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- GuliKit /
- GuliKit 720° Adjustable Tension TMR Magnetic Joystick Replacement Kit for PS4 DualShock Controller (Model NS55) -Instruction Manual

GuliKit NS55

GuliKit 720° Adjustable Tension TMR Magnetic Joystick Replacement Kit (Model NS55)

Instruction Manual for PS4 DualShock Controllers

INTRODUCTION

This manual provides detailed instructions for the installation, operation, and maintenance of the GuliKit 720° Adjustable Tension TMR Magnetic Joystick Replacement Kit (Model NS55) for PS4 DualShock controllers. This kit is designed to address stick drift and enhance control precision through advanced TMR (Tunnel Magnetoresistance) technology and adjustable tension.

Important Note: The installation of this product requires desoldering and soldering skills. If you are not experienced with these procedures, professional assistance is recommended to ensure proper installation and prevent damage to your controller.



Image: Overview of the GuliKit 720° Adjustable Tension TMR Magnetic Joystick Replacement Kit, showing the joystick modules, various thumbstick caps, and the adjustment tool.

KEY FEATURES

- **TMR Magnetic Joystick Technology:** Utilizes contact-less magnetic field sensing to eliminate stick drift, offering enhanced stability, durability, and high precision with ultra-low power consumption.
- 720° Level-less Adjustable Tension: Allows for precise customization of control force across two full rotations (720°) using an included wrench. The hidden tension mechanism prevents accidental adjustments.
- Direct Replacement: Designed as a direct replacement for PS4 DualShock Controllers without requiring circuit modifications.
- **Multiple Thumbstick Caps:** Includes three pairs of joystick caps with varying heights and feels for user preference.

This section outlines the steps for replacing your controller's joysticks. Please proceed with caution and ensure you have the necessary tools and skills.

Required Tools (Not Included):

- · Small Phillips head screwdriver
- Prying tool (plastic spudger)
- · Soldering iron
- · Desoldering pump or wick
- Solder

Installation Steps:

- 1. **Disassemble the Controller:** Carefully open your PS4 DualShock controller by removing the necessary screws and gently separating the casing. Disconnect any ribbon cables.
- 2. Locate Existing Joysticks: Identify the current joystick modules on the controller's circuit board.
- 3. **Desolder Old Joysticks:** Using a soldering iron and desoldering tool, carefully desolder all pins connecting the old joystick modules to the circuit board. Remove the old joysticks.
- 4. **Install New Joysticks:** Position the GuliKit TMR Magnetic Joystick modules into the vacant spots on the circuit board, ensuring correct orientation.
- 5. **Solder New Joysticks:** Solder all pins of the new joystick modules securely to the circuit board. Ensure clean solder joints to prevent short circuits.
- 6. **Reassemble Controller:** Carefully reattach any ribbon cables and reassemble the controller casing. Do not fully tighten screws until testing is complete.

Direct Replacement Installation

Without Requiring

Any Circuit Modifications

The Module Kit Is Only For Repair Use And Upgrade On Game Controllers



Low Power

Feature Same As Carbon Film Joystick



High Durability And
Long Life By Contactless And
Wear-free Tmr Sensor





Image: Illustration of the GuliKit joystick module as a direct replacement, highlighting its internal components and compatibility for repair and upgrade.

Warning: The entire joystick module (joystick & cap) must be replaced as a unit. Attempting to replace only individual components may result in joystick damage or poor centering performance.

OPERATION AND ADJUSTMENT

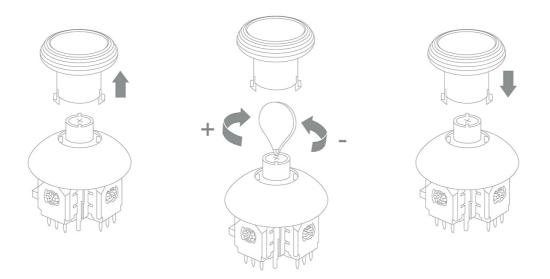
Adjusting Joystick Tension:

The GuliKit TMR joysticks feature a 720° level-less tension adjustment mechanism, allowing you to fine-tune the stick's resistance.

- 1. Remove Thumbstick Cap: Gently pull the thumbstick cap vertically upward to remove it.
- 2. **Adjust Tension:** Use the included wrench to turn the screw located under the cap. Turning towards the '+' sign increases tension, while turning towards the '-' sign decreases tension.
- 3. **Reattach Cap:** Press the thumbstick cap vertically downward until it is securely seated.

Joystick Tension Adjustment Steps

- 1. Remove the thumbstick cap by pulling vertically upward.
- 2. Adjust joystick tension to your preferred level using the included wrench.
- 3. Reattach the cap by pressing vertically downward until secured.



• Since the joystick models vary across different controllers and have size differences, do not remove and replace just the side components of the joystick. Instead, the entire joystick needs to be replaced as a whole. Attempting to replace only the individual components on the joystick may result in issues like joystick damage or poor centering performance.

Image: Step-by-step diagram showing how to remove the thumbstick cap, use the wrench to adjust tension, and reattach the cap.



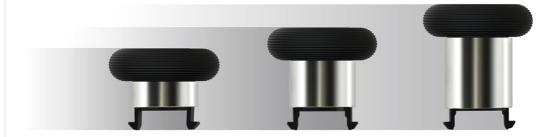
Image: Illustration demonstrating the hidden adjustable tension mechanism, showing how stick force can be varied from -30g to +30g, preventing accidental adjustments during use.

Using Different Thumbstick Caps:

The kit includes three pairs of caps with different heights and textures. You can also remove the metal ring on the joystick cap for a wider range of movement.

- To change caps: Pull vertically to remove, press vertically to attach.
- Removing the metal ring offers greater flexibility but may increase wear on the stick.

Includes Three Types Of Joystick Caps With Different Heights And Feels



You Can Remove
The Metal Ring
On The Joystick Cap To Use

The Joystick Will Have

A Wider Range Of Movement

 If You Use A Joystick Cap Without A Metal Ring, It Will Increase The Wear And Tear On The Stick.



Image: Visual representation of the three included joystick cap types with different heights, and a diagram illustrating how the metal ring can be removed from a cap for increased range of motion.

Joystick Calibration:

After replacing the joysticks, calibration is required to ensure optimal performance and accurate input. Follow the instructions below for PS4 DualShock controllers:

• For PS4 DualShock controllers, after replacing the joysticks, use the calibration tool available on the GuliKit website (test.gulikit.com) to calibrate the joysticks according to the provided instructions.

After replacing the joysticks run joystick calibration as the ways below:

(Before calibration and testing, please install the controller cases and screws)

- For Switch Pro controllers, after replacing the joysticks, go to the Switch console's Settings -> Controllers and Sensors -> Calibrate Joysticks, and follow the instructions to calibrate the joysticks.
- For PS4 DualShock, PS5 DualSense and PS5 DualSense Edge controllers, after replacing the joysticks, use the tool "https://test.gulikit.com" to calibrate the joysticks according to the instructions.
- For Xbox Series controllers, after replacing the joysticks, go to the XBOX console or download the "XBOX Accessories" software from the Microsoft Store on PC, then find the "Recalibrate" option and follow the instructions to calibrate the joysticks.









Product Name: 720° Tension Adjustable TMR Joystick Brand: GuliKit Package Includes: Joystick x 2, Joystick Cap x 6 Model: NS55

MAINTENANCE

- **Cleaning:** Keep the joystick modules and caps free from dust and debris. Use a soft, dry cloth for cleaning.
- **Metal Ring Usage:** Be aware that using the joystick cap without the metal ring, while offering a wider range of movement, may increase wear and tear on the stick over time.
- Avoid Disassembly: The dome part for tension adjustment under the joystick cap is integrated with the joystick component and cannot be separated. Do not attempt to disassemble this part as it will damage the entire joystick.



Please note that the dome part for the tension adjustment under the joystick cap is integrated with the joystick component and cannot be separated, so do not attempt to disassemble this part as it will damage the whole joystick.

Image: A visual warning indicating that the dome part of the joystick, which contains the tension adjustment mechanism, should not be disassembled as it is integrated and attempting to separate it will cause damage.

TROUBLESHOOTING

- Stick Drift: The TMR technology is designed to eliminate stick drift. If drift occurs after installation, ensure proper soldering and perform joystick calibration as described in the 'Operation and Adjustment' section.
- Poor Centering/Functionality: This can occur if the entire joystick module was not replaced as a unit, or if individual components were attempted to be replaced. Ensure the full module is correctly installed. Also, verify proper soldering.
- **Tension Mechanism Issues:** If the tension mechanism does not function as expected or the stick does not return to center, re-check the tension adjustment screw. Ensure the dome part of the joystick was not tampered with or disassembled.
- Calibration Failure: If the calibration tool does not work, ensure your controller is properly connected and recognized. Refer to the GuliKit website for specific calibration tool instructions and system requirements.

Model Number	NS55
Technology	TMR (Tunnel Magnetoresistance)
Compatibility	PS4 DualShock Controllers
Tension Adjustment	720° Level-less
Item Weight	1.44 ounces (approx. 40.8 grams)
Package Dimensions	3.7 x 3.66 x 1.14 inches (approx. 9.4 x 9.3 x 2.9 cm)

WARRANTY INFORMATION

Specific warranty details for the GuliKit 720° Adjustable Tension TMR Magnetic Joystick Replacement Kit are not provided in the product information. Please refer to the official GuliKit website or contact their customer support for warranty terms and conditions.

SUPPORT AND CONTACT

For further assistance, technical support, or to access the joystick calibration tool, please visit the official GuliKit website:

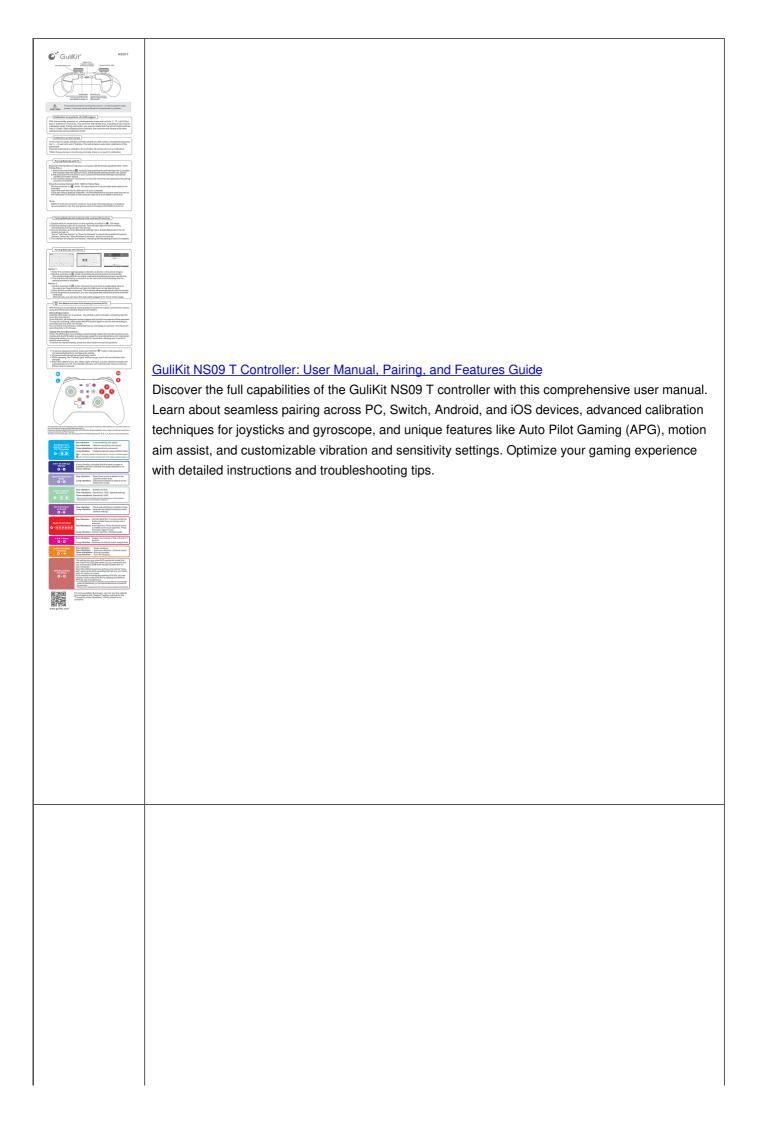
GuliKit Official Website: www.gulikit.com

Calibration Tool: test.gulikit.com

When contacting support, please have your product model (NS55) and purchase information ready.

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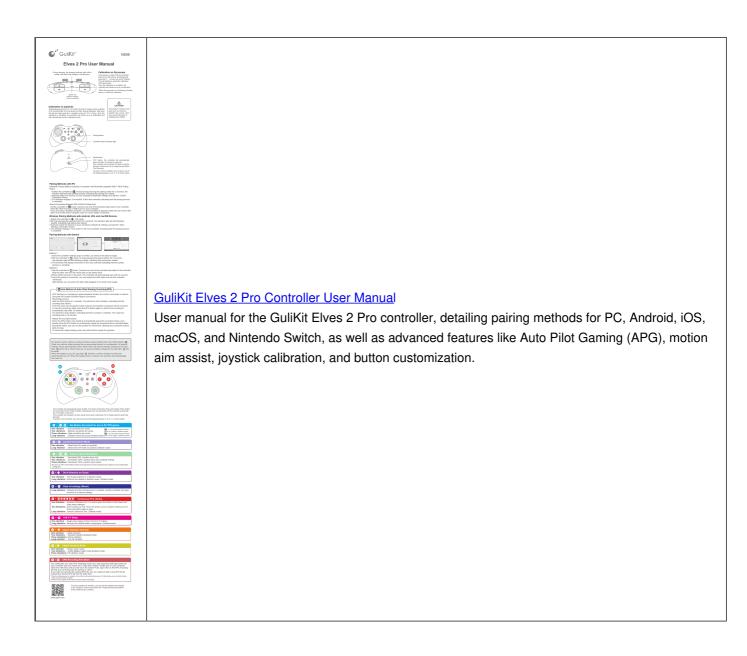
Related Documents - NS55



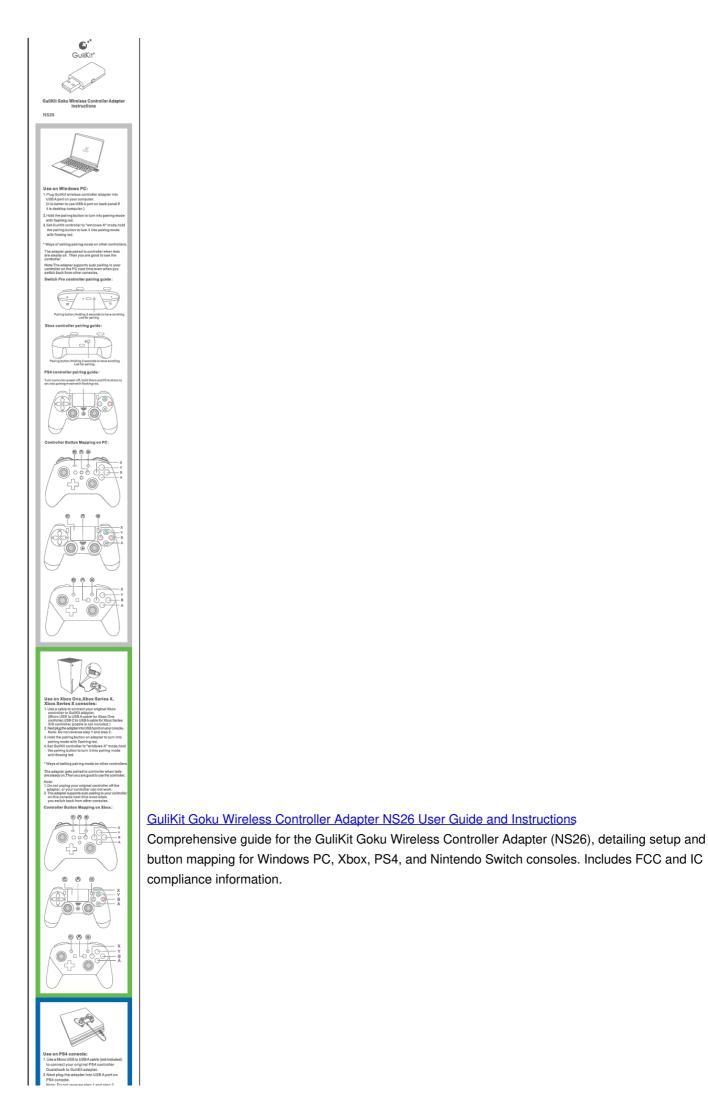


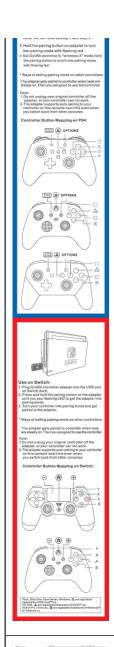
Manual de Usuario GuliKit Elves 2 Pro: Guía Completa y Configuración

Descubre cómo configurar y usar tu mando GuliKit Elves 2 Pro (NS59). Incluye guías de emparejamiento Bluetooth y por cable para PC, Switch, Android, iOS y macOS, además de funciones avanzadas como APG, calibración y ajustes de vibración.











GuliKit KK3 MAX Controller: Setup, Pairing, and Function Guide

Learn how to pair and use your GuliKit KK3 MAX controller with PC, Switch, Android, iOS, and macOS. This guide covers calibration, custom settings, APG function, and troubleshooting.