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VEVOR HC-25L

VEVOR 600W Electric Grain Mill Grinder (Model HC-25L) User Manual

Model: HC-25L | Brand: VEVOR

Introduction | Safety Instructions | Product Components | Setup | Operation | Maintenance | Troubleshooting | Specifications | Warranty & Support

1. Introduction

This manual provides essential information for the safe and efficient operation of your VEVOR 600W Electric Grain Mill Grinder, Model HC-25L. Please read these instructions thoroughly before first use and retain for future reference.
The VEVOR Electric Grain Mill Grinder is designed for pulverizing various dry materials. It is suitable for use in diverse settings including ranches, farms, kitchens, households, and laboratories.

Suitable Materials for Grinding:

- Coffee Beans
- Dried Grains (e.g., wheat, soybeans, corn)
- Spices (e.g., pepper, cinnamon, anise)
- Nuts (dry)

Materials Not Suitable for Grinding:

- Fruits
- Meat
- Oily Nuts (due to potential clogging and motor strain)
- Sugar (can melt and stick)
- Salt (can cause corrosion)

Note: This machine is designed exclusively for dry materials.



Figure 1: Overview of suitable and unsuitable materials for grinding.

2. Safety Instructions

To ensure safe operation and prevent injury or damage, please observe the following safety precautions:

- Always wear eye protection and gloves when operating or cleaning the grinder.
- Ensure the machine is placed on a stable, level surface before operation.
- Keep hands and foreign objects away from the feed inlet and grinding chamber during operation.
- Do not operate the grinder with wet hands or in wet conditions.
- Unplug the machine from the power outlet before assembling, disassembling, cleaning, or performing any maintenance.
- Never attempt to grind materials not specified as suitable, especially wet, fresh, or oily substances, as this can damage the motor or blades.
- Keep children and pets away from the appliance during operation.
- Do not overload the grinder. Follow recommended capacity guidelines.
- If the machine malfunctions or makes unusual noises, immediately turn it off and unplug it.
- Ensure all components are correctly assembled and secured before starting the machine.

3. Product Components

The VEVOR Electric Grain Mill Grinder comes with the following components:

- 1 x Electric Grain Mill Grinder Unit
- 1 x User Manual (this document)
- 1 x Wrench
- 2 x Blades (spare)
- 2 x Carbon Brushes (spare)
- 4 x Screens (interchangeable, for different fineness levels)

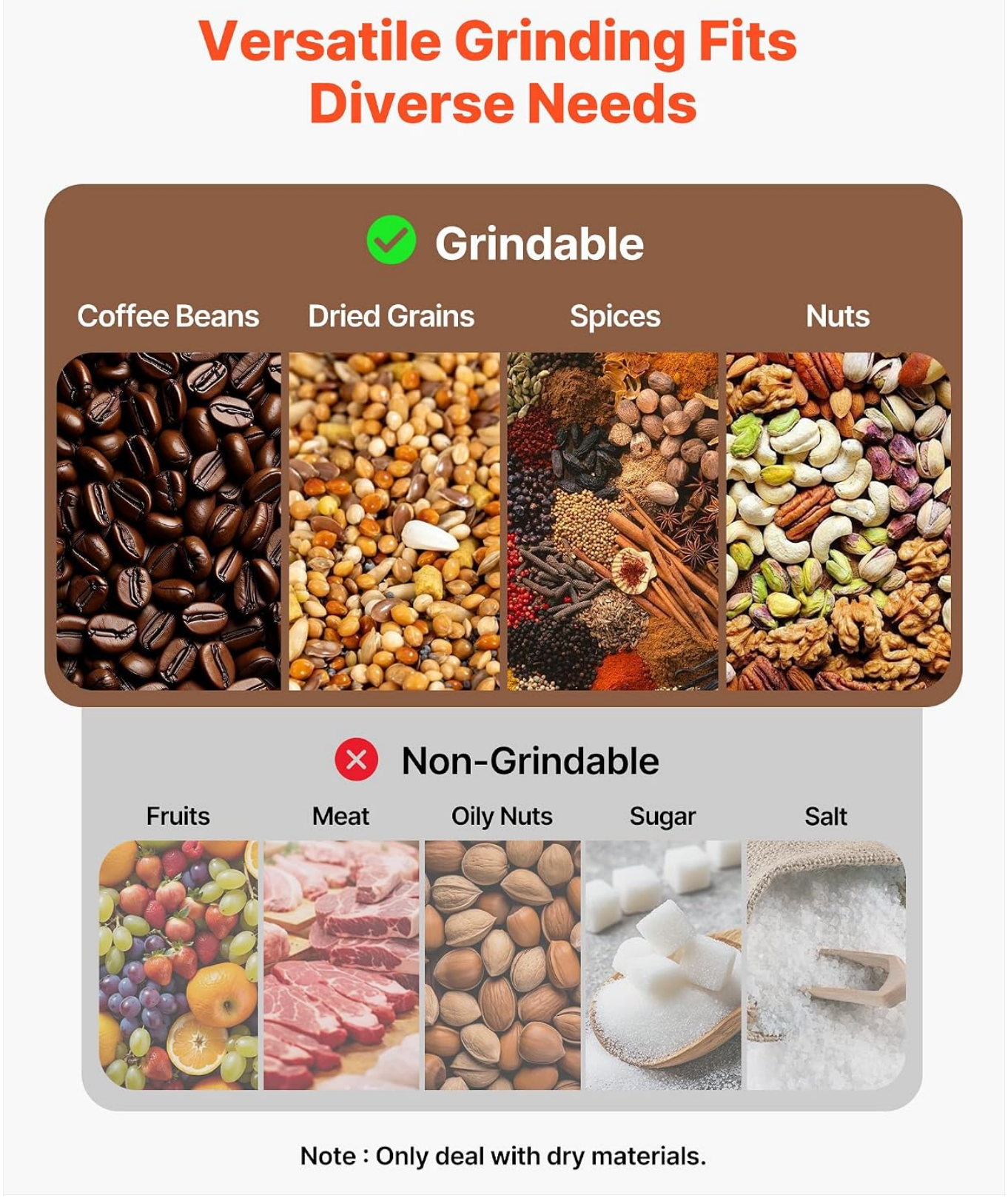

Figure 2: Main unit of the VEVOR Electric Grain Mill Grinder.



Item Model Number: **HC-25L**
Rated Power: **600W**
Capacity: **25L**
Rotational Speed: **15,000 rpm**
Grinding Fineness: **3-8 mm**
Net Weight: **13.7 lbs / 6.2 kg**

Continuous Working Time:
Within 1 hour recommended
Main Materials: **Housing: PP**
Product Dimensions:
15.4 × 12.6 × 32 in /
390 × 320 × 815 mm

Accessoriest:
1 x Wrench **2 x Blades**
4 x Screens **2 x Carbon brushes** **1 x User manual**

Figure 3: Galvanized sharp blades for efficient grinding.

4. Setup Instructions

Follow these steps to prepare your grain mill grinder for operation:

1. **Attach the Desired Sieve:** Select one of the five interchangeable screens (3mm, 4mm, 5mm, 6mm, or 8mm) based on your desired fineness. Place the chosen sieve into the grinding chamber and secure it firmly using the provided wrench.



Figure 4: Step 1 - Attaching the sieve with a wrench.

2. **Install and Secure the Hopper:** Place the main grinding unit (with the hopper) onto the collection barrel. Ensure it is properly aligned. Secure the unit to the barrel using the latches on the sides.



Figure 5: Step 2 - Installing and securing the hopper to the collection barrel.

3. **Connect Power:** Plug the power cord into a suitable electrical outlet.

5. Operating Instructions

Once the grinder is set up, follow these steps for grinding:

1. **Pour Dry Grains:** Carefully pour your dry grains, spices, or other suitable materials into the feed inlet at the top of the hopper. Do not overfill. The hopper has a capacity of 25 liters.



Figure 6: Step 3 - Pouring dry grains into the feed inlet.

2. **Start Grinding:** Press the green "ON" switch to start the grinding process. The 600W motor will operate at 15,000 RPM for efficient grinding.



Figure 7: Step 4 - Pressing the green switch to begin grinding.

3. **Monitor Fineness:** The grinder comes with 5 interchangeable sieves (3mm, 4mm, 5mm, 6mm, 8mm) allowing you to control the fineness of the ground material.



Figure 8: Visual guide to fineness levels with different sieves.

4. **Collect Ground Material:** Once grinding is complete, press the red "OFF" switch to stop the machine. Unlatch the main unit from the collection barrel and carefully remove the ground material.



Figure 9: Step 5 - Collecting the ground material from the barrel.

Official Product Video:

▶ **Watch video online**
VEVOR Electric Grain Mill Grinder

Video 1: Demonstrates the setup and operation of the VEVOR Electric Grain Mill Grinder, including attaching sieves, pouring grains, and collecting the finished product.

6. Maintenance

Regular cleaning and proper storage will extend the lifespan of your grinder.

1. **Cleaning:** After each use, unplug the machine. The hopper and collection barrel are detachable for easy cleaning. Wash these parts with water and mild detergent. Ensure they are completely dry before reassembly.
2. **Motor Care:** **IMPORTANT:** Keep the motor part of the grinder dry at all times. Do not immerse the main unit in water or allow water to enter the motor housing. Water damage to the motor will void the warranty.

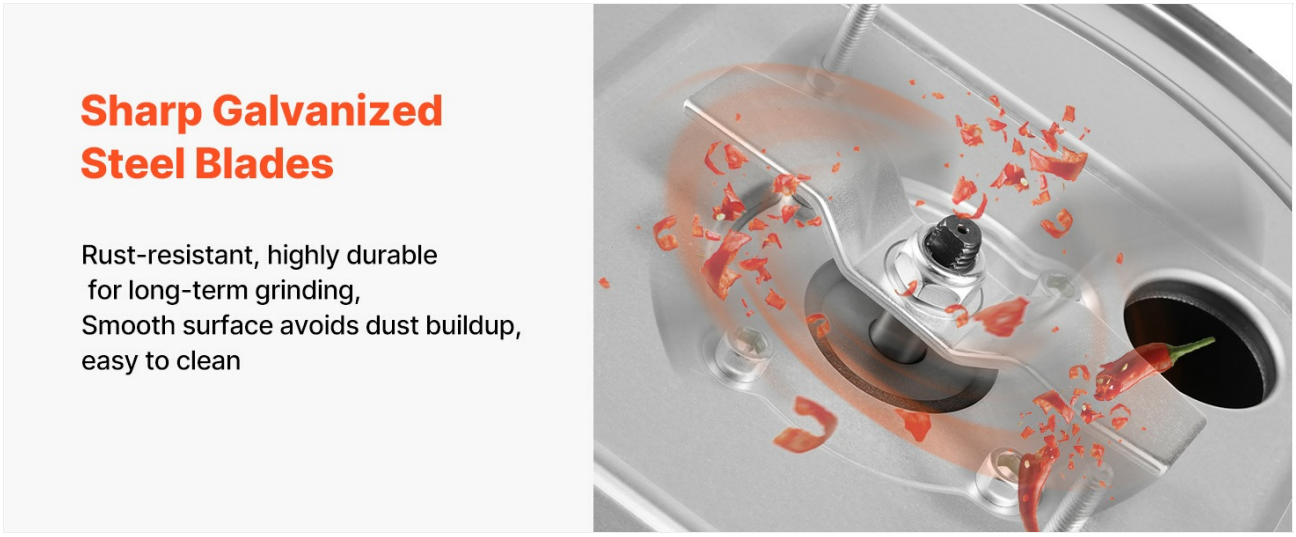

Figure 10: Detachable components for cleaning and motor care warning.

3. **Storage:** After cleaning and drying, reassemble the machine. Store it in a dry, cool place, away from direct sunlight and moisture. The compact design allows for convenient storage.



Figure 11: Proper storage of the grain mill grinder.

7. Troubleshooting

If you encounter issues with your VEVOR Electric Grain Mill Grinder, refer to the following common problems and solutions:

Problem	Possible Cause	Solution

Problem	Possible Cause	Solution
Machine does not start	◦ Power cord not properly plugged in. ◦ Power outlet is not functioning. ◦ Safety latches not secured.	◦ Check power cord connection. ◦ Test outlet with another appliance. ◦ Ensure hopper is correctly installed and latches are closed.
Grinding is inefficient or slow	◦ Material is too wet or oily. ◦ Sieve is clogged. ◦ Overloading the hopper.	◦ Ensure materials are completely dry. ◦ Clean the sieve and grinding chamber. ◦ Reduce the amount of material in the hopper.
Unusual noise during operation	◦ Foreign object in grinding chamber. ◦ Loose components.	◦ Immediately turn off and unplug. Inspect and remove any foreign objects. ◦ Check all screws and latches for tightness.

If the problem persists after attempting these solutions, please contact VEVOR customer support.

8. Specifications

Feature	Detail
Model Number	HC-25L
Rated Power	600W
Capacity	25 Liters
Rotational Speed	15,000 RPM
Grinding Fineness	3-8 mm (adjustable with screens)
Net Weight	13.7 lbs / 6.2 kg
Continuous Working Time	Within 1 hour recommended
Main Materials (Housing)	PP galvanized steel plate
Product Dimensions (L x W x H)	15.4" x 12.6" x 32" / 390 x 320 x 815 mm
Voltage	220 Volts
Included Accessories	1 x Wrench, 2 x Blades, 2 x Carbon brushes, 4 x Screens



Figure 12: Product dimensions and included accessories.

9. Warranty & Support

VEVOR products are designed for durability and performance. For any warranty claims, technical assistance, or support inquiries, please contact VEVOR customer service through their official website or the retailer where the product was purchased.
Please have your model number (HC-25L) and purchase information ready when contacting support.

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