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› [Toyota Tacoma Swing Out Storage Box Instruction Manual \(PT973-35920-LH\)](#)

**Toyota PT973-35920-LH**

# Toyota Tacoma Swing Out Storage Box Instruction Manual

Model: PT973-35920-LH

## 1. INTRODUCTION

This manual provides detailed instructions for the installation, operation, and maintenance of your Toyota Tacoma Swing Out Storage Box (Model PT973-35920-LH). This storage solution is designed to enhance the utility of your 2024 and newer Toyota Tacoma truck bed by providing secure and easily accessible storage on the left side.

## 2. SAFETY INFORMATION

- Always ensure the storage box is securely latched before driving.
- Do not exceed the maximum weight capacity of 30 pounds (13.6 kg).
- Keep hands and fingers clear of moving parts during operation of the swing-out mechanism.
- Ensure all mounting hardware is tightened according to specifications to prevent detachment during vehicle operation.
- Do not store flammable or hazardous materials in the box.

## 3. PACKAGE CONTENTS

Verify that all components are present before beginning installation:

- Swing Out Storage Box (Left Side)
- Mounting Brackets
- Sliding Tool Tray
- Installation Hardware (bolts, washers, nuts)
- Instruction Manual

## 4. SETUP AND INSTALLATION

The Toyota Tacoma Swing Out Storage Box is designed for quick installation on the left side of your 2024+ Tacoma truck bed, between the wheel well and the bed wall.

- 1. Prepare the Truck Bed:** Ensure the truck bed area where the box will be mounted is clean and free of debris.
- 2. Position Mounting Brackets:** Align the provided mounting brackets with the designated attachment points on the left side of your Tacoma's truck bed. These points are typically located near the tailgate and towards the cab, between the wheel well and the bed wall.
- 3. Secure Brackets:** Using the included hardware, securely attach the mounting brackets to the truck bed. Refer to your vehicle's owner's manual for specific torque specifications for bed accessory attachments, if available.
- 4. Attach Storage Box:** Carefully lift the storage box and align its attachment points with the installed mounting brackets. The box should slide or click into place.
- 5. Engage Locking Mechanism:** Once the box is seated, engage the side attachment bracket to secure it firmly to the mounting system. This typically involves a lever or latch mechanism.
- 6. Test Operation:** Verify that the box swings out smoothly and locks securely in both the closed and open positions.

**Image: Toyota Tacoma Swing Out Storage Box Installation**



This image displays the Toyota Tacoma Swing Out Storage Box mounted on the left side of a truck bed. The box is shown in its open, swung-out position, revealing various items such as work gloves, cleaning supplies, and a towel stored inside. Another closed box is visible on the right side, demonstrating the compact storage when not in use. The truck bed features a ribbed texture.

## 5. OPERATING INSTRUCTIONS

- Accessing Contents:** To access the contents, disengage the quick-release latch. The storage box will then swing out nearly 180 degrees, providing full access to its interior.
- Securing the Box:** To return the box to its closed position, swing it back towards the truck bed wall until it clicks into place and the quick-release latch is fully engaged.

- **Locking the Lid:** The box features a lockable lid for added security. Use the provided key to lock and unlock the lid.
- **Using the Sliding Tool Tray:** The integrated sliding tool tray can be moved along the top edge of the box for convenient organization and access to smaller items.
- **Removing the Box:** For full bed access, the storage box can be easily removed from its mounting brackets by disengaging the side attachment bracket and lifting the box.

## 6. MAINTENANCE

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- **Cleaning:** Clean the storage box with mild soap and water. Avoid abrasive cleaners or solvents that could damage the high-impact material.
- **Inspection:** Periodically inspect all mounting hardware for tightness and signs of wear. Re-tighten as necessary.
- **Lubrication:** If the swing-out mechanism becomes stiff, apply a small amount of silicone-based lubricant to the pivot points.
- **Weather Resistance:** While weather-resistant, ensure the lid is properly closed and latched to protect contents from moisture and dust.

## 7. TROUBLESHOOTING

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- **Box does not swing out smoothly:** Check for obstructions around the pivot points. Ensure the quick-release latch is fully disengaged. Lubricate pivot points if necessary.
- **Lid does not close or lock:** Ensure no items are obstructing the lid's closing path. Check the lock mechanism for debris.
- **Box feels loose:** Inspect all mounting hardware and the side attachment bracket. Tighten any loose bolts or re-engage the bracket securely.

## 8. SPECIFICATIONS

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Feature	Specification
Model Number	PT973-35920-LH
Dimensions (L x W x H)	36.1 x 9.3 x 15.4 inches (91.7 x 23.6 x 39.1 cm)
Item Weight	17 pounds (7.7 kg)
Capacity	30 pounds (13.6 kg)
Material	High Impact Resistant Plastic
Color	Black
Special Features	180-degree Swing Access, Lockable Lid, Removable, Sliding Tool Tray, Swing-out Design

## 9. WARRANTY AND SUPPORT

For warranty information or technical support, please contact your authorized Toyota dealer or visit the official Toyota accessories website. Keep your purchase receipt for warranty claims.

## Related Documents - PT973-35920-LH

	<p><a href="#">2011 Toyota Tacoma Quick Reference Guide</a></p> <p>A quick reference guide for the 2011 Toyota Tacoma, covering essential vehicle operations, features, safety information, and basic maintenance. Get familiar with your Tacoma quickly and easily.</p>
	<p><a href="#">2009 Toyota Tacoma Quick Reference Guide</a></p> <p>This quick reference guide provides essential operating information for the 2009 Toyota Tacoma, covering key features, safety, and basic functions to help owners get the most out of their vehicle.</p>
	<p><a href="#">2024 Toyota Tacoma 3" Bull Bar Installation Instructions</a></p> <p>Step-by-step installation guide for the 3-inch Bull Bar accessory on a 2024 Toyota Tacoma, including parts list, tools required, and detailed instructions.</p>
	<p><a href="#">Toyota Tacoma 2024 Bed Extender Installation Guide</a></p> <p>Step-by-step instructions for installing the Toyota Bed Extender on a 2024 Toyota Tacoma. Includes parts list, tools required, and safety precautions.</p>
	<p><a href="#">2004 Toyota Tacoma: Operation of Instruments and Controls</a></p> <p>A comprehensive guide to the instruments and controls of the 2004 Toyota Tacoma, covering the instrument panel, cluster, and various indicator symbols.</p>
	<p><a href="#">2024 Toyota Tacoma Quick Reference Guide</a></p> <p>A concise guide to the features and operations of the 2024 Toyota Tacoma, covering safety systems, multimedia, and basic functions. Essential information for new owners.</p>