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## Ransanx ZK-SMC05

# Ransanx Stepper Motor Controller ZK-SMC05 User Manual

Model: ZK-SMC05

## 1. INTRODUCTION

This manual provides detailed instructions for the installation, operation, and maintenance of the Ransanx Stepper Motor Controller, model ZK-SMC05. This controller is designed for precise control of Nema 17, Nema 23, and Nema 34 stepper motors, offering a wide range of motion modes and industrial connectivity options. Please read this manual thoroughly before use to ensure proper and safe operation.

## 2. SAFETY PRECAUTIONS

- Power Supply:** Ensure the power supply voltage is within the specified DC 12-24V range. Incorrect voltage can damage the device.
- Wiring:** All wiring should be performed by qualified personnel. Ensure power is disconnected before making any connections.
- Environment:** Operate the controller within the specified operating temperature range of -5°C to +60°C (non-condensing). Avoid exposure to moisture, dust, and corrosive gases.
- Grounding:** Proper grounding is essential for safety and to prevent electromagnetic interference.
- Emergency Stop:** Always incorporate an accessible emergency stop mechanism in your system.

## 3. PACKAGE CONTENTS

Verify that all items are present in the package:

- 1 x Ransanx Stepper Motor Controller (Main Unit)
- 1 x Quick Start Guide
- Terminal Blocks & Connection Cables

# WHAT'S INCLUDED?

Everything You Need to Start.

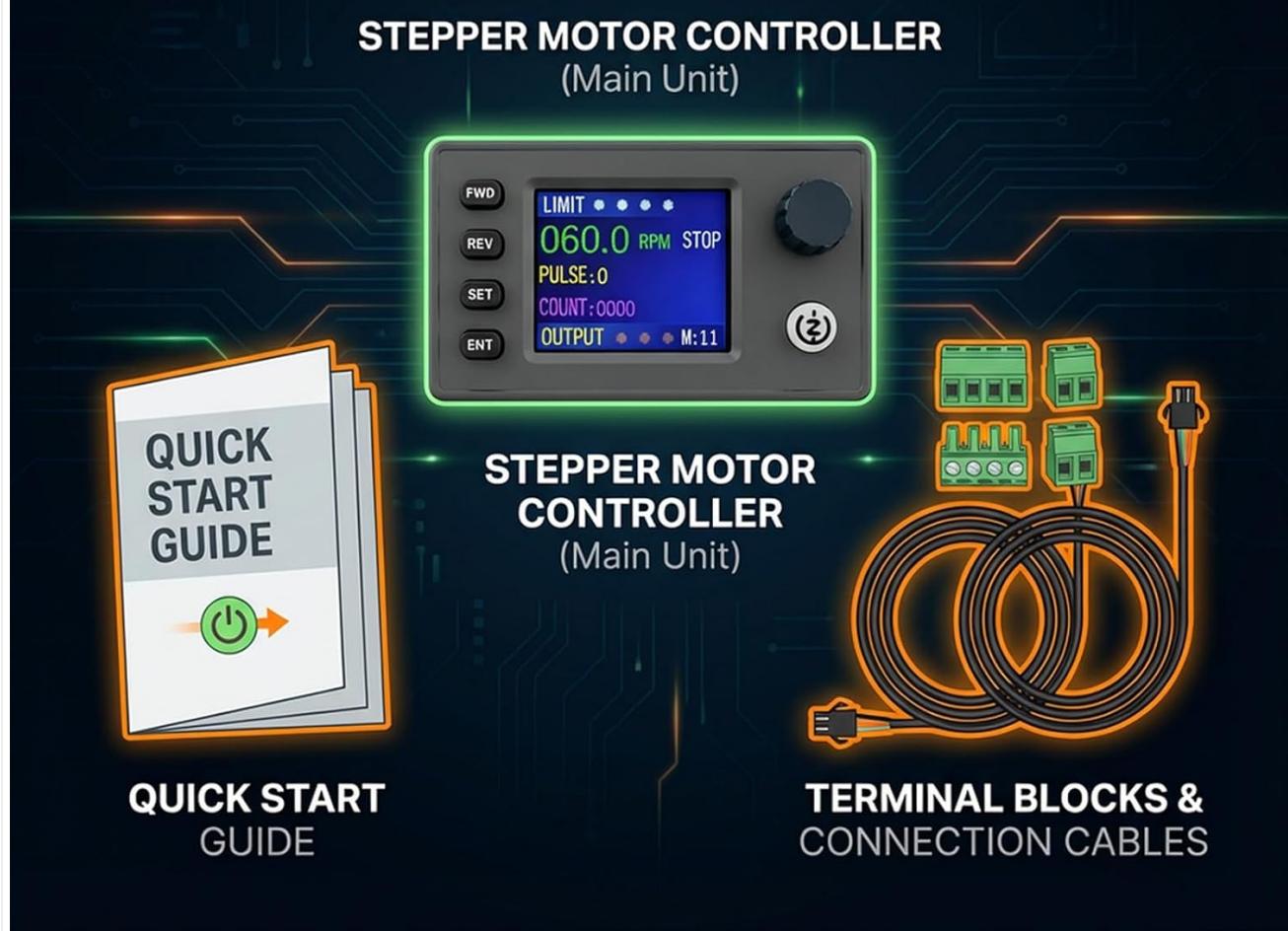


Figure 3.1: Included Components

## 4. PRODUCT FEATURES

- Intuitive 1.8" Color Screen:** Real-time display of speed, pulse, and other parameters. Easy parameter setting via rotary encoder.
- Industrial Modbus Connectivity:** Supports Modbus protocol via Serial/RS-485 for reliable integration with PLC and PC control systems.
- Wide Motor Compatibility:** Universal pulse speed and direction control for Nema 17, Nema 23, and Nema 34 stepper motors (DC 12-24V).
- High Precision & Versatility:** Features 1Hz–200kHz pulse frequency and 20 built-in motion modes for precise control.
- Robust & Expandable I/O:** Equipped with 4 limit switch inputs and 3 expansion key interfaces for flexible custom control.

## 5. SPECIFICATIONS

# Product Specifications



<b>Model</b>	ZK-SMC05
<b>Operating Voltage</b>	DC 12-24V
<b>Output Signals</b>	4 outputs (0V output, open-collector type)
<b>Input Signals</b>	4 limit switch inputs, 3 expansion key interfaces
<b>Operating Environment</b>	-5°C to +60°C (non-condensing)
<b>Motor Pulse Frequency</b>	1Hz-200kHz
<b>Display</b>	1.8-inch color screen
<b>Motor Pulse Output Voltage</b>	0V, open-collector output
<b>Communication Protocol</b>	Modbus (supports serial port / Bluetooth / RS-485)
<b>Product Dimensions</b>	3.27" (L) × 1.89" (W) × 1.40" (H)
<b>Net Weight</b>	2.54 OZ
<b>Package Weight</b>	3.28 OZ

Figure 5.1: Product Specifications Overview

Parameter	Value
Model	ZK-SMC05
Operating Voltage	DC 12-24V
Output Signals	4 outputs (0V output, open-collector type)
Input Signals	4 limit switch inputs, 3 expansion key interfaces
Operating Environment	-5°C to +60°C (non-condensing)
Motor Pulse Frequency	1Hz-200kHz
Display	1.8-inch color screen
Motor Pulse Output Voltage	0V, open-collector output
Communication Protocol	Modbus (supports serial port / Bluetooth / RS-485)

Parameter	Value
Product Dimensions	3.27" (L) x 1.89" (W) x 1.40" (H)
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## 6. HARDWARE OVERVIEW

### 6.1 Front Panel and Display

#### Main interface display and operation



Figure 6.1: Main Interface Display and Operation

The front panel features a 1.8-inch color screen for real-time data display and user interaction. Key controls include:

- **FWD (Forward):** Initiates forward rotation.
- **REV (Reverse):** Initiates reverse rotation.
- **SET:** Enters parameter setting mode or navigates menus.
- **ENT (Enter):** Confirms selections or exits menus.
- **Rotary Knob:** Adjusts parameter values and navigates menus.
- **Start/Stop Button:** Toggles motor operation.

### 6.2 Back Interface and I/O Ports

## 1.1 Back interface schematic diagram

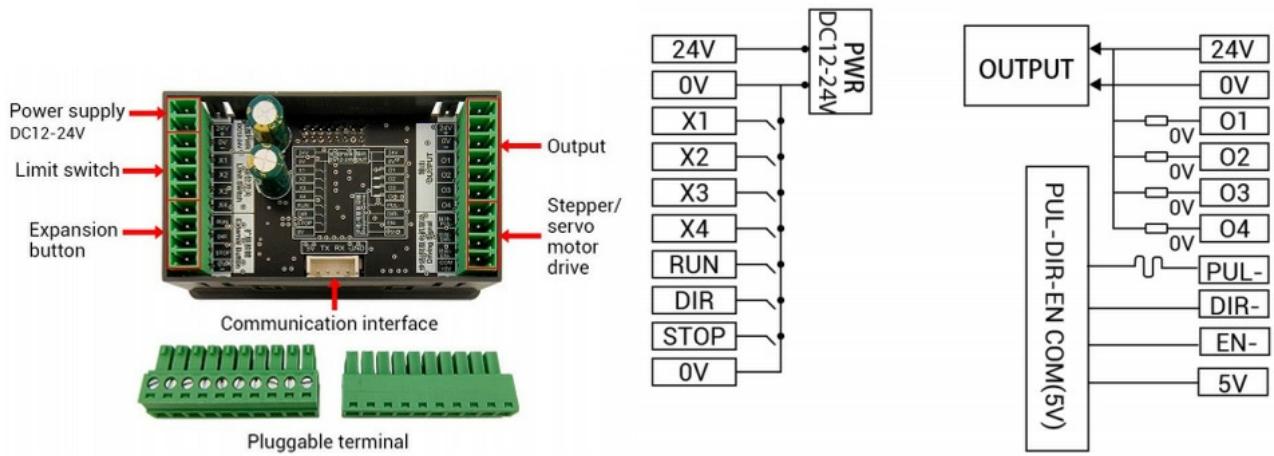


Figure 6.2: Back Interface Schematic Diagram

The back interface provides various connection points:

- **Power Supply (DC 12-24V):** Connect the main power input.
- **Limit Switch Inputs (X1-X4):** For connecting external limit switches.
- **Expansion Button Ports:** For connecting additional control buttons.
- **Communication Interface:** For Modbus RS485 connection.
- **Stepper/Servo Motor Drive Outputs (PUL, DIR, EN):** Connect to your motor driver.
- **Outputs (O1-O4):** General purpose outputs.

## 7. WIRING AND CONNECTIONS

Proper wiring is crucial for the functionality and safety of the controller. Refer to the diagrams below for correct connections.

### 7.1 Motor Drive Wiring Diagram

## 1.2 Wiring Diagram

Motor drive wiring diagram

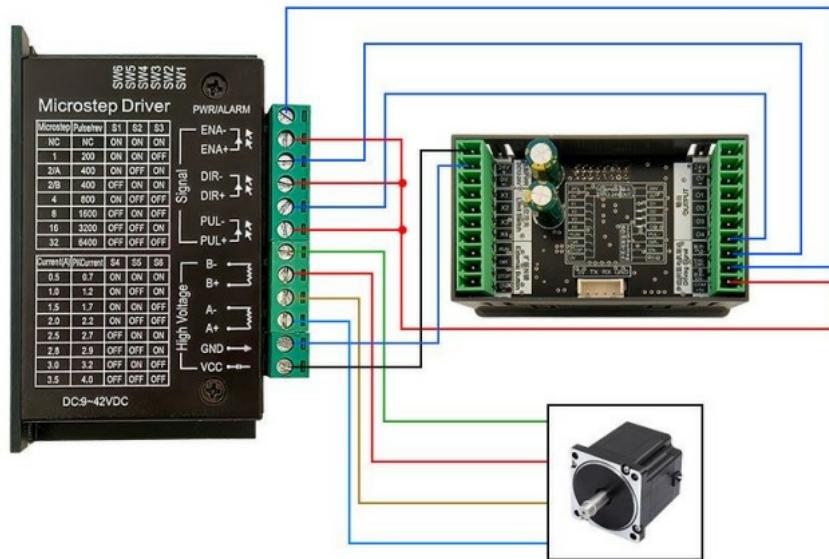


Figure 7.1: Motor Drive Wiring Diagram

Connect the controller to your stepper motor driver using the PUL (Pulse), DIR (Direction), and EN (Enable) signals. Ensure the power supply for both the controller and the motor driver are correctly connected and grounded.

## 7.2 Power Supply Connection

Connect a DC 12-24V power source to the designated power input terminals on the back of the controller. Observe polarity: positive to '+' and negative to '-'.

## 7.3 Limit Switch and Expansion Key Connections

Connect external limit switches to inputs X1-X4 as required by your application. Expansion keys can be connected to their respective ports for additional control functions.

# 8. BASIC OPERATION

## 8.1 Powering On

After all connections are securely made, apply power to the controller. The 1.8-inch color screen will illuminate, displaying the main operating interface.

## 8.2 Navigating the Display

# Intuitive 1.8" Color Display

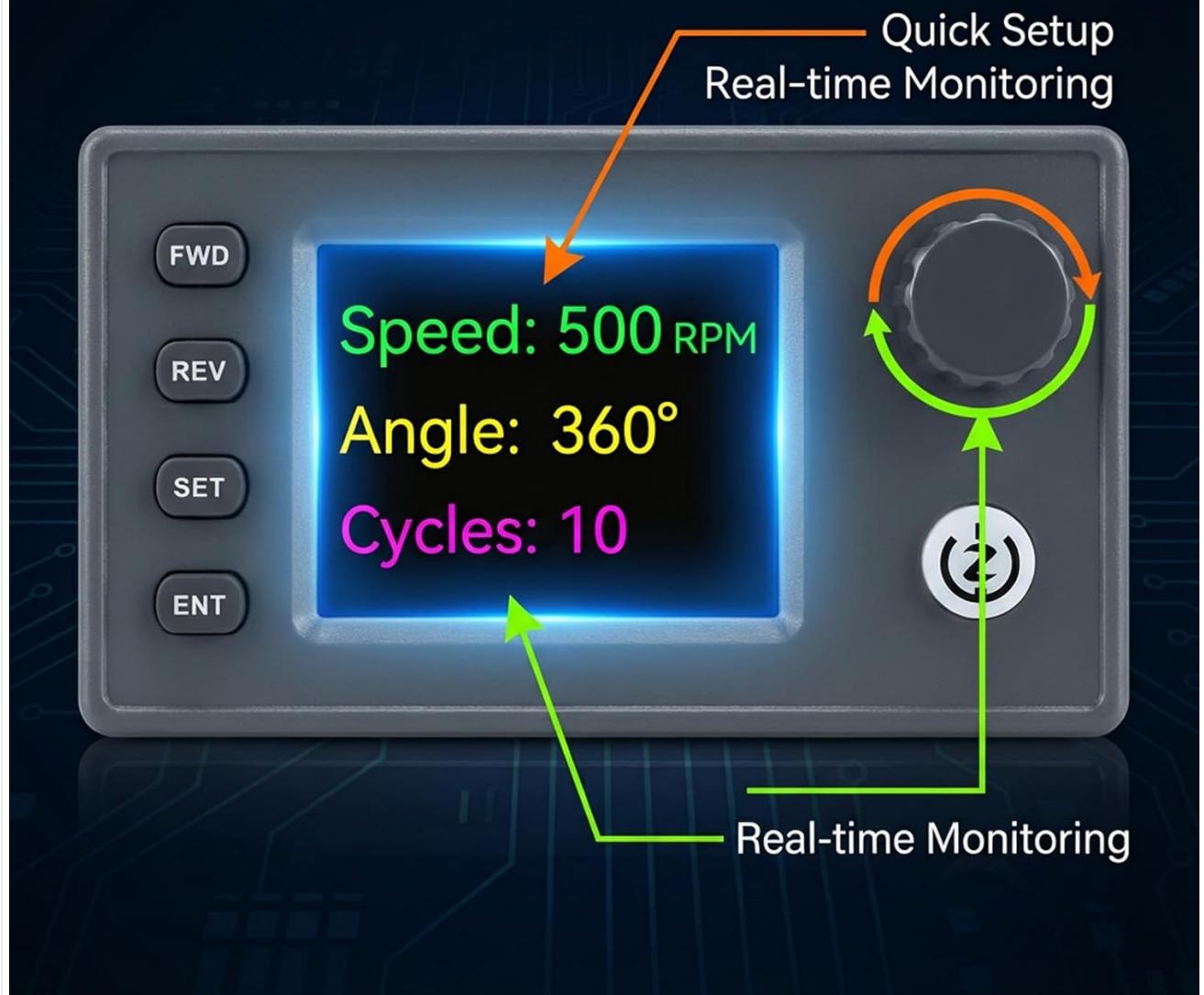


Figure 8.1: Intuitive Color Display

The display shows real-time operational data such as speed (RPM), pulse count, and current motion mode. Use the rotary knob to scroll through options and the SET/ENT buttons to select or confirm.

## 8.3 Starting and Stopping Motor Movement

- Press the **FWD** button to initiate forward rotation.
- Press the **REV** button to initiate reverse rotation.
- Press the **Start/Stop** button to pause or resume motor movement.

## 9. OPERATING MODES

The controller features 20 versatile built-in motion modes, allowing for various complex tasks without external programming. These modes cover a wide array of industrial and DIY project requirements, from simple forward/reverse movements to multi-segment automated sequences.

## 20 Versatile Pre-set Motion Modes

Comes equipped with 20 built-in operational modes, from simple forward/reverse and delay loops to complex, multi-segment automated sequences. These pre-programmed functions cover a wide array of common industrial and DIY project requirements.



Figure 9.1: 20 Versatile Motion Modes

To select a mode, navigate to the 'Mode' setting using the **SET** button and rotary knob, then confirm with **ENT**. Refer to the Quick Start Guide for a detailed description of each mode and its parameters.

## 10. PARAMETER SETTINGS

The controller allows adjustment of various parameters to fine-tune motor behavior. These include speed, pulse count, acceleration/deceleration, and delay times.

1. Press the **SET** button to enter the parameter setting menu.
2. Use the **Rotary Knob** to scroll through the available parameters.
3. Press **ENT** to select a parameter for editing.
4. Turn the **Rotary Knob** to adjust the value of the selected parameter.
5. Press **ENT** again to confirm the new value.
6. Press **SET** to exit the parameter setting menu.

## 11. MODBUS COMMUNICATION

The ZK-SMC05 supports Modbus protocol via its RS-485 interface, enabling integration with industrial control systems like PLCs and PCs. This allows for remote control and monitoring of the stepper motor controller.

- **Connection:** Connect the RS-485 A and B terminals of the controller to your Modbus master device.
- **Protocol:** The controller operates as a Modbus slave device. Refer to the detailed Modbus communication protocol document (available separately or in the full manual) for register addresses and command structures.
- **Baud Rate:** Ensure the baud rate and other communication parameters are matched between the controller and the Modbus master.

## 12. TROUBLESHOOTING

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- **Controller does not power on:**
  - Check power supply voltage (DC 12-24V).
  - Verify power connections for correct polarity and secure contact.
- **Motor does not move:**
  - Ensure motor driver is powered and enabled.
  - Check PUL, DIR, EN connections between controller and driver.
  - Verify motor parameters (speed, pulse count) are set correctly and not zero.
  - Check for active limit switch inputs that might be preventing movement.
- **Incorrect motor direction:**
  - Reverse the DIR signal connection or adjust the direction setting in the controller.
- **Display shows error:**
  - Refer to the Quick Start Guide for specific error codes and their meanings.
  - Power cycle the device.

## 13. MAINTENANCE

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The Ransanx Stepper Motor Controller is designed for reliable operation with minimal maintenance.

- **Cleaning:** Keep the device clean and free from dust. Use a soft, dry cloth for cleaning. Do not use liquid cleaners or solvents.
- **Inspection:** Periodically check all wiring connections for tightness and signs of wear or damage.
- **Storage:** If storing the controller for an extended period, ensure it is kept in a dry, cool environment, away from direct sunlight and extreme temperatures.

## 14. CUSTOMER SUPPORT

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For technical assistance, warranty information, or further inquiries, please contact Ransanx customer support through your purchase platform or the official Ransanx website.