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› [Ekena Millwork](#) /

› [Ekena Millwork WM48 Americraft MiterLink Crown Moulding Outside Corner Instruction Manual](#)

### Ekena Millwork MOCQ03X04WM48PP

# Ekena Millwork WM48 Americraft MiterLink Crown Moulding Outside Corner Instruction Manual

Model: MOCQ03X04WM48PP

## 1. PRODUCT OVERVIEW

The Ekena Millwork WM48 Americraft Solid Paint Grade Wood MiterLink Crown Moulding Outside Corner is designed to enhance the aesthetics of your home. This piece is crafted from FAS and Select-Grade wood, ensuring quality and durability. It is specifically designed to match moulding MLDW01X04WM48PP and is suitable for various architectural features.

### Key Features:

- Item Description: 2 13/16"P x 3 1/2"H WM48 Americraft Solid Paint Grade Wood MiterLink Crown Moulding Outside Corner, Primed Pine (matches moulding MLDW01X04WM48PP)
- Dimensions: 6 in. Width x 3-1/2 in. Height x 2.81 in. Projection
- FAS Grade Primed Pine, the highest grade wood available
- Crown Moulding for walls, ceilings, and cabinets. Adds refined elegance to living spaces.
- Easily cut and installed using standard woodworking tools
- Based on popular moulding profiles on the market.
- Complements both modern and traditional interior styles, enhancing any decor.
- Made using durable wood that can be easily installed
- Can be coated, stained or painted to match existing trim
- Hides gaps between the wall and the ceiling

### Product Specifications:

Specification	Detail
Manufacturer	Ekena Millwork
Part Number	MOCQ03X04WM48PP

Item Weight	5.9 ounces
Product Dimensions	6 x 6 x 3.5 inches
Item Model Number	MOCQ03X04WM48PP
Color	Primed Fingerjoint Pine
Style	MiterLink Outside Corner
Pattern	MiterLink Outside Corner
Item Package Quantity	1
Included Components	2 13/16"P x 3 1/2"H WM48 Americraft Solid Paint Grade Wood MiterLink Crown Mould
Date First Available	June 17, 2025

## 2. SETUP & INSTALLATION

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### Preparation:

- Ensure the installation surface is clean, dry, and free of debris.
- Gather necessary tools: construction adhesive (e.g., Loctite Power Grab), brad nailer, measuring tape, pencil, and safety glasses.
- Measure your room and mark locations for moulding and corners.

### Installation Steps for MiterLink Outside Corner:

1. Apply a bead of construction adhesive to the back of the MiterLink outside corner piece.
2. Place the corner on the desired installation location and firmly press into place.
3. Apply adhesive to the ends of the moulding pieces that will connect to the corner.
4. Position the moulding pieces so they overlap the MiterLink corner by approximately 1 inch. The moulding piece will tuck behind the overlap of the corner.
5. Secure the MiterLink outside corner and connecting moulding pieces to the wall and ceiling using a brad nailer. Note: Nail holes on stain grade molding should not be caulked. Use of brad nails is at customer discretion.
6. Repeat the process until all moulding is installed.



Figure 1: MiterLink Outside Corner Installation Diagram. The moulding tucks behind the overlap for a seamless appearance.

### Tools Required:

- Measuring Tape
- Pencil
- Construction Adhesive (e.g., Loctite Power Grab)
- Brad Nailer and Brad Nails
- Miter Saw (for cutting moulding lengths)
- Safety Glasses

### 3. OPERATING & USAGE

The Americraft MiterLink Crown Moulding Outside Corner is designed to provide a finished look to your interior spaces, effectively hiding gaps between walls and ceilings. Once installed, the moulding serves as a decorative and functional element.

### Finishing:

As this product is Primed Fingerjoint Pine, it is ready for painting. You can also coat or stain it to match existing trim or achieve a desired aesthetic. Ensure the surface is clean and dry before applying any finish.

## 4. MAINTENANCE

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Maintaining your Americraft wood moulding is straightforward:

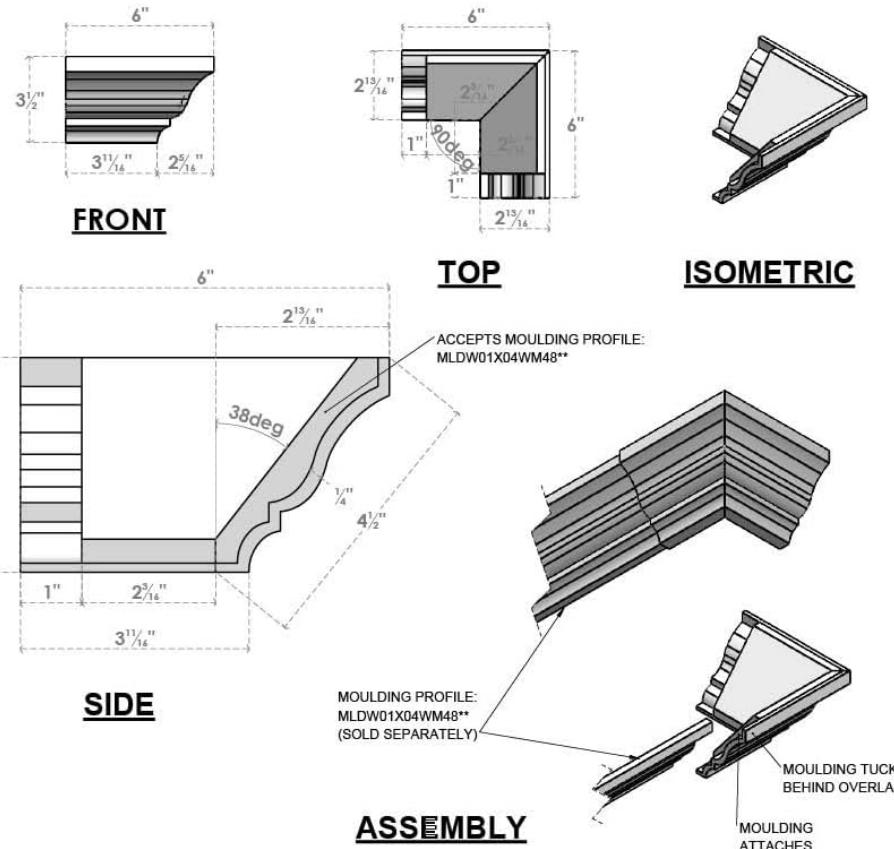
- **Cleaning:** Dust regularly with a soft, dry cloth. For deeper cleaning, use a slightly damp cloth with mild soap and water, then dry immediately. Avoid abrasive cleaners or harsh chemicals.
- **Repainting/Restaining:** If the finish becomes worn or you wish to change the color, lightly sand the surface, clean thoroughly, and apply new paint or stain according to the manufacturer's instructions.
- **Damage Repair:** Minor dents or scratches can often be filled with wood putty, sanded smooth, and then repainted or restained.

## 5. TROUBLESHOOTING

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Here are solutions to common issues that may arise during or after installation:

- **Gaps after Installation:** Small gaps between the moulding and the wall/ceiling can be filled with paintable caulk. For larger gaps, ensure the surface is flat and consider shimming before re-installation.
- **Poor Paint Adhesion:** Ensure the primed surface is clean, dry, and free of dust or grease before painting. Use a high-quality primer if the existing primer is compromised.
- **Moulding Not Holding Firmly:** Verify that sufficient adhesive was used and that brad nails are properly securing the moulding into studs or solid backing. If not, add more adhesive and/or nails.
- **Imprecise Cuts:** The MiterLink system is designed to minimize the impact of imperfect miter cuts by allowing an overlap. If cuts are still visible, ensure the overlap is correctly utilized.



\*\* Replace \*\* with 2- character material code for full SKU

AL Alder	PI Pine	RO Red Oak	WO White Oak
CH Cherry	PO Poplar	SA Mahogany	
MA Maple	PP Primed Fingerjoint Pine	WA Walnut	

Figure 2: MiterLink and TrimPro solutions for imperfect cuts.

## 6. MATERIALS & COMPATIBILITY

The Americraft Hardwood Moulding line offers a comprehensive collection of premium hardwood mouldings. This specific product is Primed Fingerjoint Pine, which is ready for painting.

### Available Wood Species (Americraft Collection):

- Alder
- Cherry
- Maple
- Pine
- Poplar
- Red Oak
- Sapele Mahogany
- Walnut
- White Oak

- Primed Fingerjoint Pine (This product)

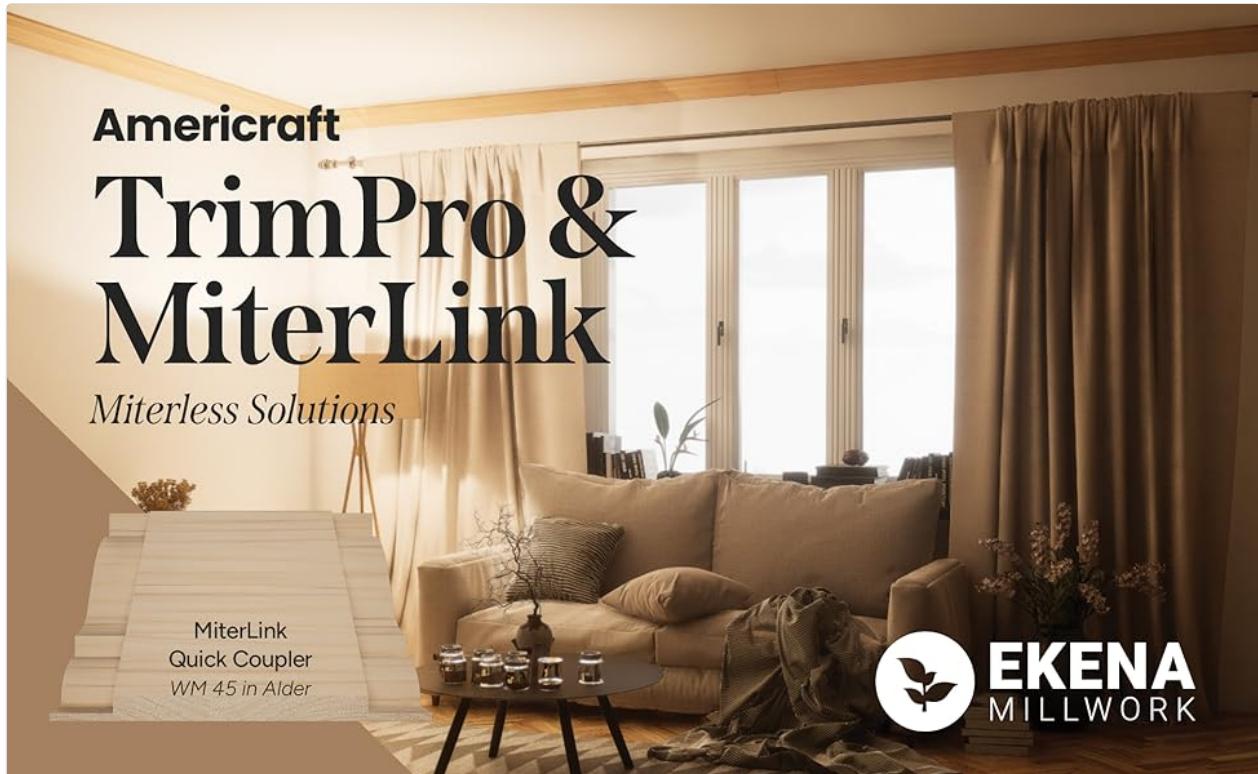


Figure 3: Americraft Material Overview.

#### MiterLink vs. TrimPro:

Ekena Millwork offers two miterless solutions for crown moulding installation:

- **MiterLink:** Features an overlap design that adds depth, disguises imprecise cuts, and covers seams. This product is a MiterLink outside corner.
- **TrimPro:** Utilizes pre-mitered corner butts that attach directly against the moulding profile, eliminating the need for a miter box.



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# Wood Moulding

Crown, chair rail, baseboards, and more



#### Timeless designs

Inspired by centuries-old craftsmanship, precision-cut from premium hardwoods.



#### 11 beautiful materials

Kiln-dried FAS grade wood factory sanded and ready to paint or stain.



#### Ready to ship

Need it yesterday?  
No problem. We keep our wood moulding in stock.

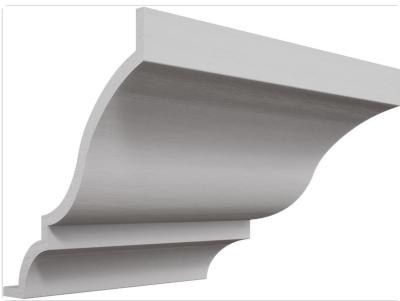
Figure 4: MiterLink vs. TrimPro comparison.

## 7. VISUAL GUIDES

### Product Images:



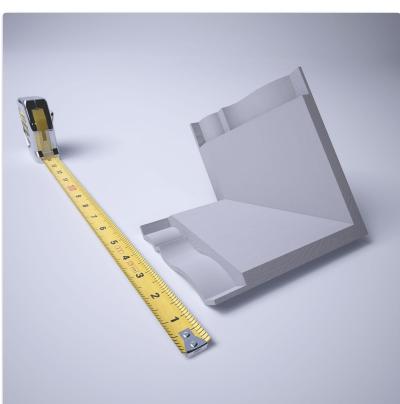
Main product view.



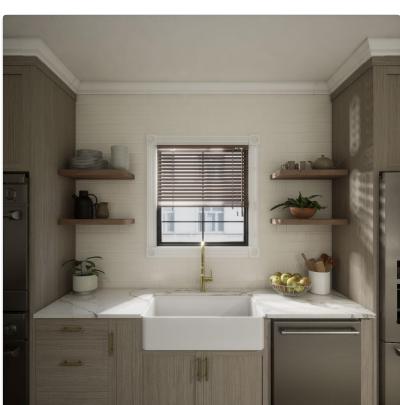
Side profile of the corner piece.



Product dimensions shown with a tape measure.



Example of moulding installed in a kitchen.



Close-up of installed moulding on a cabinet.



Technical diagram with dimensions and assembly details.

## Official Product Videos:

### Learn about our AmeriCraft Hardwood Moulding

Your browser does not support the video tag.

This video provides an overview of the AmeriCraft Hardwood Moulding collection, highlighting its features and benefits.

### AmeriCraft Hardwood Mouldings

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A concise video showcasing the beauty and versatility of AmeriCraft Hardwood Mouldings.

### Ekena Millwork Company Overview

Your browser does not support the video tag.

An introductory video about Ekena Millwork, detailing their commitment to craftsmanship and innovation.

## 8. WARRANTY & SUPPORT

For specific warranty information regarding your Ekena Millwork Americraft product, please refer to the documentation included with your purchase or visit the official Ekena Millwork website. For technical support, installation guidance, or product inquiries, please contact Ekena Millwork customer service directly.

You can visit the [Ekena Millwork Store](#) for more products and information.