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> JUKI jupre HZL-009S Embroidery Machine Instruction Manual

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JUKI jupre HZL-009S Embroidery Machine Instruction Manual

Model: HZL-009S | Brand: JUKI

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INTRODUCTION

This manual provides essential instructions for the safe and efficient use of your JUKI jupre HZL-009S embroidery machine. Please read this manual thoroughly before operating the machine and keep it for future reference.

IMPORTANT SAFETY INSTRUCTIONS

- Always unplug the machine from the electrical outlet immediately after using and before cleaning, making any adjustments, or removing any parts.
- Do not allow children to operate the machine unsupervised.
- Keep fingers away from all moving parts. Special care is required around the sewing machine needle.
- Use only the accessories specified by the manufacturer.
- Never operate the machine if it has a damaged cord or plug, if it is not working properly, or if it has been dropped or damaged.

PRODUCT COMPONENTS

The JUKI jupre HZL-009S embroidery machine set includes the following main components and accessories:

- JUKI jupre HZL-009S Sewing Machine Body
- EM-2 Embroidery Machine Unit
- Instruction Manual (PDF print)
- Thread (1 spool)
- Bobbin (1 unit)
- Test Sewing Fabric
- Various Presser Feet

- Embroidery Presser Foot
- Medium Embroidery Hoop
- Thread Spool Holder
- Machine Cover
- Bonus Embroidery Data Card (1 unit)
- Operation DVD

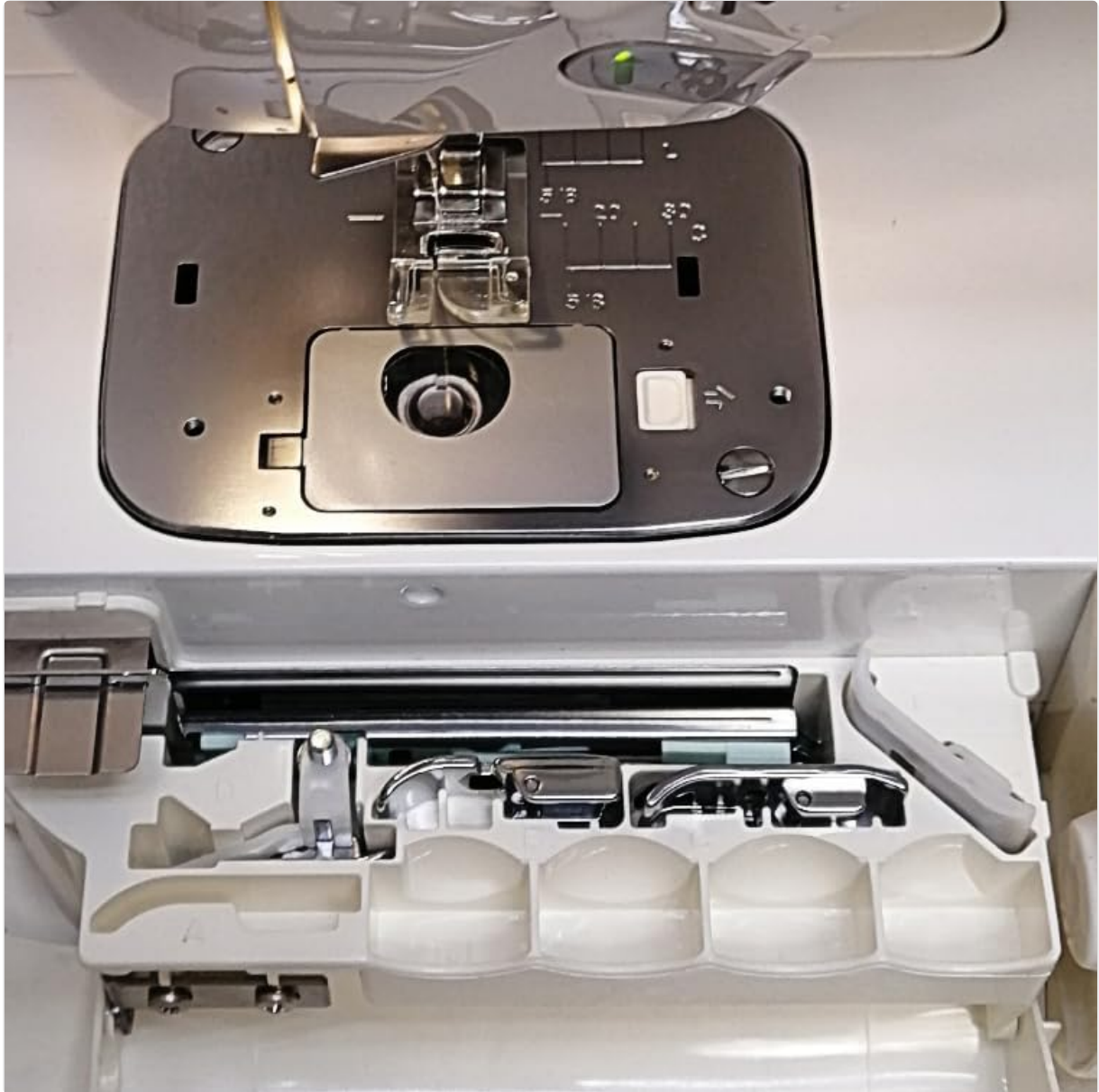


Image: JUKI JUPRE HZL-009S embroidery machine shown with its included accessories and the instruction manual.

SETUP

1. Unpacking and Placement

Carefully remove all components from the packaging. Place the machine on a stable, level surface. Ensure there is adequate space around the machine for operation and ventilation.



Image: Side view of the JUKI jupre HZL-009S embroidery machine, showing its compact design and power input.

2. Power Connection

Connect the power cord to the machine and then to a suitable electrical outlet. Ensure the voltage matches your local power supply. The machine features an LED bulb for improved visibility during operation.

3. Threading the Machine

Follow the threading path indicated on the machine. This model includes an automatic needle threader for convenience. Ensure the bobbin is correctly inserted into its compartment.



Image: Close-up view of the needle and presser foot area, showing the needle threaded and ready for sewing.



Image: Open bobbin compartment, illustrating the correct placement of the bobbin for proper thread tension.

4. Attaching the Embroidery Unit (EM-2)

If performing embroidery, attach the EM-2 embroidery unit to the main machine body as per the instructions in the dedicated embroidery unit manual. Secure the embroidery hoop with your fabric.

OPERATION

1. Basic Sewing Functions

The HZL-009S supports various basic sewing functions, including straight stitching, zigzag stitching, and buttonhole stitching. Select your desired stitch pattern and adjust stitch length and width as needed using the control panel.



Image: A sample of test stitches on black fabric, demonstrating the machine's capability for various stitch types, including straight, zigzag, and decorative patterns. It also shows stitching through multiple layers of fabric.

2. Embroidery Operation

When using the EM-2 embroidery unit, load your desired embroidery design using the bonus embroidery data card or other compatible media. The machine will guide you through the color changes and stitching process. The operation DVD provides visual guidance for beginners.

Video: An embroidery machine in action, stitching a colorful corn design onto fabric. The needle moves rapidly, forming intricate patterns.

Video: This video demonstrates the JUKI jupre HZL-009S embroidery machine actively stitching a detailed corn design. The needle precisely follows the pattern, showcasing the machine's embroidery capabilities.

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Image: A close-up of a finished embroidered corn design on white fabric, highlighting the detail and color accuracy of the stitching.



Image: A close-up of a finished embroidered cartoon figure design on white fabric, demonstrating the machine's ability to create various decorative patterns.

3. Automatic Thread Cutter

The machine is equipped with an automatic thread cutter function. This feature automatically trims the upper and bobbin threads at the end of a sewing or embroidery sequence, saving time and effort.

MAINTENANCE

1. Cleaning

Regularly clean the bobbin area, feed dogs, and needle plate to remove lint and dust. Use a soft brush or a small vacuum cleaner attachment. Always unplug the machine before cleaning.

2. Needle Replacement

Replace the needle frequently, especially when working with different fabric types or if the needle becomes dull or bent. The machine uses general-purpose HA needles. Currently, a #16 needle (for thick fabrics) is installed.

3. Lubrication

Refer to the full instruction manual for specific lubrication points and frequency. Over-lubrication can cause issues.

TROUBLESHOOTING

Problem	Possible Cause	Solution
Skipped Stitches	Incorrect needle, bent needle, improper threading.	Replace needle, re-thread machine, ensure correct needle type for fabric.
Thread Breakage	Incorrect thread tension, poor quality thread, burr on needle plate.	Adjust tension, use quality thread, check for burrs and clean.
Machine Not Starting	Power cord not connected, safety switch engaged.	Check power connection, ensure presser foot is down and embroidery unit is correctly attached.

For more detailed troubleshooting, please refer to the comprehensive instruction manual or the operation DVD.

SPECIFICATIONS

Feature	Detail
Brand	JUKI
Model	jupre HZL-009S
Main Unit Dimensions (W x H x D)	464 x 309 x 188 mm (18.27 x 12.17 x 7.4 inches)
Main Unit Weight	12.2 kg (26.9 lbs)
Embroidery Unit (EM-2) Dimensions (W x H x D)	365 x 130 x 320 mm (14.37 x 5.12 x 12.6 inches)
Material	Iron
Color	White
Stitch Functions	Zigzag stitching, Buttonhole stitching, Straight stitching, Pattern stitching
Needle Type	General-purpose sewing machine HA needle (currently #16 for thick fabric)
Lighting	LED bulb
Special Features	Automatic thread cutter, Automatic needle threader

WARRANTY AND SUPPORT

This product is a maintained used item. Please refer to the seller's terms and conditions for specific warranty information. For technical support or inquiries, please contact the seller directly.

