ 20 mA

	Current	DC 4-20 mA or DC 0-20 mA (parameter), Load resistance: ≤ 500 Ω
Alarm output	Relay	AL1, AL2: 250 VAC 3 A 1a • TK4N AL2: 250 VAC 0.5 A 1a (≤ 125 VA)
Option output	Transmission	DC 4 – 20 mA (Load resistance: ≤ 500 Ω, Output accuracy: ±0.3% F.S.)
	RS485 comm.	Modbus RTU
Display type		7 segment (red, green, yellow), LED type
Control type	Heating, Cooling	ON/OFF, P, PI, PD, PID Control
	Heating & Cooling	
Hysteresis		• Thermocouple, RTD: 1 to 100 (0.1 to 100.0) ℃/℉ • Analog: 1 to 100 digit
Proportional band (P)		0.1 to 999.9 ℃/℉ (0.1 to 999.9%)
Integral time (I)		0 to 9,999 sec
Derivative time (D)		0 to 9,999 sec
Control cycle (T)		• Relay output, SSR drive output: 0.1 to 120.0 sec • Selectable current or SSR drive output: 1.0 to 120.0 sec
Manual reset		0.0 to 100.0%
Relay life cycle	Mechanical	OUT1/2: ≥ 5,000,000 operations AL1/2: ≥ 20,000,000 operations (TK4H/W/L: ≥ 5,000,000 operations)
	Electrical	≥ 100,000 operations
Dielectric strength		Dependent on the power supply
AC voltage type		Between the charging part and the case: 3,000 VAC ~ 50/60 Hz for 1 minute
AC / DC voltage type		Between the charging part and the case: 2,000 VAC ~ 50/60 Hz for 1 minute
Vibration		0.75 mm amplitude at frequency of 5 to 55 Hz in each X, Y, Z direction for 2 hours
Insulation resistance		≥ 100 MΩ (500 VDC megger)
Noise immunity		±2 kV square shaped noise by noise simulator (pulse width: 1) R-phase, S-phase

Memory retention	≈ 10 years (non-volatile semiconductor memory type)
Ambient temperature	-10 to 50 ℃, storage: -20 to 60 ℃ (no freezing or condensation)
Ambient humidity	35 to 85%RH, storage: 35 to 85%RH (no freezing or condensation)
Protection structure	IP65 (Front panel, IEC standards) • TK4SP: IP50 (Front panel, IEC standards)
Insulation type	Double insulation or reinforced insulation (mark: , dielectric strength between the measuring input part and the power part: 2 kV)
Accessory	Bracket, Terminal protection cover (TK4N)
Approval	

Communication Interface

RS485

Comm. protocol	Modbus RTU
Connection type	RS485
Application standard	EIA RS485 compliance with
Maximum connection	31 units (address: 01 to 99)
Synchronous method	Asynchronous
Comm. Method	Two-wire half duplex
Comm. effective range	≤ 800 m
Comm. speed	2,400 / 4,800 / 9,600 (default) / 19,200 / 38,400 bps (parameter)
Response time	5 to 99 ms (default: 20 ms)
Start bit	1 bit (fixed)
Data bit	8 bit (fixed)
Parity bit	None (default), Odd, Even
Stop bit	1 bit, 2 bit (default)
EEPROM life cycle	≈ 1,000,000 operations (Erase / Write)

Input Type and Using Range

The setting range of some parameters is limited when using the decimal point display.

Input type	**Decimal point**	**Display**	**Using range (°C)**	**Using range (°F)**

Thermo -couple	K (CA)	1	KCaH	-200	to	1,350	-328	to	2,462
		0.1	KCaL	-199.9	to	999.9	-199.9	to	999.9
	J (IC)	1	JIcH	-200	to	800	-328	to	1,472
		0.1	JIcL	-199.9	to	800.0	-199.9	to	999.9
	E (CR)	1	ECrH	-200	to	800	-328	to	1,472
		0.1	ECrL	-199.9	to	800.0	-199.9	to	999.9
	T (CC)	1	TCcH	-200	to	400	-328	to	752
		0.1	TCcL	-199.9	to	400.0	-199.9	to	752.0
	B (PR)	1	B PR	0	to	1,800	32	to	3,272
	R (PR)	1	R PR	0	to	1,750	32	to	3,182
	S (PR)	1	S PR	0	to	1,750	32	to	3,182
	N (NN)	1	N NN	-200	to	1,300	-328	to	2,372
	C (TT) 01)	1	C TT	0	to	2,300	32	to	4,172
	G (TT) 02)	1	G TT	0	to	2,300	32	to	4,172
	L (IC)	1	LIcH	-200	to	900	-328	to	1,652
		0.1	LIcL	-199.9	to	900.0	-199.9	to	999.9
	U (CC)	1	UCcH	-200	to	400	-328	to	752
		0.1	UCcL	-199.9	to	400.0	-199.9	to	752.0
	Platinel II	1	PLII	0	to	1,390	32	to	2,534
RTD	Cu50 Ω	0.1	CU 5	-199.9	to	200.0	-199.9	to	392.0
	Cu100 Ω	0.1	CU10	-199.9	to	200.0	-199.9	to	392.0
	JPt100 Ω	1	JPtH	-200	to	650	-328	to	1,202
		0.1	JPtL	-199.9	to	650.0	-199.9	to	999.9
	DPt50 Ω	0.1	DPT5	-199.9	to	600.0	-199.9	to	999.9
	DPt100 Ω	1	DPtH	-200	to	650	-328	to	1,202
		0.1	DPtL	-199.9	to	650.0	-199.9	to	999.9
	Nickel120 Ω	1	NI12	-80	to	200	-112	to	392
	0 to 10 V	–	AV1			0 to	10 V		
	0 to 5 V	–	AV2			0 to	5 V		
	1 to 5 V	–	AV3			1 to	5 V		

Analog	0 to 100 mV	–	AMV1			0 to	100 mV		
	0 to 20 mA	–	AMA1			0 to	20 mA		
	4 to 20 mA	–	AMA2			4 to	20 mA		

1. C (TT): Same as existing W5 (TT) type sensor
2. G (TT): Same as existing W (TT) type sensor

- Permissible line resistance per line: $\leq 5\ \Omega$

Display accuracy

Input type	Using temperature	Display accuracy
Thermo -couple RTD	At room temperature (23℃ ±5 ℃)	(PV ±0.3% or ±1 ℃ higher one) ±1-digit • Thermocouple K, J, T, N, E below -100 ℃ and L, U, PLII, RTD Cu50 Ω, DPt50 Ω: (PV ±0.3% or ±2 ℃ higher one) ±1-digit • Thermocouple C, G and R, S below 200 ℃: (PV ±0.3% or ±3 ℃ higher one) ±1-digit • Thermocouple B below 400 ℃: There is no accuracy standards
	Out of room temperature range	(PV ±0.5% or ±2 ℃ higher one) ±1-digit • RTD Cu50 Ω, DPt50 Ω: (PV ±0.5% or ±3 ℃ higher one) ±1-digit • Thermocouple R, S, B, C, G: (PV ±0.5% or ±5 ℃ higher one) ±1-digit • Other sensors: ≤ ±5 ℃ (≤-100 ℃)
Analog	At room temperature (23℃ ±5 ℃)	±0.3% F.S. ±1-digit
	Out of room temperature range	±0.5% F.S. ±1-digit

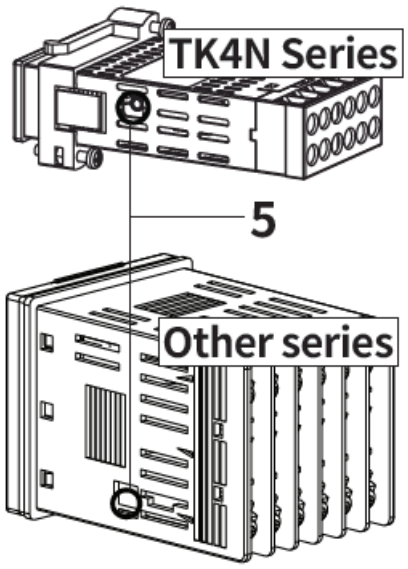
Unit Descriptions

1. **PV display part (Red)**
    - Run mode: Displays PV (Present value).
    - Setting mode: Displays parameter name.
2. **SV display part (Green)**
    - Run mode: Displays SV (Setting value).
    - Setting mode: Displays parameter setting value.
3. **Input key**

Display	Name
[A/M]	Control switching key
[MODE]	Mode key
[◀], [▼], [▲]	Setting value control key

Indicator

Display	Name	Description
℃, %, ℉	Unit	Displays selected unit (parameter)
AT	Auto tuning	Flashes during auto tuning every 1 sec
OUT1/2	Control output	Turns ON when the control output is ON • SSR output (cycle/phase control) MV over 5% ON • Current output Manual control: 0% OFF, over ON Auto control: below 2% OFF, over 3% ON
AL1/2	Alarm output	Turns ON when the alarm output is ON
MAN	Manual control	Turns ON during manual control
SV1/2/3	Multi SV	The SV indicator is ON which is currently displayed. (When using multi SV function)

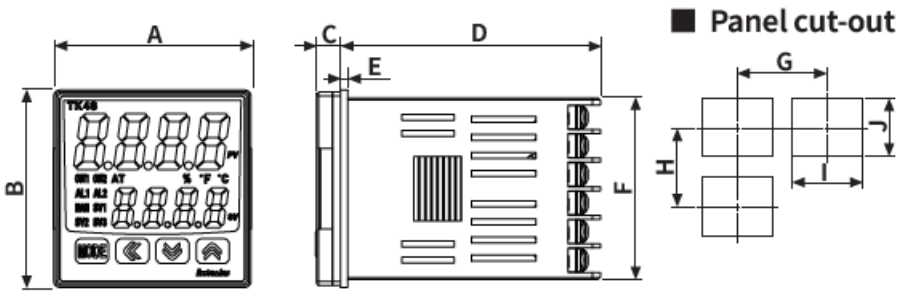


PC loader port
For connecting communication converter (SCM series).

- For the details about old model, refer to the user manual. Download the manuals from the Autonics website.

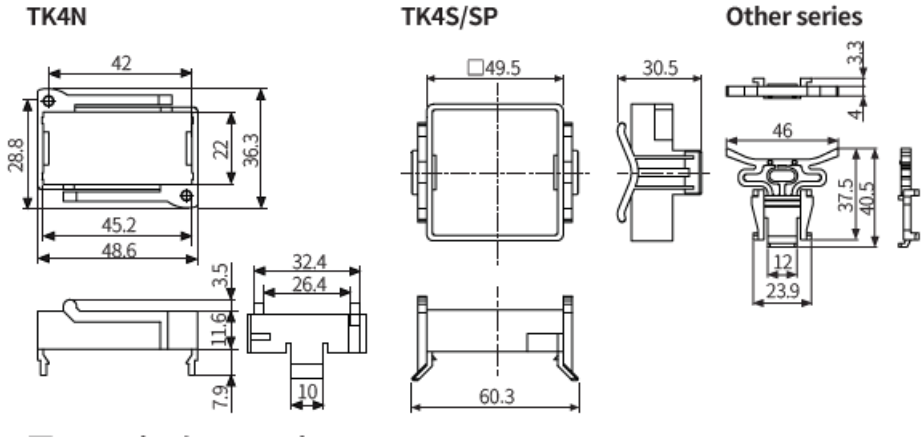
Dimensions

- Unit: mm, For the detailed drawings, follow the Autonics website.
- Below is based on TK4S Series

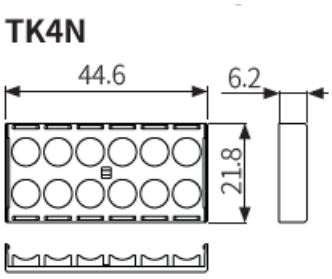


	Body						Panel cut-out			
	A	B	C	D	E	F	G	H	I	J
TK4N	48	24	3	91.8	-	21.8	≥ 55	≥ 37	$45^{+0.6}_{0}$	$22.2^{+0.3}_{0}$
TK4S	48	48	6	64.5	1.7	45	≥ 65	≥ 65	$45^{+0.6}_{0}$	$45^{+0.6}_{0}$
TK4SP	48	48	6	72.2	-	44.8	≥ 65	≥ 65	$45^{+0.6}_{0}$	$45^{+0.6}_{0}$
TK4M	72	72	6	64.5	1.7	67.5	≥ 90	≥ 90	$68^{+0.7}_{0}$	$68^{+0.7}_{0}$
TK4W	96	48	6	64.5	1.5	44.7	≥ 115	≥ 65	$92^{+0.8}_{0}$	$45^{+0.6}_{0}$
TK4H	48	96	6	64.5	1.5	91.5	≥ 65	≥ 115	$45^{+0.6}_{0}$	$92^{+0.8}_{0}$
TK4L	96	96	6	64.5	1.5	91.5	≥ 115	≥ 115	$92^{+0.8}_{0}$	$92^{+0.8}_{0}$

Bracket

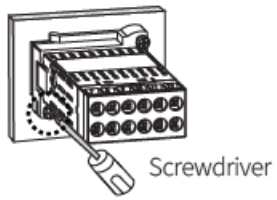


Terminal protection cover

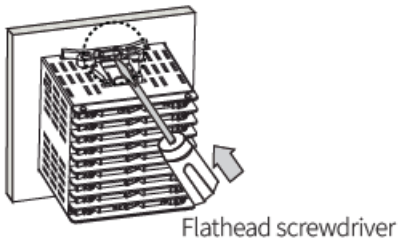


Installation Method

■ TK4N



■ Other series



- After mounting the product to panel with bracket, fasten the bolts by using screwdriver.
- Insert the unit into a panel, fasten the bracket by pushing with a flathead screwdriver.

Errors

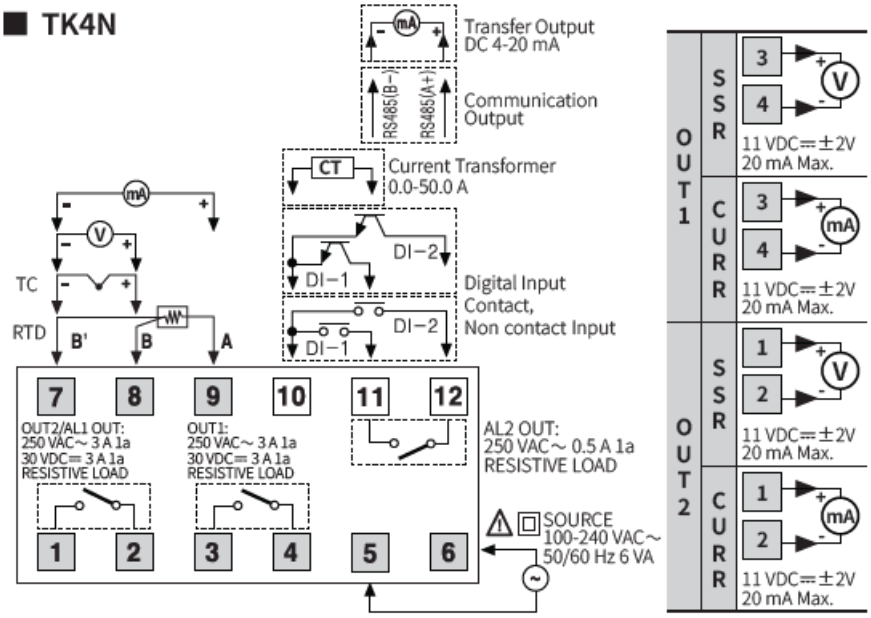
Display	Input	Description	Output	Troubleshooting
	Temperature sensor	Flashes at 0.5 sec interval when input sensor is disconnected or sensor is not connected.	‘Sensor error, MV’ parameter setting value	Check input sensor status.
OPEN				
	Analog	Flashes at 0.5 sec interval when input is over F.S. ±10%.	‘Sensor error, MV’ parameter setting value	Check analog input status.
	Temperature sensor	Flashes at 0.5 sec intervals if the input value is above the input range.	Heating: 0%, Cooling: 100%	
HHHH				
	Analog	Flashes at 0.5 sec intervals if the input value is over 5 to 10% of high limit or low limit value.	Normal output	When input is within the rated input range, this display disappears.
	Temperature sensor	Flashes at 0.5 sec. intervals if the input value is below the input range.	Heating: 100%, Cooling: 0%	
LLLL				
	Analog	Flashes at 0.5 sec intervals if the input value is over 5 to 10% of low limit or high limit value.	Normal output	
ERR	Temperature sensor	Flashes at 0.5 sec intervals if there is error for setting and it returns to the error-before screen.	–	Check setting method.
	Analog			

Connections

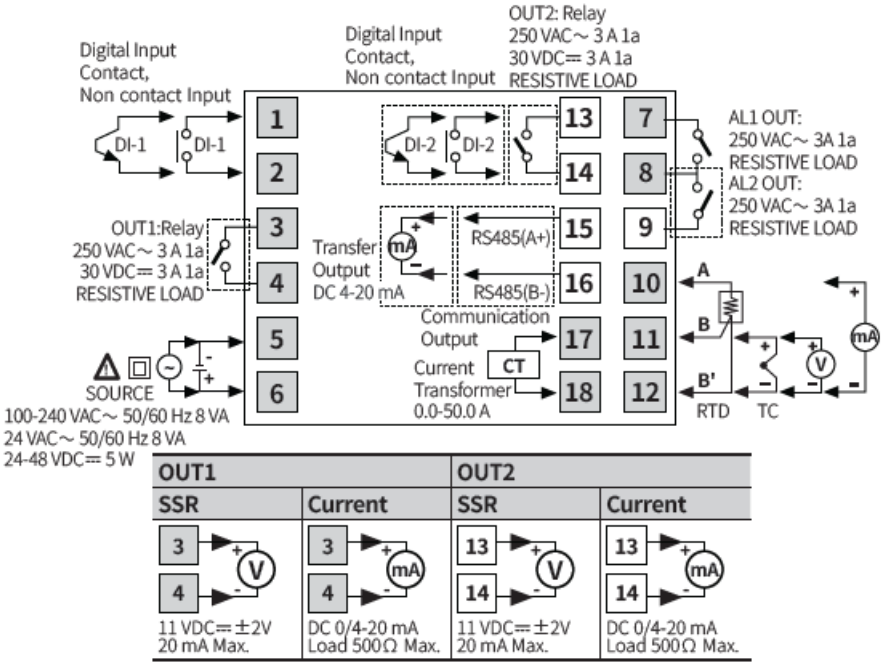
- Shaded terminals are standard model.
- Digital input is not electrically insulated from internal circuits, so it should be insulated when connecting other circuits

TK4N

■ TK4N

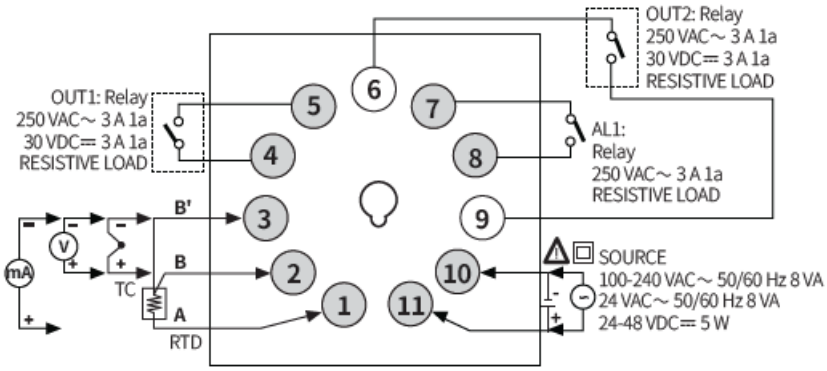


TK4S



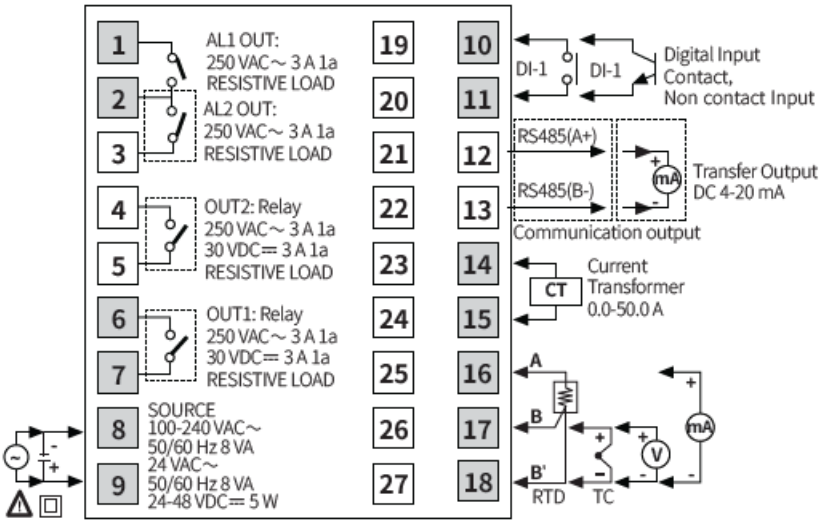
OUT1		OUT2	
SSR	Current	SSR	Current
3 / 4	3 / 4	13 / 14	13 / 14
11 VDC⎓±2V 20 mA Max.	DC 0/4-20 mA Load 500Ω Max.	11 VDC⎓±2V 20 mA Max.	DC 0/4-20 mA Load 500Ω Max.

TK4SP



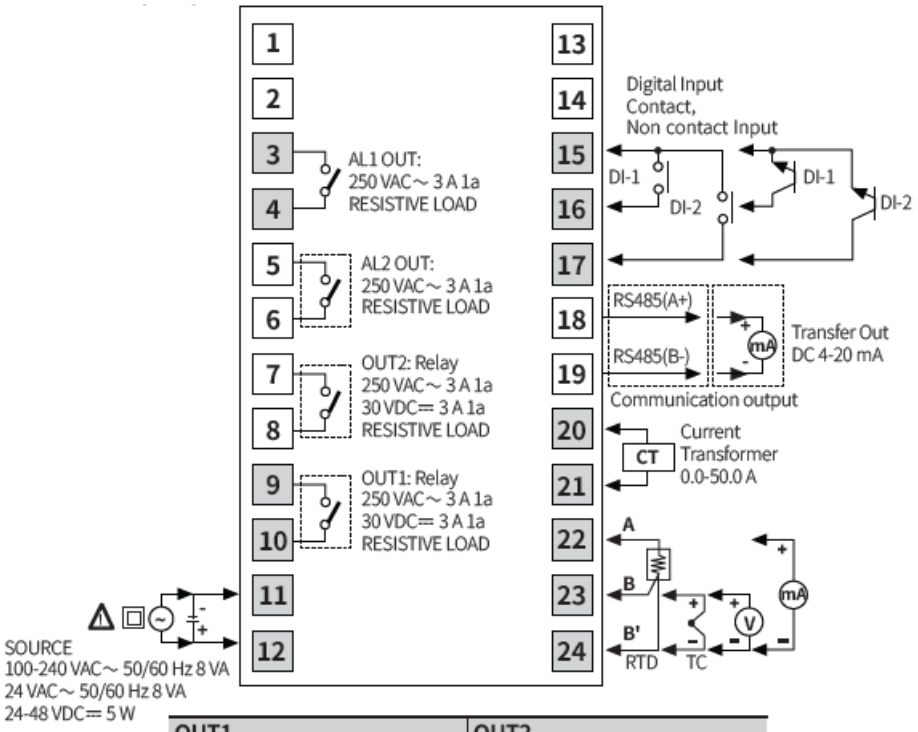
OUT1		OUT2	
SSR	Current	SSR	Current
11 VDC= ±2V 20 mA Max.	DC 0/4-20 mA Load 500 Ω Max.	11 VDC= ±2V 20 mA Max.	DC 0/4-20 mA Load 500 Ω Max.

TK4M



OUT1		OUT2	
SSR	Current	SSR	Current
11 VDC= ±2V 20 mA Max.	DC 0/4-20 mA Load 500 Ω Max.	11 VDC= ±2V 20 mA Max.	DC 0/4-20 mA Load 500 Ω Max.

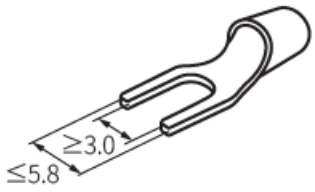
TK4H / W / L



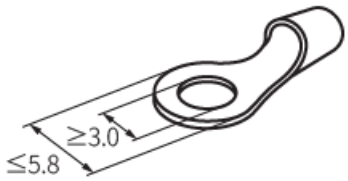
OUT1		OUT2	
SSR	Current	SSR	Current
9 / 10	9 / 10	7 / 8	7 / 8
11 VDC= ±2V 20 mA Max.	DC 0/4-20 mA Load 500 Ω Max.	11 VDC= ±2V 20 mA Max.	DC 0/4-20 mA Load 500 Ω Max.

Crimp Terminal Specifications

- Unit: mm, Use the crimp terminal of follow shape.



Fork crimp terminal



Round crimp terminal

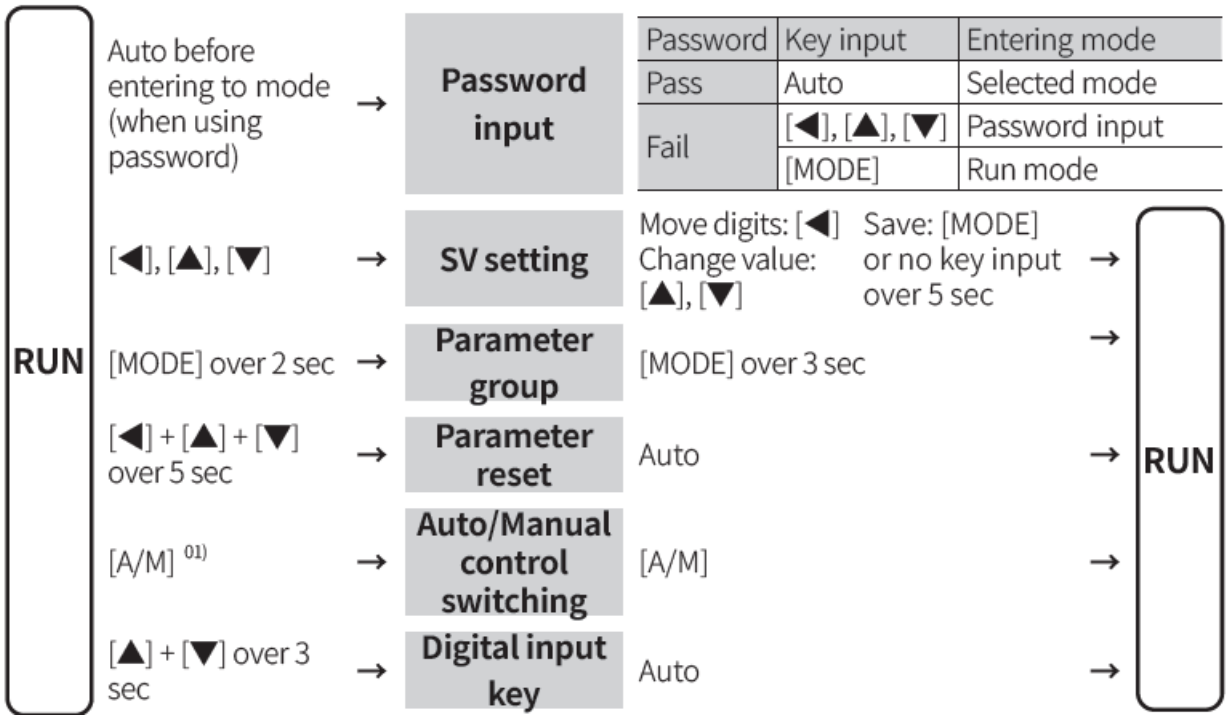
Initial Display When Power is ON

When power is supplied, after all display will flash for 1 sec, model name is displayed sequentially. After input sensor type will flash twice, enter into RUN mode.

	1. All display	2. Model	3. Input specification	4. Run mode
PV display part	8.8.8.8	tC4	tC4	oPEn
SV display part	8.8.8.8	14rn	KCA.H	0

Mode Setting

Mode Setting



1. In case of TK4N / 4S / 4SP model, short press of [MODE] key replaces [A/M] key function.

Parameter Setting

- Some parameters are activated/deactivated depending on the model or setting of other parameters.
- The ‘Parameter mask’ feature, which hide unnecessary or inactive parameters, and the ‘User parameter group’ feature, which quickly and easily set up certain parameters that are frequently used, can be set up in DAQMaster.
- Refer to the user manual for the details.

Parameter 1 group

Parameter	Display	Default
Control output RUN/STOP	r-S	rUn
Multi SV selection	Su-n	Su-0
Heater current monitoring	Ct-A	0.0
Alarm output1 low limit	AL 1.L	1550
Alarm output1 high limit	AL 1.H	1550
Alarm output2 low limit	AL2.L	1550
Alarm output2 high limit	AL2.H	1550
Alarm output3 low limit	AL3.L	1550
Alarm output3 high limit	AL3.H	1550
Multi SV 0	Su-0	0000
Multi SV 1	Su-1	0000
Multi SV 2	Su-2	0000
Multi SV 3	Su-3	0000

Parameter 2 group

Parameter	Display	Default
Auto tuning RUN/STOP	At	oFF
Heating proportional band	H-P	0 10.0
Cooling proportional band	C-P	0 10.0
Heating integral time	H-I	0000
Cooling integral time	C-I	0000
Heating derivative time	H-d	0000
Cooling derivative time	C-d	0000
Dead overlap band	db	0000
Manual reset	rESt	050.0
Heating hysteresis	H.HYS	002
Heating OFF offset	H.oSt	000
Cooling hysteresis	C.HYS	002
Cooling OFF offset	C.oSt	000
MV low limit	L-nu	-100.0
MV high limit	H-nu	100.0
RAMP up change rate	rAnU	000
RAMP down change rate	rAnd	000
RAMP time unit	r.Unt	nIn

Parameter 3 group

Parameter	Display	Default
Input specification	In-t	K CA.H
Temperature unit	Unit	°C
Analog low limit	L-rG	00.00
Analog high limit	H-rG	10.00
Scaling decimal point	dot	0.0
Low limit scale	L-SC	000.0
High limit scale	H-SC	100.0
Display unit	d.Unt	°r/o
Input correction	In-b	0000
Input digital filter	nAu.F	000.1
SV low limit	L-Su	-200
SV high limit	H-Su	1350
Control output mode	o-Ft	HEAt (Normal type)
		H-C (Heating& Cooling type)
Control type	C-nd	PId (Normal type)
		P.P (Heating& Cooling-type)
Auto tuning mode	At.t	tUn1
OUT1 control output selection	oUt1	Curr
OUT1 SSR drive output type	o1.Sr	Stnd
OUT1 current output range	o1.nA	4-20
OUT2 control output selection	oUt2	Curr
OUT2 current output range	o2.nA	4-20
Heating control cycle	H-t	020.0 (Relay)
Cooling control cycle	C-t	002.0 (SSR)

Parameter 4 group

Parameter	Display	Default
Alarm output1 Operation mode	AL-1	duCC
Alarm output1 Option	AL 1t	AL-A
Alarm output1 Hysteresis	A 1HY	001
Alarm output1 contact type	A 1n	no
Alarm output1 ON delay time	A 1on	0000
Alarm output1 OFF delay time	A 1oF	0000
Alarm output2 Operation mode	AL-2	JJdu
Alarm output2 Option	AL2.t	AL-A
Alarm output2 Hysteresis	A2.HY	001
Alarm output2 contact type	A2.n	no
Alarm output2 ON delay time	A2.on	0000
Alarm output2 OFF delay time	A2.oF	0000
Alarm output3 Operation mode	AL-3	oFF
Alarm output3 Option	AL 3t	AL-A
Alarm output3 Hysteresis	A3.HY	001
Alarm output3 contact type	A3.n	no
Alarm output3 ON delay time	A3.on	0000
Alarm output3 OFF delay time	A3.oF	0000
LBA time	LbA.t	0000
LBA band	LbA.b	002 (003)
Analog Transmission output1 Mode	Ao.n1	Pu
Transmission output1 low limit	FS.L1	-200
Transmission output1 high limit	FS.H1	1350
Analog Transmission output2 Mode	Ao.n2	Pu
Transmission output2 low limit	FS.L2	-200
Transmission output2 high limit	FS.H2	1350
Communication address	Adr S	01
Communication speed	bPS	96
Comm. parity bit	PrtY	nonE
Comm. stop bit	StP	2
Response time	rSUt	20
Comm. write	Con U	EnA

Parameter 5 group

Parameter	Display	Default
Multi SV number	nt.Su	1
Digital input key	di-K	StoP
Digital input1 Terminal Function	di-1	oFF
Digital input2 Terminal Function	di-2	oFF
Manual control, initial MV	1t.nu	AUto
Manual control, preset MV	Pr.nu	000.0
Sensor error MV	Er.nu	000.0
Control stop MV	St.nu	000.0
Control stop alarm output	St.AL	Cont
User level	USEr	Stnd
SV setting lock	LC.Su	oFF
Parameter 1 group lock	LC.P1	oFF
Parameter 2 group lock	LC.P2	oFF
Parameter 3 group lock	LC.P3	oFF
Parameter 4 group lock	LC.P4	oFF
Parameter 5 group lock	LC.P5	oFF
Password setting	Pud	0000

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Documents / Resources

	Autonics TCD210240AC Simultaneous Heating and Cooling Output PID Temperature Controllers [pdf] Instruction Manual TCD210240AC Simultaneous Heating and Cooling Output PID Temperature Controllers, TCD210240AC, Simultaneous Heating and Cooling Output PID Temperature Controllers, Heating and Cooling Output PID Temperature Controllers, Cooling Output PID Temperature Controllers, Output PID Temperature Controllers, PID Temperature Controllers, Temperature Controllers, Controllers

References

- autonics.com