

HTVRONT LOKLiK Cutting Machine

LOKLiK Cutting Machine and HTV Vinyl User Manual

Model: LOKLiK Cutting Machine
Brand: HTVRONT

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1. INTRODUCTION

The LOKLiK Cutting Machine is a versatile tool designed for crafters to precisely cut a wide range of materials, including vinyl, paper, faux leather, and glitter cardstock. This machine is compatible with HTVRONT craft materials and offers features such as matless cutting for smart materials and integration with the LOKLiK IdeaStudio software. This manual provides essential information for the safe and effective use of your cutting machine and accompanying HTV vinyl.

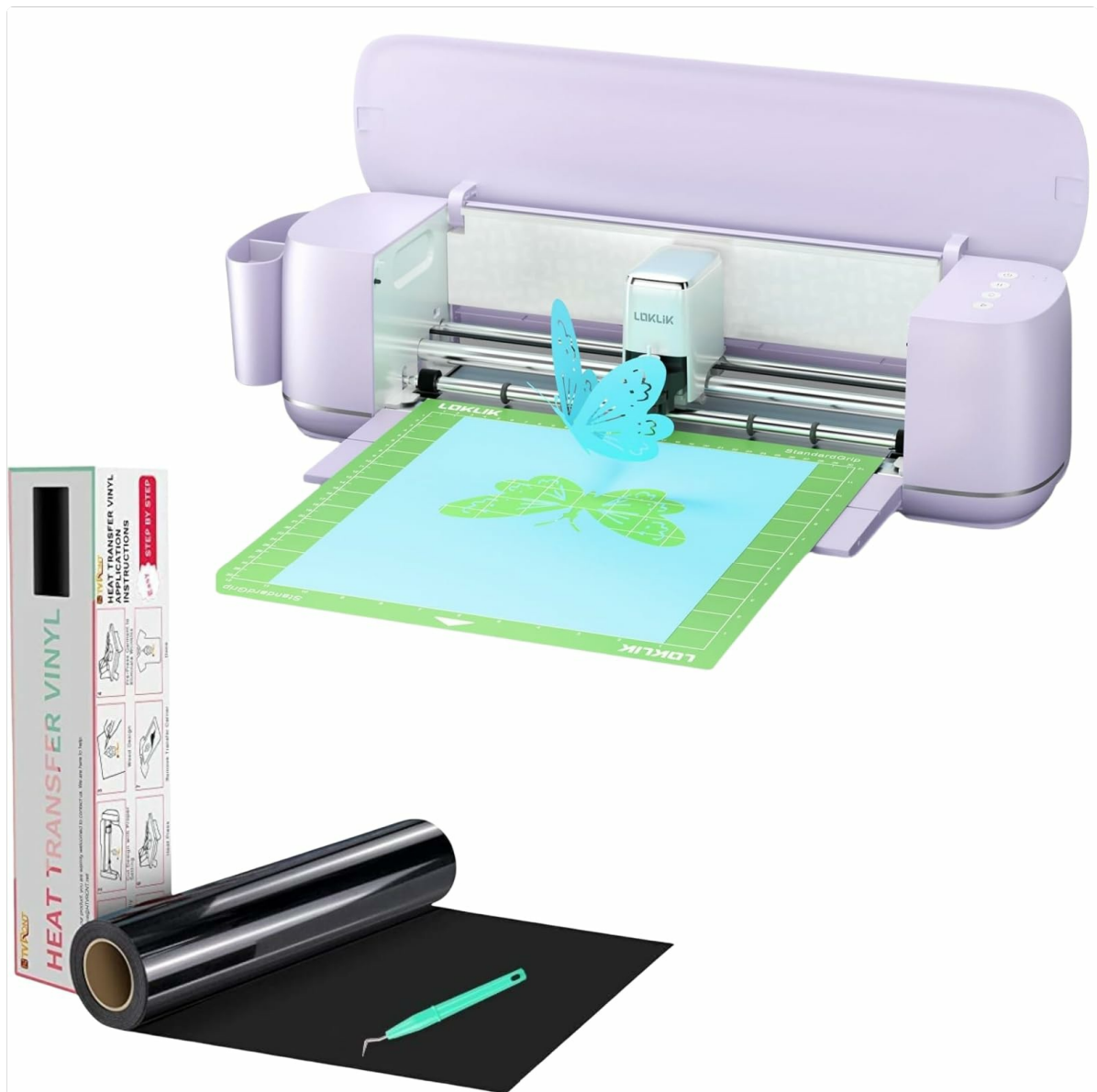


Image 1.1: The LOKLiK Cutting Machine, a compact and efficient craft cutter.

2. SAFETY INFORMATION

Please read all safety instructions before operating the LOKLiK Cutting Machine to prevent injury or damage to the device.

- Keep the machine away from water or damp environments.
- Ensure the power cord is not damaged and is properly connected to a suitable power outlet.
- Keep hands and loose clothing away from moving parts, especially the blade area, during operation.
- Use only approved accessories and replacement parts.
- Do not attempt to disassemble or repair the machine yourself. Contact customer support for assistance.
- Store the machine in a clean, dry place when not in use.

3. PACKAGE CONTENTS

Verify that all items are present in your package:

- LOKLiK Cutting Machine
- Power Adapter
- USB Cable
- Fine Cutting Tool (pre-installed or included)

- Writing/Drawing Tool
- Heat Transfer Vinyl (HTV) Roll (e.g., White HTV Rolls - 12" x 20ft)
- Free Weeding Tool
- User Manual (this document)

Note: Deep cutting, scoring, and foil printing tools are sold separately.



Image 3.1: An HTV vinyl roll, illustrating its key features: easy to cut, weed, and transfer, great stickiness, machine washable, and includes a free weeding tool.

4. SETUP

4.1 Unpacking and Placement

1. Carefully remove all components from the packaging.
2. Place the LOKLiK Cutting Machine on a stable, flat surface with adequate space around it for material loading and operation.
3. Attach the removable storage cup to organize your work area.

4.2 Power Connection

Connect the power adapter to the machine's power port and then plug it into a wall outlet.


4.3 Software Installation (LOKLiK IdeaStudio)


The LOKLiK Cutting Machine pairs with the LOKLiK IdeaStudio software. This software offers over 50,000 free designs, various creative fonts, and an AI painting feature without a subscription fee.


1. Visit the official LOKLiK website to download the latest version of LOKLiK IdeaStudio.
2. Follow the on-screen instructions to install the software on your computer.

EASY-TO-USE DESIGN SOFTWARE

No subscription required, enjoy creating easily

 Zero-cost
Needed

 Various Creative Fonts
(Support system fonts)

 Bluetooth/USB
-connected

50,000+
Vast Image Library

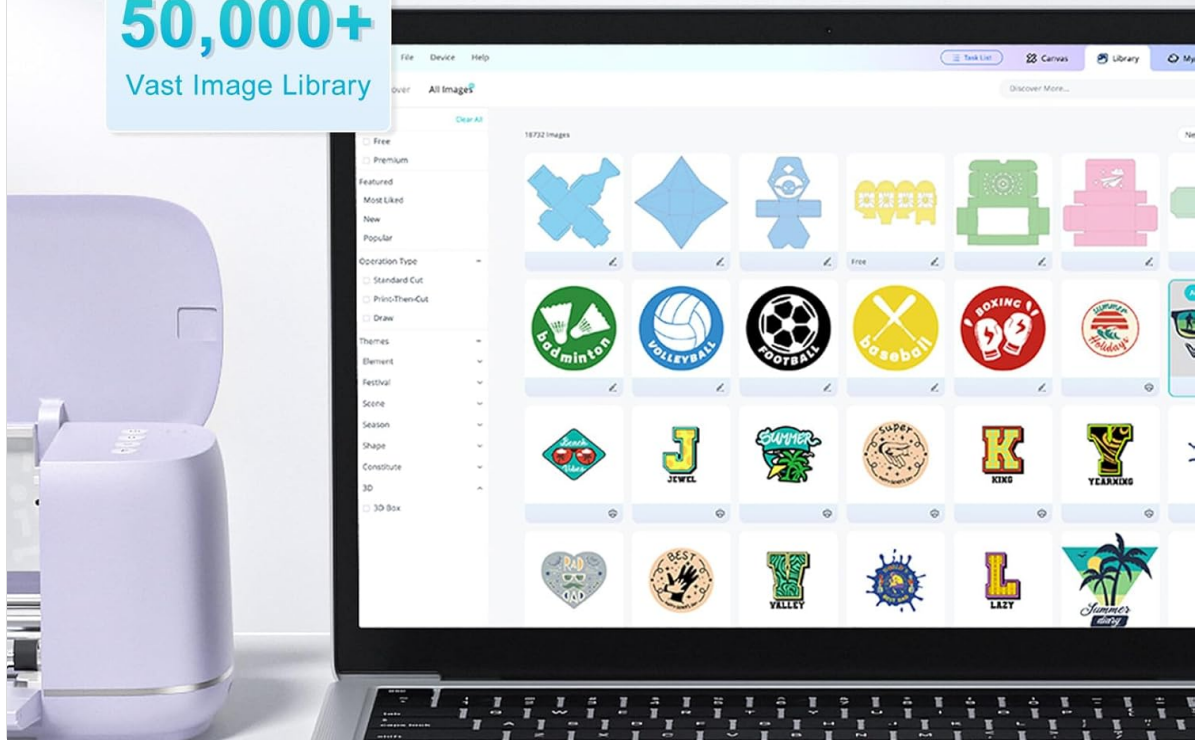


Image 4.1: The LOKLiK IdeaStudio software interface, showing design options and connectivity features.

4.4 Connecting to Your Computer

You can connect the cutting machine to your computer via Bluetooth or USB.

- **USB Connection:** Connect one end of the USB cable to the machine and the other end to an available USB port on your computer.
- **Bluetooth Connection:** Turn on Bluetooth on your computer and the cutting machine. Follow the pairing instructions in the LOKLiK IdeaStudio software to connect wirelessly.

5. OPERATING INSTRUCTIONS

5.1 General Operation Overview

The LOKLiK Cutting Machine supports various functions including fine cutting, writing, drawing, deep cutting, scoring, and foil printing. This section focuses on the cutting process, particularly with HTV vinyl.

MULTIFUNCTIONAL CUTTING MACHINE

Multiple processing functions for various craft projects

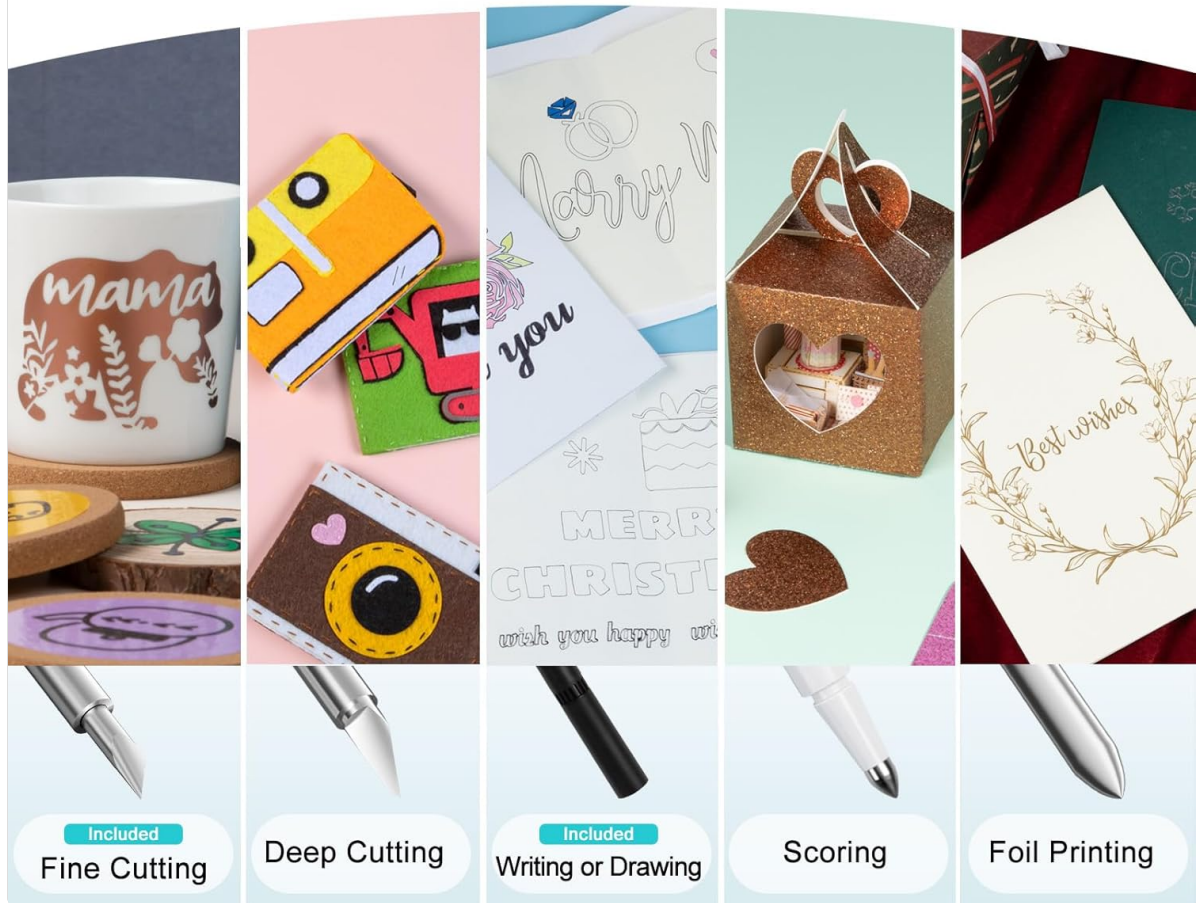


Image 5.1: The LOKLiK Cutting Machine demonstrating its versatility for different craft projects and compatible tools like fine cutting, deep cutting, writing/drawing, scoring, and foil printing.

5.2 Using LOKLiK IdeaStudio Software

1. Launch LOKLiK IdeaStudio on your computer.
2. Select or create your design. Utilize the vast image library, creative fonts, or the AI painting feature to generate unique designs.
3. Adjust the design size and placement as needed for your material.

TRENDY AI-GENERATED DESIGNS

Text-to-Image, Fantasy-to-Reality

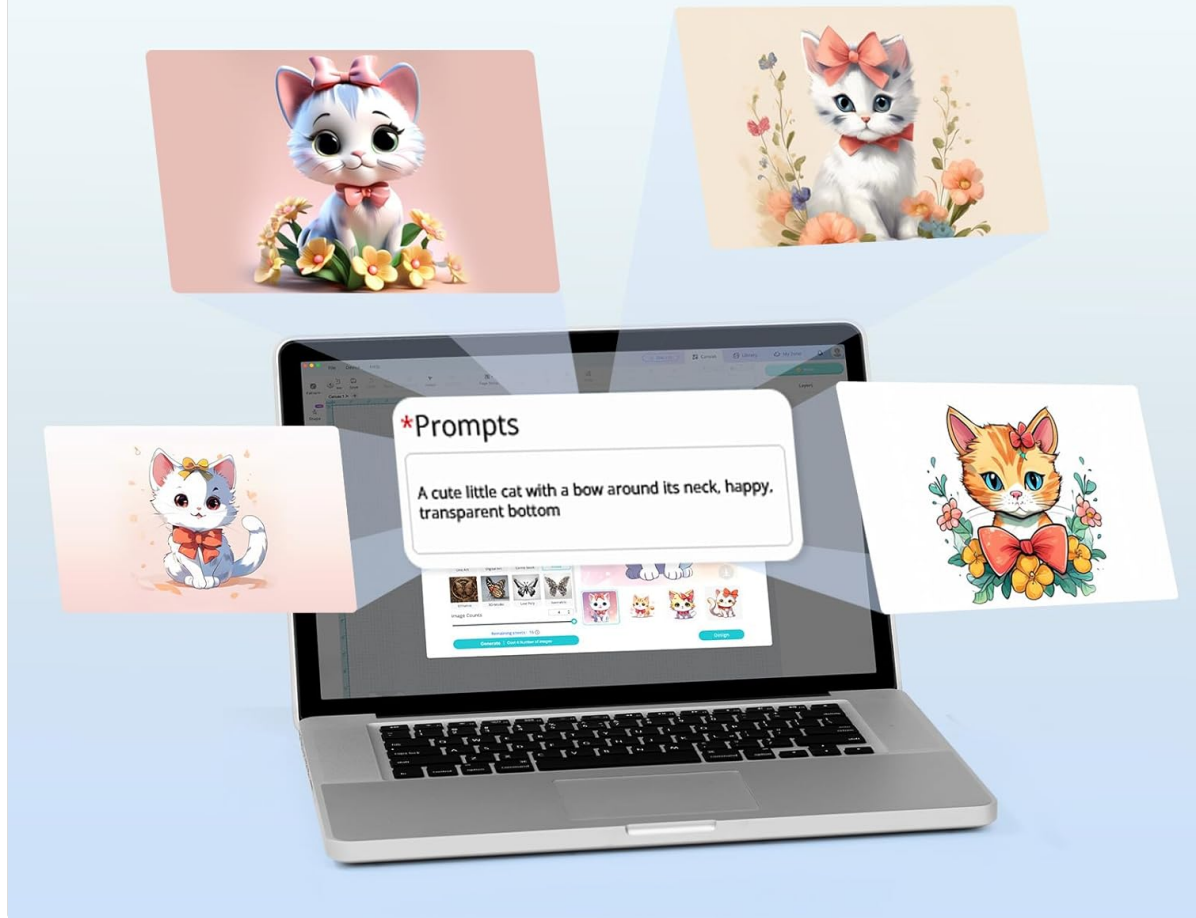


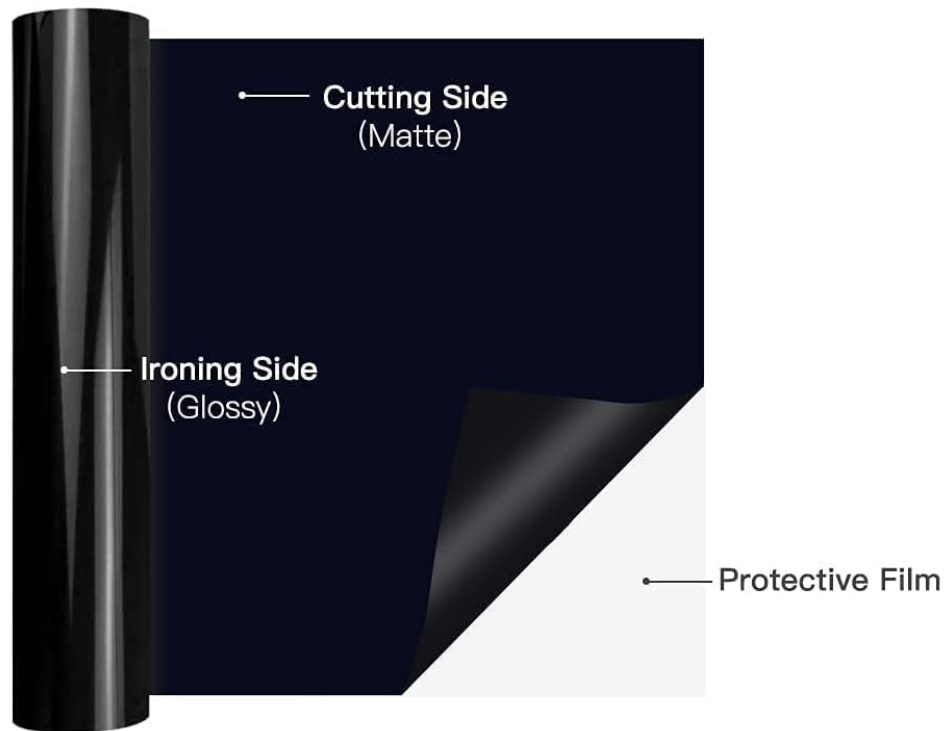
Image 5.2: The AI-generated designs feature within LOKLiK IdeaStudio, allowing users to create custom images from text prompts.

5.3 Material Preparation (HTV Vinyl)

Proper preparation of your HTV vinyl is crucial for successful cuts and transfers.

1. **Identify Cutting Side:** For HTV, the **matte side** is the cutting side, and the **glossy side** is the ironing side (carrier sheet). Always cut on the dull, matte side.
2. **Protective Film:** Some HTV rolls may have a clear protective film on the glossy side. Ensure this is not confused with the carrier sheet.
3. **Mirror Your Design:** When working with HTV, always mirror your design in the software before cutting, as it will be applied face down.

EASY TO FIND CUTTING SIDE



For Previous HTV

For Cricut:

Blade: Standard
Mode: Iron on+

For Cameo:

Blade-10 Force-5 Speed-5 Passes-2
Material: Smooth

For 2021 Updated HTV

For Cricut:

Blade: Standard
Mode: Iron on

For Cameo 3

Blade-1 Force-8 Speed-5 Passes-2 Material: Smooth

For Cameo 4

Blade-3 Force-8 Speed-5 Passes-2 Material: Smooth

NOTE: If you receive 2021 updated HTV, there is a TIP in the packaging to remind you.

Image 5.3: Visual guide to identifying the cutting (matte) and ironing (glossy) sides of HTV vinyl, along with the protective film.



Image 5.4: Demonstrating how to identify and cut on the dull side of the HTV vinyl.

5.4 Cutting Process

1. **Load Material:** For matless cutting, load smart materials (up to 21 ft long and 13 in wide) directly into the machine. For other materials, place them on a cutting mat (sold separately) and load the mat.
2. **Select Settings:** In LOKLiK IdeaStudio, choose the correct material type. The software will suggest appropriate blade force and speed. Refer to the table below for general guidelines for HTV:

Recommended Blade Settings for HTV

Machine	Blade	Force	Speed	Passes	Material Mode
For Cricut (Previous HTV)	Standard	Iron on+	N/A	N/A	Iron on+
For Cricut (2021 Updated HTV)	Standard	Iron on	N/A	N/A	Iron on
For Cameo 3	Blade-1	Force-5	Speed-5	Passes-2	Smooth
For Cameo 4	Blade-3	Force-8	Speed-5	Passes-2	Smooth

NOTE: If you receive 2021 updated HTV, there is a tip in the packaging to remind you.

- **Start Cut:** Initiate the cutting process from the software. The machine will perform the cut with high precision (down to 0.5 mm accuracy).

ACCURATE CUT

Cut intricate designs with ultra-precision



Image 5.5: A close-up view of the LOKLiK Cutting Machine's blade executing an intricate design with precision.

MATLESS FULL-LENGTH CUT

Support cut smart materials(up to 21 ft)



Image 5.6: The LOKLiK Cutting Machine performing a matless full-length cut for a large wall decal, showcasing its capability with smart materials up to 21 feet.

5.5 Weeding

After cutting, use the provided weeding tool to remove the excess vinyl around your design. This process is made easier by the HTV's design for simple weeding.

5.6 Heat Transfer (for HTV Vinyl)

Once weeded, your HTV design is ready for transfer.

1. Preheat your heat press or iron to the recommended temperature for your specific HTV type (typically around 305°F/150°C).
2. Place your garment or item on a flat, heat-resistant surface.
3. Position the HTV design (carrier sheet up) onto the garment.
4. Apply even pressure with your heat press or iron for the recommended time (usually 10-15 seconds).
5. Allow the design to cool slightly (warm peel) or completely (cold peel) as per your HTV instructions, then carefully peel off the carrier sheet.

The HTV vinyl is sensitive to temperature and pressure, ensuring a secure bond to fabric. It is designed to withstand over 50 machine washes at 40 degrees Celsius without fading, peeling, or cracking.

6. MAINTENANCE

6.1 Cleaning the Machine

- Regularly wipe the exterior of the machine with a soft, dry cloth.
- Use a small brush or compressed air to clear any dust or material debris from the cutting area and rollers.
- Ensure the machine is unplugged before cleaning.

6.2 Blade Replacement

Blades will dull over time, affecting cut quality. Replace the blade when you notice inconsistent cuts or tearing of material.

1. Turn off and unplug the machine.
2. Carefully remove the blade housing from the carriage.
3. Following the instructions for your specific blade housing, replace the dull blade with a new one.
4. Reinsert the blade housing into the carriage.

7. TROUBLESHOOTING

If you encounter issues with your LOKLiK Cutting Machine, refer to the following common problems and solutions:

Problem	Possible Cause	Solution
Machine not powering on	Loose power connection, faulty outlet	Check power cord connections. Try a different outlet.
Machine not connecting to software	USB cable issue, Bluetooth not paired, software glitch	Ensure USB cable is secure. Re-pair Bluetooth. Restart software and machine. Update drivers.
Poor cut quality (tearing, incomplete cuts)	Dull blade, incorrect blade settings, material loaded incorrectly	Replace blade. Adjust force/speed settings in software. Ensure material is loaded flat and correctly.
HTV not adhering to fabric	Insufficient heat or pressure, incorrect peel method	Increase heat press temperature or pressure. Ensure correct peel method (warm/cold).
HTV peeling/cracking after washing	Improper application, low-quality HTV	Ensure proper application technique. Use high-quality HTV like HTVRONT.

For further assistance, please contact LOKLiK customer support.

8. SPECIFICATIONS

- **Model:** LOKLiK Cutting Machine
- **Material Compatibility:** 0.1mm to 2mm thickness (over 100 materials including vinyl, paper, faux leather, glitter cardstock)
- **Matless Cutting:** Supports smart materials up to 21 ft long and 13 in wide
- **Cutting Accuracy:** Down to 0.5 mm
- **Connectivity:** Bluetooth, USB
- **Software:** LOKLiK IdeaStudio (no subscription required, includes 50,000+ designs, AI painting)
- **Functions:** Fine cutting, writing, drawing (tools included); Deep cutting, scoring, foil printing (tools sold separately)
- **Operation:** Quieter operation with upgraded step-motor system and noise reduction technology
- **ASIN:** B0DSZGLJVL
- **Date First Available:** January 14, 2025

9. WARRANTY & SUPPORT

9.1 Warranty Information

For detailed warranty information, including coverage period and terms, please refer to the official HTVRONT website or the warranty card included with your product packaging. Keep your proof of purchase for warranty claims.

9.2 Customer Support

If you require technical assistance, have questions about your product, or need to report an issue, please contact HTVRONT customer support through their official website or the contact information provided in your product documentation.