



Instructions for Super Fill High Build Primer

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SURFACE PREPARATION, CURED PAINT SURFACES

Wash surfaces with a mild detergent and hot water. Rinse with clean water and wipe dry with a clean cloth.

Solvent clean with wax and grease remover. On fiberglass and SMC surfaces, pay attention to not saturate any exposed fibers. Wipe dry with a clean cloth. For spot repairs, scuff sand area where primer will be applied. For overall refinishing sand the entire car with 180-220 grit sandpaper. After sanding, blow off with clean, dry, compressed air.

MIXING INSTRUCTIONS FOR PRIMER 4:1

4 Parts HQP-3000 Super Fill Primer to 1 Part HQA Activator.

Once catalyzed, HQP-3000 is ready to spray.

Optional Sealer Mix 4 Parts HQP-3000 to 1 Part HQA Activator to 1 Part HQR Reducer.

APPLICATION INSTRUCTIONS FOR PRIMER

Adjust air pressure at the gun to around 30 psi. A HVLP gravity feed spray gun with a tip size of 1.8mm or 2.0mm is recommended. Use less pressure to minimize over spray on small jobs. Apply 2-3 medium wet coats at a gun distance of 8 -12 inches as needed to fill voids and block sand with 180 to 320 grit sandpaper. Allow 10 to 15 minutes flash time between coats. Recoat times will vary with temperature, air movement and film thickness. Insufficient flash time will promote slow hardness development of the topcoat system. Allow 1-2 hours air-dry prior to sanding. Finish sand repaired area with 320-400 grit sandpaper using a DA Sander or wet hand sand before applying topcoat.

NOTE:

For maximum corrosion protection, prime large areas of bare metal with an etch/wash primer or treat with metal conditioner.

POT LIFE

3-4 Hours after activator is added


CLEANING

Clean Spray Gun with lacquer thinner immediately after use.

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Documents / Resources

	<p>AUTO PAINT HQ HQP-3000 Super Fill High Build Primer [pdf] Instructions</p> <p>HQP-3000, HQA, HQR, HQP-3000 Super Fill High Build Primer, HQP-3000, Super Fill High Build Primer, Fill High Build Primer, High Build Primer, Build Primer</p>
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References

- [User Manual](#)

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