

GDOR W4618G-2

GDOR Blender W4618G-2 Instruction Manual

Model: W4618G-2

1. SAFETY INFORMATION

Please read all instructions carefully before using the GDOR Blender W4618G-2. Failure to follow these safety guidelines may result in injury or damage to the appliance.

- Always ensure the blender is placed on a stable, flat surface before operation.
- Do not operate the blender for more than 3 minutes continuously to prevent motor overheating. Allow a cool-down period between uses.
- Never blend boiling liquids. Allow hot liquids to cool before processing.
- Ensure the blender jar and blade assembly are securely locked onto the motor base before starting.
- Keep hands and utensils out of the blender jar while operating to prevent injury.
- Unplug the appliance from the power outlet when not in use, before cleaning, or when assembling/disassembling parts.
- This appliance is not intended for use by persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- Do not immerse the motor base in water or any other liquid.

2. PRODUCT OVERVIEW

The GDOR Blender W4618G-2 is a versatile kitchen appliance designed for blending and grinding various ingredients. It features a powerful motor, durable blades, and multiple functions for diverse culinary tasks.



Image: The GDOR Blender W4618G-2 displayed with fresh fruits and prepared beverages, showcasing its use for smoothies and juices.

Key Features:

- **Countertop Blender & Grinder Combo:** Includes a 52oz (1.5L) sturdy glass jar for large batches and a grinding attachment for coffee beans and spices.
- **9 Blending Functions:** Controlled by 5 intuitive buttons on the control panel, offering options like Milkshake, Chop, Puree, Smoothie, Liquefy, and Ice Crush.
- **6-leaf Stainless Steel Blades:** Efficiently cuts through fruits and vegetables, ensuring thorough blending and nutrient extraction.
- **Powerful 700W Motor:** Delivers sufficient power to crush ice and blend tough ingredients.
- **Self-Cleaning Function:** Simplifies cleanup with a dedicated setting.
- **Safety Lock Design:** Ensures the blender operates only when components are securely assembled.



Image: The blender's control panel highlighting its various functions for different blending needs.

Components:

- Motor Base
- 52oz Glass Jar
- 6-leaf Blade Assembly (for blending)
- Grinding Attachment with Flat Blades

- Lid with Filler Cap

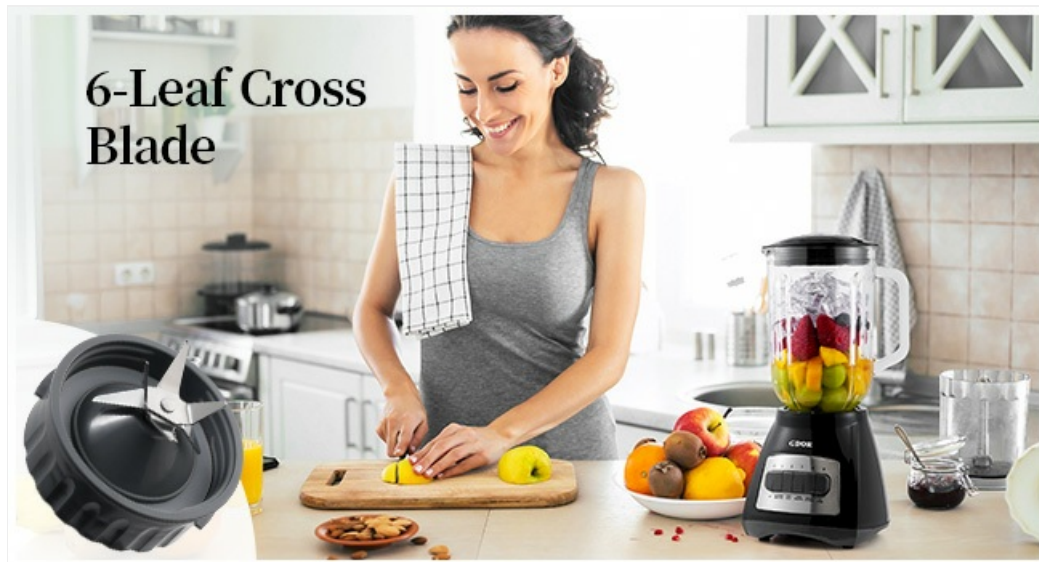


Image: A close-up view of the 6-leaf cross blade, designed for efficient blending.



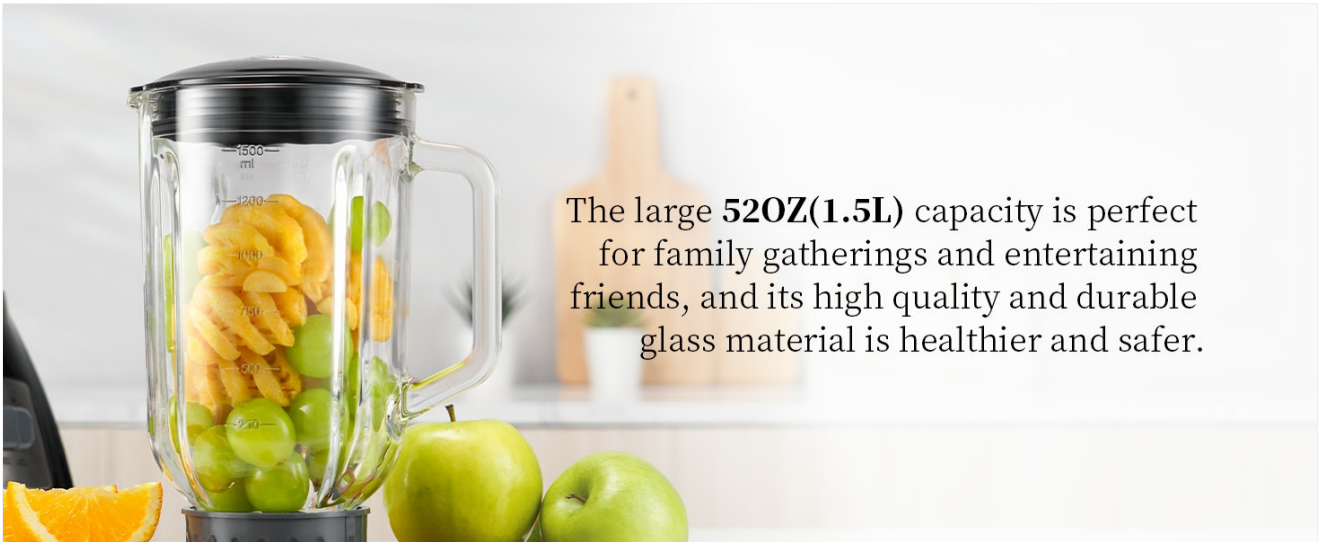
Image: A close-up view of the 2-leaf flat blade, used with the grinding attachment.



SAFETY LOCK DESIGN

Incorporates an intelligent locking mechanism for an extra layer of safety, ensuring it operates only when securely locked.

Image: A diagram illustrating the safety lock design, ensuring secure operation.



The large **52OZ(1.5L)** capacity is perfect for family gatherings and entertaining friends, and its high quality and durable glass material is healthier and safer.

Image: The 52oz glass jar filled with ingredients, demonstrating its large capacity.



EQUIPPED WITH A POWERFUL MOTOR OF UP TO 700W

This smoothie maker effortlessly mixes frozen fruits and ice cubes to perfection.

Image: An internal view highlighting the powerful 700W motor of the blender.

As you blend, ingredients are continuously forced down into the blades and circulated around the jar - thoroughly crushing the hardest foods with ease.



Image: A visual representation of how ingredients circulate within the jar for thorough blending.



Image: A comparison highlighting the benefits of the high-quality glass jug over a plastic alternative.

3. SETUP

Before first use, wash all removable parts (glass jar, lid, blade assemblies) in warm, soapy water. Rinse thoroughly and dry. The motor base should only be wiped with a damp cloth.

Assembly for Blending:

1. Place the 6-leaf blade assembly onto the bottom of the glass jar.
2. Securely screw the blade base onto the glass jar until tight.
3. Place the assembled jar onto the motor base, ensuring it locks into place.
4. Add ingredients to the jar.
5. Place the lid onto the jar and secure it. Ensure the filler cap is also in place.
6. Plug the blender into a power outlet.

Assembly for Grinding:

1. Place the flat blade assembly onto the grinding cup.
2. Add ingredients to the grinding cup.
3. Securely screw the flat blade base onto the grinding cup until tight.
4. Invert the assembled grinding cup and place it onto the motor base, ensuring it locks into place.
5. Plug the blender into a power outlet.

4. OPERATING INSTRUCTIONS

Always ensure the blender is properly assembled and plugged in before operation.

General Blending Tips:

- For best results, cut ingredients into small pieces (approximately 2.5 cm).
- Always start with soft ingredients, then add harder ingredients.
- The maximum quantity of ice or frozen fruit to be added is 150g.
- Always add sufficient liquid to submerge at least half of the ingredients.

Using the Control Panel:

The control panel features an OFF button, four speed settings (1-4), and a Pulse (P) button. Each speed setting is also labeled with common functions:

- **OFF:** Turns the blender off.
- **Speed 1 (Milkshake/Easy Clean):** Low speed for gentle blending or self-cleaning.
- **Speed 2 (Chop/Salsa):** Medium-low speed for chopping ingredients or making salsa.
- **Speed 3 (Puree/Smoothie):** Medium-high speed for pureeing and making smoothies.
- **Speed 4 (Liquefy/Ice Drink):** High speed for liquefying ingredients and preparing ice drinks.
- **P (Pulse/Ice Crush):** Provides short bursts of high power for crushing ice or quick blending. Hold down for continuous pulse, release to stop.

Select the desired speed or use the Pulse function according to your recipe and ingredient consistency.



Image: A mother and child using the GDOR blender to prepare a healthy drink, demonstrating ease of use.

5. MAINTENANCE AND CLEANING

Regular cleaning ensures the longevity and optimal performance of your GDOR Blender.

Self-Cleaning Function:

1. After use, add 2/3 full of water and a few drops of dish soap to the blender jar.
2. Secure the lid.
3. Select Speed 1 (Easy Clean) and run for 30-60 seconds.
4. Empty the jar and rinse thoroughly with clean water.

Manual Cleaning:

- **Glass Jar and Blade Assemblies:** Disassemble the jar and blade. Wash with warm, soapy water using a brush to clean around the blades carefully. Rinse and dry immediately.
- **Lid and Filler Cap:** Wash in warm, soapy water, rinse, and dry.
- **Motor Base:** Wipe the motor base with a damp cloth. Do not immerse in water.

Always ensure all parts are completely dry before reassembling or storing the blender.

6. TROUBLESHOOTING

If you encounter any issues with your GDOR Blender, refer to the following common problems and solutions:

Problem	Possible Cause	Solution
Blender does not turn on.	Not plugged in; safety lock not engaged; power outage.	Check power connection; ensure jar/grinder is securely locked onto the base; check household circuit breaker.
Motor stops during operation.	Overloaded with ingredients; continuous operation for too long.	Unplug, remove some ingredients, and restart; allow motor to cool down for 15-20 minutes before resuming.
Ingredients are not blending smoothly.	Too little liquid; ingredients too large; too much ice/frozen fruit.	Add more liquid; cut ingredients into smaller pieces; reduce quantity of ice/frozen fruit. Use Pulse function for stubborn ingredients.
Leakage from the bottom of the jar.	Blade assembly not tightened properly; damaged sealing ring.	Ensure blade base is tightly screwed onto the jar; check the sealing ring for damage and replace if necessary.

7. SPECIFICATIONS

Feature	Detail
Brand	GDOR
Model Number	W4618G-2
Color	Black
Special Feature	Adjustable Speed Control
Capacity	52oz (1.5L) Glass Jar
Product Dimensions	5.9"D x 5.9"W x 13.8"H
Included Components	Glass jar, 6-leaf Blade, grinding attachment, flat blades, lid
Style	Countertop Blender
Recommended Uses	Blending, Grinding
Power Source	AC/DC
Number of Speeds	5 (4 fixed speeds + Pulse)
Voltage	120V
Controls Type	Push Button
Material Type Free	BPA Free
Container Material	Glass
Item Weight	7.39 pounds

8. WARRANTY AND SUPPORT

The GDOR Blender W4618G-2 comes with a limited warranty. For specific details regarding warranty coverage and duration, please refer to the warranty card included with your product or contact customer support.

If you have any questions, require technical assistance, or need to report an issue, please contact GDOR customer support:

- **Email:** support@gdor1.com