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› [Longer Honeycomb Laser Bed and Aluminum Working Table for Laser Engraver Machine \(5500mW\) - Instruction Manual](#)

**Longer Honeycomb**

# Longer Honeycomb Laser Bed and Aluminum Working Table Instruction Manual

Model: Honeycomb (5500mW)

## 1. INTRODUCTION

This manual provides essential information for the proper use and maintenance of your Longer Honeycomb Laser Bed and Aluminum Working Table. This accessory is designed to enhance the performance and safety of your laser engraver machine.

The Longer double-layer protection system integrates a honeycomb laser bed for efficient smoke evacuation and an aluminum working table to prevent heat damage. This design ensures cleaner cuts and extends the lifespan of various engraving materials such as wood, acrylic, and leather.



Figure 1.1: Overview of the Longer Honeycomb Laser Bed and Aluminum Working Table.

## Key Features:

- **Double-Layer Protection:** Combines a honeycomb structure for smoke exhaust and an aluminum panel for heat resistance.
- **Efficient Smoke Evacuation:** The honeycomb design allows smoke to pass through, reducing residue and improving engraving quality.
- **Desktop Protection:** The aluminum panel shields your work surface from laser damage and heat.
- **Versatile Compatibility:** Suitable for various laser engraver machines and materials.

## 2. SETUP AND ASSEMBLY

The Longer Honeycomb Laser Bed and Aluminum Working Table is designed for ease of use, arriving largely pre-assembled. No complicated installation process is required for the bed itself.

### 2.1 Unboxing and Inspection

Carefully remove all components from the packaging. Inspect for any signs of damage during transit. Ensure all listed items are present.



Figure 2.1: The package includes the pre-assembled laser bed, manual, goggles, power adapter, wrench, wooden brush, focus block, and data cable.

## 2.2 Placement

Place the honeycomb laser bed on a stable, level, and heat-resistant surface. Ensure there is adequate ventilation around the setup to allow for proper smoke and fume extraction during operation.

# Ready to Use

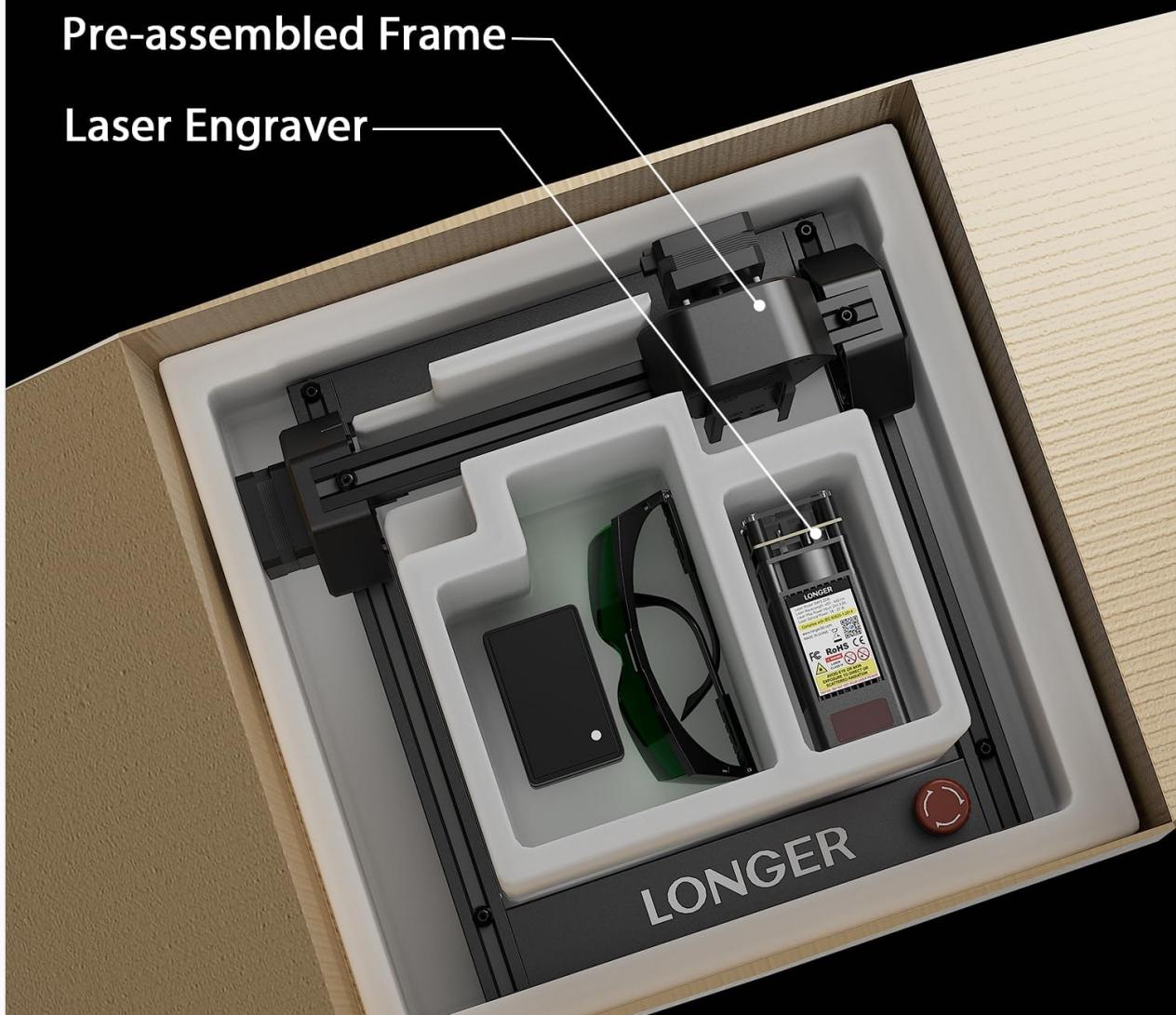


Figure 2.2: The pre-assembled frame and laser engraver module are ready for use.

## 3. OPERATING INSTRUCTIONS

This section outlines the general steps for using the Longer Honeycomb Laser Bed with your laser engraver. Always refer to your specific laser engraver's manual for detailed operational procedures.

### 3.1 Material Placement

Place the material to be engraved or cut directly onto the honeycomb surface. Ensure the material lies flat and is securely positioned to prevent movement during the engraving process.

### 3.2 Engraving Process

The honeycomb structure facilitates efficient smoke removal, leading to cleaner engraving results and reduced charring on the underside of materials. The aluminum panel beneath protects your desktop from heat and stray laser beams.

Your browser does not support the video tag.

Video 3.1: Demonstration of a laser engraver operating on a honeycomb bed, showing material placement and the engraving process.

### 3.3 Compatible Materials and Software

The laser bed supports engraving and cutting on a wide range of materials, including wood, acrylic, leather, paper, and more. The engraver itself is compatible with various operating systems (macOS, Windows, Linux) and software like LightBurn and LaserGRBL.

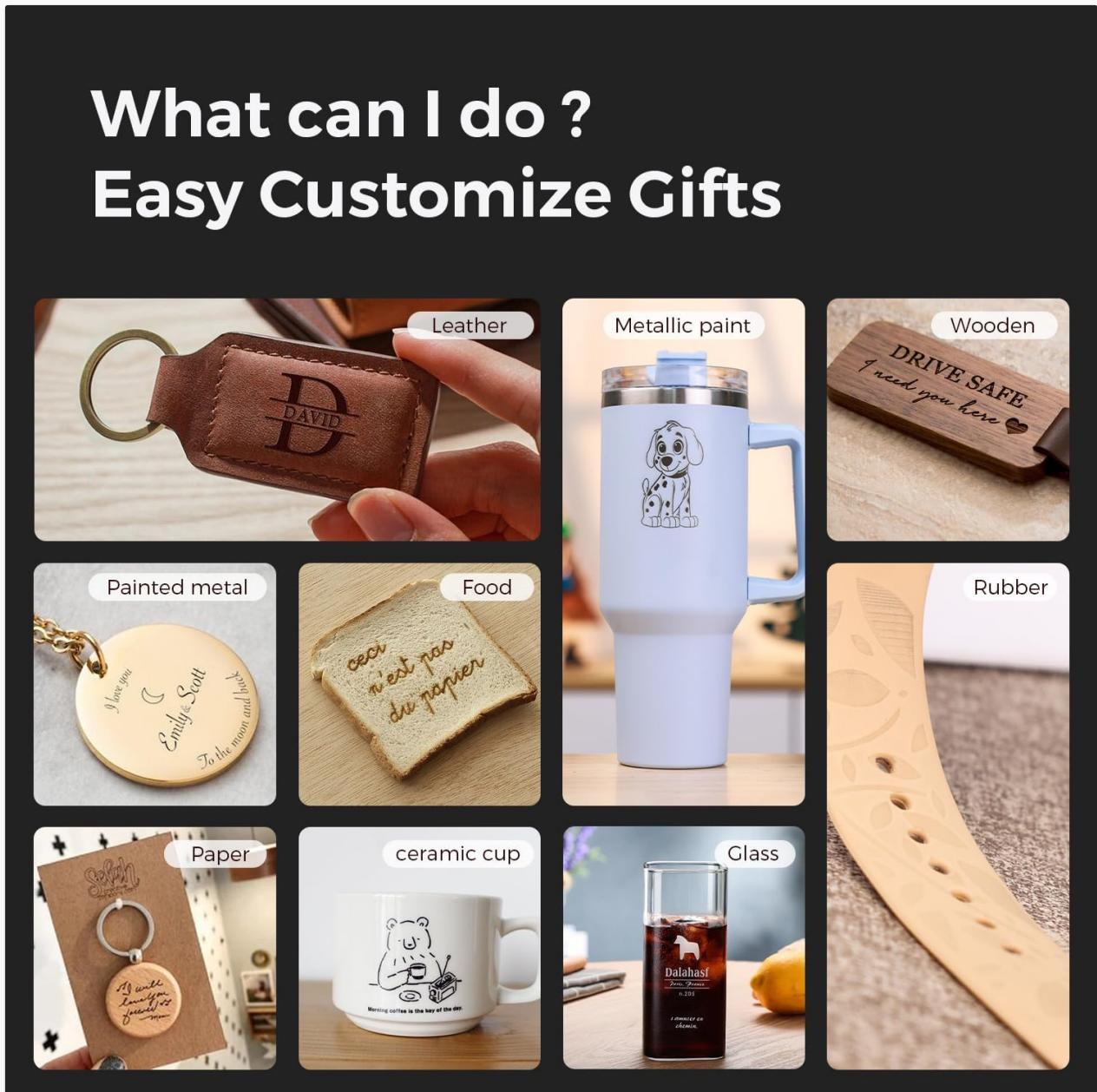


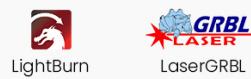
Figure 3.1: Examples of various materials that can be engraved, including leather, metallic paint, wood, painted metal, food, rubber, paper, ceramic, and glass.

## Wide Compatibility & Better Connectivity

Supported systems



Software



Connection

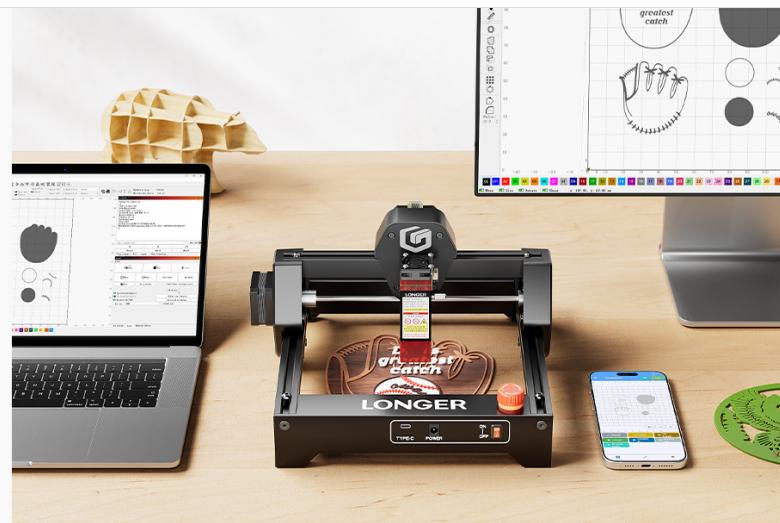


Figure 3.2: The laser engraver supports macOS, Windows, and Linux operating systems, and is compatible with LightBurn and LaserGRBL software, offering both WiFi and USB connectivity.

## 3.4 Precision and Speed

The design of the laser bed contributes to high-speed engraving capabilities and fine detail. The engraver can achieve a spot size of 0.04x0.04mm, allowing for intricate designs.

# High speed engraving 20% faster than others

# 12000

mm/min



Longer

12000mm/min



Other

10000mm/min

Figure 3.3: The laser engraver demonstrates high-speed engraving at 12000 mm/min, showing a significant speed advantage over other models.

# Outstanding Performance

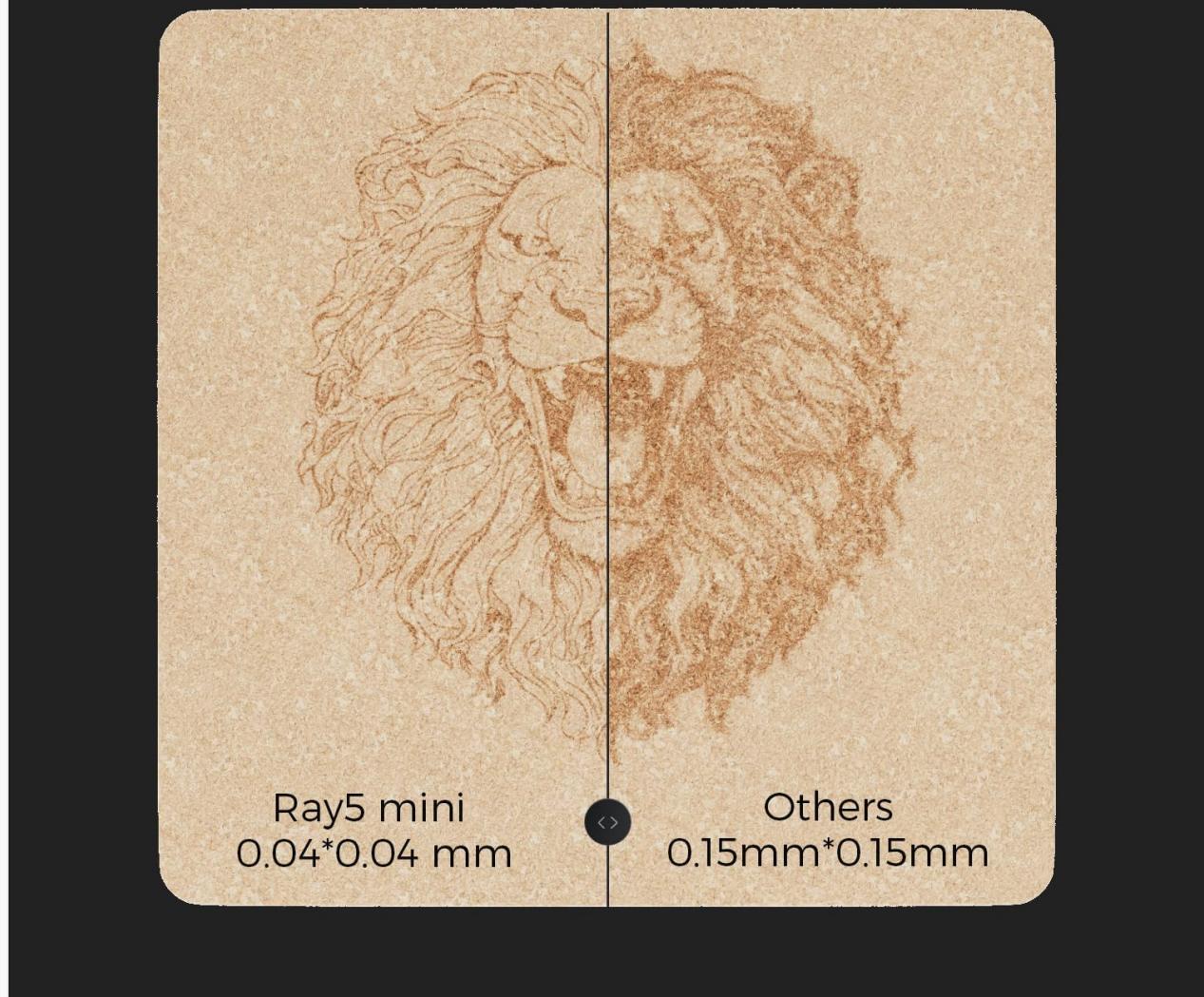


Figure 3.4: A comparison highlighting the outstanding performance and finer detail achieved with a  $0.04*0.04$  mm spot size compared to  $0.15*0.15$  mm.

## 4. SAFETY INFORMATION

Operating laser equipment requires strict adherence to safety protocols. This honeycomb laser bed is designed with features to enhance safety, but user vigilance is paramount.

### 4.1 Laser Safety

Always wear appropriate laser safety goggles when operating the laser engraver. The laser module includes an anti-laser protective cover, but direct exposure to the laser beam can cause severe eye damage.



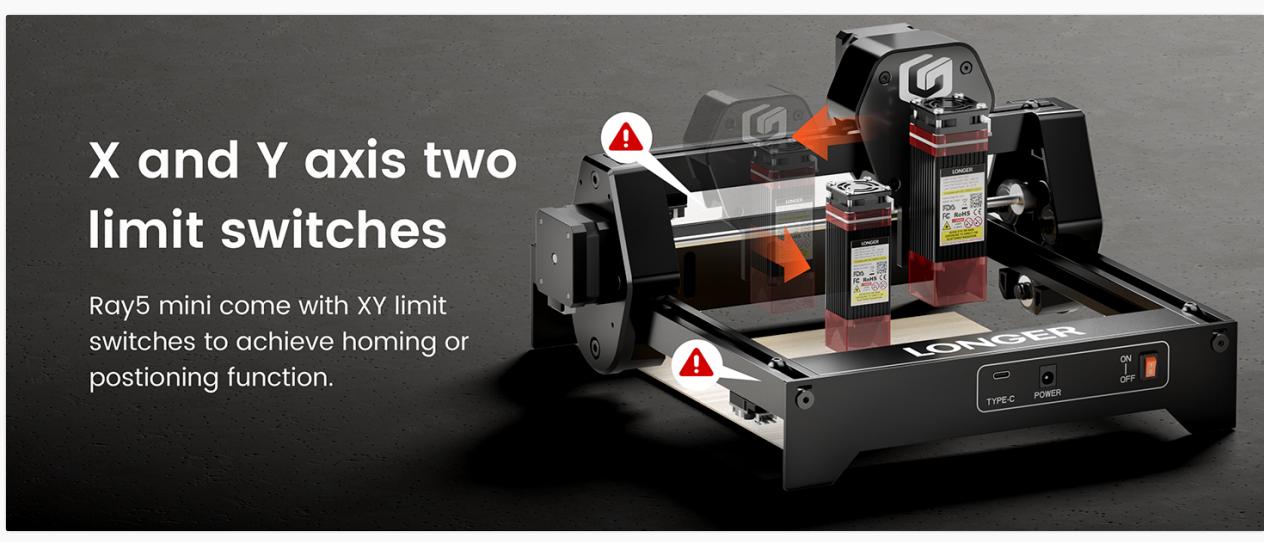
Figure 4.1: The laser module features an anti-laser protective cover, and premium laser filter glasses are provided for eye protection.

## 4.2 Emergency Stop and Limit Switches

The laser engraver is equipped with an emergency stop button for immediate shutdown in case of an unexpected event. X and Y axis limit switches provide homing and positioning functions, preventing the laser head from exceeding its operational boundaries.



Figure 4.2: The control panel includes an emergency stop button and a user-friendly ON/OFF switch for enhanced safety.



*Figure 4.3: The laser engraver is equipped with X and Y axis limit switches to ensure precise homing and positioning, preventing movement beyond the working area.*

## 5. MAINTENANCE

Regular maintenance ensures the longevity and optimal performance of your honeycomb laser bed.

### 5.1 Cleaning the Honeycomb

Over time, debris and residue from engraving can accumulate in the honeycomb cells. Periodically clean the honeycomb structure using a brush or compressed air to maintain efficient smoke evacuation. Ensure the laser engraver is powered off and disconnected before cleaning.

### 5.2 Cleaning the Aluminum Panel

Wipe the aluminum working table with a soft, damp cloth to remove any dust or residue. Avoid abrasive cleaners that could scratch the surface.

## 6. TROUBLESHOOTING

This section addresses common issues you might encounter. For more complex problems, please refer to your laser engraver's manual or contact customer support.

### 6.1 Uneven Engraving/Cutting

- **Check Material Flatness:** Ensure the material is perfectly flat on the honeycomb bed. Warped materials can lead to inconsistent focus and results.
- **Clean Honeycomb:** Accumulated debris can obstruct the laser path or cause uneven support. Clean the honeycomb as described in the Maintenance section.

### 6.2 Excessive Smoke/Residue

- **Verify Ventilation:** Ensure your workspace has adequate ventilation and that any exhaust systems are functioning correctly.
- **Clean Honeycomb:** A clogged honeycomb will hinder smoke evacuation.

## 7. SPECIFICATIONS

Feature	Specification
Product Dimensions	18.78 x 18.9 x 2.68 inches
Item Model Number	Honeycomb
Item Weight	8.8 pounds

Feature	Specification
Manufacturer	LONGER3d
Material	Honeycomb structure with Aluminum Panel

## 8. WARRANTY AND SUPPORT

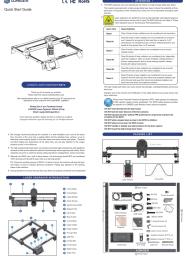
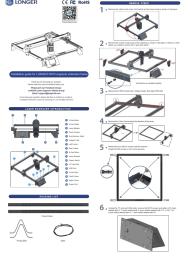
For warranty information and technical support, please refer to the documentation provided with your original laser engraver machine or contact Longer customer service directly. Keep your purchase receipt for warranty claims.

You can typically find support contact information on the manufacturer's official website or through the retailer where the product was purchased.

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### Related Documents - Honeycomb

	<p><a href="#"><u>LONGER Laser B1 Engraver Quick Start Guide (20W/30W)</u></a></p> <p>Comprehensive quick start guide for the LONGER Laser B1 engraver (20W/30W). Covers essential safety information, laser class definitions, parts identification, packing list, and detailed step-by-step installation instructions.</p>
	<p><a href="#"><u>LONGER RAY5 Laser Cutter &amp; Engraver: Material Settings Guide</u></a></p> <p>Comprehensive material settings for LONGER RAY5 series laser cutters and engravers, including models 5W, 10W, and 20W. This guide provides recommended engraving and cutting parameters such as thickness, power, and cycles for a wide range of materials.</p>
	<p><a href="#"><u>LONGER RAY5 Rotary Roller User Manual V1.0</u></a></p> <p>This user manual provides comprehensive instructions for the LONGER RAY5 Rotary Roller, an accessory for laser engravers. It covers essential safety statements, disclaimers, software installation for GRBL and LightBurn, detailed steps for connecting and configuring the roller, adjusting its spacing for different object diameters, and important precautions for safe and effective operation. Includes guidance on motor cable connections and troubleshooting.</p>

	<p><b><u><a href="#">LONGER Laser Engraver B1 20W/30W Quick Start Guide</a></u></b></p> <p>This document provides a quick start guide for the LONGER Laser Engraver B1 (20W/30W), covering essential safety information, product introduction, packing list, and step-by-step installation instructions.</p>
	<p><b><u><a href="#">LONGER RAY5 Laser Engraver Quick Start Guide</a></u></b></p> <p>A concise guide for the LONGER RAY5 Laser Engraver, covering essential safety precautions, packing list, introduction to components, and step-by-step installation instructions.</p>
	<p><b><u><a href="#">LONGER RAY5 Engraver Extension Frame Installation Guide</a></u></b></p> <p>Step-by-step installation guide for the LONGER RAY5 laser engraver extension frame. Learn how to assemble and connect components for your LONGER RAY5 engraver.</p>