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### BPT Pen No 505 Sierra

# BPT Pen No 505 Sierra: Green and Orange Twist-Action Pen

Instruction Manual

## INTRODUCTION

This manual provides comprehensive instructions for the BPT Pen No 505 Sierra, a unique, handmade twist-action ballpoint pen. Crafted from acrylic with a distinctive green and orange abstract design and green and chrome trim, each pen is individually made by Bracken Pen Turners. This guide covers the pen's setup, operation, maintenance, and specifications to ensure optimal performance and longevity.





Image: The BPT Pen No 505 Sierra, showcasing its green and orange acrylic body and chrome trim.

## PACKAGE CONTENTS

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- 1 x BPT Pen No 505 Sierra (with black ink refill installed)
- 1 x Velvet Pouch
- 1 x Signed Certificate of Authenticity





Image: The BPT Pen No 505 Sierra presented with its accompanying velvet pouch.

## SETUP

1. **Unpack the Pen:** Carefully remove the pen from its velvet pouch.

2. **Inspect for Damage:** Before first use, visually inspect the pen for any signs of damage during transit.
3. **Initial Ink Flow:** The pen comes with a black ink refill pre-installed. To ensure smooth ink flow, gently scribble on a piece of scrap paper for a few seconds.

## OPERATING INSTRUCTIONS

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The BPT Pen No 505 Sierra features a reliable twist-action mechanism for extending and retracting the pen tip.

1. **Extend the Pen Tip:** Hold the pen firmly. Twist the upper barrel (the section above the grip) clockwise until the pen tip extends fully.
2. **Retract the Pen Tip:** To retract the tip, twist the upper barrel counter-clockwise until the tip is fully withdrawn into the pen body.
3. **Writing:** Apply light to moderate pressure while writing. The pen is designed for smooth, consistent ink delivery.

## MAINTENANCE

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### Cleaning

- **Exterior:** Wipe the pen's acrylic and metal surfaces with a soft, dry, lint-free cloth. Avoid abrasive cleaners or solvents, as these can damage the finish.
- **Storage:** When not in use, store the pen in its velvet pouch to protect it from scratches and dust.

### Refill Replacement

The BPT Pen No 505 Sierra uses standard Parker-style compatible ballpoint pen refills. Black ink is included, but other colors are available separately.

1. **Disassemble the Pen:** Gently unscrew the pen at the central band, separating the upper and lower barrels.
2. **Remove Old Refill:** Carefully pull out the old ink refill from the lower barrel.
3. **Insert New Refill:** Insert the new Parker-style compatible refill into the lower barrel, ensuring it is seated correctly.
4. **Reassemble the Pen:** Screw the upper and lower barrels back together until secure. Do not overtighten.
5. **Test:** Test the new refill by twisting the pen and writing on scrap paper.

## TROUBLESHOOTING

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Problem	Possible Cause	Solution
Ink not flowing smoothly or skipping	<ul style="list-style-type: none"><li>• New refill needs priming</li><li>• Refill is empty</li><li>• Refill is clogged or defective</li></ul>	<ul style="list-style-type: none"><li>• Scribble on scrap paper to prime</li><li>• Replace the ink refill</li><li>• Replace with a new, quality refill</li></ul>
Pen tip does not extend/retract	<ul style="list-style-type: none"><li>• Mechanism jammed</li><li>• Pen not fully assembled</li></ul>	<ul style="list-style-type: none"><li>• Gently twist the barrel</li><li>• Ensure the pen is screwed together tightly</li></ul>

## SPECIFICATIONS

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Brand	Generic (Bracken Pen Turners)
Model	BPT Pen No 505 Sierra

<b>Material</b>	Acrylic
<b>Style</b>	Sierra style, Twist Action
<b>Trim</b>	Green & Chrome
<b>Ink Type</b>	Ballpoint (Parker-style compatible refills)
<b>Included Items</b>	1 Pen, 1 Velvet Pouch, 1 Certificate of Authenticity

## WARRANTY

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This BPT Pen No 505 Sierra comes with a **1-year warranty** from the date of purchase. This warranty covers manufacturing defects under normal use. It does not cover damage resulting from misuse, accidents, unauthorized modifications, or normal wear and tear. Please retain your proof of purchase for warranty claims.

## SUPPORT

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For further assistance, questions, or to report any issues not covered in this manual, please contact the manufacturer, Bracken Pen Turners, through your original point of purchase or their official support channels. Please have your pen's model number (BPT Pen No 505) and certificate of authenticity ready when contacting support.