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› HGIYA Electric Cup Sealer (Model 26F1k20j0187) Instruction Manual

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HGIYA Electric Cup Sealer (Model 26F1k20j0187) Instruction Manual

Fully Automatic 350W Sealing Machine

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INTRODUCTION

This manual provides instructions for the safe and efficient operation of your HGIYA Electric Cup Sealer, Model 26F1k20j0187. This fully automatic 350W sealing machine is designed for packaging various beverages such as milk tea, soy milk, coffee, and smoothies. It is suitable for use in commercial settings like restaurants, beverage stores, and coffee shops.



Figure 1: HGIYA Electric Cup Sealer, Model 26F1k20j0187.

SETUP

Unpacking and Placement

1. Carefully remove the cup sealer from its packaging.
2. Inspect the machine for any signs of damage during transit. Contact customer support immediately if damage is found.
3. Place the machine on a stable, level, and heat-resistant surface. Ensure adequate ventilation around the unit.
4. Keep the machine away from water sources and direct heat.

Power Connection

- Ensure the power switch is in the OFF position.
- Connect the power cord to a grounded electrical outlet with the correct voltage (refer to specifications).

Film Roll Installation

1. Locate the film winding device at the top of the machine.
2. Carefully load the appropriate sealing film roll onto the designated spindle. Ensure the film unwinds correctly.
3. Thread the film through the guides and under the inductive electric eye, ensuring it is properly aligned for sealing.
4. Secure the film in place according to the machine's design.



Figure 2: Key components for film installation, including the bearing type film winding device and inductive electric eye.

OPERATION

Power On and Heating

1. Turn on the main power switch.
2. The digital display will illuminate. Allow approximately one minute for the machine to reach the optimal sealing temperature (145°C-165°C or 293°F-329°F). The temperature can be monitored on the display.

Control Panel Overview

The machine features a digital display and touch screen control panel for easy operation. It offers both automatic and manual sealing modes.



Figure 3: Control panel with options for automatic and manual operation. Temperature and cup count are displayed.

Selecting Operating Mode

- **Automatic Mode:** Recommended for high-volume sealing. The machine automatically detects the cup and initiates the sealing process.
- **Manual Mode:** Suitable for lower volume or specific sealing requirements. The user manually controls the sealing cycle.

Sealing Process

1. Place a cup (up to 20cm height, 90/95mm caliber) filled with beverage into the cup holder. Ensure the cup is compatible with PP, PE, or PC materials.
2. If in automatic mode, the machine will detect the cup and begin sealing. If in manual mode, activate the sealing cycle via the control panel.
3. The machine will seal the cup and advance the film.
4. Remove the sealed cup.

Adjusting Sealing Parameters

- **Temperature:** Use the control panel to adjust the heating temperature (145°C-165°C) based on the type of sealing film and cup material.
- **Sealing Time:** Manual adjustments to sealing time can be made for optimal results with different cup types.
- The inductive electric eye ensures precise film tracking, minimizing waste.



Figure 4: The machine accommodates cups with 90mm or 95mm caliber and can seal PP, PE, and PC materials.

MAINTENANCE

Daily Cleaning

- Before cleaning, ensure the machine is powered off and unplugged.
- Wipe down the exterior surfaces with a damp cloth. Avoid using abrasive cleaners or solvents.
- Clean the cup holder and sealing area to remove any spills or residue.

Film Path Inspection

- Regularly check the film path for any film residue or obstructions.
- Ensure the inductive electric eye is clean and free from debris to maintain accurate film tracking.

Storage

- When not in use for extended periods, store the machine in a dry, clean environment.

TROUBLESHOOTING

Problem	Possible Cause	Solution
Machine does not power on.	No power supply; power cord loose; main switch off.	Check power outlet; ensure power cord is securely plugged in; turn on main switch.
Poor sealing quality (leaks, incomplete seal).	Incorrect temperature setting; wrong film type for cup material; film misalignment; worn sealing plate.	Adjust temperature (145°C-165°C); ensure correct film for PP/PE/PC cups; re-align film; contact support for sealing plate inspection.

Problem	Possible Cause	Solution
Film does not advance or jams.	Film improperly loaded; film path obstructed; inductive electric eye dirty.	Re-load film correctly; clear any obstructions; clean the inductive electric eye.
Cup not detected in automatic mode.	Inductive electric eye obstructed or dirty; cup not placed correctly.	Clean the inductive electric eye; ensure cup is centered in the holder.

SPECIFICATIONS

Feature	Detail
Brand	HGIYA
Model Number	26F1k20j0187
Type	Fully Automatic Electric Cup Sealer
Power	350W
Sealing Speed	600-800 cups/hour
Sealable Caliber	90mm / 95mm
Maximum Sealing Cup Height	20cm
Applicable Cup Materials	PP, PE, PC
Temperature Range	145°C-165°C (293°F-329°F)
Dimensions (L x W x H)	250mm x 390mm x 530mm (9.8in x 15.4in x 20.8in)
Weight	21kg (46.3lb)
Color	Black

Product Parameter Information

Black Deluxe Edition

White Deluxe Edition



Note: There will inevitably be more and less errors in manual measurement.
The detailed size is based on the actual object, please understand!

Sealed Cup	PP/PE/PC	Cup Height	Below 20CM
Sealing Speed	600-800 cups/hour	Sealable Caliber	90/95mm
Rated Power	350W	Machine Weight	21kg/46.3lb

Figure 5: Detailed product parameters including dimensions, sealing speed, and power.

WARRANTY INFORMATION

Specific warranty details are typically provided with your purchase documentation. Please refer to the warranty card or contact the seller for information regarding coverage and terms.

CUSTOMER SUPPORT

For technical assistance, troubleshooting beyond this manual, or spare parts inquiries, please contact your retailer or the manufacturer's customer service. Have your model number (26F1k20j0187) and purchase date ready when contacting support.

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