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› [Whubefy](#) /

› [Whubefy Heat Press 12x15 inch 5-in-1 Combo Instruction Manual](#)

Whubefy Heat Press

Whubefy Heat Press 12x15 inch 5-in-1 Combo Instruction Manual

Model: Heat Press | Brand: Whubefy

[Contents](#) [Setup](#) [Operation](#) [Safety Instructions](#) [Package](#)
[Maintenance](#) [Troubleshooting](#) [Specifications](#) [Warranty & Support](#)

1. SAFETY INSTRUCTIONS

Read all instructions before using the heat press machine. Failure to follow these instructions may result in electric shock, fire, or serious injury.

- Always operate the machine on a stable, heat-resistant surface.
- Keep hands and fingers clear of the heating platen during operation to prevent burns.
- Ensure proper ventilation in the work area.
- Do not leave the machine unattended while it is powered on or heating.
- Unplug the machine from the power outlet when not in use or before cleaning/maintenance.
- Do not use the machine near water or in damp conditions.
- Keep children and pets away from the machine.
- Use only the provided power cord and ensure it is not damaged.
- The machine features an intelligent 30-minute auto-standby system and built-in safety sensors to prevent overheating.

2. PACKAGE CONTENTS

Verify that all components are present in the package:

- 1 x 12"x15" Heat Press Machine (Main Unit)
- 1 x 11oz Tumbler Press Machine Attachment
- 1 x 5.5"x3" Hat Press Attachment
- 1 x 5" Plate Press Attachment

- 1 x 6" Plate Press Attachment
- 3 x DTF Transfer Paper with Design
- 1 x Sublimation Paper with Design
- 1 x Blank T-shirt
- 1 x Transfer Tape
- 1 x Detailed Manual (This document)
- Necessary tools for assembly (e.g., wrench)



Image: The Whubefy 5-in-1 Heat Press Machine with its main platen, tumbler press, hat press, plate presses, and included accessories like transfer papers and a blank T-shirt.

3. SETUP

3.1 Unpacking and Initial Inspection

1. Carefully remove all components from the packaging.
2. Inspect the machine and all attachments for any signs of damage during transit. Contact customer support if any damage is found.
3. Place the main heat press unit on a sturdy, level, and heat-resistant workbench.

3.2 Assembling Attachments

The main heat press platen is pre-assembled. Other attachments (mug, hat, plate presses) need to be attached as required. Refer to the specific attachment's instructions for detailed assembly.

- **Hat Press:** Secure the hat press attachment to the designated mounting point on the main unit using the provided screws and tools.
- **Tumbler/Mug Press:** Connect the tumbler/mug press unit to the main control box via its dedicated port. Ensure a secure connection.
- **Plate Presses:** Attach the desired plate press (5" or 6") to the main unit's platen attachment point.

5-IN-1 MULTI-FUNCTIONAL HEAT PRESS COMBO





12 "x 15" Heat Press
For Clothing, Mouse pad, bags, Pillows







11oz Tumbler Press
For Straight Tumbler, Mug, Glass, Can







5.5"x 3" Hat Press
For Beret, Baseball Cap, Bucket Hat, Peaked Cap, and Bonnet







2 Plate Press
5"/6" Plate



Image: An overview of the Whubefy 5-in-1 Heat Press, illustrating the main unit and its interchangeable attachments for different items like

3.3 Power Connection

1. Ensure the machine's power switch is in the "OFF" position.
2. Plug the power cord into a grounded 110V AC outlet.
3. Turn the main power switch to "ON". The digital display will illuminate.

4. OPERATING INSTRUCTIONS

4.1 Digital Control Panel Overview

The control panel allows precise adjustment of temperature and time.



Image: The digital control box displaying temperature and time settings, along with buttons for adjustment and calibration.

- **Temperature/Time Keys (+/-):** Use to increase or decrease temperature and time values.

- **SET Key:** Press to cycle between temperature and time settings. Hold for 5 seconds for precision calibration.
- **Start Key:** Initiates the countdown timer once the set temperature is reached.
- **Temperature Unit Conversion:** Press the "+" and "-" buttons simultaneously for 3 seconds to switch between Celsius (°C) and Fahrenheit (°F).

4.2 Setting Temperature and Time

1. Press the **SET** button once. The temperature display will flash.
2. Use the **+** and **-** buttons to adjust the desired temperature (range: 32-450°F / 0-232°C).
3. Press the **SET** button again. The time display will flash.
4. Use the **+** and **-** buttons to adjust the desired time (range: 0-999 seconds).
5. Press **SET** a third time to confirm settings and exit the setting mode. The machine will begin heating to the set temperature.

4.3 Adjusting Pressure

The adjustable pressure knob allows you to customize pressure based on the material thickness and transfer type.

- Turn the pressure adjustment knob clockwise to increase pressure.
- Turn the pressure adjustment knob counter-clockwise to decrease pressure.
- Test pressure on a scrap material if unsure.

EXTRAORDINARY QUALITY DUAL-TUBE HEATING PLATE

Heating more evenly, transfer more clear



Tough Metal Cover, avoid the danger of melting and broken for long time



Heating More Fast, temperature remains more stable



Image: Detail of the adjustable pressure knob and the non-stick Teflon coating on the heating platen.

4.4 General Transfer Process (Main Platen)

1. **Prepare the Machine:** Ensure the main platen is attached. Set the desired temperature and time. Allow the machine to reach the set temperature (it will beep when ready).
2. **Prepare the Item:** Place the garment or flat item on the silicone mat on the lower platen. Ensure it is flat and wrinkle-free.
3. **Position Transfer:** Place your transfer design (e.g., HTV, sublimation paper) onto the item, ensuring it is correctly aligned. Use transfer tape if necessary.
4. **Apply Pressure:** Swing the heating platen over the item. Lower the handle firmly to apply pressure. The timer will start automatically.
5. **Complete Transfer:** Once the timer counts down and the alarm sounds, lift the handle and swing the heating platen away.
6. **Remove Item:** Carefully remove the transferred item. Follow specific peeling instructions for your transfer material (hot peel, warm peel, cold peel).

360 DEGREE ROTATING PANEL

Easier to place shirts, make working convenient and prevent from scalding



Main Steps for Printing



Step 1: Set the appropriate pressure, temperature and time



Step 2: Put your item and design onto the transfer plate



Step 3: Press down the handle firmly on to your item



Step 4: Turn aside the heating plate and take out your finished product

Image: A visual guide demonstrating the 360-degree swing-away function and the four primary steps for heat pressing: setting parameters, placing the item, pressing, and removing the finished product.

4.5 Using Specific Attachments

Each attachment requires specific handling and may have different temperature/time recommendations. Always refer to the transfer material manufacturer's guidelines.

• Tumbler/Mug Press:

- Attach the tumbler press to the main unit.
- Wrap your sublimation design tightly around the tumbler/mug and secure with heat-resistant tape.
- Insert the tumbler/mug into the press. Adjust pressure so it's snug but not overly tight.
- Close the press and start the timer. Rotate the tumbler/mug halfway through the pressing time for even heat distribution if necessary.

• Hat Press:

- Attach the hat press platen.

- Place the hat onto the curved platen, ensuring the area to be pressed is flat.
- Position the transfer design.
- Lower the heating element and apply pressure.

- **Plate Press:**

- Select and attach the appropriate size plate press (5" or 6").
- Place the plate onto the lower platen.
- Position the transfer design on the plate.
- Lower the heating element and apply pressure.

5-in 1 INDUSTRIAL QUALITY HEAT PRESS

The image displays the 5-in-1 industrial quality heat press kit. The main unit is a pink and white heat press machine with a digital display and a handle. It is surrounded by its accessories: a black tumbler press, a pink hat press, two different sized pink plate presses, a white t-shirt with a colorful design, a pink transfer tape, a manual, and various tools including a screwdriver, a wrench, and a power cord. Dimensions are indicated: 12 inch height for the main unit, 15 inch width, and 19 inch height for the tumbler press. The tumbler press has a width of 14.6 inch.

| Dimensions | |
|-------------------------|-------------------------------------|
| Main Heat Press Machine | 12 inch (height), 15 inch (width) |
| Tumbler Press Machine | 19 inch (height), 14.6 inch (width) |

Package Content

- 1 x 12"x 15" Heat press Machine
- 1 x 11oz Tumbler Press Machine
- 1 x 5.5"x3" Hat Press
- 1 x 5" Plate Press
- 1 x 6" Plate Press
- 3 x DTF Transfer Paper with Design
- 1 x Sublimation Paper with Design
- 1 x Blank T-shirt
- 1 x Transfer Tape
- 1 x Detailed Manual

Image: An illustration of the 5-in-1 functionality, detailing the main heat press for clothing, the tumbler press, hat press, and two plate presses, with examples of finished products.

5. MAINTENANCE

Regular maintenance ensures the longevity and optimal performance of your heat press machine.

- **Cleaning the Heating Platen:**

- Ensure the machine is unplugged and completely cool before cleaning.
- Wipe the Teflon-coated heating platen with a soft, damp cloth. For stubborn residue, use a non-abrasive cleaner specifically designed for non-stick surfaces.
- Do not use abrasive pads or harsh chemicals, as this can damage the Teflon coating.

- **Cleaning the Silicone Mat:**

- Remove the silicone mat from the lower platen.
- Wash with mild soap and water. Rinse thoroughly and allow to air dry completely before re-placing.

- **General Cleaning:**

- Wipe down the exterior of the machine with a soft, dry cloth.
- Keep the control panel free of dust and debris.

- **Storage:** Store the machine in a clean, dry environment when not in use.

6. TROUBLESHOOTING

| Problem | Possible Cause | Solution |
|---------------------------------|---|---|
| Machine does not power on. | Power cord not properly connected; power switch off; power outlet issue. | Check power cord connection. Ensure power switch is ON. Test outlet with another device. |
| Heating platen not heating up. | Temperature not set; heating element malfunction. | Verify temperature settings on the control panel. If issue persists, contact support. |
| Uneven heat transfer. | Uneven pressure; faulty heating element; incorrect temperature. | Adjust pressure knob for even distribution. Ensure item is flat. Verify temperature calibration (hold SET for 5 seconds). |
| Transfer not adhering properly. | Insufficient temperature or time; incorrect pressure; wrong transfer material settings. | Increase temperature or time slightly. Adjust pressure. Consult transfer material manufacturer's recommendations. |
| Machine beeps continuously. | Set temperature reached; timer countdown complete. | This is normal operation. The bell alarm indicates the set temperature is reached or the timer has finished. |

7. SPECIFICATIONS

| Feature | Detail |
|------------------|----------------|
| Model | Heat Press |
| Main Platen Size | 12 x 15 inches |
| Voltage | 110 Volts |

| Feature | Detail |
|--------------------|---|
| Wattage | 900 watts |
| Temperature Range | 32-450°F (0-232°C) |
| Timer Range | 0-999 seconds |
| Item Weight | 36.7 pounds |
| Product Dimensions | 15"L x 12"W x 14.6"H |
| Material | Iron + Aluminum |
| Coating | Teflon (non-stick) |
| Special Features | 360° Swing Away Design, Dual-Tube Heating, Digital Control, Auto-Standby, Adjustable Pressure |

8. WARRANTY & SUPPORT

8.1 Warranty Information

Whubefy products are manufactured to high-quality standards. Specific warranty details may vary. Please retain your proof of purchase for warranty claims.

For information regarding product protection plans, please refer to the purchase platform or contact customer support.

8.2 Customer Support

If you encounter any issues, have questions about operation, or require technical assistance, please contact Whubefy customer support.

Contact information can typically be found on the Whubefy official website or through the retailer where the product was purchased.

When contacting support, please provide your product model number (Heat Press) and a detailed description of the issue.

