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› BREND BR-2234 XXL Air Fryer and Steam Oven User Manual

## BREND BR-2234

# BREND BR-2234 XXL Air Fryer and Steam Oven User Manual

Model: BR-2234

## 1. INTRODUCTION

Thank you for purchasing the BREND BR-2234 XXL Air Fryer and Steam Oven. This versatile appliance combines the functions of an air fryer, steam oven, and convection oven, offering a wide range of cooking possibilities. Please read this manual thoroughly before first use to ensure safe operation and optimal performance. Keep this manual for future reference.



Figure 1.0.1: The BREND BR-2234 XXL Air Fryer and Steam Oven, showcasing its interior capacity with a cake baking on the rack.

## 2. IMPORTANT SAFETY INSTRUCTIONS

When using electrical appliances, basic safety precautions should always be followed to reduce the risk of fire, electric shock, and injury to persons, including the following:

- Read all instructions before using the appliance.
- Do not touch hot surfaces. Use handles or knobs.
- To protect against electric shock, do not immerse cord, plugs, or the appliance in water or other liquid.
- Close supervision is necessary when any appliance is used by or near children.
- Unplug from outlet when not in use and before cleaning. Allow to cool before putting on or taking off parts.
- Do not operate any appliance with a damaged cord or plug, or after the appliance malfunctions or has been damaged in any manner.
- The use of accessory attachments not recommended by the appliance manufacturer may cause injuries.
- Do not use outdoors.
- Do not let cord hang over edge of table or counter, or touch hot surfaces.
- Do not place on or near a hot gas or electric burner, or in a heated oven.
- Extreme caution must be used when moving an appliance containing hot oil or other hot liquids.
- Always attach plug to appliance first, then plug cord into the wall outlet. To disconnect, turn any control to "off", then remove plug from wall outlet.
- Do not use appliance for other than intended use.

- Oversized foods or metal utensils must not be inserted in a toaster oven as they may create a fire or risk of electric shock.
- A fire may occur if the oven is covered or touching flammable material, including curtains, draperies, walls, and the like, when in operation.
- Do not clean with metal scouring pads. Pieces can break off the pad and touch electrical parts, creating a risk of electric shock.
- Do not store any materials, other than manufacturer's recommended accessories, in this oven when not in use.
- Do not place any of the following materials in the oven: paper, cardboard, plastic, or anything similar.
- Do not cover crumb tray or any part of the oven with metal foil. This will cause overheating of the oven.
- To turn off this appliance, press the power button.

## 3. PRODUCT OVERVIEW

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### 3.1 Components

Familiarize yourself with the main parts of your BREND BR-2234 oven:

- Main Unit (Oven Body)
- Control Panel with LED Touch Screen
- Glass Door
- Water Reservoir (1 Liter capacity)
- Power Cord

### 3.2 Included Accessories

The following accessories are included with your oven:

- Oven Mitt
- Baking Tray
- Wire Rack
- Rotisserie Spit with Forks
- Rotisserie Handle
- Air Fry Basket

## Accessoires inclus

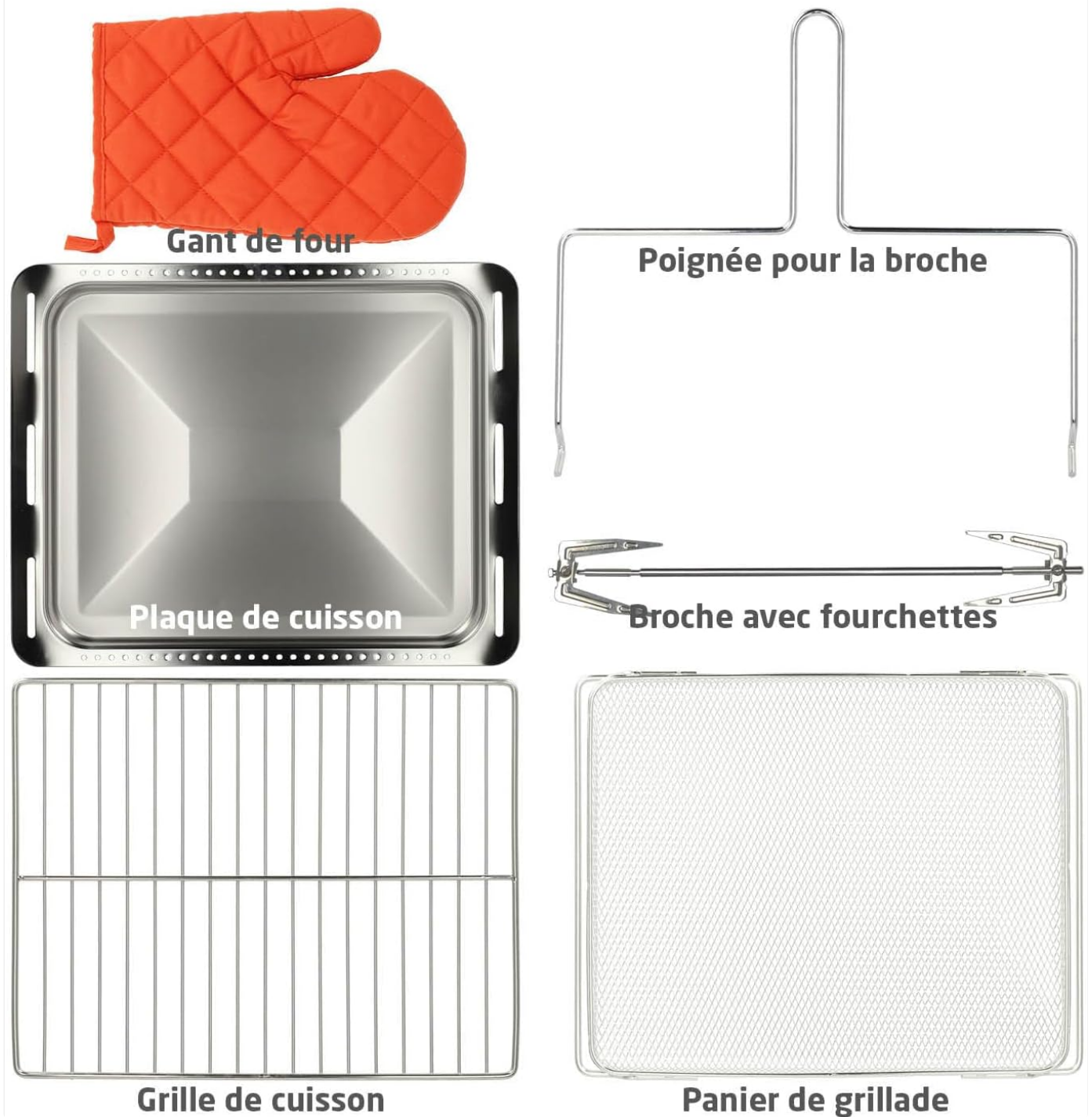


Figure 3.2.1: Included accessories: Oven mitt, baking tray, wire rack, rotisserie spit with forks, rotisserie handle, and air fry basket.

### 3.3 Control Panel

The intuitive LED touch screen allows for easy control of all functions. It displays temperature, time, and selected mode.

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Figure 3.3.1: Detailed view of the touch control panel, showing temperature and time settings. The temperature range is 35°C to 230°C, and the timer can be set from 0 to 720 minutes.

## 4. SETUP AND FIRST USE

### 4.1 Unpacking

- Remove all packaging materials and promotional labels from the oven.
- Check that all listed accessories are present.
- Dispose of packaging materials responsibly.

### 4.2 Placement

- Place the oven on a stable, heat-resistant, and level surface.
- Ensure there is adequate clearance (at least 10 cm) on all sides and above the oven for proper ventilation.
- Do not place the oven near flammable materials or heat sources.

### 4.3 Initial Cleaning

- Wipe the exterior of the oven with a damp cloth.
- Wash all accessories (baking tray, wire rack, rotisserie parts, air fry basket) in warm, soapy water. Rinse thoroughly and dry completely.
- Do not immerse the main unit in water.

### 4.4 First Use (Burn-in)

Before cooking food, it is recommended to run the oven empty to burn off any manufacturing residues:

1. Plug the oven into a grounded electrical outlet.
2. Select the "Bake" function.
3. Set the temperature to 200°C (390°F) and the timer to 15 minutes.
4. Allow the oven to run. A slight odor or smoke may be present; this is normal.
5. Once complete, open the door to ventilate and allow the oven to cool down.

## 5. OPERATING INSTRUCTIONS

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The BREND BR-2234 offers 10 versatile cooking programs:



Figure 5.0.1: The oven displaying its 10 cooking programs: Steam Cooking, Quick Steam Cooking (20 seconds), Traditional Cooking, Reheating, Cleaning, Air Frying, Fruit Dehydration, Fermentation, and Rotisserie.

## 5.1 General Operation

1. **Power On:** Plug in the oven and press the power button on the control panel.
2. **Select Mode:** Use the "MODE" button or touch controls to cycle through the available cooking programs.
3. **Adjust Settings:** Use the "TIME/TEMP" button and arrow keys to set the desired temperature (35°C - 230°C) and cooking time (0 - 720 minutes).
4. **Start Cooking:** Press the "START/PAUSE" button to begin the cooking cycle.
5. **Pause/Stop:** Press "START/PAUSE" to pause, or hold the power button to stop the operation.

## 5.2 Using Steam Functions

For steam cooking, ensure the water reservoir is filled.



Figure 5.2.1: Demonstrating how to fill the 1-liter water reservoir located at the bottom front of the oven.

Benefits of steam cooking:

- **Uniform Heating:** Ensures even cooking throughout.
- **Vitamin Preservation:** Helps retain nutrients in food.
- **Less Maintenance:** Reduces food sticking and residue.
- **No Grease Required:** Healthier cooking option.
- **Enhanced Flavor:** Food retains natural moisture and taste.



Figure 5.2.2: A hand in an oven mitt removing a dish from the oven, highlighting the five reasons to choose steam cooking: uniform heating, vitamin preservation, less maintenance, no grease required, and improved flavor.

### 5.3 Air Frying

Use the air fry basket for crispy results. The 360° hot air circulation ensures even cooking without the need for flipping.

### 5.4 Rotisserie Function

Attach food to the rotisserie spit and insert it into the designated slots inside the oven. Use the rotisserie handle for safe removal.



Figure 5.4.1: The BREND BR-2234 oven in operation, with vegetables cooking on the rotisserie spit.

## 5.5 Other Functions

- **Baking/Traditional Cooking:** Ideal for cakes, bread, and casseroles.
- **Dehydration:** For drying fruits, vegetables, or making jerky.
- **Fermentation:** Perfect for making yogurt or proofing dough.
- **Reheating:** Gently warms food without drying it out.

## 6. MAINTENANCE AND CLEANING

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### 6.1 Self-Cleaning Function

The oven features a self-cleaning function using water, which simplifies post-cooking cleanup. Refer to the control panel for activating this mode.



Figure 6.1.1: The oven highlighting additional functions including automatic stop, overheat protection, self-cleaning, and integrated interior lighting.

## 6.2 Manual Cleaning

- Always unplug the oven and allow it to cool completely before cleaning.
- Wipe the interior with a damp cloth and mild detergent. For stubborn stains, use a non-abrasive cleaner.
- The water reservoir should be emptied and cleaned regularly to prevent mineral buildup.
- **Dishwasher Safe Accessories:** The baking tray, wire rack, rotisserie spit, and air fry basket are dishwasher compatible for easy cleaning.



Figure 6.2.1: The wire rack and baking tray placed inside a dishwasher, indicating their compatibility for easy cleaning.

- Do not use abrasive cleaners, steel wool, or metal scouring pads on any part of the oven or its accessories.

## 7. TROUBLESHOOTING

If you encounter any issues with your BREND BR-2234 oven, please refer to the following table before contacting customer support.

Problem	Possible Cause	Solution
Oven does not turn on.	Not plugged in; power outage; faulty outlet.	Ensure the power cord is securely plugged into a working outlet. Check your circuit breaker.
No steam is generated.	Water reservoir is empty or incorrectly inserted.	Fill the water reservoir and ensure it is properly seated.

Problem	Possible Cause	Solution
Food is not cooking evenly.	Overcrowding; incorrect temperature/time settings.	Avoid overcrowding the oven. Adjust temperature and time as needed. Ensure proper accessory placement.
Oven emits smoke during first use.	Manufacturing residues burning off.	This is normal for first use. Ensure good ventilation. If smoke persists, unplug and contact support.
Error code displayed.	Internal malfunction.	Note the error code, unplug the oven, wait 5 minutes, then plug it back in. If the error persists, contact customer support.

## 8. SPECIFICATIONS

Feature	Detail
Model Number	BR-2234
Brand	BREND
Capacity	24 Liters
Voltage	220 Volts
Power Source	Electric
Temperature Range	35°C - 230°C
Timer Range	0 - 720 minutes (12 hours)
Control Type	Touch Control
Dimensions (L x W x H)	42 x 45 x 43 cm
Item Weight	12 Kilograms
Special Features	Air Fryer, Steam Cooking, Baking, Dehydration, Fermentation, Self-Cleaning, Overheat Protection, Interior Light



Figure 8.0.1: Visual representation of the oven's dimensions: 44 cm width, 37 cm depth, 37.5 cm height, with an internal height of 18.5 cm. The unit weighs 12.5 kg and has a 1-meter power cord.

## 9. WARRANTY AND SUPPORT

BREND products are manufactured to the highest quality standards. For information regarding warranty coverage, please refer to the warranty card included with your purchase or visit the official BREND website.

For technical support, troubleshooting assistance beyond this manual, or to inquire about spare parts, please contact BREND customer service. Contact details can typically be found on the product packaging or the brand's official website.

**Online Support:** [Visit the BREND Store on Amazon](#)

