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> PHI VILLA 54-inch Round Outdoor Dining Table User Manual

PHI VILLA B0G528FKFF (54-inch Round Table)

PHI VILLA 54-inch Round Outdoor Dining Table User Manual

Model: B0G528FKFF

IMPORTANT SAFETY INFORMATION

Read all instructions carefully before assembly and use. Keep this manual for future reference.

- Ensure all parts are present and undamaged before assembly.
- Assemble on a soft, clean surface to prevent scratches.
- Do not overtighten screws during initial assembly; tighten fully once all parts are aligned.
- Place the table on a flat, stable surface to prevent tipping.
- Do not exceed the table's weight capacity.
- Use caution when inserting or removing an umbrella. Ensure the umbrella base is stable.

PACKAGE CONTENTS

Verify that all components are included in your package. If any parts are missing or damaged, contact customer support.

- Tabletop sections (4 pieces)
- Table Legs (4 pieces)
- Center Support Frame
- Hardware Pack (screws, washers, hex key)
- Assembly Guide (this manual)

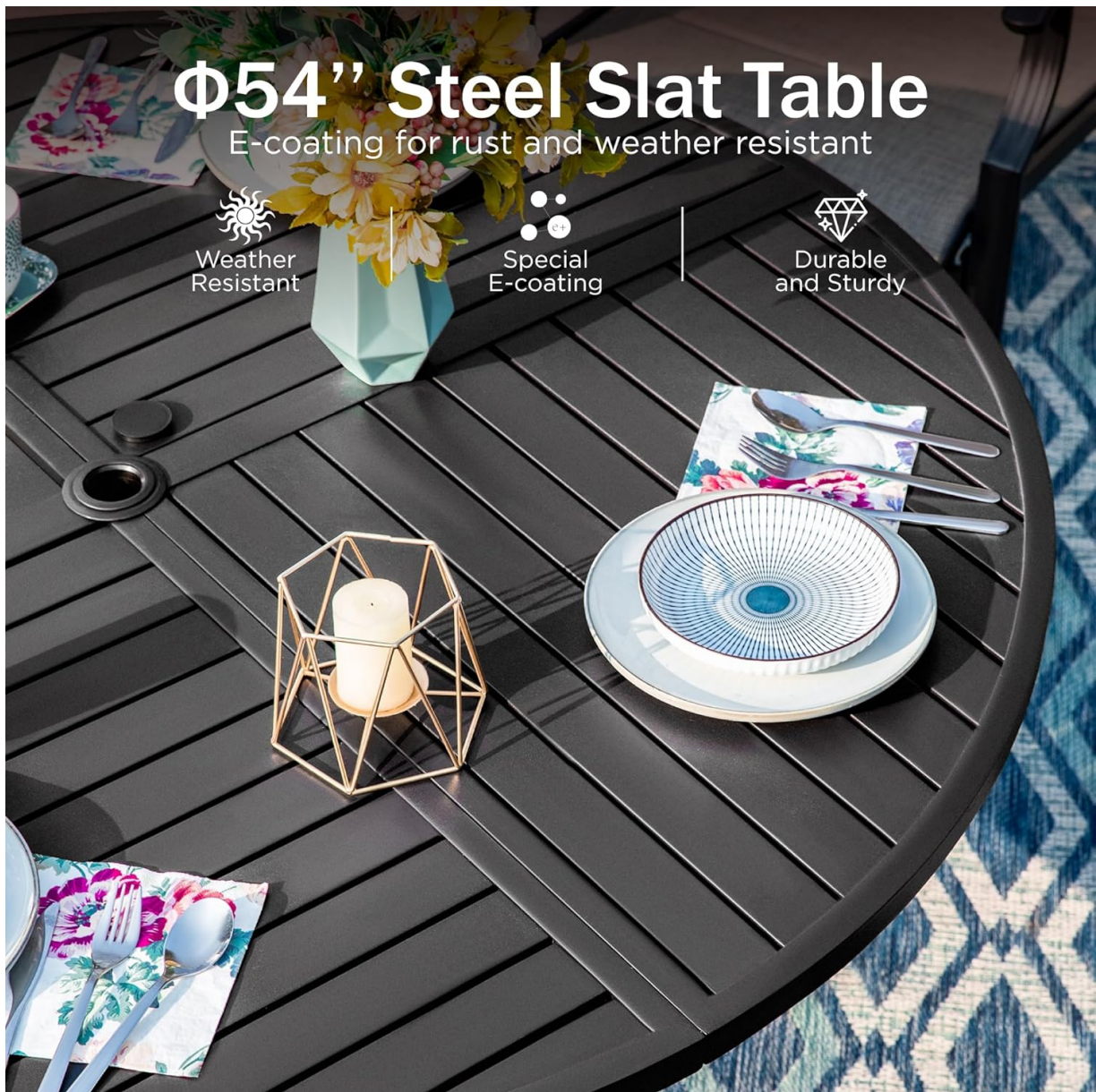


Image: Complete PHI VILLA 54-inch Round Outdoor Dining Table set, showing the table and six chairs in an outdoor patio setting. Chairs are not included with the table but are shown for context.

SETUP INSTRUCTIONS

1. Step 1: Unpack Components

Carefully remove all parts from the packaging. Lay them out on a soft, non-abrasive surface to prevent damage.

2. Step 2: Assemble the Tabletop

Connect the four tabletop sections. Ensure the umbrella hole aligns in the center. Secure with the provided screws, but do not fully tighten yet.

3. Step 3: Attach the Center Support Frame

Position the center support frame underneath the assembled tabletop, aligning the screw holes. Attach with screws, leaving them slightly loose.

4. Step 4: Attach the Table Legs

Attach each of the four table legs to the underside of the tabletop and the center support frame. Ensure all connections are secure.



Image: Diagram illustrating the dimensions of the 54-inch round table, showing a diameter of 54 inches and a height of 29.5 inches.

5. **Step 5: Final Tightening**

Once all components are assembled and aligned, gradually tighten all screws using the hex key until they are firm. Do not overtighten.

6. **Step 6: Adjust Non-slip Footcaps**

The table features adjustable non-slip footcaps. Adjust them as needed to ensure the table is level and stable on uneven surfaces.

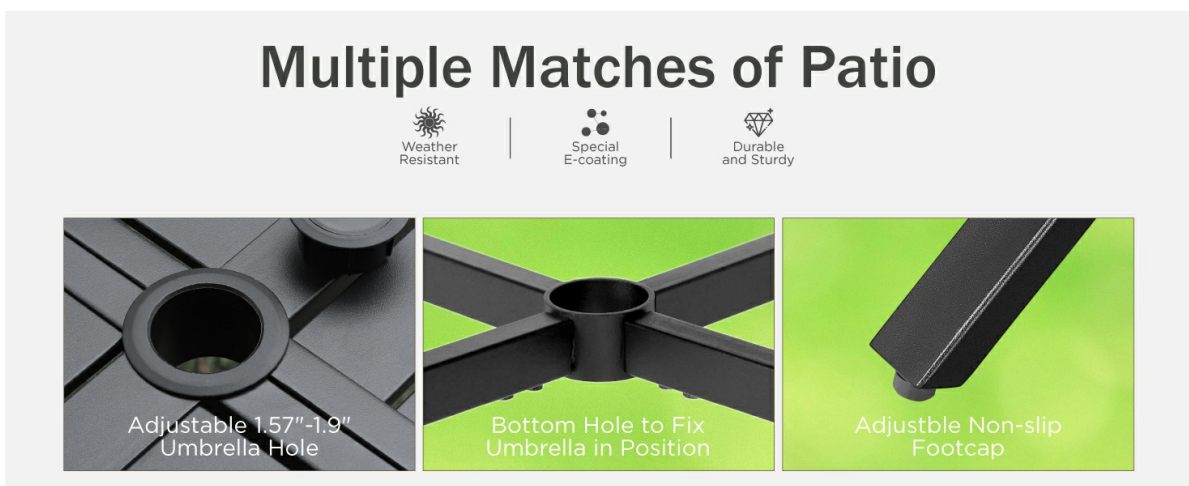


Image: Close-up view detailing the adjustable umbrella hole (1.57"-1.9"), the bottom hole for umbrella stability, and the adjustable non-slip footcaps on the table legs.

For a visual guide to assembly and features, please refer to the official product video below.

Your browser does not support the video tag.

Video: Official PHI VILLA video demonstrating the features and use of the Outdoor Metal Round Dining Table Set with Umbrella. This video provides a visual overview of the product's design and functionality.

OPERATING INSTRUCTIONS

Using the Umbrella Hole

The PHI VILLA dining table is equipped with a central umbrella hole to accommodate most standard patio umbrellas.

1. **Insert Umbrella:** Carefully insert the umbrella pole through the tabletop's central hole.
2. **Secure Umbrella:** Ensure the umbrella pole passes through the bottom support frame for added stability.
3. **Adjust:** If your umbrella has a crank system, use it to open and close the umbrella as desired.

Note: An umbrella is not included with the table. Always close your umbrella during strong winds or severe weather to prevent damage to the umbrella or table.

MAINTENANCE

Proper care will extend the life and appearance of your PHI VILLA outdoor dining table.

- **Cleaning:** Wipe the table regularly with a damp cloth and mild soap. Rinse thoroughly and dry completely to prevent water spots. Avoid harsh chemicals or abrasive cleaners.
- **Rust Prevention:** The table is crafted from e-coated steel for rust and weather resistance. However, regular inspection for any scratches or chips in the coating is recommended. Touch up any damaged areas to prevent rust.



Image: Diagram illustrating the multi-layer protection of the PHI VILLA frame, including steel process, electrophoretic coating, and powder coating, designed for rust resistance and durability.

- **Storage:** During prolonged periods of non-use or harsh weather conditions, it is recommended to cover the table or store it indoors to protect it from the elements.
- **Fasteners:** Periodically check all bolts and screws to ensure they remain tight. Retighten as necessary.

TROUBLESHOOTING

Problem	Possible Cause	Solution
Table is wobbly	Uneven surface; loose fasteners	Adjust the non-slip footcaps on the legs. Check and tighten all assembly screws.
Difficulty assembling parts	Parts misaligned; screws overtightened prematurely	Loosen all screws, realign parts, then gradually tighten. Refer to the assembly guide.
Minor scratches or chips on finish	Normal wear and tear; accidental impact	Use a touch-up paint kit (not included) matching the black matte finish to prevent rust.

SPECIFICATIONS

- **Brand:** PHI VILLA
- **Model:** B0G528FKFF
- **Product Dimensions:** 54"D x 54"W x 29.5"H
- **Color:** Black

- **Material:** Wrought Iron (E-coated Steel)
- **Seating Capacity:** 6
- **Umbrella Hole Diameter:** Adjustable 1.57" - 1.9"
- **Indoor/Outdoor Usage:** Outdoor
- **Special Feature:** Weather Resistant, Rust Resistant
- **Assembly Required:** Yes
- **Included Components:** Table, Hardware, Assembly Guide

WARRANTY AND SUPPORT

PHI VILLA products are designed for quality and durability. For specific warranty information, please refer to the warranty card included with your purchase or visit the official PHI VILLA website.

If you have any questions, require assistance with assembly, or need to report missing/damaged parts, please contact PHI VILLA customer support.

You can often find support contact information on the manufacturer's website or through your purchase platform.

[Visit the PHI VILLA Store on Amazon](#) for more products and support.