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› [Electactic](#) /

› [Electactic 6,000 BTU Window Air Conditioner Instruction Manual](#)

Electactic TWAC-06CRA1/L1U(DOE)

Electactic 6,000 BTU Window Air Conditioner

MODEL: TWAC-06CRA1/L1U(DOE)

1. Important Safety Instructions

Please read all instructions carefully before installing and using your new air conditioner. Keep this manual for future reference. Your safety and the safety of others are very important. We have provided many important safety messages in this manual and on your appliance.

- Always follow basic safety precautions to reduce the risk of fire, electric shock, or injury to persons.
- This appliance must be properly grounded.
- Do not operate the air conditioner with a damaged power cord or plug.
- Do not block the air intake or exhaust vents.
- Ensure the unit is installed securely in a window according to the installation instructions.

2. Product Overview

The Electactic 6,000 BTU Window Air Conditioner is designed to provide efficient cooling, dehumidification, and air circulation for rooms up to 250 sq.ft. It features multiple operating modes, fan speeds, a 24-hour timer, and a sleep mode for optimal comfort.



Figure 2.1: Front view of the Electactic 6,000 BTU Window Air Conditioner.

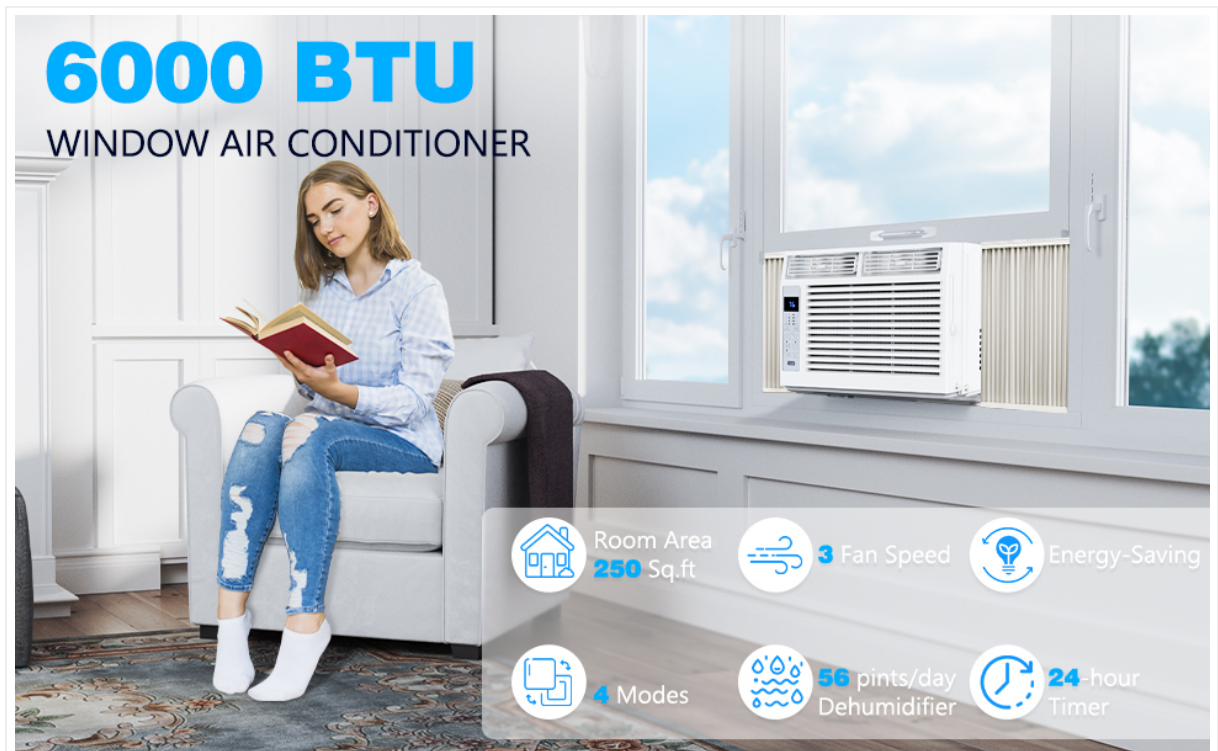


Figure 2.2: Overview of key features including 250 sq.ft coverage, 153 CFM airflow, 6000 BTU cooling capacity, and estimated energy cost.

3. Setup and Installation

This section provides detailed instructions for installing your window air conditioner. Proper installation is crucial for optimal performance and safety.

3.1 Window Requirements

The air conditioner is designed for installation in standard double-hung windows with a minimum opening height of 14.5 inches and a window width range of 23-36 inches.



Figure 3.1: Diagram showing the air conditioner dimensions and required window width range (23-36 inches) and minimum clearance (14.5 inches high).

3.2 Installation Steps

1. **Prepare the Window:** Open the window and clean the window sill.
2. **Install Top Rail:** Attach the top rail to the unit using the provided screws.
3. **Place Unit in Window:** Carefully lift the air conditioner and place it in the window opening, ensuring the bottom rail rests on the window sill.
4. **Secure the Unit:** Extend the side panels to fill the window opening. Secure the unit to the window frame using the provided brackets and screws.
5. **Seal Gaps:** Use the foam seals to fill any gaps between the unit, side panels, and window frame to prevent air leakage.



Figure 3.2: Illustration of the air conditioner installed in a window, highlighting minimum clearance and window width requirements.

4. Operating Instructions

Your Electactic air conditioner can be operated using the control panel on the unit or the included remote control.

4.1 Control Panel and Remote Control

The control panel features an intuitive layout with buttons for power, mode selection, fan speed, temperature adjustment, timer, sleep, filter, and ECO mode. The remote control provides convenient access to all functions from across the room.



Figure 4.1: Detailed view of the air conditioner's control panel and remote control, showing various settings for modes, fan speeds, and timer.

4.2 Operating Modes

- **Cool Mode:** Provides powerful cooling. Adjust temperature between 61°F and 88°F.
- **Dry Mode:** Functions as a dehumidifier, removing up to 56 pints of moisture per day. Ideal for damp conditions.
- **Fan Mode:** Circulates air without cooling. Choose from 4 fan speeds (High, Medium, Low, Auto).
- **Auto Mode:** Automatically selects the appropriate operating mode (Cool or Fan) based on the room temperature.
- **Sleep Mode:** Gradually increases the set temperature over time to save energy and provide comfortable sleeping conditions.
- **ECO Mode:** Optimizes energy consumption by cycling the compressor and fan to maintain the set temperature.

4.3 Timer Function

The 24-hour timer allows you to program the unit to turn on or off automatically within a 0.5 to 24-hour period. Press the 'Timer' button and use the up/down arrows to set the desired time.

5. Maintenance

Regular maintenance ensures efficient operation and extends the lifespan of your air conditioner.

5.1 Air Filter Cleaning

The air filter should be cleaned every two weeks or when the 'Check Filter' alert appears on the display. A dirty filter can reduce cooling efficiency and airflow.

1. **Remove Filter:** Gently pull the filter out from the front of the unit.
2. **Clean Filter:** Wash the filter with warm, soapy water. Rinse thoroughly and allow it to air dry completely before reinserting.
3. **Reinstall Filter:** Slide the dry filter back into its slot.



Figure 5.1: Image demonstrating the removal of the air filter for cleaning.

5.2 General Cleaning

Wipe the exterior of the unit with a soft, damp cloth. Do not use harsh chemicals or abrasive cleaners. Ensure the unit is unplugged before cleaning.

6. Troubleshooting

Before contacting customer service, please refer to the following troubleshooting guide for common issues.

Problem	Possible Cause	Solution
Unit does not turn on	No power; tripped circuit breaker; power cord not fully plugged in.	Check power supply; reset circuit breaker; ensure plug is secure.
Insufficient cooling	Dirty air filter; blocked air vents; room too large; temperature setting too high.	Clean air filter; clear obstructions; ensure room size is within specifications; lower temperature setting.

Problem	Possible Cause	Solution
Water dripping outside	Normal operation in high humidity.	This is normal. Ensure the unit is slightly tilted outwards for proper drainage.
Noise level is high	Loose installation; fan hitting an obstruction.	Check installation for tightness; inspect fan for obstructions.

7. Specifications

Detailed technical specifications for the Electactic 6,000 BTU Window Air Conditioner.

Feature	Specification
Model Number	TWAC-06CRA1/L1U(DOE)
Cooling Power	6,000 BTU
Coverage Area	Up to 250 sq.ft.
Product Dimensions (D x W x H)	12.51" x 15.19" x 15.98"
Item Weight	38.6 pounds
Voltage	115 Volts
Noise Level	54 Decibels
Temperature Range	61°F - 88°F
Dehumidification Capacity	Up to 56 pints/day
Warranty	1 Year Limited

8. Warranty and Support

This Electactic air conditioner comes with a 1-year limited warranty from the date of purchase. This warranty covers defects in materials and workmanship under normal use.

For warranty claims, technical support, or any questions regarding your product, please contact Electactic customer service. Please have your model number and proof of purchase ready when contacting support.