

Aoxun IG413LG03

Aoxun 12' x 20' Outdoor Wood Gazebo Instruction Manual

Model: IG413LG03

INTRODUCTION

Thank you for choosing the Aoxun 12' x 20' Outdoor Wood Gazebo. This permanent wooden pavilion features a galvanized steel gable roof, designed to enhance your outdoor living space. This manual provides essential information for safe assembly, operation, and maintenance of your gazebo. Please read all instructions carefully before beginning assembly and retain this manual for future reference.

SAFETY INFORMATION

WARNING:

- Always ensure the gazebo is securely anchored to a stable foundation to withstand wind and heavy snow.
- Regularly inspect and maintain the cedar wood frame and drainage system to prevent water damage or structural issues.
- Exercise caution during assembly and disassembly to avoid potential hazards.
- This product requires assembly by 4-5 people. Do not attempt to assemble alone.

PACKAGE CONTENTS

Your Aoxun 12' x 20' Outdoor Wood Gazebo is shipped in 6 separate packages. Please verify that all parts and hardware are present before beginning assembly. Refer to the included parts list in your physical manual for detailed identification. The package includes all necessary hardware for assembly, along with two pairs of gloves and one rubber hammer. It is recommended to lay out all components and cross-reference them with the parts list to ensure nothing is missing or damaged.

SETUP AND ASSEMBLY

Assembly of this gazebo requires careful attention to detail and the assistance of 4-5 individuals. The process can be time-consuming due to the number of components and fasteners.

Recommended Tools (Not Included):

- Battery-operated hand drills
- Appropriate drill bits
- Socket wrenches
- Screwdrivers (Phillips and Flathead)
- Two ladders (one 8 ft, one minimum 6 ft)

Key Assembly Considerations:

1. **Foundation Anchoring:** The included concrete anchors may not be sufficient for all installations. For enhanced stability, especially in areas prone to high winds, consider purchasing higher-quality concrete anchors from a local hardware store.
2. **Instruction Clarity:** The assembly manual primarily uses diagrams. Review each step thoroughly before proceeding. Some steps may require careful interpretation.
3. **Post Dimensions:** The gazebo features sturdy 4.7"x4.7" cedar wood posts, offering 24% wider width and 38% larger volume compared to standard posts, which improves overall strength and durability.
4. **Triangular Structure:** The design incorporates a solid triangular structure for enhanced stability and durability. Ensure all connections forming these triangles are securely fastened.
5. **Wind Resistance:** The gazebo is designed to withstand wind speeds up to 64-73 mph when properly secured with expansion bolts. For installations on the ground, anchoring stakes are recommended for 40-60 mph resistance, while unanchored installations are rated for 35-40 mph.



Image: The Aoxun 12' x 20' Outdoor Wood Gazebo providing a spacious outdoor living area, illuminated by string lights at dusk.

Prime Cedar Wood

Solid Triangular Structure

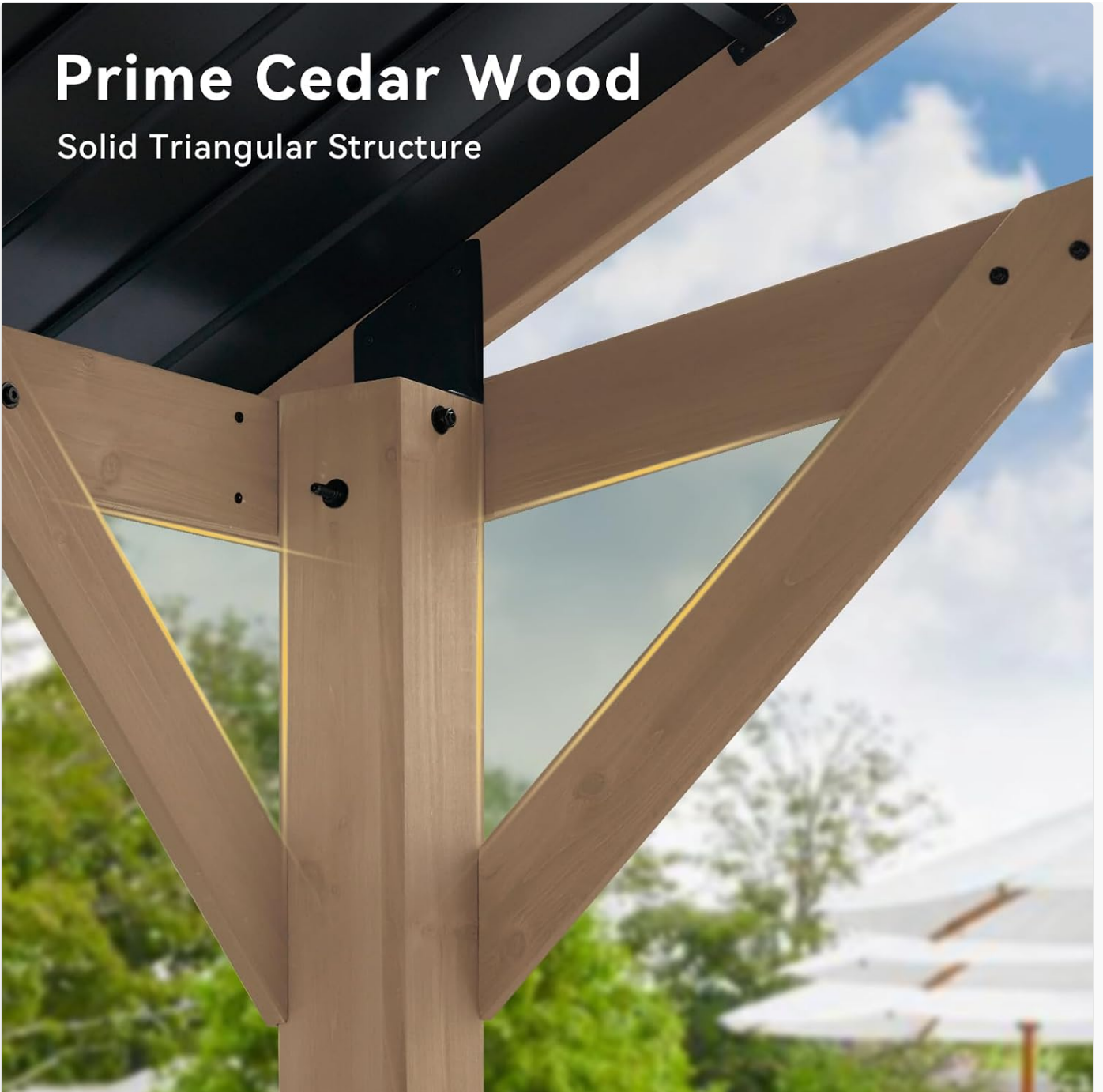


Image: A close-up view highlighting the Prime Cedar Wood frame and the solid triangular structure of the gazebo, emphasizing its robust construction.

WIDER WIDTH & LARGER VOLUME

Improve the strength and durability of the column

aoxun



4.7"x4.7"

24% Wider Width
38% Larger Volume

OTHERS

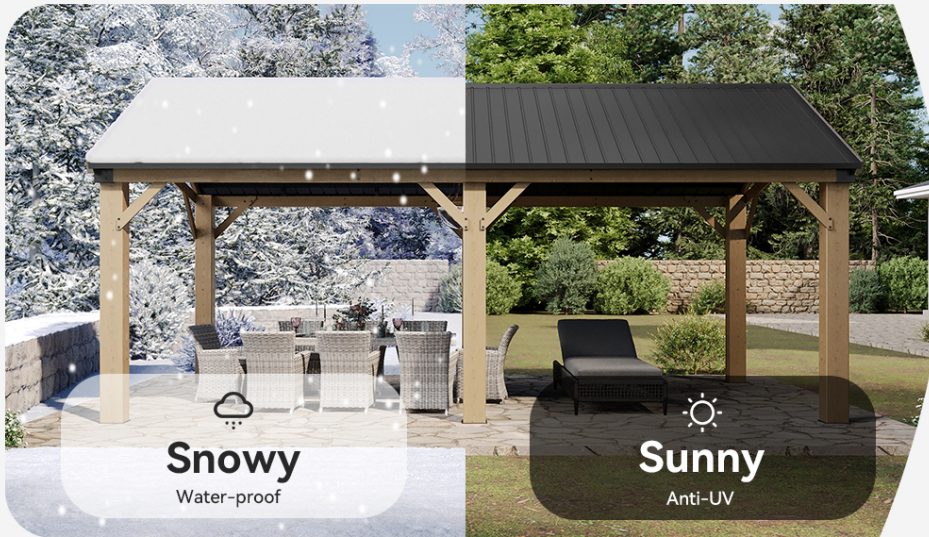


3"x3"



2.5"x2.5"

Image: A visual comparison demonstrating the wider 4.7"x4.7" posts of the Aoxun gazebo against smaller, less substantial posts from other designs, illustrating improved strength and volume.



ALL WEATHER USE

It can withstand
various harsh weather conditions.



Anti-UV



Water-proof

Image: A diagram illustrating the wind resistance capabilities of the gazebo based on different installation methods: on the ground, with anchoring stakes, and with expansion bolts.

OPERATING INSTRUCTIONS

Once assembled, your Aoxun gazebo provides a versatile and protected outdoor space.

- **Gable Roof Design:** The peaked roof with two sloping sides is designed for efficient water runoff, preventing accumulation during rain or snowmelt.
- **Multi-Purpose Hooks:** The gazebo includes ceiling hooks that can be used to hang fans, decorative lighting, or other accessories. Ensure any hung items do not exceed the weight capacity specified in the full manual.
- **All-Weather Use:** The galvanized steel roof offers anti-UV protection and is waterproof, making the gazebo suitable for various weather conditions, including sunny and snowy environments.

PRODUCT DETAILS

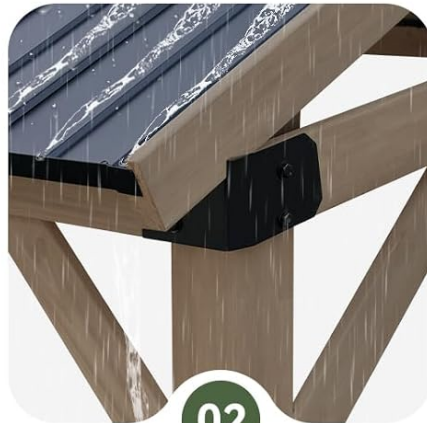
12X20FT Hardtop Gazebo

This hardtop gazebo can accommodate multiple people for various activities such as large gatherings, outdoor dining, and parties.



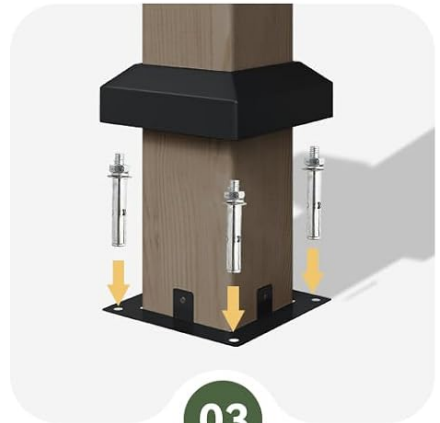
01

**Multi-Purpose
Hooks**



02

**Slope Drainage
System**



03

**Wind resistance
with expansion bolts up to
64-73mph**

Image: An infographic detailing key product features: multi-purpose hooks for hanging items, a slope drainage system for efficient water runoff, and wind resistance with expansion bolts.

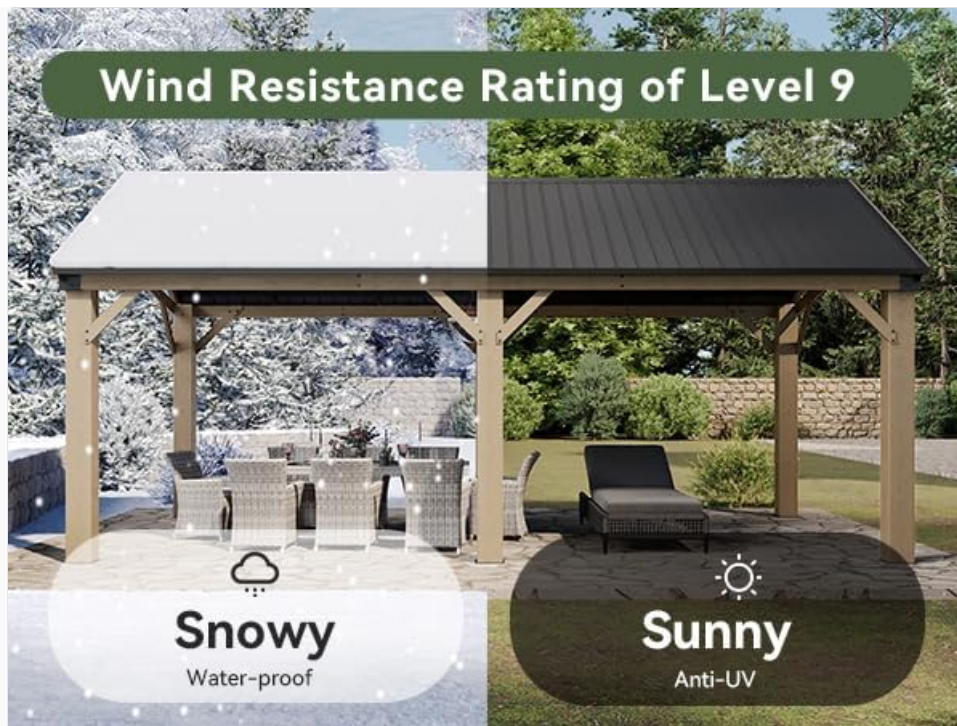


Image: A split image showing the gazebo performing in both snowy (waterproof) and sunny (anti-UV) conditions, demonstrating its all-weather capabilities.

Your browser does not support the video tag.

Video: An official product video from Aoxun Direct showcasing the features and design of the Aoxun Outdoor Wood Gazebo, including its gable roof and overall structure.

MAINTENANCE

Proper maintenance will extend the life and appearance of your gazebo.

- **Regular Inspection:** Periodically check all bolts, screws, and connections to ensure they remain tight. Re-tighten as necessary.
- **Wood Care:** The cedar wood frame should be inspected regularly for signs of wear, rot, or insect damage. Apply a wood sealant or stain as needed to protect the wood from weathering and maintain its appearance.
- **Roof and Drainage:** Keep the galvanized steel roof clear of debris (leaves, branches, snow) to ensure proper water drainage. Regularly clean the roof and inspect the drainage system for blockages.
- **Cleaning:** Clean the frame and roof with mild soap and water. Avoid harsh chemicals or abrasive cleaners that could damage the materials.

TROUBLESHOOTING

This section addresses common issues that may arise during assembly or use.

- **Issue: Inadequate Anchor Bolts.**
Solution: If installing on a concrete slab and the provided concrete anchors seem insufficient, it is highly recommended to purchase higher-quality, heavy-duty concrete anchors from a reputable hardware store for increased stability and safety.
- **Issue: Assembly Instructions Lack Detail/Text.**
Solution: The manual relies heavily on diagrams. Study each diagram carefully, identifying all parts and their orientation before attempting to connect them. If confusion persists, consider seeking assistance from experienced assemblers or a professional.

- **Issue: Gazebo Dimensions Not Matching Listed Size.**
Solution: While listed dimensions are nominal, actual assembled dimensions may vary slightly. During initial layout, measure and confirm the footprint to ensure it fits your intended space.
- **Issue: Roof Becomes Hot Under Direct Sunlight.**
Solution: The galvanized steel roof, especially in darker colors, can absorb heat. If excessive heat is a concern, consider adding a light-colored canopy or shade cloth over the roof, or installing an outdoor fan.

SPECIFICATIONS

Feature	Detail
Brand	Aoxun
Model Number	IG413LG03
Product Dimensions (L x W x H)	235.43" x 141.73" x 119.29"
Floor Area	240 Square Feet
Item Weight	545 Pounds
Frame Material	Cedar Wood
Roof Material	Galvanized Steel
Water Resistance Level	Waterproof
Ultraviolet Light Protection	Yes
Assembly Required	Yes
Color	Taupe Gray

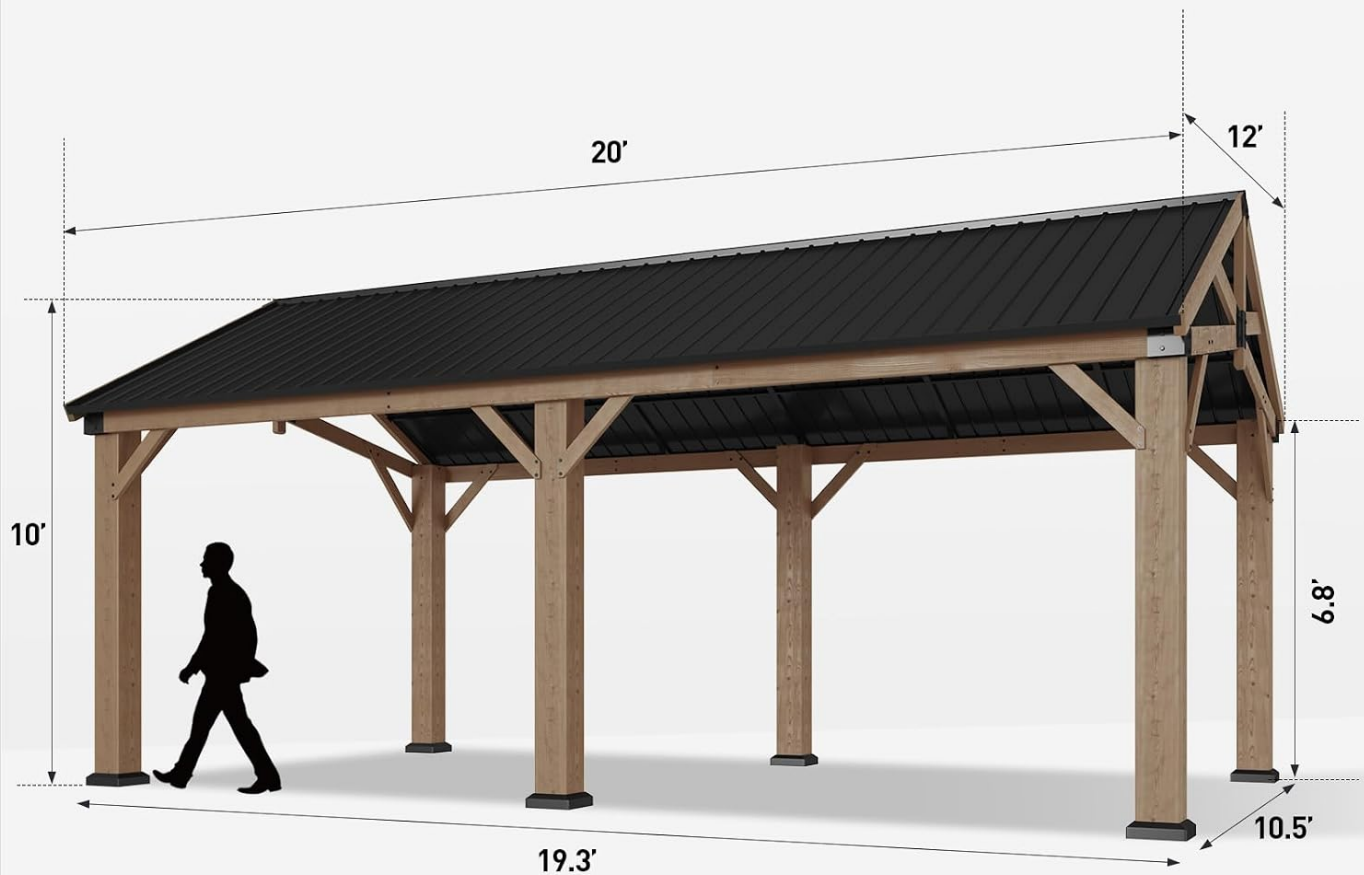
Product Size

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6 packages

12×20 FT



2 pairs
of gloves



1 rubber
hammer

Image: A detailed diagram illustrating the overall dimensions of the Aoxun 12' x 20' Outdoor Wood Gazebo, including height, length, and width.

WARRANTY AND SUPPORT

For warranty information, specific product support, or to inquire about replacement parts, please contact Aoxun customer service directly. Refer to the contact information provided in your product packaging or on the official Aoxun website.

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ASK A QUESTION ABOUT THIS MANUAL

Ask about setup, troubleshooting, compatibility, parts, safety, or missing instructions. Manuals+ will review the question and use this page's manual context to help answer it.

Name

Anonymous

Email

you@example.com

After a successful submission, we securely hash the supplied account or form email before sending it to Microsoft Advertising for conversion attribution. [Privacy details](#).

Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question