

xTool M1 Ultra

xTool M1 Ultra 20W Laser Engraving Machine Instruction Manual

Model: M1 Ultra (MLM-K501-001)

1. INTRODUCTION

The xTool M1 Ultra is a versatile 4-in-1 craft machine designed for various creative applications. It integrates laser engraving, blade cutting, inkjet printing, and pen drawing functionalities into a single unit. This manual provides essential information for the safe and effective operation of your xTool M1 Ultra machine.

Key features include:

- **4-in-1 Functionality:** Combines laser engraving, vinyl cutting, inkjet printing, and pen drawing.
- **Easy Swap Design:** Allows quick switching between different modules for various processes.
- **Beginner-Friendly:** Pre-assembled design with features like snapshot preview and pinpoint positioning.
- **Material Compatibility:** Capable of working with over 1000 materials, including soft, hard, thin, thick, flat, and 3D curved surfaces.
- **Software Integration:** Utilizes XCS software with built-in Artimind AI for design and parameter setting.



Image 1.1: The xTool M1 Ultra 20W machine shown with various crafting accessories and example projects like engraved tumblers, earrings, and wooden puzzles.

2. SAFETY INFORMATION

WARNING: Read all safety warnings and instructions before using this product. Failure to follow the warnings and instructions may result in electric shock, fire, serious injury, or property damage.

- **Laser Safety:** This is a Class I laser engraver. Do not look directly into the laser beam or allow others to do

so. Always operate the machine with the protective cover closed.

- **Ventilation:** Ensure adequate ventilation during operation to dissipate fumes and smoke, especially when engraving or cutting materials that produce strong odors or harmful byproducts. Consider using an external exhaust system or air purifier.
- **Material Compatibility:** Only use materials approved for laser processing. Certain materials can produce toxic fumes or catch fire when exposed to a laser. Avoid PVC, vinyl containing chlorine, and other hazardous materials.
- **Fire Hazard:** Never leave the machine unattended during operation. Keep a fire extinguisher nearby. Ensure the work area is clear of flammable materials.
- **Electrical Safety:** Connect the machine to a properly grounded power outlet. Do not operate with damaged power cords or plugs. Keep liquids away from the machine.
- **Children and Pets:** Keep children and pets away from the machine during operation.
- **Maintenance:** Disconnect power before performing any maintenance or cleaning.

3. SETUP

3.1 Unboxing and Placement

1. Carefully remove the xTool M1 Ultra from its packaging. Retain all packaging materials for future transport or storage.
2. Place the machine on a stable, level surface in a well-ventilated area. Ensure there is sufficient space around the machine for operation and heat dissipation.

3.2 Connecting Power and Accessories

1. Connect the power adapter to the machine and then to a grounded electrical outlet.
2. If using optional accessories like the RA2 Pro rotary attachment or a smoke purifier, connect them according to their respective manuals.

3.3 Software Installation

The xTool M1 Ultra operates with the xTool Creative Space (XCS) software. Download the latest version of XCS from the official xTool website (www.xtool.com) and follow the on-screen instructions for installation.

3.4 Initial Calibration

Upon first use, or if you experience alignment issues, perform a calibration within the XCS software. This ensures accurate positioning for all operations.

Add Up to 4.92" of Height to Your Creations



*in Laser Mode



Image 3.1: The xTool M1 Ultra demonstrating rotary engraving on a tumbler, highlighting the machine's capability to handle cylindrical objects with an optional accessory.

4. OPERATING INSTRUCTIONS

4.1 Overview of Operating Modes

The xTool M1 Ultra supports four primary crafting modes:

- **Laser Mode:** For engraving and cutting various materials like wood, acrylic, and leather.

- **Inkjet Mode:** For direct color printing on compatible surfaces.
- **Blade Mode:** For precise cutting and foiling of materials such as vinyl and paper.
- **Pen Mode:** For automatic drawing and writing on various materials.

All the Craft Tools You Need



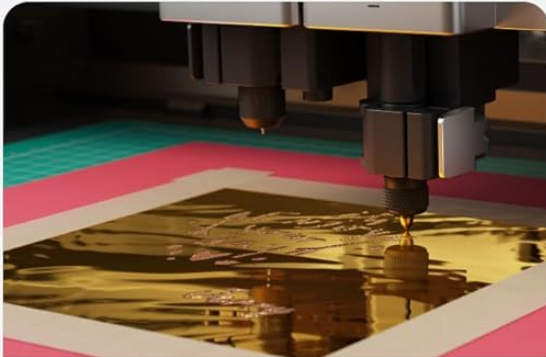
Laser Mode

**Engraving and Cutting
From Wood to Acrylic**



Inkjet Mode

**Direct Printing on
Wood!**



Blade Mode

**Versatile Tools for
Cutting and Foiling**



Pen Mode

**Auto Drawing & Writing,
Not Just on Paper**

Image 4.1: Visual representation of the four operating modes: Laser for engraving/cutting, Inkjet for direct printing, Blade for cutting/foiling, and Pen for drawing/writing.

4.2 Preparing Your Project

1. **Material Selection:** Choose a material compatible with your desired mode.
2. **Material Placement:** Place the material securely on the workbed. For rotary engraving, use the RA2 Pro

attachment as per its instructions.

3. **Module Installation:** Install the appropriate module (laser, inkjet, blade, or pen) into the machine. The Easy Swap Design allows for quick changes.

4.3 Using xTool Creative Space (XCS) Software

1. **Design Import/Creation:** Import your design or create one directly within XCS.
2. **Parameter Settings:** Select the material type. XCS offers preset parameters for common materials. Adjust power, speed, and passes as needed for optimal results.
3. **Positioning:** Utilize the snapshot preview and pinpoint positioning features to accurately place your design on the material.
4. **Start Operation:** Once settings are confirmed, initiate the process from the software.

Leading Software Makes Creation a Breeze

10,000+ Tutorials



500+ Preset Parameters



Easy Editing



AI Drawing



Image 4.2: The xTool Creative Space software interface, illustrating its features including tutorials, preset parameters, easy editing, and AI drawing capabilities.

4.4 Material Compatibility and Applications

The M1 Ultra is compatible with over 1000 materials. Examples of applications include:

- **Laser Engraving/Cutting:** Wood, acrylic, leather, paper, cardboard, stone, metal (engraving only), silicone, felt, fabric.
- **Blade Cutting:** Vinyl, paper, cardstock, felt.
- **Inkjet Printing:** Wood, paper, fabric.

- **Pen Drawing:** Paper, cardstock.

Handles Almost All Materials

1000+



Image 4.3: A visual guide to the extensive material compatibility of the xTool M1 Ultra, showcasing examples like wood, acrylic, leather, and various finished crafts.

5. MAINTENANCE

Regular maintenance is essential for optimal performance and longevity of your xTool M1 Ultra machine. Always disconnect the power before performing any maintenance.

5.1 Cleaning the Laser Lens and Protective Cover

1. Gently wipe the laser lens with a lint-free cloth and a small amount of isopropyl alcohol.
2. Clean the interior of the machine and the protective cover regularly to remove dust and debris.

5.2 Fan Maintenance

The internal fan blades can accumulate debris, affecting ventilation. Periodically, it may be necessary to remove the housing to access and clean the internal fan blades. Refer to the detailed cleaning guide on the xTool support website for specific instructions.

5.3 General Cleaning

Keep the work area and the machine's exterior clean. Use a soft, dry cloth to wipe down surfaces. Avoid abrasive cleaners or solvents.

6. TROUBLESHOOTING

This section addresses common issues you might encounter with your xTool M1 Ultra.

6.1 Alignment Issues

If designs are not aligning perfectly with the material, especially when attempting precise cuts or multiple passes:

- Perform a software calibration within XCS.
- Ensure the material is placed flat and securely on the workbed.
- Verify that the machine itself is on a stable, level surface.

6.2 Poor Engraving/Cutting Quality

If results are not as expected (e.g., incomplete cuts, faint engravings):

- Check and adjust the power, speed, and pass settings in XCS for your specific material.
- Ensure the laser lens is clean (refer to Section 5.1).
- Verify that the material is within the recommended thickness and type for the chosen operation.

6.3 Machine Not Responding

If the machine does not power on or respond to commands:

- Check all power connections.
- Ensure the machine is properly connected to your computer or mobile device.
- Restart the machine and the XCS software.

6.4 Excessive Fumes/Smoke

If you notice an unusual amount of fumes or smoke:

- Ensure the work area is well-ventilated.
- Check if the internal fan is clean and operating correctly (refer to Section 5.2).
- Consider using an external smoke purifier or improving your ventilation setup.

For further assistance, refer to the xTool support resources mentioned in Section 8.

7. SPECIFICATIONS

Feature	Specification
Brand	xTool
Model Number	M1 Ultra (MLM-K501-001)
Laser Output Power	20W
Laser Class	Class I
Product Dimensions	19.61 x 11.91 x 24.41 inches
Item Weight	73.8 pounds
Active Surface Area	140 (unit not specified, typically mm or cm)
Operation Mode	Manual
Print Media (Inkjet)	Card stock (and other compatible materials)

8. WARRANTY AND SUPPORT

8.1 Warranty Information

Please refer to the warranty card included with your product packaging or visit the official xTool website for detailed warranty terms and conditions. Warranty coverage typically includes manufacturing defects for a specified period.

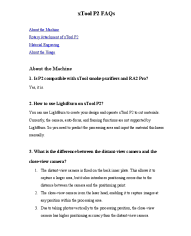
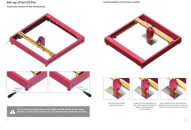
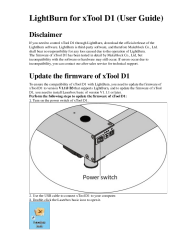
8.2 Customer Support

For technical assistance, troubleshooting, or general inquiries, xTool offers multi-channel support:

- **Email Support:** Contact via email for detailed inquiries.
- **Live Chat:** Available on the official xTool website for real-time assistance.
- **Phone Support:** Contact via phone for direct assistance.
- **Online Community:** Join the xTool Facebook group for peer support and shared knowledge.

When contacting support, please have your product model number (M1 Ultra) and purchase information readily available.



	xTool P2 FAQs: Your Guide to the Smart Desktop Laser Cutter Frequently Asked Questions about the xTool P2 laser cutter and engraver, covering compatibility, operation, features, materials, and maintenance.
	xTool S1 Laser Engraver User Manual Comprehensive user manual for the xTool S1 laser engraver and cutter, covering safety, setup, operation, and troubleshooting.
	xTool D1 Pro Setup and Operation Guide Comprehensive guide to setting up, operating, and maintaining the xTool D1 Pro laser engraver and cutter, including software installation and accessory usage.
	LightBurn for xTool D1 User Guide: Setup, Operation, and Settings Comprehensive guide to installing and using LightBurn software with the xTool D1 laser engraver, covering firmware updates, plane and rotary processing, material settings, and troubleshooting.
	XTool M1 Ultra User Manual: Laser Cutter Setup and Operation Comprehensive user manual for the XTool M1 Ultra laser cutter and engraver. Includes setup, safety, operation, maintenance, and troubleshooting guides for precision cutting and engraving tasks.
	xTool M2 User Manual: Setup, Operation, and Safety Guide Comprehensive guide for the xTool M2 laser cutter and engraver, covering setup, operation, safety precautions, maintenance, and troubleshooting. Includes detailed instructions and specifications.



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English xTool SafetyPro™ IF2 Quick Start Guide View Note that AUTO mode is available only for S1 M1 Ultra F1 and P2S Download XCS Use on support xtool article 1644 storage us resource attachment ||| SafetyPro™ IF2 Quick Start Guide List of items 01 Meet xTool SafetyPro™ IF2 01 Connect xTool ... Pipe connector 1 is applicable to xTool S1 and F1 Ultra. Pipe connector 2 is applicable to xTool **M1 Ultra**, M1, F1, P2, P2S, D1, and D1 Pro. Meet xTool SafetyPro™ IF2 Fault indicator Wireless conn...

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Alfombra electrostática para xTool **M1 Ultra** Manual de Usuario Primero la seguridad importante 01 Lista de elementos 01 Conozca la alfombra electrostática 01 para xTool **M1 Ultra** Uso de la alfombra electrostática 02 para xTool **M1 Ultra** Mantenimiento 11 Preguntas frecuentes 11 Decla...

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ZH016 EN xTool M1 Ultra Electrostatic Mat This product can be used only with for blade cutting and processing related to the ink module drawing pens foil paper English User Manual storage us xtool resource support attachment |||

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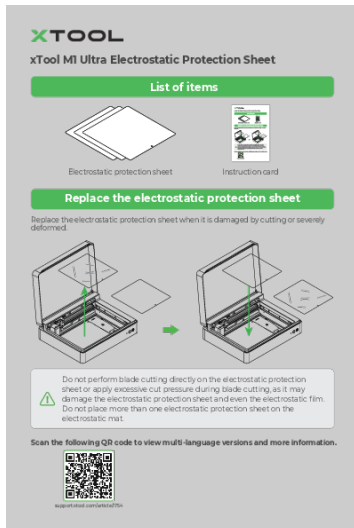


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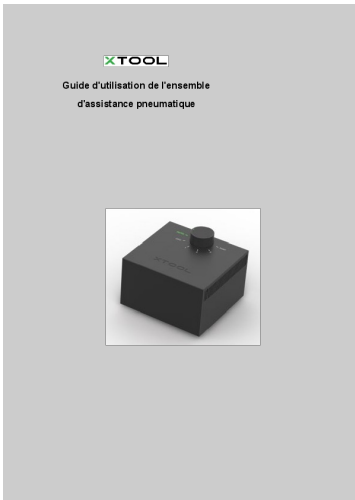


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M1 Ultra Kurzanleitung Liste der Teile 01 xTool **M1 Ultra** kennenlernen 02 Vorbereitungen 04 xTool **M1 Ultra** verwenden 08 Beschreibung der Kontrollleuchte 16 Liste der Teile 01 xTool **M1 Ultra** 02 Lasermodul 03 Abgasmodul 8 04 USB-Kabel 05 Netzteil und Kabel 06 Feinspitzenmesser 07 D...
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[XTool SafetyPro AP2 Quick Start Guide](#)

A comprehensive guide to setting up and using the XTool SafetyPro AP2 air purifier, including assembly, connection, and maintenance instructions.
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ZH009 DE M1 Ultra Deutsch xTool Kurzanleitung storage us xtool resource support attachment M1U
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M1 Ultra Kurzanleitung Liste der Teile 01 xTool **M1 Ultra** kennenlernen 02 Vorbereitungen 04 xTool **M1 Ultra** verwenden 08 Beschreibung der Kontrollleuchte 16 Liste der Teile 01 xTool **M1 Ultra** 02 Lasermodul 03 Abgasmodul 8 04 USB-Kabel 05 Netzteil und Kabel 06 Feinspitzenmesser 07 D...
lang:de **score:29** filesize: 15.4 M page_count: 19 document date: 2025-02-08



[\[pdf\]](#) Instructions

ZH009 KO M1 Ultra xTool storage us xtool resource support attachment M1U |||

M1 Ultra 01 xTool **M1 Ultra** 02 04 xTool **M1 Ultra** 08 16 01 xTool **M1 Ultra** 02 03 8 05 06 07 4 09 10 10 11 LightGrip 8 13 2 14 15 2 17 18 19 04 USB 08 12 FabricGrip 16 20 21 2 22 23 S...

lang:it **score:29** filesize: 15.43 M page_count: 19 document date: 2025-03-19



[\[pdf\]](#) Instructions

ZH009 JA M1 Ultra xTool storage us xtool resource support attachment M1U |||

M1 Ultra 01 xTool **M1 Ultra** 02 04 xTool **M1 Ultra** 08 16 01 xTool **M1 Ultra** 02 03 04 USB 8 05 06 4 10 09 10 07 08 11 LightGrip 12 FabricGrip 8 13 2 14 15 16 2 17 18 19 20 21 2 22 23 Safety Instructions Siche...

lang:it **score:29** filesize: 15.47 M page_count: 19 document date: 2025-03-19



[\[pdf\]](#) User Manual

Português xTool SafetyPro™ IF2 Manual de referência rápida il y a 22 heures — apenas para □ Depois que o Bluetooth dongle estiver conectado conexão entre ventoinha inline e máquina é estabelecida automaticamente storage us xtool resource support attachment |||

SafetyPro™ IF2 Manual de referencia rpida Lista de itens 01 Conheça o xTool SafetyPro™ IF2 01 ... ctor de tubos 1 aplicvel para o xTool S1 e F1 Ultra. O conector de tubos 2 aplicvel para o xTool **M1 Ultra**, M1, F1, P2, P2S, D1 e D1 Pro. Conheça o xTool SafetyPro™ IF2 Indicador de falha Indicador...

lang:pt **score:29** filesize: 4.21 M page_count: 15 document date: 2024-10-28

FICHE TECHNIQUE

xTool M1 Ultra 10W 4-en-1



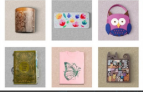
Le xTool M1 Ultra est une machine polyvalente 4-en-1, combinant un laser, une lame de découpe, une imprimante jet d'encre et un traceur de dessin, idéale pour répondre à tous vos besoins créatifs.

Avec sa puissance de 10 W, elle permet de graver, découper et imprimer sur une large gamme de matériaux, du bois au cuir, en passant par l'argile et la pierre.

Son système Easy Swap™ facilite le changement de mode en seulement trois secondes, optimisant ainsi votre flux de travail.

Sécurisée et conviviale, elle est conçue pour permettre à quiconque de réaliser des projets d'artisanat avec une efficacité et une précision inégalées.

Peu importe si c'est des surfaces souples ou dures, fines ou épaisses, planes ou incurvées en 3D, la M1 Ultra est là pour tous vos besoins. Laissez votre imagination s'exprimer, la M1 Ultra s'occupe du reste !





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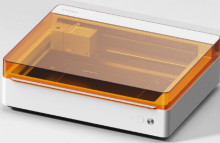
[pdf]

xTool M1 Ultra 10W 4 en 1 DAE0y7Olo3M BACT5ZaqNA0 Daregreen Fine Point Pen Tippetaprint3d fr 2025 04 |||

FICHE TECHNIQUE xTool **M1 Ultra** 10W 4-en-1 Le xTool **M1 Ultra** est une machine polyvalente 4-en-1, combinant un laser, une lame de dcoupe, une imprimante jet d encre et un traceur de dessin, idale pour rpondre tous vos besoins cratifs. Avec sa puissance de 10 W, elle permet de graver, dcouper et impi... lang:fr score:29 filesize: 1.18 M page_count: 2 document date: 2025-04-10

XTOOL | M1 Ultra

快速入門指南



[pdf] Instructions

ZH009 ZH TW M1 Ultra xTool storage us xtool resource support attachment M1U ||| **M1 Ultra** 01 xTool **M1 Ultra** 02 04 xTool **M1 Ultra** 08 16 01 xTool **M1 Ultra** 02 05 4 09 06 10 10 8 13 2 14 2 17 18 03 8 07 11 15 19 04 USB 08 12 16 20 21 2 22 23 Safety Instructions Sicherheitshinweise Instrucciones de seguridad Con... lang:it score:28 filesize: 15.48 M page_count: 19 document date: 2025-02-10

Use xTool Smart Switch

This document applies only to xTool S1, xTool M1 Ultra, and xTool F1 Ultra.

Introduction



To ensure the fire extinguishing results when using xTool Fire Safety Set with xTool engravers, it is recommended that the working space is closed and has no large airflow. Therefore, if you use xTool engravers with xTool Smoke Purifier, xTool Air Assist Set, or xTool Inline Duct Fan that produces large airflow, you need to cut their power supply immediately.

xTool Smart Switch is a tool that can help. Supply power to xTool Smoke Purifier, xTool Air Assist Set, and xTool Inline Duct Fan via this switch, and the fire safety set can automatically cut off the power to these accessories when a fire occurs.

Note: The power of other xTool accessories not mentioned are controlled by machines and do not need xTool Smart Switch.

Connect accessories to the smart switch

This document uses xTool S1 as an example. As shown in the figure below:

- If you use xTool Smoke Purifier, xTool Air Assist Set, and xTool Inline Duct Fan or two of them at the same time, connect them to a power strip and control the power to the power strip via the smart switch.
- xTool S1 cannot be powered via the smart switch, which is the same for xTool M1 Ultra and xTool F1 Ultra.

[pdf] Accessories

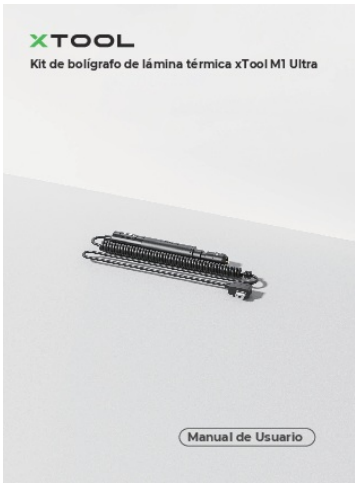
Use xTool Smart Switch Support Center Supply power to Smoke Purifier Air Assist Set and Inline Duct Fan via this switch the fire safety set can automatically cut off the 65b18b8c 4b30 49d2 986f 4d5ddf9f5dfe storage us xtool resource support activity ||| ||| Use xTool Smart Switch This document applies only to xTool S1, xTool M1 Ultra, and xTool F1 Ultra. Introduction To ensure the fire extinguishing results when using xTool Fire Safety Set with xTool engravers, it is recommended that the worki Use xTool Smart Switch This document applies only to xTool S1, xToo**M1 Ultra**, and xTool F1 Ultra. Introduction To ensure the fire extinguishing results when using xTool Fire Safety Set with xTool engravers, it is recommended that the working space is closed and has no large airflow. Therefore, if y... lang:en score:28 filesize: 519.47 K page_count: 2 document date: 2024-08-05



[pdf] xTool SafetyPro™ IF2 S1 M1 Ultra F1 P2S XCS XCS support xtool article
1644 XCS storage us resource attachment |||
SafetyPro™ IF2 01 xTool SafetyPro™ IF2 01 xTool SafetyPro™ IF2 02 07 xTool S
... xTool xTool S1 F1 Ultra 1 2 . . . 3 . 03 xTool **M1 Ultra** F1 1 2 . 3 . xTool M1, P2, P2S,
D1, D1 Pro 1
lang:it score:28 filesize: 4.22 M page_count: 15 document date: 2024-10-28



[XTOOL SafetyPro AP2 Quick Start Guide and Safety Information](#)
Comprehensive guide for the XTOOL SafetyPro AP2 air purifier, covering installation, operation, maintenance, and safety precautions. Includes product specifications and compliance information.
lang:es score:28 filesize: 4.47 M page_count: 20 document date: 2025-04-27



[pdf] User Manual Guide
xTool ZH017 ES V2 D1 1 4 view Kit de bolígrafo lámina térmica M1 UltraTras el procesado sigue a
alta temperatura Para guardarlo cubra la punta del con tapaEspañol Ultra Manual Usuariostorage us
xtool resource support attachment Español Usuario |||
Kit de bolígrafo de lmina trmica xTool **M1 Ultra** Manual de Usuario Primero la
seguridad importante 01 Lista de elementos 01 Utilice el Kit de bolígrafo de lmina
trmica xTool **M1 Ultra** 02 Preguntas frecuentes 13 Declaracin de conformidad 13
Servicio de posventa 13 Primero la seguridad ...
lang:es score:27 filesize: 7.35 M page_count: 16 document date: 2025-03-03



[pdf] xTool M1 Ultra JA v 1724898614 gl 1*5sa1c2* ga*MTkzNzAwMjg5My4xNzlwMDc5ODE4* ga
0BK6F6GXYF*MTcyNDg5ODY0MC4xMzkuMS4xNzI0OD cdn shopify s files 1 0627 3849 7795
0BK6F6GXYF*MTcyNDg5ODY0MC4xMzkuMS4xNzI0ODk5MzY5LjlxLjAuMA |||
xTool **M1 Ultra**
.....
1 2
.....
lang:i-klngon score:26 filesize: 1.39 M page_count: 22 document date: 2024-08-20



[\[pdf\]](#) User Manual Guide

xTool ZH017 DE V2 0 D1 1 4 view Stift mit einer Schneidematte verwenden elektrostatischen Matte
M1 Ultra Heißfolienstiftsatz 02 Szenarien Page 5 Deutsch Benutzerhandbuch storage us xtool resource
support attachment |||

xTool **M1 Ultra** Heifolienstiftsatz Benutzerhandbuch Sicherheit geht vor wichtig 01
Liste der Teile 01 xTool **M1 Ultra** Heifolienstiftsatz verwenden 02 Fragen und
Antworten 13 Konformittserklrung 13 Kundendienst 13 Sicherheit geht vor wichtig
Machen Sie sich mit allen Sicherheitsmanahm...

lang:de score:26 filesize: 7.34 M page_count: 16 document date: 2025-03-03



[\[pdf\]](#) User Manual Quick Start Guide Instructions Guide

Kur Gui Pochłaniacz dymu xTool SafetyPro™ AP2 Max Elektro May 29 2025 · Złącze rurowe 2 ma
zastosowanie do M1 Ultra F1 P2 P2S D1 i Pro 1 Zacisk grawerka xtool m1 10w pochłaniacz safetypro
ap2 instrukcja obsługi maxelektro pl storage file pimcore import 5 c324bab00cc623b6cd1adb5d4ba68e94
|||

SafetyProPoTMchIAanPiac2z dymu xTool SafetyProTM AP2

QuickSkSrtcaonratinGstruukicdjaeobsługi rzanl ... y. Zlcze rurowe 1 ma zastosowanie
do xTool S1 i F1 Ultra. Zlcze rurowe 2 ma zastosowanie do xTool **M1 Ultra**, M1, F1,
P2, P2S, D1 i D1 Pro. Wygld produktu Wskanik usterki Wskanik polczenia
beprzewo...

lang:pl score:26 filesize: 4.08 M page_count: 15 document date: 2025-05-21



[\[pdf\]](#)

xTool SafetyPro™ IF2 □ xTool S1 F1 Ultra M1 Ultra M1 F1 P2 P2S D1 D1
Pro storage us xtool resource support attachment |||

SafetyProTM IF2 01 xTool SafetyProTM IF2 01 xTool SafetyProTM IF2 02 07 xTool
SafetyProTM IF2 09 XCS 09 09 10 xTool S1 F1 Ultra xTool **M1**

UltraM1aF1aP2aP2SaD1 D1 Pro xTool SafetyProTM IF2 01 1 xTool Saf...

lang:it score:25 filesize: 4.27 M page_count: 15 document date: 2024-10-28



[pdf] User Manual Guide

xTool ZH017 ZH TW V2 0 D1 1 4 view M1 Ultra storage us xtool resource support attachment |||

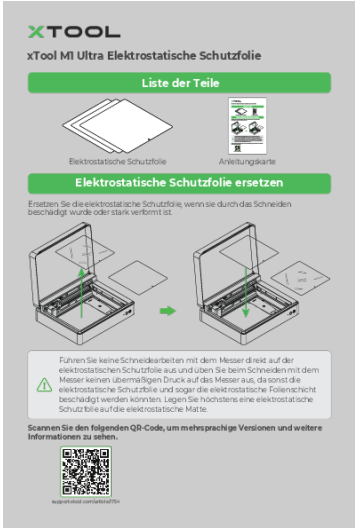
xTool M Ultra 01 01 xTool M Ultra 02 13 13 xTool M Ultra 2 Positioning guide UP BOTTOM 15 8 **M1 Ultra** Hot Foil Pen Kit User Manual Benutzerhandbuch Manual de Usuario Manuel d utilisation Manuale utente Manual do Usurio Gebruiker... lang:it score:25 filesize: 7.35 M page_count: 16 document date: 2025-03-03



[pdf] Instructions

xTool M1 Ultra JA Ultra 07eb57b2 afbd 422a baa3 736f047c9db9 v 1724898628 gl 1*1rngm0b* ga*MTkzNzAwMjg5My4xNzlwMDc5ODE4* ga 0BK cdn shopify s files 1 0627 3849 7795 0BK6F6GXYF*MTcyNDg5ODY0MC4xMzkuMS4xNzI0ODk5NDEyLjYwLjAuMA |||

M1 Ultra xTool M Ultra xTool M Ultra xTool M Ultra USB LightGrip FabricGrip Safety Instructions Sicherheitshinweise Instrucciones de seguridad Consignes de securit Is... lang:it score:24 filesize: 8.45 M page_count: 19 document date: 2024-08-27



[pdf] User Manual

ZH016 DE xTool M1 Ultra Elektrostatische SchutzfolieFühren Sie keine Schneidearbeiten mit dem Messer direkt auf der elektrostatischen Schutzfolie aus und üben beim Schneiden demDeutsch

Anleitungkartestorage us xtool resource support attachment Deutsch Anleitungskarte |||

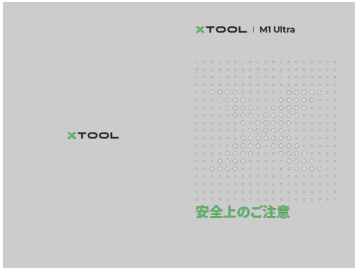
xTool **M1 Ultra** Elektrostatische Schutzfolie Liste der Teile Elektrostatische Schutzfolie Anleitungskarte Elektrostatische Schutzfolie ersetzen Ersetzen Sie die elektrostatische Schutzfolie, wenn sie durch das Schneiden beschädigt wurde oder stark verformt ist. Fhren Sie keine Schneidearbeiten mi... lang:de score:24 filesize: 1.35 M page_count: 1 document date: 2024-12-10



[XTOOL SafetyPro™ IF2 MXA-K012-001 Quick Start Guide](#)

A quick start guide for the XTOOL SafetyPro™ IF2 (MXA-K012-001), detailing setup, connection, wall mounting, usage, indicator descriptions, and maintenance for enhanced smoke and fume extraction with XTOOL laser machines.

lang:en score:24 filesize: 4.28 M page_count: 15 document date: 2024-10-23



[\[pdf\]](#)

xTool M1 Ultra JA 315d6f6c 9e25 442f b9fb 4e0e68211e40 v 1724898627 gl 1*1a5alxk*
ga*MTkzNzAwMjg5My4xNzlwMDc5ODE4* ga 0BK cdn shopify s files 1 0627 3849 7795
0BK6F6GXYF*MTcyNDg5ODY0MC4xMzkuMS4xNzI0ODk5MzY1LjI1LjAuMA |||

M1 Ultra xTool makeblock.com/cn/docs/xtool-jp RF Wi-Fi .G MHz dBm xTool M Ultra
xTool M Ultra American National Standard for Safe Use of Lasers Z.- IEC -: EN -:/A:
PVC / PVC PVC/ x xTool...

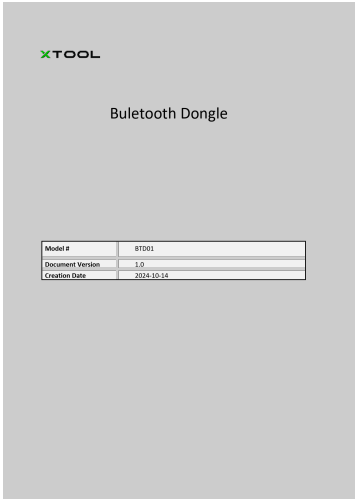
lang:en score:24 filesize: 4.14 M page_count: 3 document date: 2024-08-19



[xTool SafetyPro™ AP2 Quick Start Guide](#)

Quick start guide for the xTool SafetyPro™ AP2 air purifier, covering installation, setup, usage, maintenance, and safety instructions for laser engraving applications.

lang:es score:23 filesize: 5.1 M page_count: 20 document date: 2024-10-24



[\[pdf\]](#) User Manual

Horsee User manual Makeblock Co Ltd BT001 2AH9Q 2AH9QBT001 btd01

Bluetooth Dongle Model # Document Version Creation Date BT001 1.0 2024-10-14 1.

General The BT001 ... scription Set up wireless connection, A wireless connection can be established only with xTool S1, **M1 Ultra**, P2S, and F1 Ultra. Insert the Bluetooth dongle into the extension port of the xTool machi...

lang:en score:23 filesize: 323.34 K page_count: 4 document date: 2024-10-21



[\[pdf\]](#) Instructions Guide

ZH009 FR M1 Ultra xTool Ultra 1 netram fr out media xTool 1 |||

M1 Ultra Guide de démarrage rapide Liste des éléments 01 D couvrez votre xTool **M1 Ultra** 02 Préparations 04 Utiliser xTool **M1 Ultra** 08 Description de l'indicateur 16 Liste des éléments 01 xTool **M1 Ultra** 02 Module laser 03 Module d'aspiration de fumée 04 Câble USB 8 05...

lang:fr score:23 filesize: 15.41 M page_count: 19 document date: 2025-02-10



[\[pdf\]](#)

xTool SafetyPro™ IF2 storage us xtool resource support attachment |||

SafetyPro™ IF2 01 xTool SafetyPro™ IF2 01 xTool SafetyPro™ IF2 02 07 xTool SafetyPro™ IF2 09 XCS 09 09 10 1 2 L 1 xTool S1 F1 Ultra 2 xTool **M1 Ultra** M1aF1aP2aP2SaD1 D1 Pro xTool SafetyPro™ IF2 01 1 xTool ...

lang:it score:23 filesize: 4.26 M page_count: 15 document date: 2024-10-28



[\[pdf\]](#)

Deutsch xTool SafetyPro™ IF2 Kurzanleitung Hinweis □ Die Ausführung des Netzkabels hängt von der Region ab in die das Produkt geliefert wird Rohranschluss 1 ist bei S1 und F1 Ultra storage us xtool resource support attachment |||

SafetyPro™ IF2 Kurzanleitung Liste der Teile 01 xTool SafetyPro™ IF2 kennenlernen 01 xTool S ... fert wird. Rohranschluss 1 ist bei xTool S1 und F1 Ultra anwendbar. Rohranschluss 2 ist bei xTool **M1 Ultra**, M1, F1, P2, P2S, D1 und D1 Pro anwendbar. xTool SafetyPro™ IF2 kennenlernen Strungskontr...

lang:de score:22 filesize: 4.2 M page_count: 15 document date: 2024-10-28



[\[pdf\]](#) Frequently Asked Questions

ZH016 FR Tapis électrostatique xTool M1 UltraCe produit peut être utilisé uniquement avec le Ultra pour la découpe lame et traitement associé au module d encre aux stylos de dessin Français Manuel utilisationstorage us xtool resource support attachment Français utilisation |||

Tapis lectrostatique xTool **M1 Ultra** Manuel d utilisation La scurit d abord Important 01 Liste des lments 01 Dcouvrez le tapis lectrostatique 01 xTool **M1 Ultra** Utilisez le tapis lectrostatique xTool 02 **M1 Ultra** Entretien 11 FAQ 11 Dclaration de conformit 11 Services aprs-vente 11 L...

lang:fr score:22 filesize: 4.05 M page_count: 14 document date: 2025-03-03



[\[pdf\]](#)

Español xTool SafetyPro™ IF2 Guía de inicio rápido Nota □ El cable alimentación varía según la región en que se entregue el producto conector tubería 1 es aplicable a S1 y F1 Ultra storage us xtool resource support attachment |||

SafetyPro™ IF2 Gua de inicio rpido Lista de elementos 01 Descubra xTool SafetyPro™ IF2 01 Co ... ector de tubera 1 es aplicable a xTool S1 y a F1 Ultra. El conector de tubera 2 es aplicable xTool **M1 Ultra**, M1, F1, P2, P2S, D1, y a D1 Pro. Descubra xTool SafetyPro™ IF2 Indicador de error Indica...

lang:es score:22 filesize: 4.21 M page_count: 15 document date: 2024-10-28



[\[pdf\]](#) User Manual

ZH009 Part 1 V2 D1 3 KD010824000 View XTOOL M1 ULTRA MANUAL xTool 20W 4 in Laser and Engraver Swing Design Ultra User Manual v 1721742161 cdn shopify s files 0224 5205 |||

... lang:es score:22 filesize: 17.23 M page_count: 50 document date: 2024-07-23

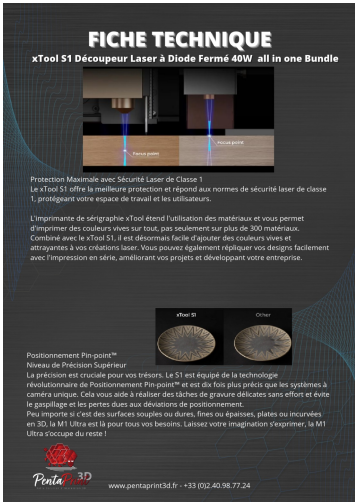


[\[pdf\]](#) User Manual Quick Start Guide Instructions Guide

GP042 2 NL V1 0 D1 1 3 view SafetyPro™ AP2 Techni Science Maak kennis met de xTool verbinden De gebruiken Gebruiken XCS Beschrijving van indicator nederlands xtool safetyprom ap2 korte handleiding techniscience cmsdata artikelen files 600 109404 |||

SafetSyaPferotyTMPraoPTM2 AP2 Quick SKtoarrtteGhuaidnedleiding urzanleitung Gua de inicio rpido ... luitier 1 is van toepassing op xTool S1 en F1 Ultra. Leidingaansluitier 2 is van toepassing op xTool **M1 Ultra**, M1, F1, P2, P2S, D1, en D1 Pro. Maak kennis met de xTool SafetyPro™ AP2 Storingsindicat...

lang:nl score:22 filesize: 5.94 M page_count: 14 document date: 2025-04-01



[pdf]

xTool S1 Découpeur Laser à Diode Fermé 40W all in one Bundle DAE0y7Olo3M BACT5ZaqNA0 0
Daregreen Decoupeur a Ferme pentaprint3d fr 2025 04 |||

FICHE TECHNIQUE xTool S1 Dcoupeur Laser Diode Ferm 40W all in one Bundle
Protection Maximale avec S ... Peu importe si c est des surfaces souples ou dures,
fines ou paisses, plates ou incurves en 3D, la **M1 Ultra** est l pour tous vos besoins.
Laissez votre imagination s exprimer, la **M1 Ultra** s occupe du ...

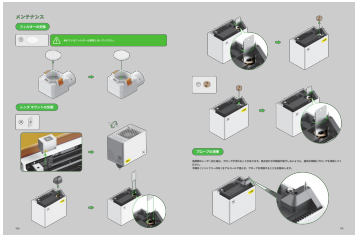
lang:fr score:21 filesize: 1.17 M page_count: 2 document date: 2025-04-15



[pdf] Instructions

ZH009 V1 1 D1 3 KD010834000 View Instructions Anweisungen Instrucciones Istruzioni Instruções
Instrucției xTool M1 Ultra Ink Module Instrctions storage us xtool resource support attachment |||
D1.1.3_KD010834000 Instructions Anweisungen Instrucciones Instructions Istruzioni
Instrues Instrucției Safety first important Sicherheit geht vor wichtig Primero la
seguridad importante La scurit d abord Important La sicurezza prima di tutto
importante ...

lang:de score:21 filesize: 19.25 M page_count: 12 document date: 2025-03-19



[pdf] User Manual

ZH009 Part 3 V2 1 D1 KD010824000 View xTool M1 Ultra user manual storage us xtool resource
support attachment |||

...

lang:de score:20 filesize: 13.14 M page_count: 38 document date: 2024-05-15