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Aoxun G77001

Aoxun 12x20 Carport Canopy (Model G77001) Instruction Manual

Your guide to assembly, operation, and maintenance.

1. Introduction

Thank you for choosing the Aoxun 12x20 Carport Canopy. This portable vehicle shelter is designed to provide protection for your car, truck, SUV, or boat from sun, rain, and dust. Its versatile design also allows it to be used as an outdoor storage shed or a temporary event tent. This manual provides essential information for the safe assembly, operation, and maintenance of your carport.

Image: The Aoxun 12x20 Carport Canopy providing shelter for a green SUV.

Key features include a heavy-duty galvanized steel frame, durable polyethylene fabric, removable sidewalls, and roll-up windows for adjustable airflow and access.

2. Important Safety Warnings

- **Weather Conditions:** This carport is designed for temporary outdoor vehicle storage and is **not** intended for use in extreme weather conditions such as heavy wind, ice, or heavy snow. Disassemble or secure the carport appropriately during adverse weather forecasts.
- **Anchoring:** Always ensure the carport is properly anchored to the ground to prevent movement or collapse, especially in windy conditions.
- **Assembly:** Assembly requires at least 2-3 adults. Follow all instructions carefully to ensure structural integrity.
- **Clearance:** Ensure adequate clearance around the carport and avoid placing it near power lines or other hazards.
- **Fire Hazard:** Keep all heat sources and open flames away from the canopy fabric.

3. Package Contents

Before beginning assembly, unpack all components and verify that all parts are present and undamaged. Refer to the detailed parts list included in your product packaging for specific quantities and identification. Generally, your package will include:

- Galvanized Steel Frame Components (poles, connectors, base plates)
- Polyethylene Canopy Fabric (roof cover)

- Removable Sidewalls (with zippered doors and roll-up windows)
- Elastic Ball Straps and other securing hardware
- Ground Anchors/Stakes
- Assembly Instructions Manual

Image: Key components of the heavy-duty metal frame, including base plates and connectors.

4. Assembly Instructions

The Aoxun Carport Canopy is designed for easy assembly, requiring no special tools. We recommend 2-3 adults for efficient and safe setup. Follow the step-by-step instructions provided in your package for detailed guidance. Below is a general overview of the assembly process:

1. **Site Selection:** Choose a level, clear area for assembly, ensuring sufficient space around the carport for installation and future use.
2. **Frame Assembly:** Connect the galvanized steel poles according to the provided diagrams. Ensure all connections are secure. The parts are labeled for easy identification.
3. **Canopy Installation:** Carefully drape the polyethylene canopy fabric over the assembled frame. Ensure it is centered and evenly distributed.
4. **Secure Canopy:** Use the elastic ball straps or other provided fasteners to securely attach the canopy to the frame.
5. **Sidewall Attachment:** Attach the removable sidewalls and zippered doors to the frame using the integrated fasteners (e.g., Velcro, ties).
6. **Anchoring:** Securely anchor the carport to the ground using the provided stakes or other appropriate anchoring methods for your specific ground type. This step is crucial for stability.

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Video: An official demonstration of the Aoxun 12x20 ft Carport, showcasing its features and providing visual guidance for assembly and use.

5. Operation and Features

5.1 Removable Sidewalls and Roll-up Windows

Your carport includes 4 removable sidewalls, 2 zippered doors, and 4 roll-up windows. These features allow for flexible configuration:

- **Adjust Airflow:** Roll up the windows to allow air circulation and reduce heat buildup inside the carport.
- **Access:** Unzip the doors for easy vehicle entry and exit.
- **Open-Sided Setup:** Detach side panels completely for an open-sided canopy, ideal for events or when maximum ventilation is desired.
- **Full Enclosure:** Keep all panels attached and doors closed for maximum protection against elements.

Image: Detail of the double-layer ventilation system with mesh windows for airflow and insect protection.

5.2 Multi-Purpose Use

Beyond vehicle protection, this carport can serve various functions:

- **Outdoor Storage Shed:** Store lawn equipment, tools, or other outdoor items.
- **Party Tent:** Provide shaded space for outdoor gatherings and events.
- **Boat Garage:** Protect boats from weather elements.

Image: Examples of the carport's versatile uses, including boat storage, general outdoor storage, and as a party tent.

6. Care and Maintenance

- **Cleaning Fabric:** Clean the polyethylene canopy and sidewalls with mild soap and water. Rinse thoroughly and allow to air dry completely before storage to prevent mildew. Do not use harsh chemicals or abrasive cleaners.
- **Cleaning Frame:** Wipe down the galvanized steel frame with a damp cloth to remove dirt and debris. Inspect for any signs of rust or damage.
- **Regular Inspection:** Periodically check all frame connections, canopy fasteners, and ground anchors to ensure they are secure and in good condition. Tighten any loose connections.
- **Weather Preparedness:** While the canopy is UV-resistant and waterproof, it is crucial to monitor weather forecasts. In anticipation of strong winds, heavy rain, or snow, consider disassembling the carport or reinforcing its anchoring to prevent damage.
- **Storage:** If disassembling for seasonal storage, ensure all fabric components are clean and completely dry. Store frame components in a dry place to prevent corrosion.

Image: Visual representation of the carport's resistance to various weather elements.

7. Troubleshooting

7.1 Common Issues and Solutions

- **Canopy Sagging:** Ensure the frame is fully assembled and all poles are correctly seated. Check that the canopy fabric is evenly distributed and tightly secured with all straps.
- **Water Pooling on Roof:** Verify the frame is level and the canopy is taut. Adjust tension if necessary. Ensure proper drainage around the base.
- **Instability/Wobbling:** Confirm all frame connections are secure. Ensure the carport is properly anchored to the ground on all sides. Re-check the levelness of the installation site.
- **Difficulty Zipping Doors:** Ensure the fabric is not caught in the zipper. Check that the frame is not twisted, which could put tension on the fabric.

If you encounter issues not listed here or require further assistance, please contact customer support.

8. Product Specifications

Image: Detailed dimensions of the Aoxun 12x20 Carport Canopy.

Feature	Detail
Brand	Aoxun

Model Number	G77001
Dimensions (L x W x H)	236"L x 144"W x 110"H (20ft x 12ft x 9.17ft)
Floor Area	240 square feet
Material (Frame)	Galvanized Steel
Material (Canopy)	Thickened Polyethylene Fabric
Color	Gray
Item Weight	94 pounds
Water Resistance Level	Waterproof
UV Light Protection	Yes
Recommended Use	Carport, Vehicle Shelter, Outdoor Storage, Party Tent

9. Warranty and Customer Support

9.1 Return Policy

This product is typically covered by a 30-day return policy from the date of purchase. Please refer to your retailer's specific return policy for detailed terms and conditions regarding refunds or replacements.

9.2 Customer Support

For any questions, concerns, or assistance with your Aoxun 12x20 Carport Canopy, please contact Aoxun Direct customer support. You can typically find contact information through your purchase platform or by visiting the official Aoxun store page:

Visit the Aoxun Store on Amazon

Please have your model number (G77001) and purchase details ready when contacting support.

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