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- > Aoxun /
- > Aoxun 12'x12' Hardtop Gazebo Instruction Manual

Aoxun SG401GR08A-LH

Aoxun 12'x12' Hardtop Gazebo Instruction Manual

Model: SG401GR08A-LH

1. PRODUCT OVERVIEW

The Aoxun 12'x12' Hardtop Gazebo is designed to enhance your outdoor living space with its durable construction and functional features. This permanent pavilion includes an aluminum frame, a polycarbonate double roof, and integrated curtains with netting for comfort and protection. It is suitable for gardens, lawns, and patios.



Figure 1: Aoxun 12'x12' Hardtop Gazebo in an evening setting.

2. SAFETY INFORMATION

Always follow the provided instructions for assembly and disassembly. Secure the gazebo to a stable foundation to prevent it from tipping over in windy conditions. Do not use the gazebo during severe weather conditions. Keep the gazebo clean and free of debris to prevent fire hazards. Always supervise children when they are near the gazebo.

3. COMPONENTS LIST

Before beginning assembly, ensure all parts are present and undamaged. All components are clearly numbered for easy identification. The main components include:

- Aluminum Frame Sections
- Polycarbonate Roof Panels
- Curtains (Privacy)

- Netting (Insect Protection)
- Hardware (Screws, bolts, anchors)

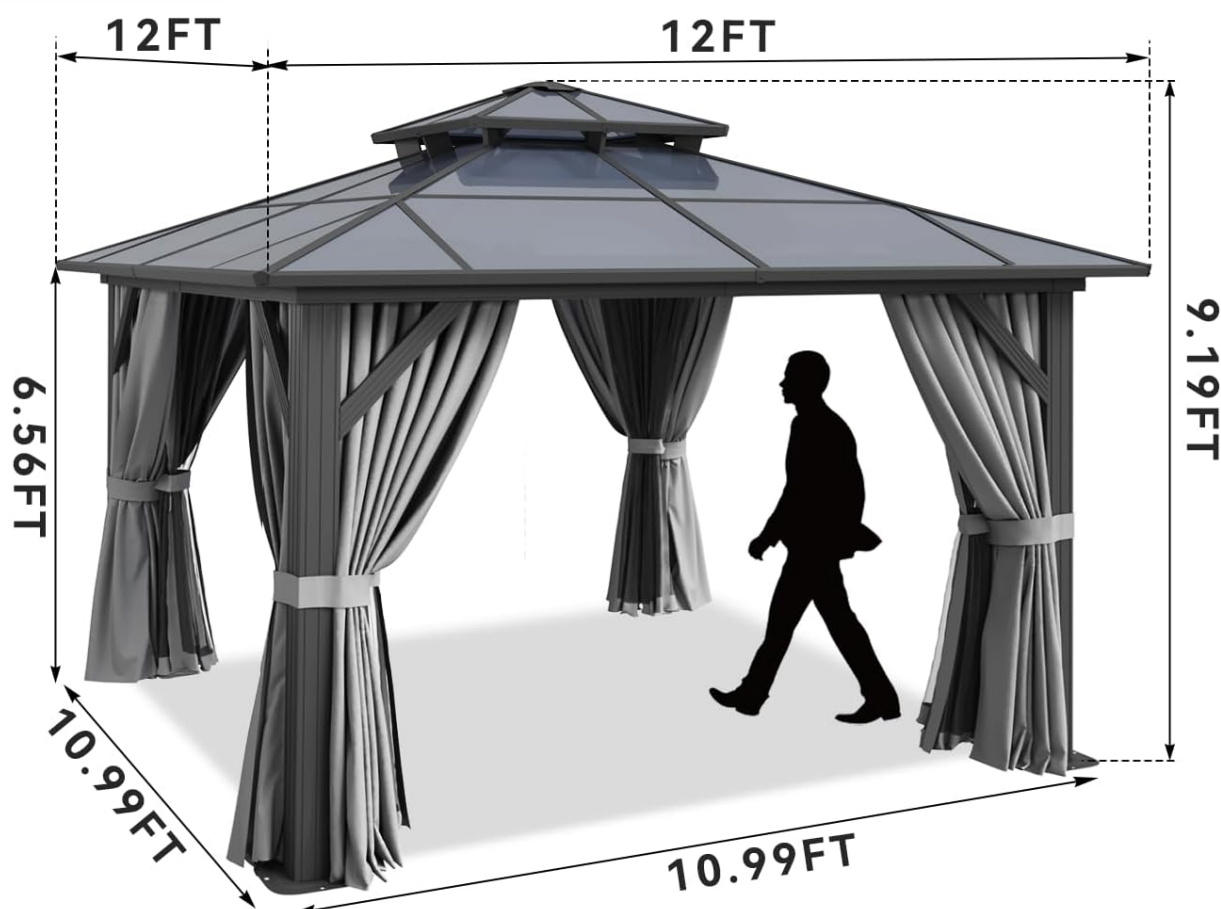
Product Size

aoxun



2 packages

12FT X 12FT



Sun-shading



Easy to set up



Waterproof



Portable

Figure 2: Key structural and accessory details of the gazebo.

4. SETUP AND ASSEMBLY

Assembly of the Aoxun Hardtop Gazebo typically requires 2-3 people and can take approximately 2-3 hours. Detailed and illustrated instructions are provided with the product. Follow these steps carefully:

1. **Unpack and Identify Parts:** Lay out all components and verify against the parts list. Ensure no parts are missing or damaged.
2. **Assemble the Frame:** Connect the aluminum frame sections according to the numbered instructions. Do not fully tighten all bolts until the entire frame is aligned.
3. **Install Roof Panels:** Carefully place the polycarbonate roof panels into their designated grooves. Ensure proper alignment before securing.

4. **Attach Curtains and Netting:** Hang the curtains and netting onto the frame using the integrated hooks or straps.
5. **Anchor the Gazebo:** Secure the gazebo to the ground using the provided expansion bolts or ground nails for maximum stability.



Figure 3: Product dimensions for planning your setup space.

Multifunctional Top Design

The roof has a hook to meet the needs of hanging lights, fans or decorations



Figure 4: Detailed size specifications for the gazebo.

5. OPERATING INSTRUCTIONS

The Aoxun Hardtop Gazebo is designed for versatile outdoor use:

- **Curtains and Netting:** The removable curtains provide privacy and protection from light rain or sun. The inner netting with zippers effectively prevents mosquitoes and other insects while allowing ventilation. Adjust them as needed for your comfort.
- **Double Roof System:** The double-layer polycarbonate top promotes excellent airflow, reducing heat buildup and preventing harmful UV rays from reaching the interior.
- **Water Gutter Design:** The professional drainage system directs rainwater from the edge of the roof into the poles and then to the ground, preventing water accumulation on the roof.
- **Multifunctional Hook:** A central hook is integrated into the roof structure, allowing you to hang fans, lights, or other decorations to personalize your space.

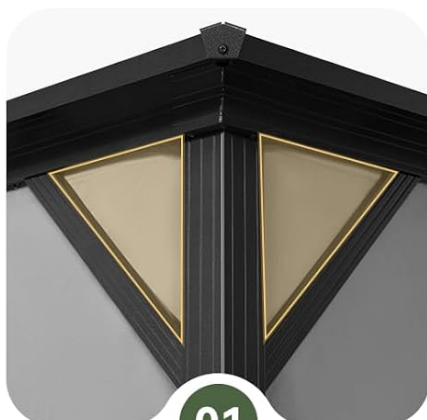
PRODUCT DETAILS



Classic
Appearance



Heavy-duty
Frame



01

Triangular Structure

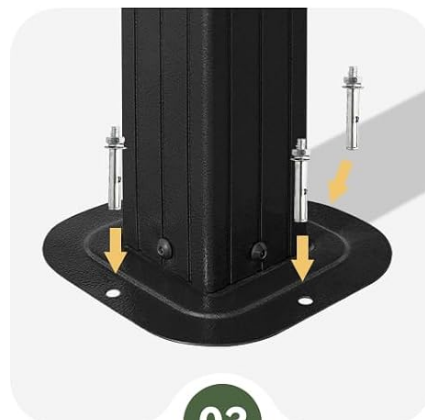
More Sturdy



02

Extra Velcro Straps

More Cleaner



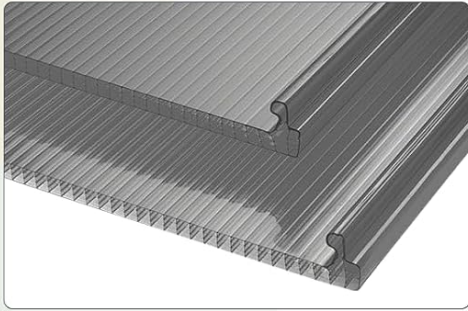
03

Anchored Frame

More Stable

Figure 5: Curtains and netting providing privacy and insect barrier.

Polycarbonate Board



- Lightweight
- Waterproof
- Anti-aging
- Light transmission
- 99%UV-resistant
- Does not fade

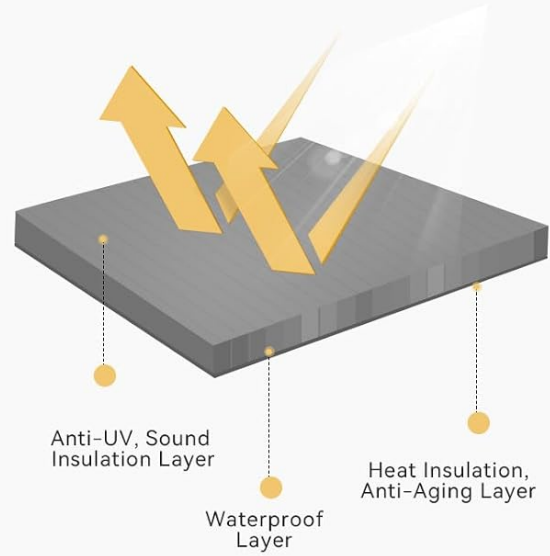
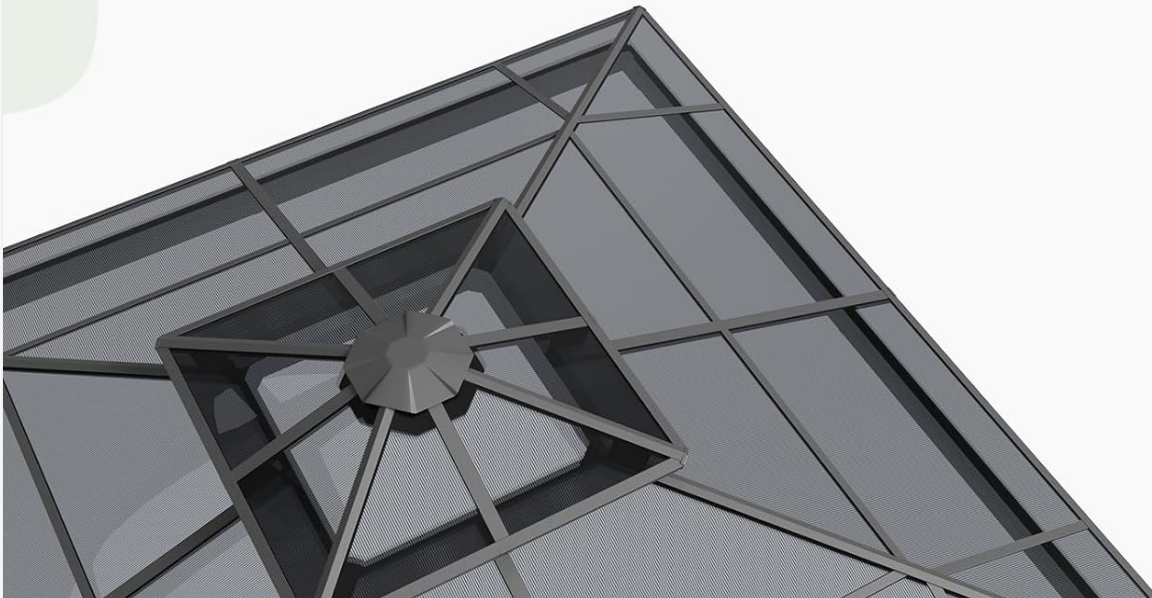
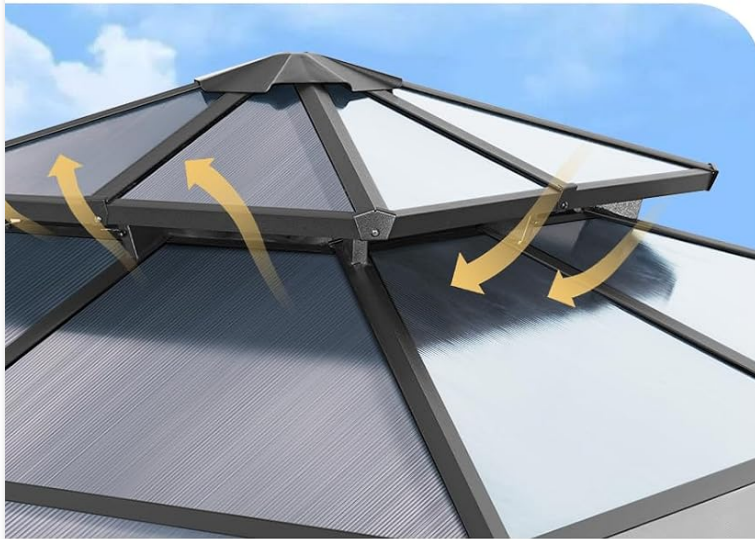


Figure 6: Double roof for ventilation and integrated water gutter system.

Double Roof & Water Gutter Design



Air Ventilated



Anti-UV



Reduce the Heat



Anti-Corrosion



Waterproof



Smooth Drainage

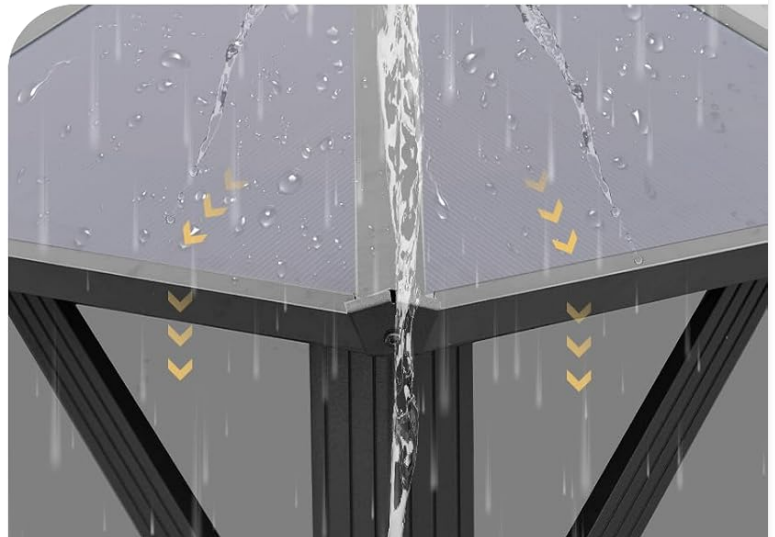


Figure 7: Central hook for hanging accessories.

6. MAINTENANCE

Regular maintenance will prolong the life and appearance of your gazebo:

- **Cleaning:** Clean the aluminum frame and polycarbonate roof panels with mild soap and water. Avoid abrasive cleaners or harsh chemicals that could damage the surfaces. Rinse thoroughly with clean water.
- **Fabric Care:** The curtains and netting can be removed for cleaning. Follow the care instructions on the fabric labels. Typically, gentle washing and air drying are recommended.
- **Fastener Check:** Periodically inspect all screws and bolts to ensure they are tight. Re-tighten any loose fasteners to maintain structural integrity.
- **Seasonal Care:** In areas with heavy snowfall, it is recommended to clear snow from the roof to prevent excessive weight accumulation. During periods of strong winds, ensure the gazebo is securely anchored and consider tying back or removing curtains to reduce wind resistance.

7. TROUBLESHOOTING

Problem	Possible Cause	Solution
Water accumulation on roof	Drainage system clogged or improper installation of roof panels.	Clear any debris from the water gutters. Ensure roof panels are correctly seated and sealed.
Gazebo feels unstable in wind	Insufficient anchoring or loose frame connections.	Verify that the gazebo is properly anchored to the ground using expansion bolts or ground nails. Check and tighten all frame fasteners. The maximum wind resistant grade is 7 (31-38mph).
Curtains/Netting not closing properly	Zippers or tracks are obstructed, or fabric is misaligned.	Check for debris in zippers or tracks. Realign fabric and ensure smooth operation.
Snow buildup on roof	Heavy snowfall exceeding design limits.	Regularly remove snow from the roof. The maximum snow loading depth is 4 inches.

8. SPECIFICATIONS

Feature	Detail
Brand	Aoxun
Model Number	SG401GR08A-LH
Product Dimensions (L x W x H)	145.67" x 145.67" x 98.43" (12'x12'x8.2')
Floor Area	144 Square Feet
Item Weight	164.5 Pounds
Frame Material	Aluminum
Roof Material	Polycarbonate
Color	Gray
Water Resistance Level	Waterproof
UV Protection	Yes
Assembly Required	Yes
Max Wind Resistance	Grade 7 (31-38mph)
Max Snow Loading Depth	4 inches

9. WARRANTY AND SUPPORT

For warranty information, replacement parts, or technical support, please contact Aoxun customer service directly. Refer to your purchase documentation for specific contact details or visit the official Aoxun website.

ASK A QUESTION ABOUT THIS MANUAL

Ask about setup, troubleshooting, compatibility, parts, safety, or missing instructions. Manuals+ will review the question and use this page's manual context to help answer it.

Name

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After a successful submission, we securely hash the supplied account or form email before sending it to Microsoft Advertising for conversion attribution. [Privacy details](#).

Question

Example: How do I reset this device or fix this error?

Details

Model number, symptoms, what you tried, or the section of the manual you are using.

Submit question

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