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› [OLIXIS 15x15 Heat Press Machine User Manual \(Model PBJ-3838-OL\)](#)

OLIXIS PBJ-3838-OL

OLIXIS 15x15 Heat Press Machine

Model: PBJ-3838-OL

1. IMPORTANT SAFETY INSTRUCTIONS

Please read all instructions carefully before using the OLIXIS Heat Press Machine. Failure to follow these safety guidelines may result in injury or damage to the product.

- Always operate the heat press on a stable, heat-resistant surface.
- Keep hands and fingers clear of the heating plate during operation to prevent burns.
- Do not leave the machine unattended while it is powered on or heating.
- Ensure proper ventilation in the work area.
- Unplug the machine from the power outlet when not in use or before cleaning.
- Do not immerse the machine in water or other liquids.
- Keep out of reach of children.

2. PRODUCT OVERVIEW

The OLIXIS 15x15 Heat Press Machine is designed for professional-grade heat transfer applications on various materials. It features a 15"x15" heating plate, an intuitive LCD control panel, and a memory mode for efficient operation.



Image: The OLIXIS Heat Press Machine in operation, with two white t-shirts displaying colorful floral heat transfer designs.

Versatile Applications

This heat press is suitable for customizing a wide range of items, including T-shirts, tote bags, pillows, aprons, and pet scarves.



T-Shirt



Tote Bag



Pillow



Apron



Pet Scarf

Image: A display of various customized items like t-shirts, tote bags, pillows, aprons, and pet scarves, demonstrating the machine's versatility.

3. SETUP AND ASSEMBLY

The OLIXIS Heat Press Machine comes largely pre-assembled. Follow these steps for initial setup:

1. **Unpack the Machine:** Carefully remove the heat press from its packaging.
2. **Placement:** Place the machine on a sturdy, flat, and heat-resistant surface. Ensure there is adequate space around the machine for safe operation and ventilation.
3. **Power Connection:** Connect the power cord to the machine and then to a grounded 110V-120V electrical outlet.
4. **Safety Pallet Base:** Utilize the safety pallet base to provide heat insulation for your desktop, especially after use.

4. OPERATING INSTRUCTIONS

The OLIXIS Heat Press features an easy-to-use LCD control panel and a simple 3-step operation process.

Control Panel Functions

EASY PRESS CONTROL PANEL



Image: A detailed view of the LCD control panel, highlighting temperature and time setting buttons.

- **LCD Display:** Shows current temperature and time.
- **Temperature Control (TEMP):** Use the up and down arrows to set the desired temperature (range: 32°F–570°F).
- **Time Control (TIME):** Use the up and down arrows to set the desired pressing time (range: 0–999s).
- **Memory Mode:** The machine can store your frequently used settings for quick recall. Refer to the full manual for detailed instructions on setting and recalling memory modes.

3-Step Operation Process



Image: A visual guide illustrating the three simple steps to operate the heat press machine.

1. **Prepare and Power On:** Place your material (e.g., T-shirt with transfer) onto the lower platen. Press the power button to turn on the machine.
2. **Set Time and Temperature:** Use the LCD control panel to adjust the desired time and temperature according to your transfer material's specifications.
3. **Lower Heating Plate:** Once the desired temperature is reached, lower the heating plate handle to apply pressure. A buzzer will sound when the set time is complete. Lift the handle to release the pressure and remove your customized item.

Adjustable Pressure

The machine features an adjustable pressure knob to fine-tune the pressure for different fabric types and transfer materials, ensuring consistent heat transfer results.

EXCELLENT TRANSFER PERFORMANCE



Image: The heat press machine with its heating element glowing, illustrating heat distribution, and a close-up of the adjustable pressure knob.

Operation Video

Video: A brief demonstration of the OLIXIS heat press machine in action, showcasing its features and ease of use.

5. MAINTENANCE

Proper maintenance ensures the longevity and optimal performance of your heat press machine.

- **Cleaning the Heating Plate:** Allow the machine to cool completely. Use a soft, damp cloth to wipe the heating plate. For stubborn residue, use a non-abrasive cleaner specifically designed for heat press platens.
- **Cleaning the Lower Platen:** The silicone pad on the lower platen can be wiped clean with a damp cloth.
- **General Cleaning:** Wipe down the exterior of the machine with a soft, dry cloth.
- **Storage:** Store the machine in a dry, dust-free environment when not in use.

6. TROUBLESHOOTING

If you encounter issues with your OLIXIS Heat Press Machine, refer to the following common problems and

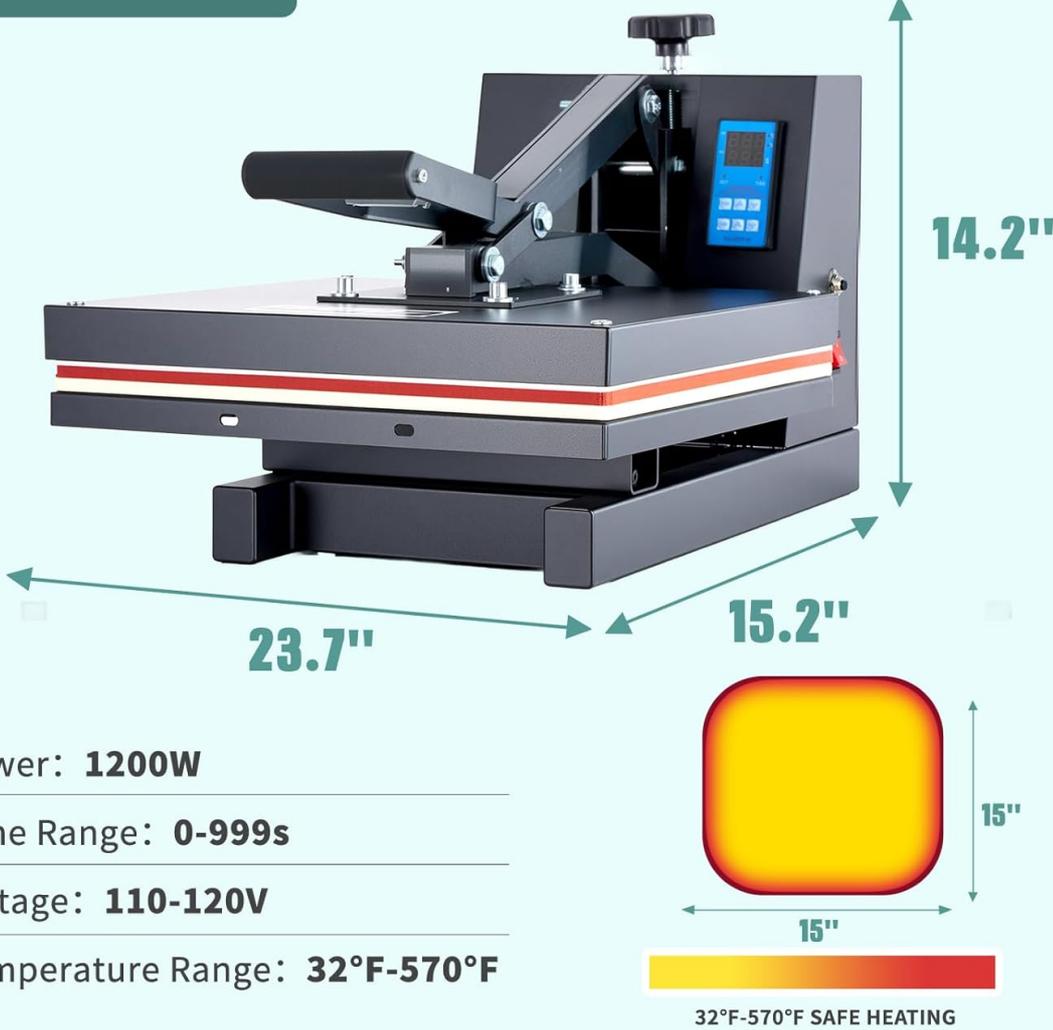
solutions:

Problem	Possible Cause	Solution
Machine does not power on	No power supply; loose connection	Check power cord connection; ensure outlet is functional.
Uneven heat transfer	Insufficient pressure; uneven platen; incorrect temperature/time	Adjust pressure knob; ensure platen is clean; verify temperature and time settings.
Timer not working	Control panel malfunction	Ensure settings are correctly entered. If issue persists, contact customer support.
Transfer not adhering	Incorrect temperature, time, or pressure; wrong transfer material	Adjust settings according to transfer material instructions; ensure proper pressure.

For issues not listed here, please contact OLIXIS customer support.

7. SPECIFICATIONS

Detailed technical specifications for the OLIXIS Heat Press Machine.



Power: 1200W

Time Range: 0-999s

Voltage: 110-120V

Temperature Range: 32°F-570°F

32°F-570°F SAFE HEATING

Image: A diagram illustrating the dimensions (23.7"L x 15.2"W x 14.2"H) and key specifications of the heat press machine.

Feature	Detail
Model Number	PBJ-3838-OL
Heating Plate Size	15" x 15"
Power	1200W
Voltage	110-120 Volts
Temperature Range	32°F - 570°F (0°C - 299°C)
Time Range	0 - 999 seconds
Product Dimensions	23.66"L x 15.16"W x 14.17"H
Item Weight	38.6 pounds
Material	Aluminum, Metal, Plastic, Sponge

8. WARRANTY AND SUPPORT

Warranty Information

The OLIXIS Heat Press Machine comes with a **1-year warranty** from the date of purchase. This warranty covers manufacturing defects and malfunctions under normal use. Please retain your proof of purchase for warranty claims.

Customer Support

For any questions, technical assistance, or warranty claims, please contact OLIXIS customer support. Our professional after-sales service team is available to help solve your difficulties immediately.

You can find contact information on the official OLIXIS website or through your purchase platform.