



# AUTOMATIONDIRECT E185989 Modbus Gateway User Manual

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**MB-GATEWAY  
HARDWARE USER MANUAL**

Please include the Manual Number and the Manual Issue, both shown below, when communicating with Technical Support regarding this publication.


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Publication History		
Issue	Date	Description of Changes
1st Edition	06/11	Original issue
Rev. A	01/12	Added Example 4 to Appendix
Rev. B	07/12	Added IP address reset note.
Rev. C	10/13	Added Autodetection notes. Added TCP to RTU diagrams.
Rev. D	02/16	Revised product photo
Rev E	09/17	Several minor revisions
Rev F	10/18	Minor revision to Appendix A, Application Examples
Rev G	02/20	Added Appendix C, Security Considerations for Control Systems Networks
Rev H	02/21	Added failsafe receiver to feature list

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