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**137.22**

# Instruction Manual: Generic Replacement Belt for Craftsman Disk Sander Model 137.215360

Model: 137.22

## 1. Introduction

This manual provides essential instructions for the safe and effective installation, operation, and maintenance of the Generic replacement belt, model 137.22. This belt is specifically designed for use with the Craftsman Disk Sander, model 137.215360. Proper adherence to these instructions will ensure optimal performance and extend the lifespan of your sanding equipment.

## 2. Safety Information

Always prioritize safety when working with power tools. Failure to follow these safety guidelines may result in serious injury or damage to equipment.

- **Disconnect Power:** Before performing any installation, maintenance, or troubleshooting, always ensure the Craftsman Disk Sander is unplugged from its power source.
- **Wear Personal Protective Equipment (PPE):** Always wear safety glasses, hearing protection, and a dust mask when operating or servicing sanding equipment.
- **Refer to Sander Manual:** This manual pertains specifically to the replacement belt. Always consult the original Craftsman Disk Sander Model 137.215360 instruction manual for comprehensive safety warnings and operating procedures.
- **Inspect Components:** Before each use, inspect the belt and sander for any signs of damage, wear, or loose parts. Do not operate if damage is present.

## 3. Package Contents

Verify that all items are present upon opening the package:

- 1 x Generic Replacement Belt (Model 137.22)

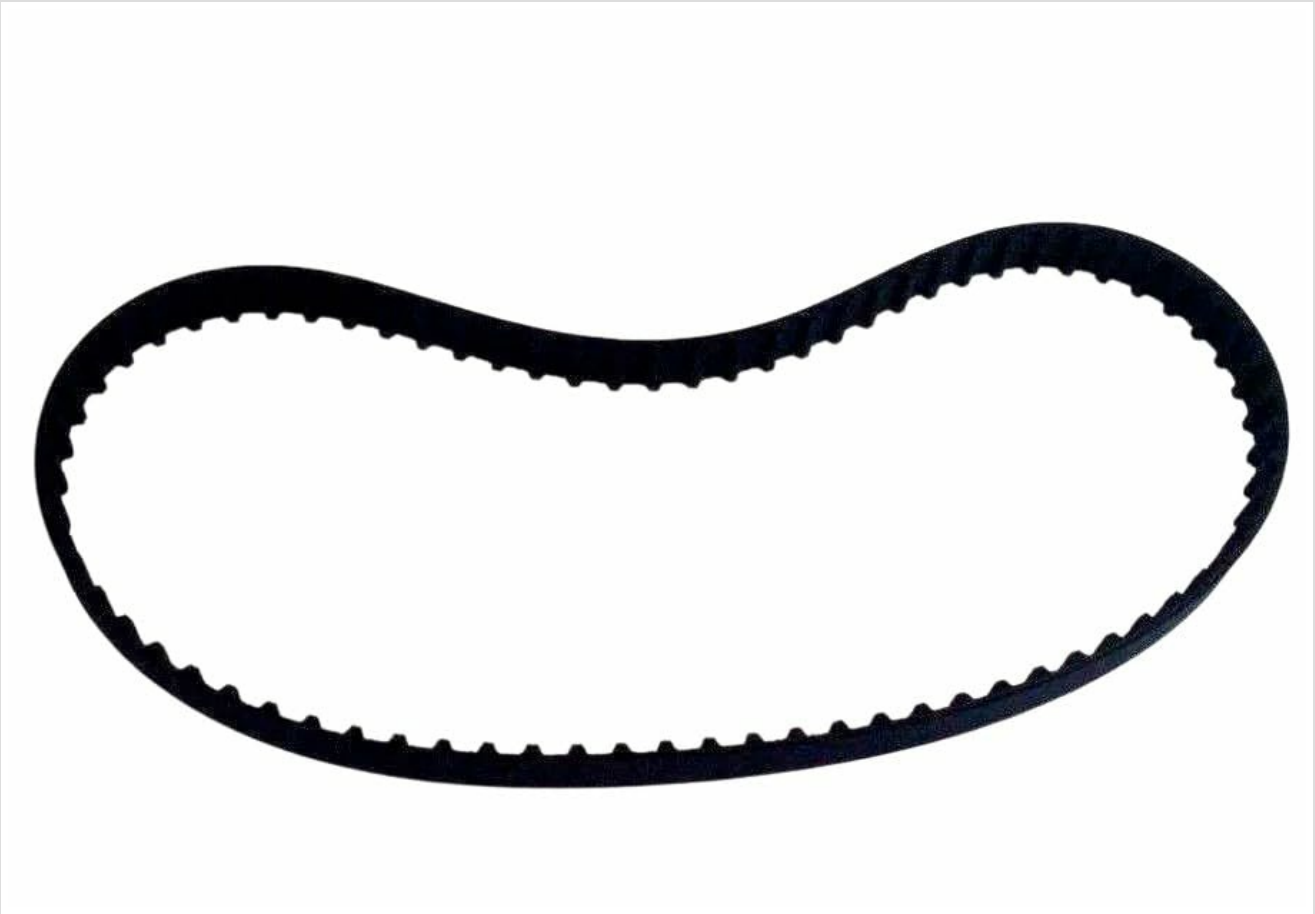


*Image: Generic Replacement Belt, Model 137.22. This image shows the replacement belt, which is a continuous loop designed for power sanding applications.*

## 4. Installation (Setup)

Follow these steps to replace the belt on your Craftsman Disk Sander Model 137.215360. Always refer to your sander's original manual for specific instructions regarding belt tensioning and alignment mechanisms, as these may vary slightly.

1. **Disconnect Power:** Ensure the sander is unplugged from the electrical outlet.
2. **Access Belt Area:** Locate and open the belt housing cover on your Craftsman Disk Sander. This typically involves releasing latches or removing screws.
3. **Remove Old Belt:** Carefully remove the worn or damaged belt from the pulleys. Note its orientation if applicable.
4. **Install New Belt:** Place the new Generic replacement belt (Model 137.22) onto the pulleys. Ensure it is seated correctly and centered.
5. **Adjust Tension and Tracking:** Adjust the belt tensioning mechanism according to your Craftsman sander's manual. The belt should be taut but not overly tight, allowing for smooth rotation without slipping. Adjust the tracking mechanism to ensure the belt runs centrally on the pulleys without rubbing against the housing edges.
6. **Secure Housing:** Close and secure the belt housing cover.
7. **Test Operation:** Plug in the sander and briefly turn it on to observe the belt's tracking. Make any necessary fine adjustments to the tracking while the sander is running, if your sander model allows for this safely. If not, unplug and adjust.

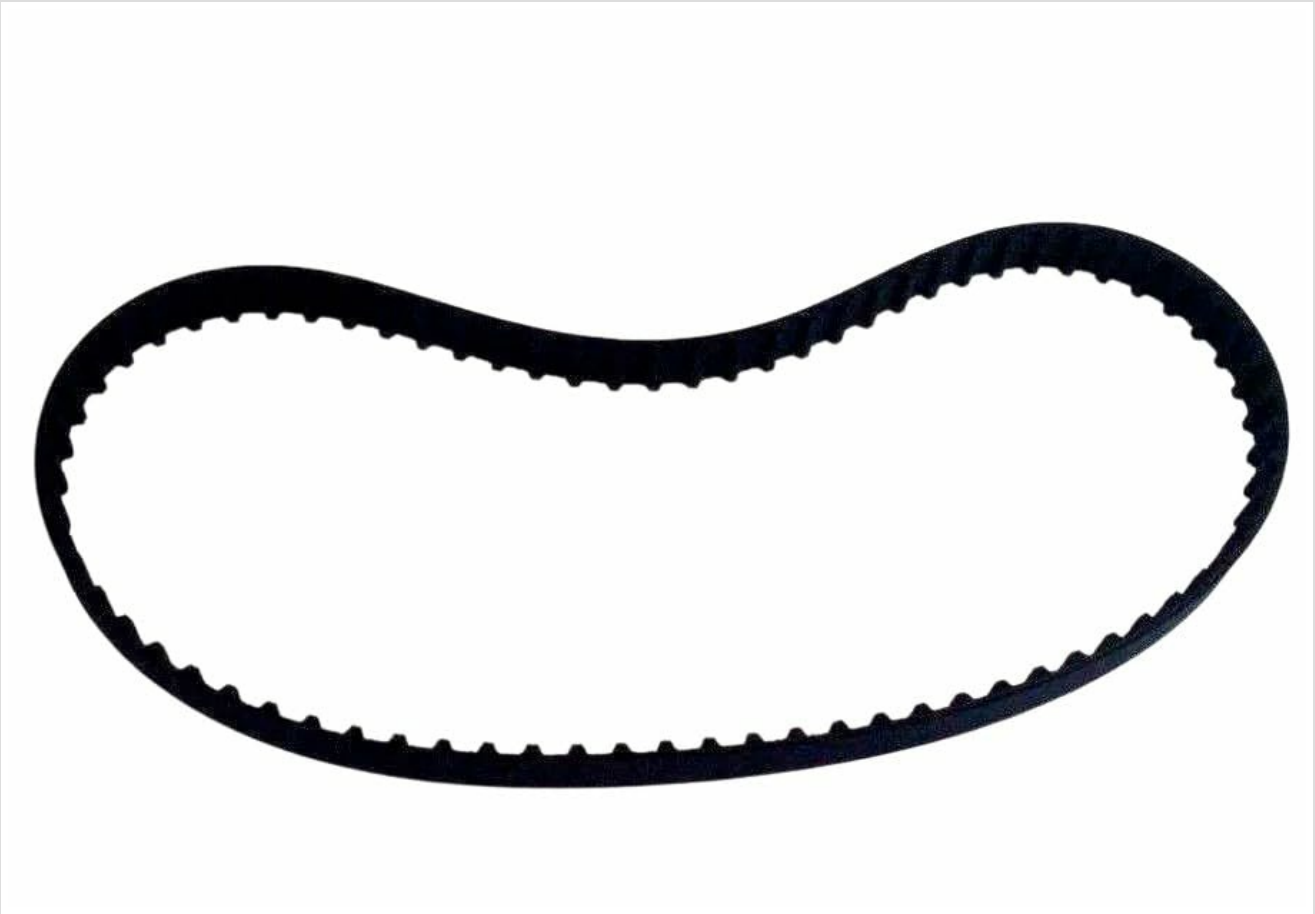


*Image: Illustrative image of the replacement belt. This image represents the type of belt being installed, which is crucial for the power transfer in a disk sander.*

## 5. Operation

Once the new belt is installed and properly tensioned, your Craftsman Disk Sander Model 137.215360 is ready for use. Always operate the sander according to its original manufacturer's instructions.

- **Pre-Operation Check:** Before each use, confirm the belt is properly seated, tensioned, and tracking correctly.
- **Sanding Technique:** Apply even, moderate pressure. Avoid excessive force, which can cause the belt to slip, wear prematurely, or damage the sander.
- **Material Compatibility:** Ensure the grit of the sanding disc (not included with this belt) is appropriate for the material being sanded.

## 6. Maintenance

Regular maintenance of your replacement belt will ensure consistent performance and prolong its life.

- **Inspection:** Periodically inspect the belt for signs of wear, cracking, fraying, or glazing. Replace the belt immediately if any significant wear is observed.
- **Cleaning:** Keep the belt and pulley area free from dust and debris. A stiff brush or compressed air can be used to clean the belt and surrounding components when the sander is unplugged.
- **Storage:** Store the sander and spare belts in a clean, dry environment, away from direct sunlight and extreme temperatures.

## 7. Troubleshooting

If you encounter issues with your Craftsman Disk Sander after installing the new belt, consider the following common problems and solutions:

| Problem | Possible Cause | Solution |
|---|---|---|
| Belt slips or loses power | Insufficient belt tension; Belt is worn or glazed; Excessive pressure during sanding. | Adjust belt tension according to sander manual; Replace the belt if worn; Reduce sanding pressure. |
| Belt runs off track or rubs housing | Improper belt tracking adjustment; Pulleys are misaligned or damaged. | Adjust belt tracking mechanism; Inspect pulleys for damage and replace if necessary (refer to sander manual). |
| Excessive noise or vibration | Belt is too tight or too loose; Belt is damaged; Debris in belt path. | Adjust belt tension; Inspect and replace belt if damaged; Clean belt and pulley area. |

If problems persist after attempting these solutions, consult a qualified service technician or refer to your Craftsman Disk Sander's comprehensive troubleshooting guide.

## 8. Specifications

Key specifications for the Generic Replacement Belt (Model 137.22):

- **Product Type:** Replacement Belt for Power Belt Sanders
- **Compatibility:** Craftsman Disk Sander Model 137.215360
- **Model Number (Belt):** 137.22
- **Dimensions (Approximate):** 24"L x 4"W x 2"H (as packaged/folded)
- **Shape:** Belt (Continuous Loop)
- **Grit Type:** Coated Abrasive (Note: This refers to the belt's material, not the sanding disc grit)
- **Weight:** Approximately 2.5 pounds

## 9. Warranty and Support

This Generic replacement belt is manufactured to high-quality standards. While specific warranty details are not provided in this manual, most replacement parts come with a limited manufacturer's warranty against defects in materials and workmanship.
For warranty claims or technical support, please contact the retailer or the manufacturer of the replacement belt. When contacting support, please have your purchase information and the belt's model number (137.22) available. For support related to your Craftsman Disk Sander Model 137.215360, please refer to the original sander's documentation or contact Craftsman customer service.


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