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Aoxun G30055BR1006

Aoxun 10x6 Lean-to Gazebo Pergola Instruction Manual

Model: G30055BR1006 | Brand: Aoxun

1. Safety Information

Please read and understand all safety warnings before assembly and use. Failure to follow these instructions may result in injury or damage to the product.

- **Secure Anchoring:** Always ensure the canopy is securely anchored to the ground using the provided ropes and stakes, especially in windy conditions. Failure to do so may result in the canopy being blown away, causing damage or injury.
- **Weather Conditions:** Do not use the gazebo in severe weather conditions such as heavy winds, snow, or thunderstorms. Disassemble or secure the canopy appropriately during such events.
- **Assembly:** Assembly should be performed by at least two adults. Ensure all parts are correctly aligned and tightened before use.
- **Fire Safety:** Keep all flame and heat sources away from the gazebo fabric. The fabric is not fireproof.

2. Package Contents

Verify all components are present before beginning assembly. Refer to the instruction manual included in the package for a complete parts list.



Image: Easy installation steps for the Aoxun Lean-to Gazebo Pergola.

The package typically includes:

- Canopy fabric (Khaki)
- Frame poles (numbered and lettered for easy identification)
- Bungees for securing the canopy
- Mounting hardware (bolts, screws, ground nails/stakes)
- Instruction manual

3. Assembly Instructions

Follow these steps carefully for proper assembly. It is recommended to have at least two people for this process.

1. **Unpack and Identify Parts:** Lay out all components and verify against the parts list in your manual. All poles are numbered or lettered for easy matching.
2. **Assemble the Frame:** Connect the frame poles according to the numbered and lettered labels. Start by loosely bolting the main frame sections together.
3. **Attach the Canopy:** Drape the canopy fabric over the assembled frame. Use the provided bungees to secure the canopy to the frame, ensuring a snug fit.
4. **Install Support Poles:** Attach the shorter support poles to the bases. The lean-to design requires two shorter poles for the sloped roof.
5. **Raise the Structure:** With assistance, carefully lift the assembled frame and attach the support poles to the main frame.
6. **Secure to Ground:** Fix the ground nails or concrete bolts through the bases of the poles to securely anchor the gazebo to your patio, deck, or garden.
7. **Tighten All Connections:** Once the structure is upright and secured, go back and tighten all bolts and connections on the frame.



Image: Heavy-duty steel frame details, emphasizing durability and stability.



Image: Innovative connection structure for quick and stable assembly.

Your browser does not support the video tag.

Video: A brief overview of the Aoxun Lean-to Gazebo Pergola, showcasing its design and quick assembly process.

4. Operating Instructions

The Aoxun Lean-to Gazebo Pergola is designed to provide versatile outdoor shade and shelter.

- **Sun Protection:** The high-density, tear-resistant canopy material offers UPF50+ sun protection, blocking harmful UV rays.
- **Water Resistance:** The canopy is treated with a standard water-resistant coating to shed light rain and moisture, providing protection during mild weather.

- **Placement:** Position the gazebo to maximize shade coverage for your patio, deck, backyard, or garden area. The sloped roof design ensures efficient rain runoff.

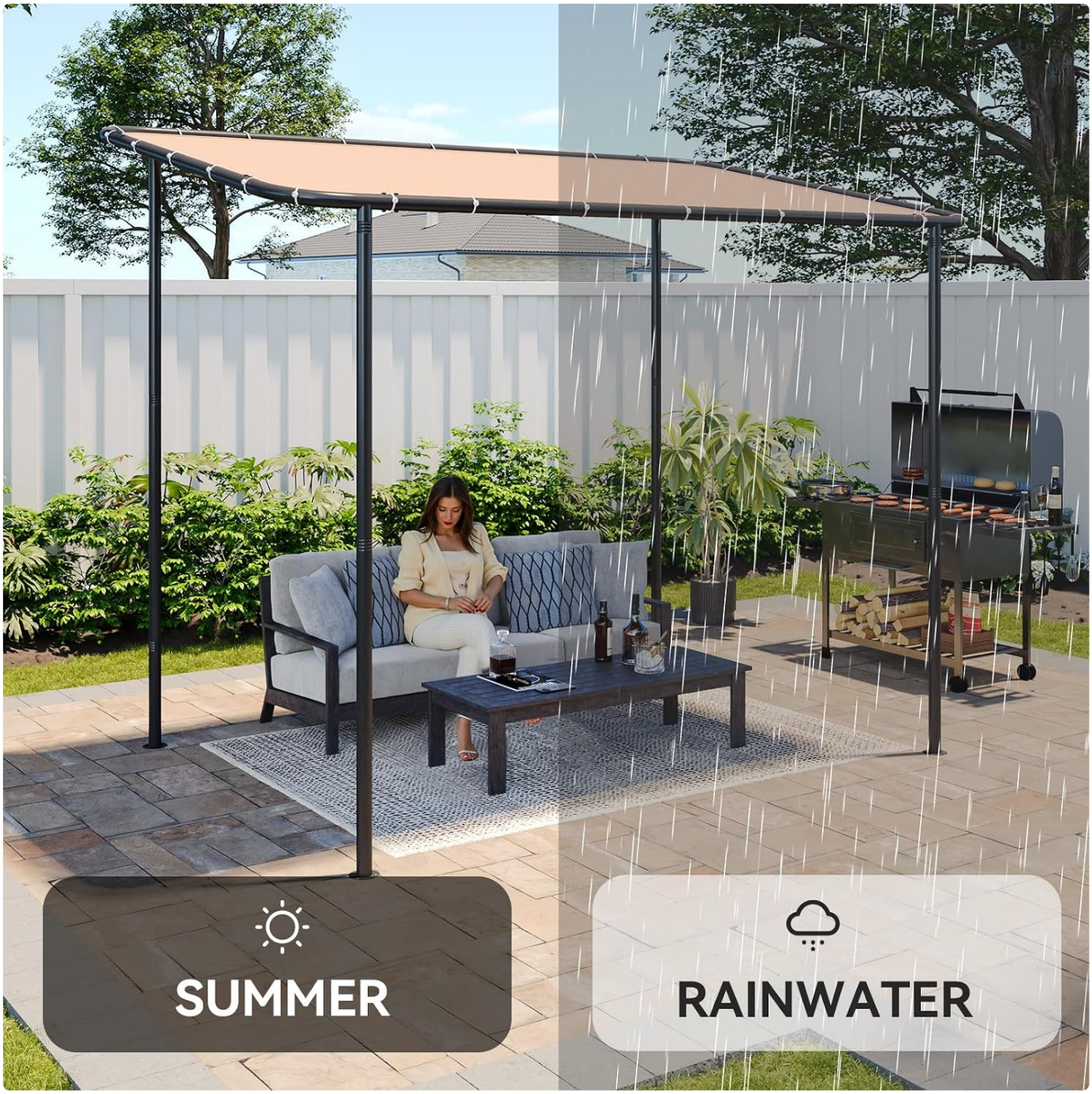


Image: Demonstrates the gazebo's functionality for both summer shade and rainwater protection.



Image: The Aoxun Lean-to Gazebo Pergola providing shade over a patio dining area.

5. Maintenance

Regular maintenance will extend the life and appearance of your gazebo.

- **Cleaning the Canopy:** Clean the canopy fabric periodically with mild soap and water. Rinse thoroughly and allow to air dry completely before storage or continued use. Avoid harsh chemicals.
- **Frame Care:** The powder-coated steel frame is designed to prevent corrosion. Wipe down the frame with a damp cloth to remove dirt and debris. Inspect for any scratches or damage and touch up as needed to prevent rust.
- **Hardware Inspection:** Periodically check all bolts, screws, and anchoring points to ensure they remain tight and secure. Tighten any loose connections.
- **Seasonal Storage:** For prolonged periods of non-use or during severe weather, it is recommended to remove the

canopy fabric and store it in a dry, protected area.



Image: High-quality polyester fabric features, highlighting wear-resistance and tear-resistance.

6. Troubleshooting

If you encounter any issues, refer to the following common solutions:

- **Stability Issues:** Ensure all frame connections are fully tightened. Verify that the gazebo is properly anchored to the ground using all provided stakes or bolts. Uneven ground can affect stability; consider shimming bases if necessary.
- **Water Accumulation on Canopy:** The sloped roof design is intended for runoff. If water pools, check that the canopy is taut and properly secured to the frame, and that the slope is correctly oriented.
- **Missing Parts:** If any parts are missing upon arrival, please contact customer support immediately with your

purchase details.

- **Difficulty Assembling:** Double-check the numbered and lettered parts against the manual. Ensure you are not forcing connections. If a part does not fit, re-examine the instructions for correct orientation.

7. Specifications

Feature	Detail
Brand	Aoxun
Model Number	G30055BR1006
Product Dimensions	116.14"L x 70.87"W x 94.49"H (approx. 10x6 ft)
Frame Material	Alloy Steel (Powder-coated)
Canopy Material	High-quality Polyester Fabric
Color	Khaki
Water Resistance Level	Water Resistant
UV Protection	UPF50+
Item Weight	56.9 pounds
Assembly Required	Yes

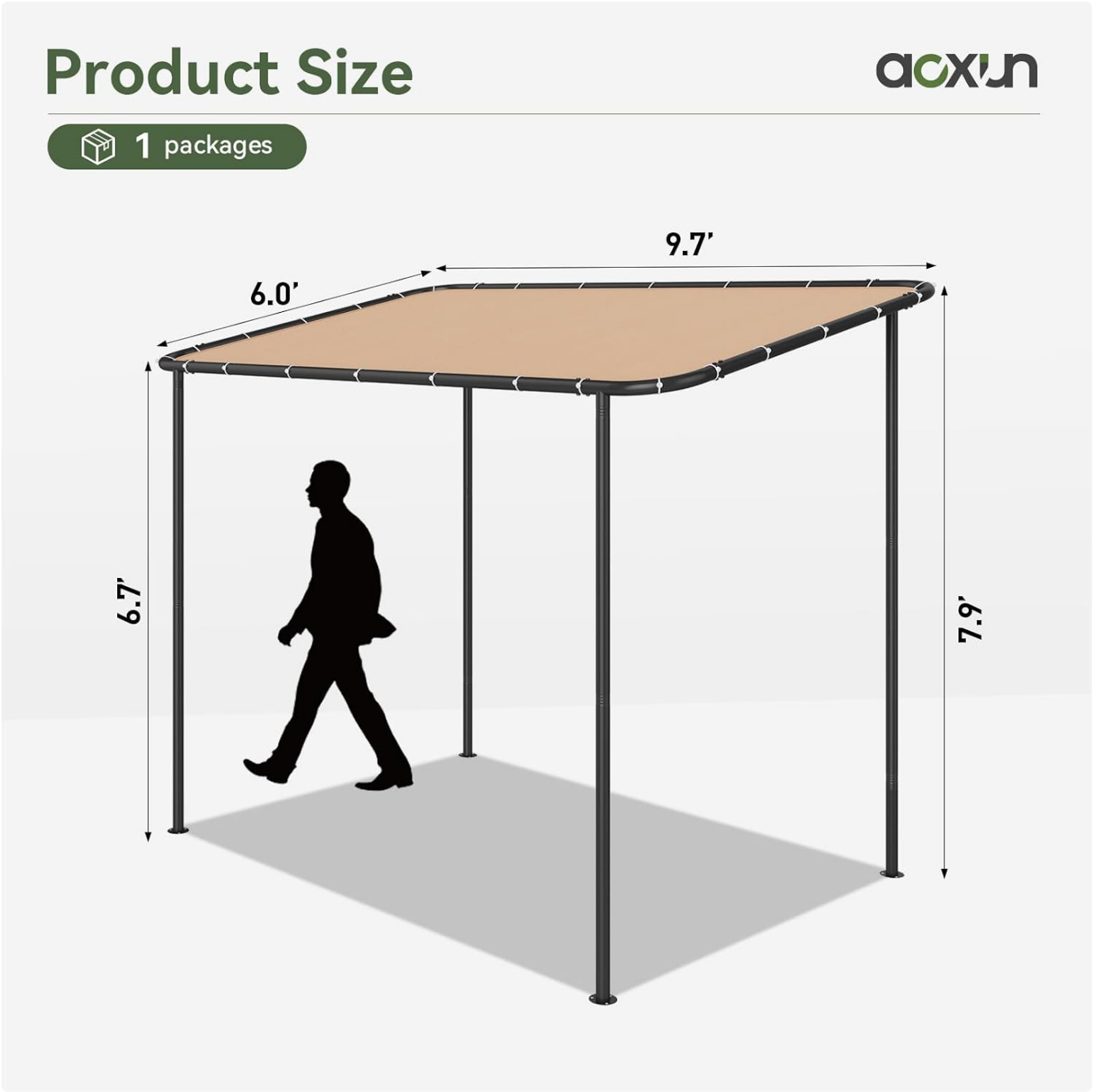


Image: Product size diagram with key dimensions.

8. Warranty and Support

For any questions, concerns, or support needs regarding your Aoxun Lean-to Gazebo Pergola, please refer to the following information:

- **Return Policy:** This product typically comes with a 30-day return policy for refund or replacement. Please check your purchase documentation for specific details.
- **Manufacturer Support:** For direct assistance, you may contact Aoxun Direct, the seller of this product. Refer to your purchase platform for their contact information.
- **Protection Plans:** Extended protection plans may be available for purchase. Check with your retailer for options such as 2-Year or 3-Year Protection Plans.

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