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› Devoko 10'x 13' Heavy Duty Metal Frame Canopy Gazebo Instruction Manual

## Devoko 10'x 13' Heavy Duty Metal Frame Canopy Gazebo

# Devoko 10'x 13' Heavy Duty Metal Frame Canopy Gazebo Instruction Manual

Model: 10'x 13' Heavy Duty Metal Frame Canopy Gazebo

## INTRODUCTION

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This instruction manual provides detailed guidance for the assembly, operation, and maintenance of your Devoko 10'x 13' Heavy Duty Metal Frame Canopy Gazebo. Please read all instructions carefully before beginning assembly and retain this manual for future reference. Proper installation and care will ensure the longevity and safe use of your gazebo.



Image: The Devoko 10'x 13' Heavy Duty Metal Frame Canopy Gazebo providing shaded space next to a swimming pool, furnished with outdoor seating.

## SAFETY INFORMATION

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Adhering to these safety guidelines is crucial for preventing injury and damage to the product.

- **Secure Anchoring:** Ensure the gazebo is securely anchored to a stable foundation. Use the provided expansion bolts or other suitable anchoring methods for your specific ground type.
- **Weight Limit:** Do not exceed the recommended occupancy or weight limit of 8-10 people within the gazebo.
- **Assembly Instructions:** Follow the assembly instructions carefully and completely. Incorrect assembly can lead to structural instability and potential injury.
- **Clear Area:** Keep the area around the gazebo clear of debris, especially during assembly and in windy conditions.
- **Weather Conditions:** While designed for various weather conditions, extreme weather such as heavy snow accumulation, strong winds, or severe storms may require temporary disassembly or additional reinforcement.

## PACKAGE CONTENTS

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Before beginning assembly, unpack all components and verify them against the parts list provided in your product packaging. If any parts are missing or damaged, contact Devoko customer support immediately.

## SETUP AND ASSEMBLY INSTRUCTIONS

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Assembly typically requires two or more adults. Ensure you have adequate space and all necessary tools before starting.

- 1. Prepare the Site:** Choose a level, stable surface for your gazebo. Clear any obstacles or debris.
- 2. Assemble the Base Frame:** Connect the horizontal base beams to the vertical support posts. Ensure all connections are secure. The steel frame is designed for durability.
- 3. Install Support Posts:** Erect the main support posts, ensuring they are plumb and stable. Each leg is approximately  $\Phi 50\text{mm}$  (2 inches) in diameter, providing strong support.
- 4. Attach Roof Frame:** Assemble the roof frame structure according to the diagrams in your packaging. The triangular solid structure at the corners enhances stability.
- 5. Secure Anchorage:** Utilize the anchorage frame and expansion bolts to firmly secure the gazebo to the ground. This is critical for stability, especially in windy conditions.



## Product Details

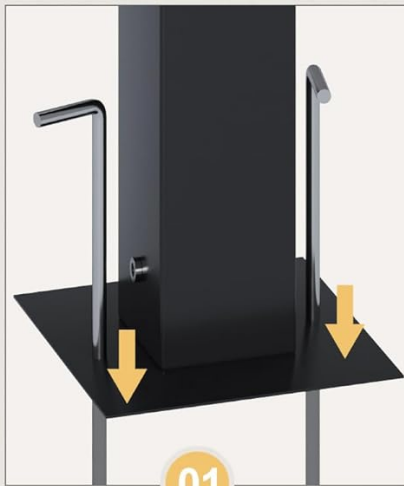
Thoughtful And Rational Design  
To Add Comfort To Your Outdoor Time



Minimalist  
Form Factor



Stable Steel Frame  
Construction



01

Anchorage Frame



02

High Quality Velcro



03

Triangular Solid Structure

Image: Detailed view of the gazebo's structural features, including the anchorage frame for ground securing, high-quality Velcro for fabric attachment, and the triangular solid structure at frame corners for enhanced stability.

- 6. Install Canopy Fabric:** Carefully spread the canopy fabric over the roof frame. The double-layer roof design promotes air circulation and drainage. Secure the fabric using the integrated fasteners.
- 7. Attach Curtains and Netting:** Hang the mesh curtains and privacy screens. The zipper mesh curtains are designed for easy opening and closing. Use the high-quality Velcro straps to secure them when not in use.



Image: Detailed view showcasing the fine mesh of the mosquito netting, the texture of the quality fabric curtains, and the design mechanism for tightening the fabric to the frame.

## Dimensions Overview

## Product Size

# 10FT x 13FT



1 paper box



Sunshade



Easy to install



Waterproof



Convenient

Image: A diagram illustrating the overall dimensions of the gazebo, measuring 10 feet by 13 feet, with a height of 9 feet.

The gazebo measures approximately 10'L x 13'W x 9'H, providing 130 square feet of shaded space.

## OPERATING INSTRUCTIONS

- **Using Mesh Curtains:** The zipper mesh curtains can be easily opened or closed to provide protection from insects while maintaining ventilation.
- **Using Privacy Screens:** The privacy screens offer additional seclusion and can be tied back when not needed.
- **Top Hook:** A top hook is provided for hanging light fixtures, such as a chandelier, or a small fan to enhance comfort within the gazebo. Ensure any hung items do not exceed the hook's weight capacity.
- **Ventilation:** The upgraded double-layer roof design naturally promotes air circulation, helping to keep the interior cool.

## MAINTENANCE

Regular maintenance will extend the life and appearance of your gazebo.

- **Cleaning Fabric:** Clean the canopy and curtains with mild soap and water. Rinse thoroughly and allow to air dry completely before storing or prolonged use. Do not use harsh chemicals or abrasive cleaners.
- **Frame Care:** Inspect the metal frame periodically for any signs of rust or damage. The powder-coated steel frame is designed for rust resistance, but minor scratches should be touched up to prevent corrosion.
- **Fastener Check:** Regularly check all bolts, screws, and anchoring points to ensure they remain tight and secure.
- **Weather Preparedness:**



Image: Visual representation of the gazebo's capabilities, including UV protection from sun rays, resistance to snow loads up to 4 inches, and its waterproof design to prevent rainwater accumulation.

- **UV Protection:** The canopy material offers UV protection.
- **Snow Load:** The gazebo is designed to withstand up to 4 inches of snow. In areas with heavy snowfall, it is recommended to remove snow accumulation promptly or disassemble the canopy for the winter season to prevent structural damage.
- **Rainwater Proof:** The canopy is waterproof, and the double roof design includes drainage holes to prevent rainwater from accumulating.

## TROUBLESHOOTING

- **Gazebo Instability:**

*Possible Cause:* Loose connections or inadequate anchoring.

*Solution:* Re-check all bolts and screws for tightness. Ensure the gazebo is properly anchored to a stable surface using the provided expansion bolts or appropriate alternatives.

- **Water Accumulation on Canopy:**

*Possible Cause:* Improper canopy tension or blocked drainage holes.

*Solution:* Ensure the canopy fabric is stretched tautly across the frame. Verify that the drainage holes in the double roof are clear of debris.

- **Difficulty with Curtains/Netting:**

*Possible Cause:* Zippers are stuck or fabric is misaligned.

*Solution:* Gently work the zippers. Ensure the curtains and netting are properly aligned on their tracks or hooks. Clean any dirt from zippers.

## SPECIFICATIONS

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|                                |   |
|--------------------------------|---|
| <b>Brand:</b>                  | Devoko  |
| <b>Model:</b>                  | 10'x 13' Heavy Duty Metal Frame Canopy Gazebo   |
| <b>Product Dimensions:</b>     | 120"L x 156"W x 108"H (10'L x 13'W x 9'H)       |
| <b>Frame Material:</b>         | Alloy Steel (Powder Coated)                     |
| <b>Canopy Material:</b>        | High-quality fabric (Waterproof, UV Protection) |
| <b>Water Resistance Level:</b> | Waterproof                                      |
| <b>UV Protection:</b>          | Yes   |
| <b>Assembly Required:</b>      | Yes   |
| <b>Recommended Occupancy:</b>  | 8-10 people                                     |

## WARRANTY AND SUPPORT

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For warranty information, missing parts, or technical support, please refer to the warranty card included with your product packaging or contact Devoko customer service directly. Please have your model number (10'x 13' Heavy Duty Metal Frame Canopy Gazebo) and purchase details ready when contacting support.

You can often find contact information on the official Devoko website or through your retailer's customer service portal.

