

**Blue Wave NB19929**

# Marbella 24-ft Round Above Ground Swimming Pool

## USER MANUAL

Blue Wave



Image: The complete Blue Wave Marbella pool set, including the pool structure, sand filter system, ladder, and maintenance kit.

### 1. PRODUCT OVERVIEW

The Blue Wave Marbella 24-ft Round Above Ground Pool is a comprehensive solution for backyard recreation.

This pool is engineered for durability and ease of use, providing a spacious and enjoyable swimming experience.

### Key Features:

- **Complete Pool Set:** Includes steel wall pool, skimmer, sand filter, A-frame ladder, overlap liner, and maintenance kit.
- **Durable Construction:** Features hot-dip galvanized steel walls with zinc-aluminum coating, 6-inch steel top rails, and resin top caps for enhanced longevity.
- **Efficient Filtration:** Equipped with a Sandman sand filter system and a 1-HP dual-speed pump, capable of circulating 3,720 gallons per hour.
- **Safe Access:** A-frame ladder with flip-up steps and a two-piece barrier ensures secure entry and exit.
- **Large Capacity:** Designed to hold approximately 12,600 gallons of water, offering ample space for activities.

The advertisement features a large, round, dark grey steel wall pool with a blue liner, set on a green lawn in front of a modern house. A family of four (father, mother, and two children) are swimming in the pool. The pool is surrounded by a patio area with yellow and red outdoor furniture, a grill, and a patio umbrella. The background shows a two-story house with large windows. The Blue Wave logo is at the top center. Three circular icons highlight key features: 'Hard Steel Walls' (steel wall icon), 'Fade Resistant Materials' (faded fabric icon), and 'Rust Resistant' (rust icon). A large blue and yellow circular badge on the right states '12,600 GALLONS WATER CAPACITY'. The bottom of the image has a decorative blue and yellow wave graphic.

**Blue Wave**

# Marbella Round Pool Package

**Hard Steel Walls**

**Fade Resistant Materials**

**Rust Resistant**

**12,600 GALLONS**  
WATER CAPACITY

Image: A family enjoying the Marbella pool, emphasizing its robust construction and large water capacity.

## 2. COMPONENTS INCLUDED

Your Blue Wave Marbella pool package includes the following essential components:

- Steel Wall Pool Structure
- Overlap Liner
- Sandman Sand Filter Pump (1-HP dual-speed)
- Wide-Mouth Skimmer
- A-Frame Ladder with Flip-Up Steps
- Maintenance Kit (Nylon Wall Brush, Vinyl Liner Vacuum Head, Leaf Skimmer, 3-Piece 12-Ft Pole, Thermometer, 25-Ft Vacuum Hose)

## 3. SETUP & INSTALLATION

Proper site preparation and assembly are crucial for the longevity and safe operation of your pool. Follow these guidelines carefully.

### 3.1 Site Preparation

- Select a level, firm area free from sharp objects, roots, or overhead obstructions.
- Ensure the ground is compacted and perfectly level to prevent structural stress on the pool.
- Clear the area of any debris and consider laying a sand base or ground cloth for added protection.

### 3.2 Pool Assembly

- Unpack all components and verify against the parts list.
- Assemble the bottom track system on the prepared site, ensuring it forms a perfect circle.
- Carefully unroll and install the steel wall into the bottom track, securing the ends as per instructions.
- Install the pool liner, ensuring it is centered and smooth before filling with water.
- Attach the uprights, top rails, and resin top caps around the perimeter of the pool.
- Connect the skimmer and return fittings to the designated openings in the pool wall.



# Hot-Dip Galvanized Steel with Zinc-Aluminum Coating



24 ft Diameter



## Steel Uprights

Keeps pool walls  
stable for years



## Resin Top Caps

Shields joints  
from rusting



## 6-Inch Top Rails

Strengthens the  
pool frame

Image: Detailed view of the pool's dimensions and structural elements, including galvanized steel, steel uprights, resin top caps, and 6-inch top rails.

## 4. OPERATING INSTRUCTIONS

### 4.1 Sand Filter System Operation

The Sandman sand filter system is designed to keep your pool water clean and clear. Refer to the separate Sandman filter manual for detailed instructions on initial setup, backwashing, rinsing, and filtering.

- Ensure the filter is filled with the correct amount of filter sand (approximately 110 lbs).
- Connect the pump to a GFCI-protected outlet.
- Operate the pump daily for several hours to ensure adequate water circulation and filtration. The 1.0-HP dual-speed pump provides a circulation rate of 3,720 gallons per hour.
- Regularly check the pressure gauge on the filter; an elevated reading indicates the need for backwashing.

# Sandman™ Sand Filter System



## **16,000-Gal Turnover Rate**

Keeps water circulating  
for a cleaner pool



## **1.5" Diameter Pipe Fitting**

Engineered for easy &  
secure connections



## **1.0-HP Dual Speed Pump**

Circulation rate of  
3,720 gal. per hour



## **110-Lbs Sand Capacity**

Effectively traps dirt  
and debris

Image: The Sandman Sand Filter System, illustrating its key specifications and features for efficient pool water maintenance.

## **4.2 Ladder Usage**

The A-frame ladder provides safe access to and from the pool. It is constructed from durable resin and supports up to 250 lbs.

- Always ensure the ladder is securely placed on a stable surface before use.
- Utilize the lockable flip-up steps to prevent unauthorized access, especially by children, when the pool is not in use.
- The two-piece barrier enhances safety by limiting access under the ladder.

# Safety Meets Comfort

## Durable Resin Materials

Built-in platform for safe entry and exit

## Two Piece Barrier

Provides added safety, especially for children

## Lockable Flip-Up Steps

Blocks access when not in use



Image: The A-frame ladder, highlighting its safety features and dimensions for secure pool entry and exit.

## 5. MAINTENANCE

Regular maintenance is essential to keep your pool clean, safe, and in optimal condition.

### 5.1 Routine Cleaning

- Use the included leaf skimmer to remove debris from the water surface daily.
- Utilize the vinyl liner vacuum head and 25-ft vacuum hose with the filter pump to clean the pool floor as needed.
- Brush the pool walls with the nylon wall brush to prevent algae buildup.

### 5.2 Water Chemistry

- Regularly test your pool water using a test kit to monitor pH, chlorine, alkalinity, and calcium hardness levels.



- Adjust chemical levels as necessary to maintain balanced water chemistry, which is crucial for swimmer comfort and equipment longevity.
- Use the included thermometer to monitor water temperature.

### 5.3 Maintenance Kit

The included Economy Maintenance Kit provides the basic tools for pool upkeep.



Image: The Economy Maintenance Kit, showing all included tools for routine pool care.

## 6. TROUBLESHOOTING

This section addresses common issues you might encounter with your pool and provides general solutions.

Problem	Possible Cause	Solution
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Problem	Possible Cause	Solution
Cloudy Water	Insufficient filtration, chemical imbalance, high bather load.	Run filter longer, backwash filter, test and adjust water chemistry, shock treat pool.
Pump Not Operating	No power, clogged impeller, air lock.	Check power connection/GFCI, clear debris from impeller, prime pump.
Water Level Dropping	Evaporation, leak in liner or fittings.	Normal evaporation occurs; check for visible leaks around fittings or liner.
Ladder Instability	Improper setup, uneven ground.	Ensure ladder is on a firm, level surface and all connections are secure.

## 7. SPECIFICATIONS

Attribute	Detail
Brand	Blue Wave
Model Number	NB19929
Shape	Round
Product Dimensions	288"L x 288"W x 52"H (24 ft Diameter x 52 in Deep)
Water Capacity	12,600 Gallons
Material	Alloy Steel (Hot-Dip Galvanized with Zinc-Aluminum Coating)
Filter Pump	Sandman 1-HP Dual-Speed (3,720 gal/hr turnover)
Ladder Weight Capacity	250 lbs
Assembly Required	Yes
UPC	672875000647

## 8. WARRANTY INFORMATION

The Blue Wave Marbella 24-ft Round Above Ground Swimming Pool comes with a **15-year limited warranty**. This warranty covers manufacturing defects and ensures the quality of your product. Please retain your proof of purchase for any warranty claims.





## Crafted for Durability and Longevity

Offers a stylish, space-efficient design perfect for various yard sizes.

Image: The pool in use, accompanied by a badge indicating a 15-year limited warranty, highlighting the product's durability.

### 9. SUPPORT & CONTACT

For further assistance, technical support, or to inquire about replacement parts, please contact Blue Wave customer support. Refer to the contact information provided in your product packaging or visit the official Blue Wave website.

**Customer Support:** Please refer to your purchase documentation for specific contact details.

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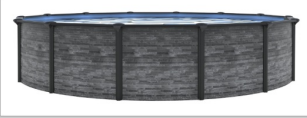
### Related Documents





SKU# NB19860

**MARBELLA 24-FT ROUND  
52-IN DEEP STEEL WALL POOL**  
INSTRUCTION MANUAL



**Questions, problems, missing parts?**

Contact Blue Wave Customer Service at 1-800-759-0977, Monday - Friday,  
9am - 5pm (EST)

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[Blue Wave Marbella 24-FT Round 52-IN Deep Steel Wall Pool Instruction Manual](#)

Comprehensive instruction manual for the Blue Wave Marbella 24-FT Round 52-IN Deep Steel Wall Pool. Includes safety warnings, general water safety guidelines, parts list, assembly instructions, and warranty information.

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