

DWVO MADWVEopn1

DWVO 20x40ft Heavy Duty Party Tent Instruction Manual

Model: MADWVEopn1

1. PRODUCT OVERVIEW

The DWVO 20x40ft Heavy Duty Party Tent is designed to provide a spacious and reliable shelter for various outdoor events such as weddings, parties, and gatherings. It features a robust galvanized steel frame and a durable PE cloth canopy with removable sidewalls and zipper doors.

Key features include:

- **Superb Fabric:** Waterproof 140g PE cloth top and 140g high-quality PE removable sidewalls and zipper doors. These materials offer cross ventilation and block 99% of harmful UV rays. 160-gram PVC windows provide natural light.
- **Upgraded Framework:** Heavy-duty white powder-coated galvanized steel structure, anti-rust and anti-corrosion. Features 1.5-inch (38 mm) steel tube diameter and 1.66-inch (42 mm) metal connector diameter for strong support. Thick bases enhance stability.
- **Versatile Functionality:** Ideal for sport events, flea markets, weddings, family gatherings, graduation ceremonies, and backyard events. Accommodates approximately 8 round tables and up to 100 people.

2. SAFETY INFORMATION

WARNING: This party tent material is NOT FIREPROOF. Always keep it away from open flames, grills, or any ignition source.

- Always use the provided stakes and guy lines to secure the party tent.
- Do not set up or use the tent in high winds (exceeding 25 mph), snowfall, or thunderstorms.
- Keep the roof clear of snow and standing water. Excessive accumulation can damage the structure and create a safety hazard.
- The manufacturer is not liable for damage or injury resulting from improper installation or adverse weather conditions.
- Professional installation is highly recommended for optimal safety and stability.

3. PACKAGE CONTENTS

The DWVO outdoor party tent is delivered in 3 boxes and may not arrive together. Please verify all components upon receipt.

Component	Quantity
Top Cover	1
Sidewalls with Windows	2
Zipper Doors	2
Frames (Poles and Connectors)	1 set
Oxford Storage Bags	3
Ground Nails / Stakes	4
Wind Ropes	Included

4. SETUP INSTRUCTIONS

Assembly of the DWVO Party Tent requires a minimum of 3-4 people for efficient and safe setup. Follow these general steps:

- 1. Prepare the Area:** Choose a flat, level surface free from obstructions. Ensure adequate space for the 20x40ft tent footprint and additional space for securing ropes.
- 2. Unpack Components:** Carefully unpack all boxes and lay out the frame components, canopy, and sidewalls.
- 3. Assemble the Frame:** Connect the galvanized steel poles and connectors according to the included diagram. It is highly recommended to color-code or label the poles and connectors during the first assembly to simplify future setups. For example, use red paint for corner poles and yellow for top horizontal poles.
- 4. Attach Canopy:** Drape the main canopy over the assembled frame. Ensure it is centered and evenly distributed.
- 5. Secure Canopy to Frame:** Use the provided bungee cords or elastic fixings to secure the canopy to the frame poles.
- 6. Install Sidewalls and Doors:** Attach the removable sidewalls and zipper doors as desired. These typically attach via bungee cords or ties to the frame.
- 7. Anchor the Tent:** Secure the tent to the ground using the provided ground nails/stakes and wind ropes. For grassy surfaces, ground nails are essential. For cement surfaces, expansion screws (not included) would be required. Ensure all ropes are taut and evenly distributed to prevent wind damage.



Image: Exterior view of the DWVO 20x40ft Party Tent set up in a backyard, showcasing its large size.



20FT×40FT

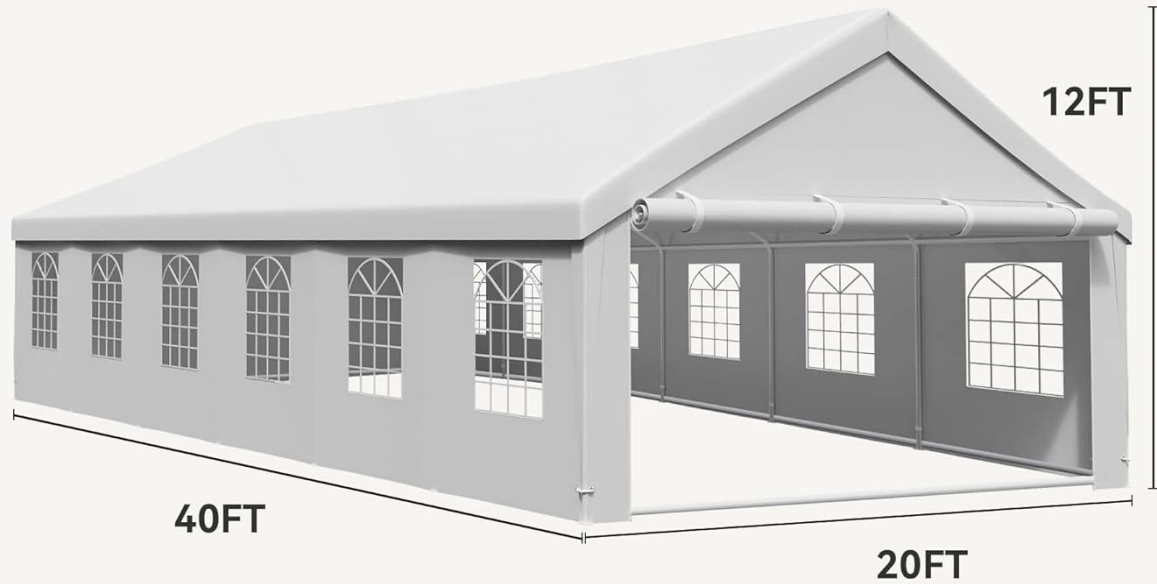


Image: Diagram illustrating the dimensions of the 20x40ft party tent, including its 12ft height.

NYLON WIND ROPES AND SPIKES

EFFECTIVELY HELPS TO SECURE
EQUIPMENT FOR SAFETY AND COMFORT



Image: Close-up of seamless welded joints on the tent frame, indicating high strength and corrosion resistance.

BOUNCY BALL FIXING

ELASTICITY DESIGN ALLOWS IT TO ADAPT
TO DIFFERENT SIZES AND SHAPES OF ITEMS



Image: Close-up of thickened tubing used in the tent frame, designed to increase load-bearing capacity.



Image: Nylon wind ropes and spikes for securing the tent to the ground.



Image: Bouncy ball fixing mechanism for attaching the tent fabric to the frame.

5. OPERATING INSTRUCTIONS

Once assembled, the DWVO Party Tent provides a sheltered space for your event. Consider the following for optimal use:

- **Ventilation:** Utilize the removable sidewalls and zipper doors to adjust ventilation as needed, especially on hot days.
- **Weather Monitoring:** Continuously monitor weather conditions. Disassemble the tent if strong winds (above 25 mph), heavy rain, or snow are forecast.
- **UV Protection:** The tent's fabric blocks 99% of harmful UV rays, providing a safe environment from sun exposure.
- **Interior Setup:** Arrange tables, chairs, and other event necessities within the tent. The clear PVC windows

allow for natural light and views of the surroundings.



Image: Interior view of the DWVO 20x40ft Party Tent showing tables and chairs, with clear window sidewalls.



REMOVEABLE SIDEWALL DOORS

Suitable for all seasons



Image: DWVO 20x40ft Party Tent set up for an outdoor event with tables and chairs.

6. MAINTENANCE

Proper maintenance will extend the lifespan of your DWVO Party Tent:

- **Cleaning:** Clean the canopy and sidewalls with mild soap and water. Avoid harsh chemicals or abrasive cleaners that could damage the fabric. Rinse thoroughly and allow to air dry completely before storage.
- **Frame Inspection:** Regularly inspect the galvanized steel frame for any signs of rust, corrosion, or damage. Address any issues promptly to maintain structural integrity.
- **Storage:** When not in use, disassemble the tent and store all components in the provided Oxford storage bags in a dry, cool place away from direct sunlight. Ensure the fabric is completely dry to prevent mold and mildew.
- **Hardware Check:** Periodically check all bolts, nuts, and connectors to ensure they are tight and secure.

7. TROUBLESHOOTING

Here are some common issues and their solutions:

- **Tent Instability:** Ensure all ground nails/stakes and wind ropes are properly installed and taut. Verify that the frame connections are secure. High winds require immediate disassembly.
- **Water Accumulation on Roof:** This can occur during heavy rain. Ensure the canopy is stretched tightly over the frame to prevent sagging. If accumulation occurs, gently push from underneath to release the water, taking care not to damage the fabric.
- **Difficulty Assembling Frame:** Refer to the assembly diagram. If poles are not fitting, ensure you are using the correct poles for each section. Color-coding poles during the first assembly can significantly reduce future setup time.
- **Zipper Malfunction:** If zippers on doors or sidewalls become stiff, apply a silicone-based lubricant. If a zipper is damaged, the entire panel may need replacement.

8. SPECIFICATIONS

Specification	Detail
Brand	DWVO
Model Number	MADWVEopn1
Size	20X40FT (480"L x 240"W x 144"H)
Material	Alloy Steel (Frame), 140g PE Cloth (Top & Sidewalls), 160g PVC (Windows)
Color	White
Item Weight	387.1 Pounds
Water Resistance Level	Waterproof
Ultraviolet Light Protection	Yes (99% UV blocking)
Required Assembly	Yes
UPC	197839909236

9. WARRANTY AND SUPPORT

For specific warranty details and customer support, please refer to the documentation included with your purchase or contact DWVO customer service directly. Keep your purchase receipt for warranty claims.