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## GSPSCN 75328-01A

# GSPSCN Tailgate Bedstep Rear Bed Step Instruction Manual

Model: 75328-01A | Compatible with Ford F150 (2021-2023, Excludes Dual Exhaust)

## 1. PRODUCT OVERVIEW

The GSPSCN Tailgate Bedstep is a retractable rear bed step designed to provide convenient and safe access to your truck bed. Constructed from durable aluminum alloy, this step supports up to 300 lbs and features a slip-resistant surface for secure footing. It integrates seamlessly with your vehicle, folding away when not in use to maintain ground clearance and a clean aesthetic.

### 1.1 Compatibility

- **Vehicle:** 2021, 2022, 2023 Ford F150
- **Exclusions:** Not compatible with models equipped with dual exhaust.
- **OEM Part Number Replacement:** 75328-01A, 7532801A

# COMPATIBLE WITH

**Ford F150 2021 2022 2023**  
**( Excludes Dual Exhaust )**



# REPLACE PART NUMBER

**75328-01A , 7532801A**

**Figure 1.1:** Compatibility details for the GSPSCN Tailgate Bedstep, indicating fitment for Ford F150 models from 2021 to 2023, excluding those with dual exhaust. The image also highlights the OEM part numbers 75328-01A and 7532801A.

## 1.2 Key Features

- **High-Strength Construction:** Built from lightweight, rust-proof aluminum alloy.
- **Weight Capacity:** Supports up to 300 lbs.
- **Retractable Design:** Folds seamlessly into the bumper when not in use.
- **Slip-Resistant Surface:** Ensures stable and safe footing.
- **Easy Access:** Provides effortless entry and exit from the truck bed.

# **STRONG** LOAD - BEARING CAPACITY



**Figure 1.2:** Visual representation of the bedstep's strong load-bearing capacity, rated at 300 lbs, emphasizing its robust construction.

## **2. SAFETY INFORMATION**

Please read and understand all safety instructions before installation and use. Failure to follow these instructions may result in injury or damage to the product or vehicle.

- Always ensure the step is fully extended and locked into position before stepping on it.
- Do not exceed the maximum weight limit of 300 lbs.
- Keep hands and feet clear of moving parts during retraction and extension.
- Regularly inspect the step for any signs of wear, damage, or loose fasteners.
- Ensure proper clearance around the step, especially if your vehicle has aftermarket exhaust systems.

### 3. PACKAGE CONTENTS

Verify that all components are present before beginning installation.

- 1x Tailgate Bedstep Assembly
- Mounting Brackets (specific to vehicle model)
- Hardware Kit (bolts, nuts, washers)
- Installation Manual



**Figure 3.1:** Detailed view of the tailgate bedstep assembly and all accompanying accessories, including mounting brackets, various bolts, nuts, washers, and the installation manual.

### 4. SETUP AND INSTALLATION

Professional installation is recommended. If performing self-installation, ensure you have the necessary tools and follow all steps carefully. Refer to the included physical installation manual for detailed diagrams.

## 4.1 Pre-Installation Checks

1. Confirm vehicle compatibility (Ford F150 2021-2023, non-dual exhaust).
2. Verify all package contents are present and undamaged.
3. Gather necessary tools (e.g., wrenches, sockets, possibly a drill for minor adjustments).

## 4.2 Installation Steps (General Guidance)

While specific steps are in the included manual, here is general guidance:

1. Locate the mounting points on your vehicle's rear bumper/frame.
2. Attach the mounting brackets to the vehicle using the provided hardware. Do not fully tighten bolts yet.
3. Connect the bedstep assembly to the brackets.
4. **Important Tip:** Snug the bolts lightly first. Cycle the step a few times to ensure proper alignment and centering before fully tightening all fasteners. This helps prevent issues with misaligned holes.
5. Once aligned, securely tighten all bolts to the manufacturer's recommended torque specifications (refer to the detailed manual).
6. Check for proper clearance, especially if you have an aftermarket exhaust system. This product is not designed for dual exhaust models.
7. Test the step's retraction and extension mechanism to ensure smooth operation.



**Figure 4.1:** An overall view of the GSPSCN Tailgate Bedstep, showcasing the main step unit, mounting hardware, and brackets, providing a visual reference for installation.

## 5. OPERATING INSTRUCTIONS

The GSPSCN Tailgate Bedstep is designed for simple, one-touch operation.

1. **To Extend the Step:** Use your foot to press the release mechanism (typically a small lever or button) located near the step. The step will deploy downwards. Ensure it locks into its fully extended position before use.
2. **To Retract the Step:** Apply upward pressure to the step or press the release mechanism again. The step will fold upwards and tuck neatly under the bumper. Ensure it is fully retracted and secured to maintain ground clearance during driving.

# CONVENIENT USE CAN BE FOLDED



**Figure 5.1:** Comparison of the bedstep in its folded position, discreetly stored under the bumper, and its extended position, ready for use, highlighting its convenient and space-saving design.

## 6. MAINTENANCE

Regular maintenance ensures the longevity and safe operation of your tailgate bedstep.

- **Cleaning:** Clean the step and its mechanism periodically with mild soap and water to remove dirt, mud, and road salt. Rinse thoroughly and allow to dry.
- **Inspection:** Annually, or more frequently with heavy use, inspect all mounting hardware for tightness. Check the step's pivot points for smooth operation and lubricate if necessary with a silicone-based lubricant.
- **Damage Check:** Inspect the step and brackets for any signs of corrosion, cracks, bends, or other damage. Replace any damaged components immediately.

## 7. TROUBLESHOOTING

If you encounter issues with your GSPSCN Tailgate Bedstep, consider the following:

- **Step Does Not Extend/Retract Smoothly:**
  - Check for obstructions around the mechanism.
  - Clean and lubricate pivot points.
  - Ensure all mounting bolts are tightened correctly, but not over-tightened, which could bind the mechanism.
- **Step Feels Loose or Wobbly:**
  - Inspect all mounting bolts and nuts. Tighten any loose fasteners.
  - Check for any damage to the brackets or the step assembly itself.
- **Installation Difficulties (e.g., Misaligned Holes):**
  - As noted by some users, minor manufacturing variations can occur. If bolt holes do not align perfectly, slight reaming or careful enlargement of holes may be necessary. This should be done by a qualified professional to avoid compromising structural integrity.
  - Always use the 'snug then center' method during initial bolt tightening to allow for minor adjustments.

## 8. SPECIFICATIONS

Attribute	Specification
Brand	GSPSCN
Model Number	75328-01A
Material	Metal Aluminum Alloy
Exterior Finish	Aluminum
Color	Black
Item Dimensions (L x W x H)	11 x 6 x 11 inches
Item Weight	15 Pounds
Weight Limit	300 Pounds
OEM Part Number	75328-01A, 7532801A
Automotive Fit Type	Vehicle Specific Fit

# SAME SIZE AS OE PARTS



Figure 8.1: Dimensional specifications of the bedstep, illustrating its size and how it compares to original equipment parts.

# ALUMINUM ALLOY BODY + PEA STEP MAT



Anti-Slip



Sturdy and Durable



High Load-Bearing

Retractable bracket  
metal body

PEA reinforced Non-Slip  
step mat

**Figure 8.2:** Close-up view highlighting the construction materials, specifically the aluminum alloy body and the PEA reinforced non-slip step mat, emphasizing anti-slip and durability features.

## 9. WARRANTY AND SUPPORT

For warranty information and customer support, please refer to the documentation included with your purchase or contact GSPSCN customer service directly. Keep your purchase receipt for warranty claims.

**Manufacturer:** GSPSCN

**Model:** Tailgate Bedstep 75328-01A