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## Outsunny 84C-538V00DR

# Outsunny 20' x 40' Heavy Duty Party Tent Instruction Manual

Model: 84C-538V00DR

## 1. INTRODUCTION

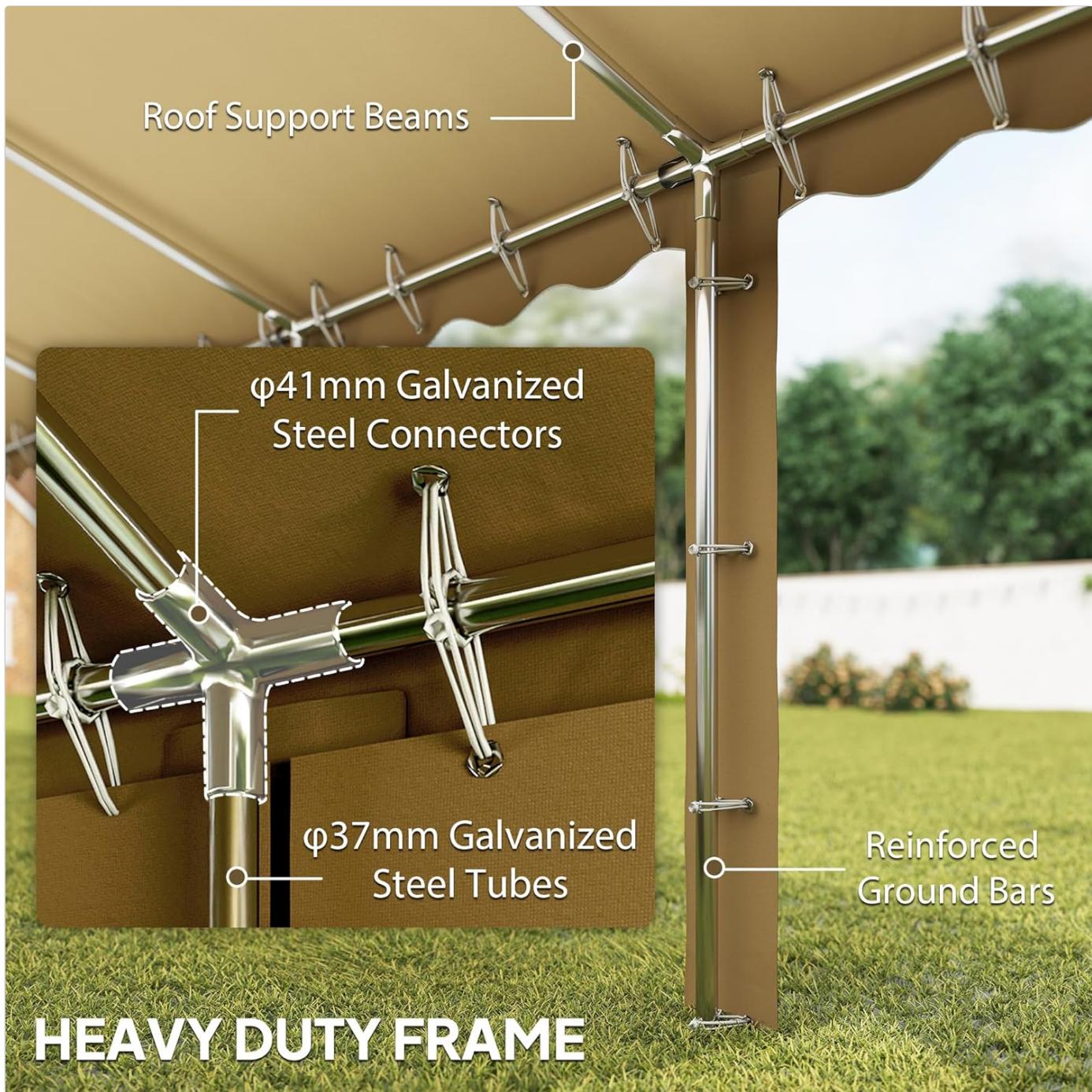
This manual provides detailed instructions for the assembly, operation, and maintenance of your Outsunny 20' x 40' Heavy Duty Party Tent (Model: 84C-538V00DR). Please read all instructions carefully before beginning assembly to ensure safe and correct usage.

## 2. SAFETY INFORMATION

- Always secure the tent to the ground using the provided stakes and ropes to prevent it from tipping over in windy conditions.
- Do not use the tent in extreme weather conditions, such as heavy rain, storms, or high winds.
- Keep the tent away from heat sources and open flames to prevent fire hazards.
- Always follow the assembly and disassembly instructions provided in the manual to ensure safe use of the tent.
- Prolonged exposure to sunlight can still pose a risk, so consider using the tent in shaded areas or with additional sun protection measures.

## 3. PACKAGE CONTENTS

Verify all components are present before beginning assembly. Refer to the parts list in your printed manual for specific quantities.



*Image: All components of the OutSunny Party Tent laid out on a grassy area, including metal poles, connectors, and fabric sections.*

## 4. ASSEMBLY INSTRUCTIONS

### 4.1. Frame Assembly

Begin by laying out all metal poles and connectors on a flat, clear surface. Connect the roof frame first, ensuring all pieces are securely fastened. The galvanized steel tubes and connectors are designed for easy interlocking.



*Image: Detailed view of the galvanized steel tubes and connectors, highlighting the robust construction of the tent frame.*

**Tip for quicker assembly:** Consider color-coding or taping matching pole sections and connectors during initial disassembly to expedite future setups. This can significantly reduce assembly time.

Your browser does not support the video tag.

*Video: Official Outsunny video demonstrating the assembly process of a party tent, including connecting frame pieces and attaching the canopy.*

#### 4.2. Canopy and Sidewall Attachment

Once the main frame is assembled, drape the UPF30+ 170gsm PE canopy over the structure. Secure the canopy to the frame using the provided bungee cords and eyelets. Attach the removable sidewalls by fastening them to the frame poles. The sidewalls feature clear windows for natural light and zippered doors for easy access.

# 12 REMOVABLE WINDOW SIDEWALLS

Large windows for natural light

Remove one or more sidewalls for more fresh air

0x



6x



12x



*Image: The party tent showcasing its 12 removable window sidewalls, illustrating how they can be configured with 0, 6, or all 12 windows for varying levels of enclosure and light.*



## 2 LARGE ZIPPED DOORS

Quite wide openings for easy and out

*Image: The party tent highlighting its two large zippered doors, with dimensions indicating a height of 195 cm and a width of 445 cm for easy entry and exit.*

### 4.3. Securing the Tent

For enhanced stability, especially in outdoor conditions, utilize the provided ground stakes and ropes. Securely anchor each leg and corner of the tent to the ground. Reinforced ground bars further contribute to the tent's wind resistance.



*Image: Close-up view of the guy ropes and ground stakes, illustrating how they are used to firmly anchor the tent to the ground for stability.*

## 5. OPERATION

The Outsunny Party Tent is designed for versatile use. The removable sidewalls allow for customization based on weather conditions and privacy needs. The zippered doors can be rolled up and secured with buckles for open access or zipped down for full enclosure.



Measure your site before purchase

*Image: The Outsunny Party Tent fully assembled in a backyard, furnished with tables and chairs, demonstrating its spacious interior suitable for events.*

## 6. MAINTENANCE

- Clean the canopy and sidewalls with mild soap and water. Avoid harsh chemicals that may damage the material.
- Ensure all fabric components are completely dry before storing to prevent mold and mildew.
- Inspect the frame poles and connectors regularly for any signs of damage or corrosion. Replace damaged parts as needed.
- Store the tent in a cool, dry place, ideally in the provided storage bags, when not in use.

## 7. TROUBLESHOOTING

### 7.1. Tent Instability

If the tent feels unstable, ensure all ground stakes are firmly driven into the ground and all ropes are taut. Check that all frame connections are secure. Avoid using the tent in high winds without proper anchoring.

## 7.2. Water Leakage

While the canopy is water-resistant, heavy or prolonged rain may cause minor leakage. Ensure the canopy is stretched tightly to allow water to run off. Check for any tears or punctures in the fabric and repair as necessary.



*Image: The tent canopy illustrating its water-resistant properties and UPF30+ sun protection, designed to protect against light rain and harmful UV rays.*

## 8. SPECIFICATIONS

<b>Brand</b>	Outsunny
<b>Model Number</b>	84C-538V00DR
<b>Material</b>	Alloy Steel, Polyethylene (PE)
<b>Color</b>	Brown

<b>Product Dimensions</b>	471.7" L x 236.2" W x 126" H (20' x 40' x 10.5')
<b>Floor Area</b>	774 Square Feet
<b>Max Ceiling Height</b>	10.5 Feet
<b>Occupancy</b>	Up to 80 guests (standing) / 47 Person (seated)
<b>UV Protection</b>	UPF30+ (blocks up to 97% of harmful UV rays)
<b>Water Resistance</b>	Water Resistant
<b>Assembly Required</b>	Yes



*Image: An illustration of the Outsunny Party Tent with its key dimensions, including length (39.3'), width (19.7'), side height (6.6'), and peak height (10.5'), emphasizing the importance of measuring the site before purchase.*

## 9. WARRANTY AND SUPPORT

For warranty information, customer support, or to purchase replacement parts, please contact Outsunny customer service. Refer to your purchase documentation for specific warranty terms and contact details.

- **Returns:** 30-day easy returns.
- **Customer Support:** Available for assistance.