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Aoxun SG409BR02-YC

Aoxun 12'x20' Hardtop Gazebo Instruction Manual

Model: SG409BR02-YC

1. Introduction

This manual provides detailed instructions for the assembly, operation, and maintenance of your Aoxun 12'x20' Hardtop Gazebo. Please read this manual thoroughly before beginning assembly and retain it for future reference. Proper assembly and care will ensure the longevity and optimal performance of your gazebo.

The Aoxun Hardtop Gazebo features a durable aluminum frame, a double-layered polycarbonate roof for UV protection and air circulation, and includes detachable polyester curtains and insect netting for enhanced comfort and privacy.



Image: The Aoxun 12'x20' Hardtop Gazebo in an outdoor setting.

2. Safety Information

- Ensure all components are present and undamaged before assembly. Do not proceed with assembly if any parts are missing or broken.
- Assembly requires at least 3-4 people and approximately 3-4 hours. Do not attempt to assemble alone.
- Wear appropriate safety gear, such as gloves, during assembly to prevent injury.
- Choose a level and stable surface for installation. Secure the gazebo properly using ground nails or expansion bolts to ensure stability, especially in windy conditions.
- This gazebo is designed to withstand wind resistance up to 31-38 mph (Level 7) and snow loads up to 4 inches. In severe weather conditions (e.g., heavy snow, strong winds, hurricanes), it is recommended to remove curtains and netting and take additional precautions to secure the structure.
- Do not hang excessively heavy items from the roof structure or ceiling hooks.
- Keep children and pets away from the assembly area to prevent accidents.

3. Package Contents

Your Aoxun Hardtop Gazebo is packaged in three boxes. Please verify that all parts listed in the included assembly instructions are present before beginning assembly. Refer to the detailed parts list provided in your physical instruction manual for specific component identification.

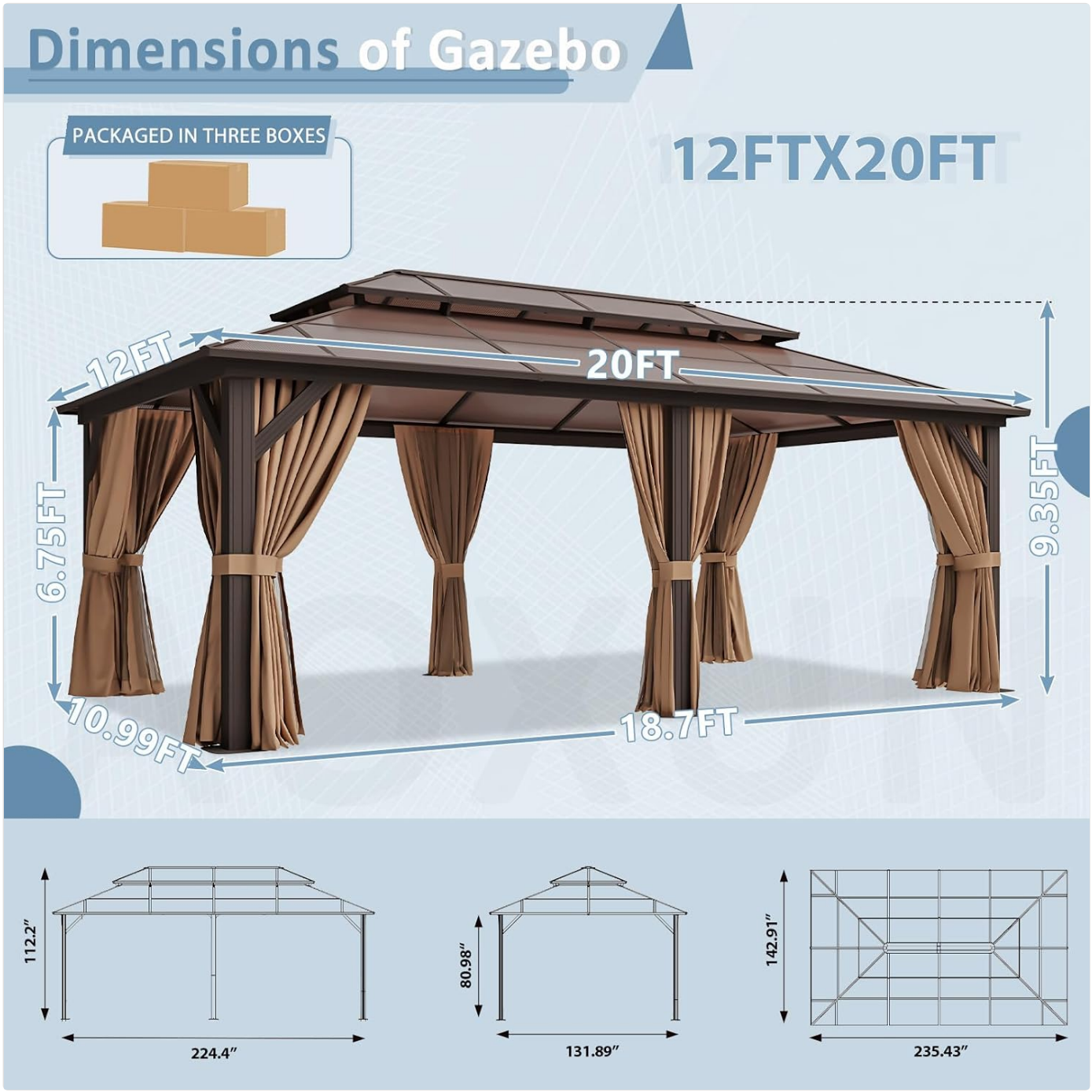


Image: Gazebo dimensions and packaging information.

4. Specifications

Feature	Detail
Brand	Aoxun
Model Number	SG409BR02-YC

Product Dimensions	235.43"L x 142.91"W x 112.2"H (12'x20' nominal)
Frame Material	Aluminum (Powder Coated)
Roof Material	Polycarbonate (Double-layered)
Water Resistance Level	Waterproof
UV Protection	Yes (Protects against 99% UV rays)
Wind Resistance	Level 7 (31-38 mph)
Snow Load Capacity	Up to 4 inches
Color	Brown
Assembly Required	Yes
UPC	799413422515
ASIN	B0DYTMJRFP

5. Setup and Assembly

The assembly process for the Aoxun Hardtop Gazebo is designed to be straightforward with the included illustrated instructions. However, due to its size and complexity, it is crucial to follow these guidelines:

- **Team Effort:** Assembly typically requires 3-4 people to complete safely and efficiently.
- **Time Commitment:** Allocate approximately 3-4 hours for the full assembly process.
- **Preparation:** Before starting, clear the assembly area, ensure it is level, and lay out all parts according to the included parts list.
- **Step-by-Step Instructions:** Refer to the detailed, illustrated assembly manual provided in the product packaging for specific step-by-step guidance. Follow each step carefully to ensure correct and secure construction.
- **Anchoring:** Once assembled, securely anchor the gazebo to the ground using the provided ground nails or expansion bolts. This is critical for stability and safety, especially in varying weather conditions.

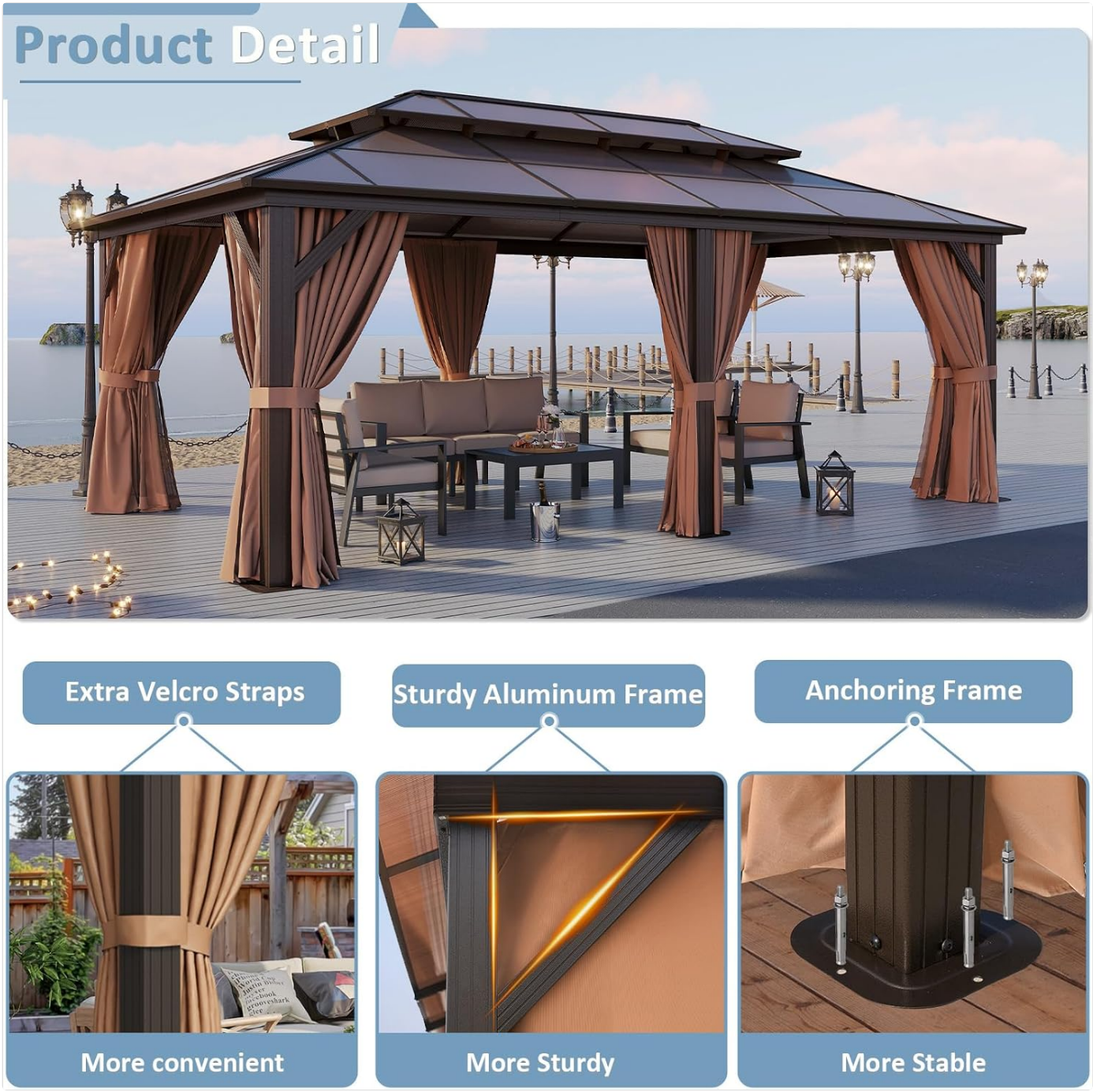


Image: Details of the gazebo's construction, including anchoring points.

6. Operating Instructions

6.1 Double-Layered Polycarbonate Roof

The gazebo features a double-layered polycarbonate roof designed to promote air circulation, reduce heat buildup, and provide effective protection against harmful UV rays. The design also includes a water gutter system to prevent rainwater accumulation and ensure good waterproofing.



Image: Explanation of the double roof and water gutter system.

6.2 Curtains and Netting

The gazebo is equipped with detachable polyester curtains and insect netting. These can be used independently or together to provide:

- **Privacy:** Close the curtains for a private outdoor space.
- **Weather Protection:** The curtains offer protection against light rain and wind.
- **Insect Control:** The insect netting allows for ventilation while keeping mosquitoes and other pests out.

Use the extra Velcro straps to secure the curtains when open or closed, as needed.

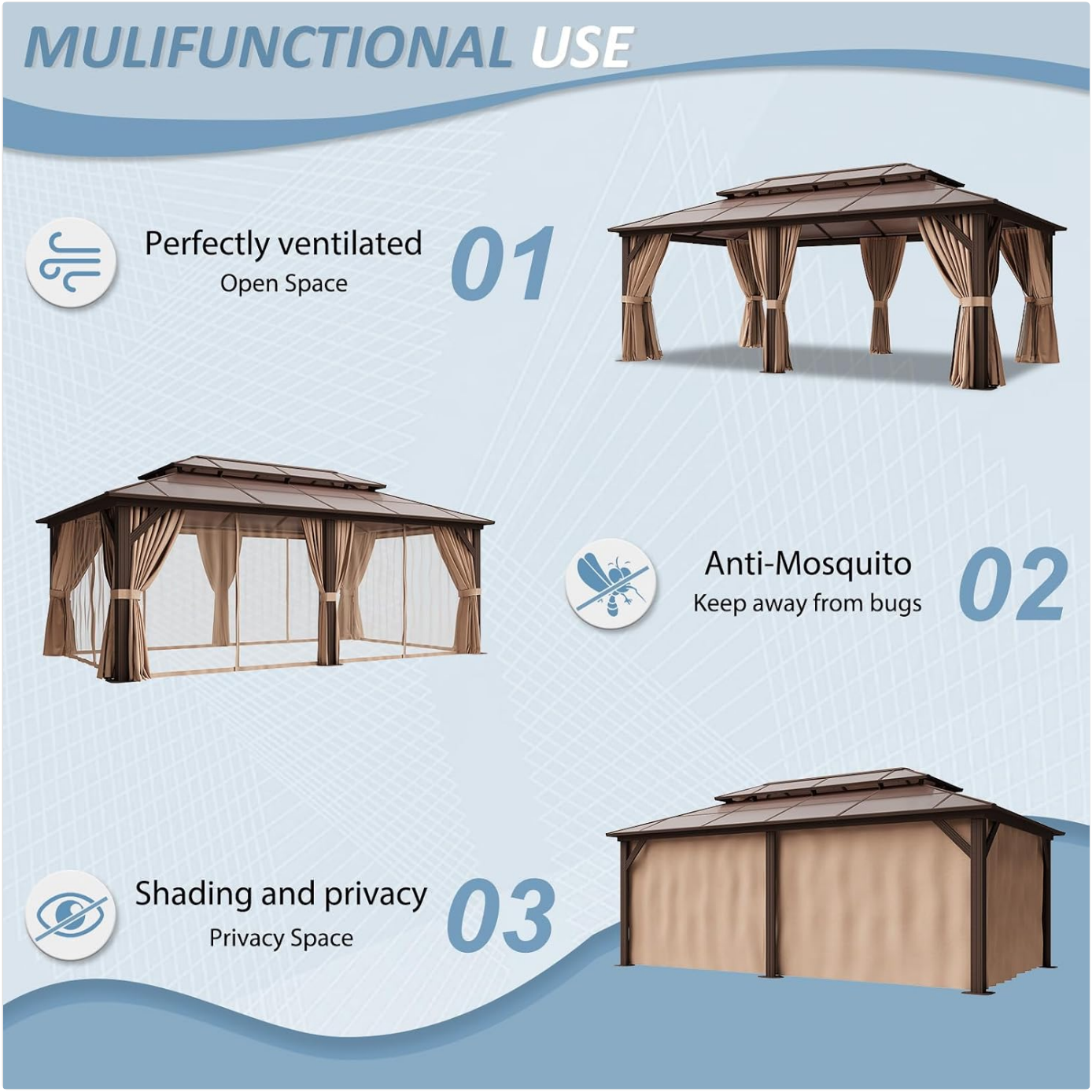


Image: Multifunctional use of curtains and netting.

6.3 Ceiling Hooks

The gazebo roof structure includes three integrated ceiling hooks. These hooks are designed for hanging lightweight items such as:

- Fans
- Lighting fixtures
- Decorative elements

Ensure that any items hung do not exceed the structural capacity of the hooks or the gazebo frame.



Image: Ceiling hooks for accessories.

7. Maintenance

- **Frame Cleaning:** The aluminum frame has a thick powder coating that resists scratching, peeling, corrosion, and rust. Clean the frame periodically with a mild soap solution and water. Rinse thoroughly and dry with a soft cloth. Avoid abrasive cleaners or harsh chemicals.
- **Roof Cleaning:** The polycarbonate roof can be cleaned with a soft brush or cloth, mild soap, and water. Rinse well. Avoid using high-pressure washers directly on the panels.
- **Curtains and Netting:** Detachable polyester curtains and netting can be machine washed on a gentle cycle with cold water and mild detergent, or hand washed. Air dry only; do not tumble dry.
- **Seasonal Inspection:** Regularly inspect all bolts, screws, and connections to ensure they are tight. Re-tighten as necessary. Check the anchoring points for security.
- **Snow Removal:** While the gazebo can withstand up to 4 inches of snow, it is recommended to remove heavy snow accumulation promptly to prevent excessive stress on the structure.

- **Severe Weather:** In anticipation of strong winds or heavy storms, it is advisable to remove the curtains and netting to reduce wind resistance and prevent damage.



Image: Durability features of the gazebo.

8. Troubleshooting

8.1 Gazebo Instability

- **Issue:** Gazebo feels wobbly or unstable after assembly.
- **Solution:**
  a. Ensure all bolts and screws are securely tightened.
  b. Verify that the gazebo is installed on a completely level surface.
  c. Confirm that the anchoring system (ground nails or expansion bolts) is properly installed and secured to the ground.

8.2 Water Leakage from Roof

- **Issue:** Water drips from the roof during rain.
- **Solution:**
  a. Check that all polycarbonate panels are correctly seated and sealed according to the assembly instructions.
  b. Inspect the water gutter system for any blockages or misalignments.
  c. Ensure all roof connections are tight and properly installed.

8.3 Curtains or Netting Not Functioning Smoothly

- **Issue:** Curtains or netting snag or do not slide easily.
- **Solution:**
  a. Inspect the tracks for any debris or obstructions.
  b. Ensure the fabric is not caught or twisted.
  c. Verify that the curtain/netting hooks are properly engaged in their respective runners.

9. Warranty and Support

For specific warranty information regarding your Aoxun 12'x20' Hardtop Gazebo, please refer to the warranty card included in your product packaging or contact Aoxun customer support directly. Keep your purchase receipt as proof of purchase.
If you encounter any issues or require assistance with parts, assembly, or general inquiries, please contact Aoxun customer service through the retailer where the product was purchased or via the official Aoxun website.

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