

Bestway 6004DE-BW

Bestway SaluSpa Bali Inflatable Hot Tub User Manual

Model: 6004DE-BW

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1. SAFETY INFORMATION

Read, understand, and follow all instructions carefully before installing and using this product. Failure to do so may result in serious injury or death. Keep this manual for future reference.

General Safety Warnings

- Always supervise children.
- Do not use the hot tub if the temperature is below 4°C (40°F).
- Pregnant women, individuals with heart disease, high blood pressure, diabetes, or other health conditions should consult a physician before use.
- Do not use the hot tub under the influence of alcohol, drugs, or medication.
- Exit the hot tub immediately if you feel uncomfortable, dizzy, or sleepy.
- The water temperature should not exceed 40°C (104°F).
- This product is compliant with APSP-14 and Title 20 energy efficiency standards.

Electrical Safety

- The hot tub must be supplied through a ground fault circuit interrupter (GFCI) with a tripping current not exceeding 30mA.
- Do not use extension cords.
- Ensure the power outlet is easily accessible.

Water Chemistry

- Maintain proper water chemistry to prevent damage and ensure safe use.

- Regularly test and adjust pH, alkalinity, and sanitizer levels.

2. PACKAGE CONTENTS

Verify that all components listed below are included in your package. If any parts are missing or damaged, contact Bestway customer support.

SALUSPA.

ENERGY-EFFICIENT • SMART

BALI AIRJET™
5-7 PERSON INFLATABLE HOT TUB

65 IN.
INNER DIAMETER

21 IN.

16 IN.

85 IN.
OUTER DIAMETER

28 IN.

KEY FEATURES

5 / 7
CAPACITY

314 GAL.

104°F
MAX TEMP

NO TOOLS

POWER SAVING TIMER

Image: What's in the Box - Heater Pump, ChemConnect Dispenser, Filter Cartridge, EnergySense Cover.

- Inflatable Hot Tub Liner
- Heater Pump Unit
- EnergySense Insulated Cover
- ChemConnect Dispenser
- Filter Cartridge (Type VI)
- Repair Patch
- Inflation Hose

3. SETUP

Follow these steps for proper installation of your SaluSpa Bali hot tub.

3.1 Site Selection

- Choose a flat, level surface capable of supporting the weight of the filled hot tub and occupants (approximately 1,100 kg / 2,425 lbs).
- Ensure adequate drainage and proximity to a GFCI-protected power outlet.
- Avoid placing on sharp objects or uneven ground.



Image: SaluSpa Bali hot tub in use, demonstrating proper setup location.

3.2 Inflation

1. Unfold the hot tub liner on the selected site.

2. Connect the inflation hose to the pump's inflation port and the hot tub's air valve.
3. Turn on the pump to inflate the hot tub until it is firm to the touch, but not over-inflated.
4. Disconnect the hose and securely close the air valve.

180 BUBBLE JETS

AirJet™ Massage System

SURROUNDS YOU WITH A CALMING MASSAGE

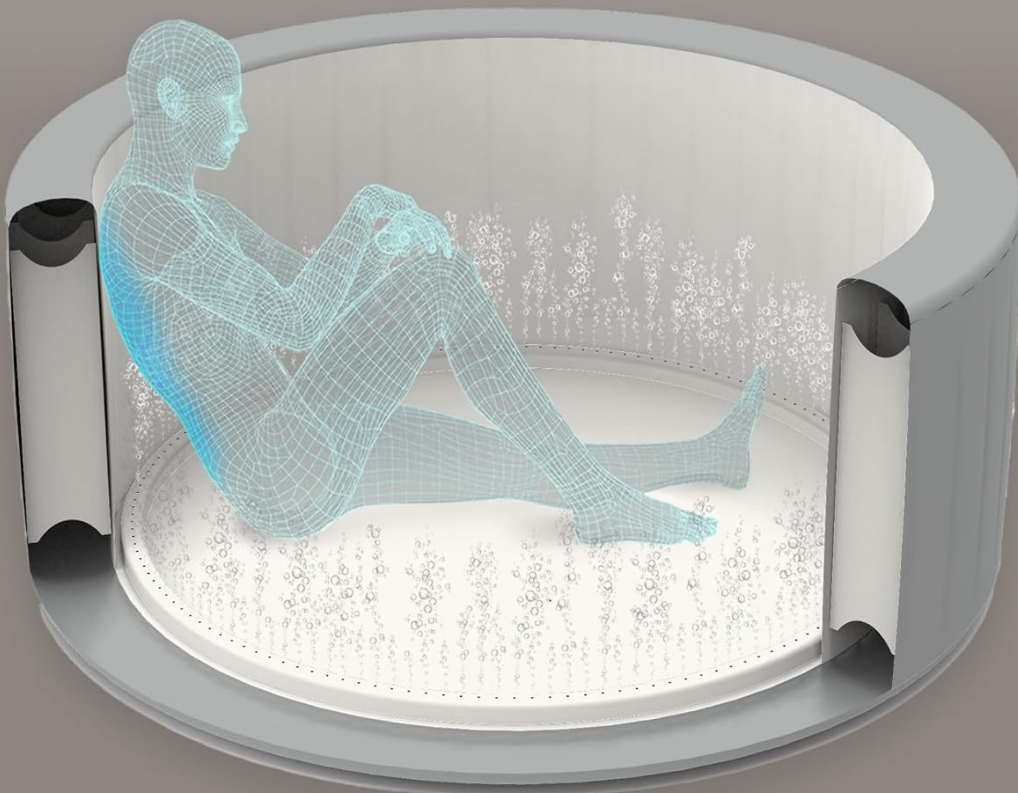


Image: Quick & Easy Setup - Enjoying the hot tub after inflation.

3.3 Pump Connection & Filling

1. Connect the pump unit to the hot tub liner's inlet and outlet ports.
2. Ensure all connections are tight.
3. Fill the hot tub with water to the maximum fill line indicated on the liner.

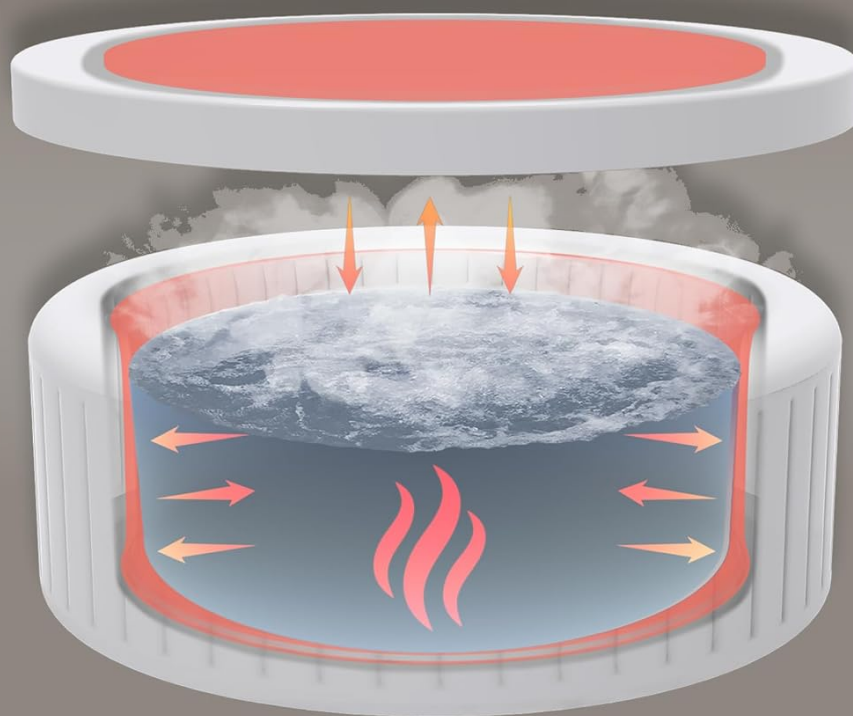
4. OPERATION

Familiarize yourself with the control panel and app for optimal use of your hot tub.

4.1 Control Panel

The digital control panel allows you to manage all hot tub functions.

- **Power Button:** Turns the hot tub system on/off.
- **Temperature Adjustment:** Use the up/down arrows to set desired water temperature (up to 40°C / 104°F).
- **Filter Button:** Activates the water filtration system.
- **AirJet Button:** Activates the 180 bubble jets for a soothing massage.
- **Heat Button:** Starts the heating function.
- **Timer Button:** Sets the power-saving timer for heating cycles.



INSULATED COVER & LINER

EnergySense[®]

UP TO 40% MORE ENERGY-EFFICIENT*

**Than similar inflatable hot tubs*

Image: Control at Your Fingertips - Digital control panel and Bestway Connect App.

4.2 Bestway Connect App

Control your hot tub remotely using the Bestway Connect app on your smartphone.

- Download the Bestway Connect app from your device's app store.
- Pair your hot tub with the app following the in-app instructions.
- Adjust temperature, activate the timer, control the filter, and manage the massage system from your phone.

5. MAINTENANCE

Regular maintenance ensures the longevity and hygienic operation of your hot tub.

5.1 Water Treatment (ChemConnect)

The ChemConnect dispenser helps maintain clean and clear water by evenly dispersing chlorine.

1. Open the ChemConnect dispenser and insert chlorine tablets (not included).
2. Adjust the dispenser's flow to control the release of chemicals.
3. Regularly test water chemistry (pH, chlorine) and adjust as needed.



WINTER READY
Freeze Shield protects pump and liner from damage due to cold weather



CLEAN, CLEAR WATER
ChemConnect dispenser evenly disperses a stable level of chlorine



SET & SOAK
Easy-to-reach digital control panel heats the water up to 104°F

AIRJET MASSAGE SYSTEM
180 BUBBLE JETS
Relax the mind and body with a warm, soothing massage

ULTRA-DURABLE CONSTRUCTION
MaxHold fabric internal beams, surrounded by puncture-resistant Tritech walls, provide superior air pressure retention, stability and lightweight portability



Image: SaluSpa AirJet features, including the ChemConnect system.

5.2 Filter Cartridge

- Clean the filter cartridge daily or after each use by rinsing it with a garden hose.
- Replace the filter cartridge every 72 hours of operation or when it remains dirty after cleaning.

5.3 Draining and Storage

- To drain, connect a garden hose to the drain valve and open the valve.
- Once drained, clean the hot tub liner and allow it to dry completely.
- Deflate the hot tub and store it in a dry, temperate location, protected from direct sunlight and extreme temperatures.
- The Freeze Shield technology helps prevent internal components from freezing in cold weather, but proper storage is recommended for prolonged periods of disuse.

6. TROUBLESHOOTING

Refer to this section for common issues and their solutions.

Problem	Possible Cause	Solution
Hot tub not heating	Filter clogged, low water level, heater malfunction, ambient temperature too low.	Clean/replace filter, add water, check power supply, ensure ambient temperature is suitable.
AirJets not working	Air pump malfunction, blocked air nozzles.	Check power to pump, inspect air nozzles for obstructions.
Water is cloudy	Insufficient filtration, improper chemical balance, heavy use.	Clean/replace filter, test and adjust water chemistry, shock treat water.
Hot tub losing air	Leak in liner, loose air valve.	Locate and repair leak with provided patch, tighten air valve.

If the problem persists after attempting these solutions, contact Bestway customer support.

7. SPECIFICATIONS

Key technical details for the Bestway SaluSpa Bali Inflatable Hot Tub.



Image: SaluSpa Bali AirJet dimensions and key features.

Feature	Detail
Model Number	6004DE-BW
Capacity	5 to 7 Adults
Water Capacity	314 Gallons (1,189 Liters)
Dimensions (Inflated)	85" L x 85" W x 28" H (2.16m x 2.16m x 0.71m)
Number of AirJets	180
Max. Heat Capability	40°C (104°F)
Material	MaxHold Fabric Internal Beams, Tritech Outer Layer
Power Source	AC

Feature	Detail
Energy Efficiency	EnergySense Insulated Walls and Cover (up to 40% more efficient)
Smart Home Compatibility	Bestway Connect App

8. WARRANTY & SUPPORT

Bestway products are manufactured with quality materials and are tested before leaving the factory. This product is covered by a limited warranty.

Warranty Information

- The warranty period typically covers manufacturing defects. Proof of purchase is required.
- The warranty does not cover damage caused by misuse, abuse, neglect, unauthorized repair, or accidents.
- Specific warranty terms and conditions may vary by region. Please refer to the warranty card included with your product or visit the Bestway website for details.

Customer Support

For technical assistance, missing parts, or warranty claims, please contact Bestway customer support:

- **Website:** www.bestwaycorp.com
- **Phone:** Refer to your local Bestway website for regional contact numbers.
- **Email:** Refer to your local Bestway website for regional email support.

Please have your model number (6004DE-BW) and proof of purchase ready when contacting support.