GOCHIFIX BG-CH2352

GOCHIFIX 15"x15" Auto Heat Press Machine User Manual

Model: BG-CH2352

For Sublimation, HTV, and Heat Transfer Projects

1. Introduction

This manual provides comprehensive instructions for the safe and efficient operation, maintenance, and troubleshooting of your GOCHIFIX 15"x15" Auto Heat Press Machine. This machine is designed for various heat transfer projects, including sublimation, HTV, and other heat transfer applications on T-shirts and flat items.

The GOCHIFIX heat press features automatic pressure adjustment, 4 memory modes for preset settings, precise temperature and timer control, and enhanced safety features like a slide-out drawer and auto-off function.



Image: The GOCHIFIX 15"x15" Auto Heat Press Machine, shown with included heat-resistant gloves, ready for use.

2. Important Safety Instructions

To ensure safe operation and prevent injury or damage, please read and adhere to the following safety guidelines:

- Always place the heat press machine on a stable, heat-resistant surface.
- Ensure the power outlet matches the machine's voltage (110 Volts).
- Keep hands and fingers clear of the heating plate during operation. Utilize the slide-out drawer design to safely position and remove items.
- Wear the provided heat-resistant gloves when handling hot materials or components.
- Do not leave the machine unattended while it is powered on or operating.
- In case of an emergency or malfunction, immediately press the "Stop" button to halt operations.

- The machine features an auto shut-off function after 15 minutes of inactivity. Always unplug the machine when not in use or before cleaning.
- Do not operate the machine if the power cord or plug is damaged.
- Keep children and pets away from the operating area.



Image: Visual representation of the heat press machine's safety features, including auto shut-off, emergency stop button, and the protective pull-out drawer.

3. Product Components and Accessories

Your GOCHIFIX Heat Press Machine package includes the following items:

- GOCHIFIX 15"x15" Auto Heat Press Machine
- Removable Sponge Insulation Pad
- High-Temperature Isolation Cloth
- Spare Fuses (x2)
- Pair of Heat-Resistant Gloves
- User Instruction Manual (this document)



Image: The heat press machine displayed alongside its complete set of accessories, including the insulation pad, isolation cloth, gloves, and spare fuses.

4. Setup

Follow these steps to set up your heat press machine:

1. **Unpacking:** Carefully remove all components from the packaging. Retain packaging for future storage or transport.
2. **Placement:** Place the heat press machine on a sturdy, flat, and heat-resistant surface. Ensure there is adequate clearance around the machine for ventilation and safe operation.
3. **Power Connection:** Plug the power cord into a grounded 110V AC electrical outlet.
4. **Initial Inspection:** Before first use, inspect the machine for any visible damage. Ensure the heating plate is clean and free of debris.

5. Operating Instructions

This section details the steps for operating your GOCHIFIX Auto Heat Press Machine.

5.1. Basic Operation (4-Step Process)

1. **Prepare Item:** Lay your garment or transfer material flat on the lower platen. Ensure it is smooth and free of wrinkles. Plug in the machine and turn on the power switch.
2. **Set Parameters:** Use the control panel to set the desired temperature (46-400°F / 8-200°C) and time (0-999 seconds) for your project. You can use the increase/decrease buttons for precise adjustments.
3. **Start Pressing:** Once the machine reaches the set temperature, the heating plate will preheat automatically. Press the "ENTER" button to initiate the heat press cycle. The machine will automatically adjust pressure and begin the countdown.
4. **Remove Item:** When the countdown is complete, a buzzer will sound, and the heating plate will automatically rise. Carefully pull out the drawer and remove your finished product using heat-resistant gloves.



Image: A visual guide illustrating the simple four-step process for operating the GOCHIFIX heat press machine.

5.2. Temperature and Time Control

The machine allows for precise adjustment of both temperature and time:

- **Temperature Range:** 46-400℉ (8-200℃)
- **Time Range:** 0-999 seconds
- Use the **SET** button to toggle between temperature and time settings.
- Use the **Up** and **Down** arrow buttons to adjust values. Long-pressing these buttons allows for quicker adjustments.



Image: Detailed view of the control panel, highlighting the buttons for quick and easy adjustment of temperature and time settings.

5.3. Memory Modes

The machine features 4 customizable memory modes to save frequently used temperature and time settings, streamlining repetitive tasks.

- To save a setting: Adjust temperature and time to your desired values. Press and hold one of the memory mode buttons (1, 2, 3, or 4) until the setting is saved.
- To recall a setting: Simply press the corresponding memory mode button (1, 2, 3, or 4) to load the saved temperature and time.



Image: The control panel with the four memory mode buttons highlighted, demonstrating how to switch between preset settings.

5.4. Automatic Pressure Adjustment

The GOCHIFIX heat press automatically adjusts pressure up to 176 lbs, eliminating the need for manual pressure settings and ensuring consistent results across various materials.



Image: A visual comparison illustrating the advantage of automatic pressure adjustment for superior transfer results.

5.5. Versatile Applications

The 15"x15" heating plate is suitable for a wide range of flat items and materials, including:

- T-shirts, Hoodies, Sweatshirts
- Canvas Bags
- Mousepads
- Puzzles
- Blankets, Pillowcases
- Coasters
- Sublimation Transfer Paper, Heat Transfer Paper, Fusible Interlining Fabric, Heat Transfer Vinyl (HTV), DIF Heat Transfer, Fabric Patches.



Image: Examples of diverse items and materials that can be used with the heat press machine for creative projects.

6. Maintenance

Proper maintenance ensures the longevity and optimal performance of your heat press machine.

- **Cleaning the Heating Plate:** Allow the heating plate to cool completely. Wipe the non-stick Teflon coating with a soft, damp cloth. For stubborn residue, use a mild, non-abrasive cleaner specifically designed for non-stick surfaces. Do not use harsh chemicals or abrasive pads.
- **Cleaning the Lower Platen:** The removable sponge insulation pad can be cleaned separately. Wipe the lower platen surface with a damp cloth.
- **General Cleaning:** Wipe down the exterior of the machine with a soft, dry cloth to remove dust.
- **Storage:** When not in use, store the machine in a clean, dry place, away from direct sunlight and extreme temperatures.
- **Fuse Replacement:** If the machine does not power on, check the fuse located near the power inlet. Replace with a spare fuse if necessary. Ensure the machine is unplugged before checking or replacing the fuse.

7. Troubleshooting

This section addresses common issues you might encounter and their potential solutions.

Problem	Possible Cause	Solution
Machine does not power on.	No power supply; Blown fuse; Power switch off.	Ensure the power cord is securely plugged into a working 110V outlet. Check the power switch. Inspect and replace the fuse if blown (refer to Maintenance section).
Uneven heat transfer.	Material not flat; Incorrect temperature/time settings; Heating plate residue.	Ensure the garment/material is laid perfectly flat. Verify temperature and time settings are appropriate for the material. Clean the heating plate thoroughly.
Transfer material not adhering.	Insufficient temperature or time; Incorrect pressure; Material compatibility.	Increase temperature or time slightly. Ensure the automatic pressure is engaging correctly. Confirm the transfer material is suitable for heat pressing.
Buzzer sounds continuously.	Cycle completed; Error condition.	This indicates the press cycle is complete. If it sounds unexpectedly, press the "STOP" button and re-evaluate settings.

If you encounter issues not listed here or if solutions do not resolve the problem, please contact customer support.

8. Specifications

Feature	Specification

Feature	Specification
Model Number	BG-CH2352
Heating Plate Size	15" x 15" (38.1 cm x 38.1 cm)
Voltage	110 Volts
Wattage	1300 watts
Temperature Range	46-400°F (8-200°C)
Time Range	0-999 seconds
Max Automatic Pressure	Up to 176 lbs
Product Dimensions (L x W x H)	21.46" x 15.75" x 12.6" (54.5 cm x 40 cm x 32 cm)
Item Weight	45.6 pounds (20.7 kg)
Material	Alloy Steel, Aluminum
Color	White



Image: Diagram illustrating the physical dimensions of the heat press machine.

9. Warranty and Support

Warranty: The GOCHIFIX Heat Press Machine comes with a 1-year limited warranty from the date of purchase, covering manufacturing defects. Please retain your proof of purchase for warranty claims.

Customer Support: For technical assistance, troubleshooting, or warranty inquiries, please contact GOCHIFIX customer support through the retailer's platform or visit the official GOCHIFIX brand store online. Provide your model number (BG-CH2352) and a detailed description of the issue for faster service.

Online Resources: For additional tips, tutorials, and FAQs, please refer to the GOCHIFIX brand store or product page

on Amazon: GOCHIFIX Store

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Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question

Answered questions about this manual

My GOCHIFIX BG-CH2352 heat plate is stuck halfway and won't move up or down. How can I reset or fix this?

If your GOCHIFIX BG-CH2352 heat plate is stuck halfway, it indicates a mechanical or motor synchronization issue with the automatic pressure system. Since you have already tried power-cycling the unit, please try the following...

Read full answer